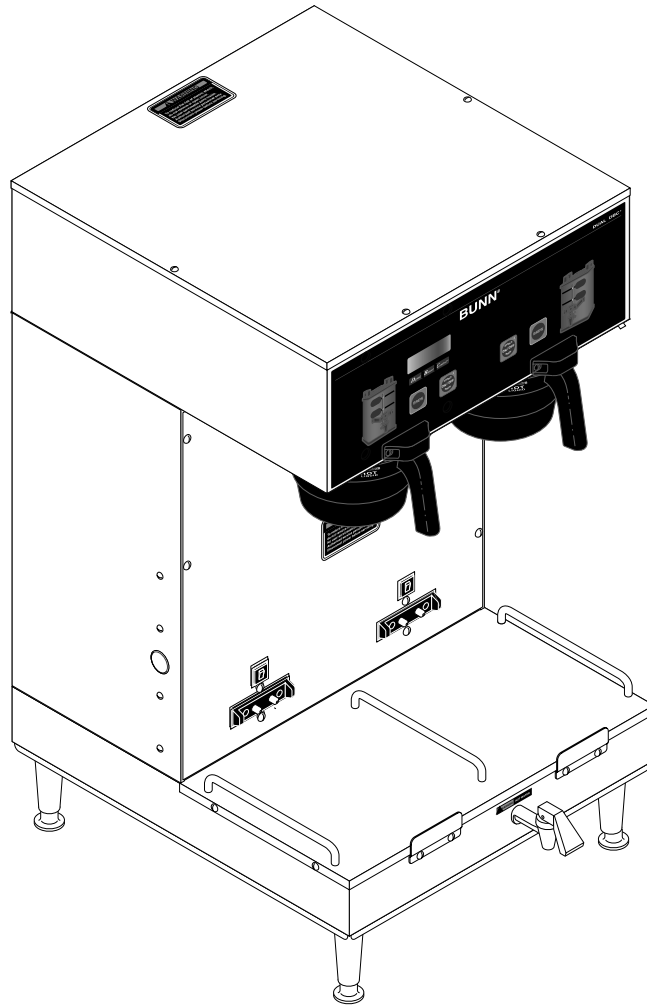


BUNN®

DUAL® SH DBC® *.5 & 1.0 Gallon*



INSTALLATION & OPERATING GUIDE

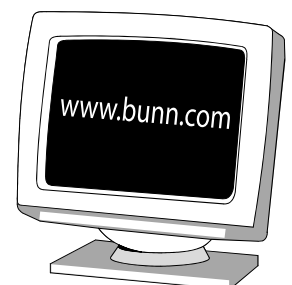
BUNN-O-MATIC CORPORATION

POST OFFICE BOX 3227

SPRINGFIELD, ILLINOIS 62708-3227

PHONE: (217) 529-6601 FAX: (217) 529-6644

To ensure you have the latest revision of the manual or to obtain the illustrated parts catalog, please visit the Bunn-O-Matic website, at www.bunn.com. This is absolutely FREE, and the quickest way to obtain the latest catalog and manual updates. Contact Bunn-O-Matic Corporation at 1-800-286-6070 to obtain a paper copy of the required Illustrated Parts Catalog mailed via U.S. Postal Service.



BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY

Bunn-O-Matic Corp. ("BUNN") warrants equipment manufactured by it as follows:

- 1) Airpots, thermal carafes, decanters, GPR servers, iced tea/coffee dispensers, MCP/MCA pod brewers thermal servers and Thermofresh servers (mechanical and digital)- 1 year parts and 1 year labor.
- 2) All other equipment - 2 years parts and 1 year labor plus added warranties as specified below:
 - a) Electronic circuit and/or control boards - parts and labor for 3 years.
 - b) Compressors on refrigeration equipment - 5 years parts and 1 year labor.
 - c) Grinding burrs on coffee grinding equipment to grind coffee to meet original factory screen sieve analysis - parts and labor for 4 years or 40,000 pounds of coffee, whichever comes first.

These warranty periods run from the date of installation BUNN warrants that the equipment manufactured by it will be commercially free of defects in material and workmanship existing at the time of manufacture and appearing within the applicable warranty period. This warranty does not apply to any equipment, component or part that was not manufactured by BUNN or that, in BUNN's judgment, has been affected by misuse, neglect, alteration, improper installation or operation, improper maintenance or repair, non periodic cleaning and descaling, equipment failures related to poor water quality, damage or casualty. In addition, the warranty does not apply to replacement of items subject to normal use including but not limited to user replaceable parts such as seals and gaskets. This warranty is conditioned on the Buyer 1) giving BUNN prompt notice of any claim to be made under this warranty by telephone at (217) 529-6601 or by writing to Post Office Box 3227, Springfield, Illinois 62708-3227; 2) if requested by BUNN, shipping the defective equipment prepaid to an authorized BUNN service location; and 3) receiving prior authorization from BUNN that the defective equipment is under warranty.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, WRITTEN OR ORAL, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF EITHER MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The agents, dealers or employees of BUNN are not authorized to make modifications to this warranty or to make additional warranties that are binding on BUNN. Accordingly, statements by such individuals, whether oral or written, do not constitute warranties and should not be relied upon.

If BUNN determines in its sole discretion that the equipment does not conform to the warranty, BUNN, at its exclusive option while the equipment is under warranty, shall either 1) provide at no charge replacement parts and/or labor (during the applicable parts and labor warranty periods specified above) to repair the defective components, provided that this repair is done by a BUNN Authorized Service Representative; or 2) shall replace the equipment or refund the purchase price for the equipment.

THE BUYER'S REMEDY AGAINST BUNN FOR THE BREACH OF ANY OBLIGATION ARISING OUT OF THE SALE OF THIS EQUIPMENT, WHETHER DERIVED FROM WARRANTY OR OTHERWISE, SHALL BE LIMITED, AT BUNN'S SOLE OPTION AS SPECIFIED HEREIN, TO REPAIR, REPLACEMENT OR REFUND.

In no event shall BUNN be liable for any other damage or loss, including, but not limited to, lost profits, lost sales, loss of use of equipment, claims of Buyer's customers, cost of capital, cost of down time, cost of substitute equipment, facilities or services, or any other special, incidental or consequential damages.

392, A Partner You Can Count On, AutoPOD, AXIOM, BrewLOGIC, BrewMETER, Brew Better Not Bitter, BrewWISE, BrewWIZARD, BUNN Espresso, BUNN Family Gourmet, BUNN Gourmet, BUNN Pour-O-Matic, BUNN, BUNN with the stylized red line, BUNNlink, Bunn-OMatic, Bunn-O-Matic, BUNNserve, BUNNSERVE with the stylized wrench design, Cool Froth, DBC, Dr. Brew stylized Dr. design, Dual, Easy Pour, EasyClear, EasyGard, FlavorGard, Gourmet Ice, Gourmet Juice, High Intensity, iMIX, Infusion Series, Intellisteam, My Café, Phase Brew, PowerLogic, Quality Beverage Equipment Worldwide, Respect Earth, Respect Earth with the stylized leaf and coffee cherry design, Safety-Fresh, savemycoffee.com, Scale-Pro, Silver Series, Single, Smart Funnel, Smart Hopper, SmartWAVE, Soft Heat, SplashGard, The Mark of Quality in Beverage Equipment Worldwide, ThermoFresh, Titan, trifacta, Velocity Brew, Air Brew, Air Infusion, Beverage Bar Creator, Beverage Profit Calculator, Brew better, not bitter., BUNNSource, Coffee At Its Best, Cyclonic Heating System, Daypart, Digital Brewer Control, Element, Nothing Brews Like a BUNN, Pouring Profits, Signature Series, Tea At Its Best, The Horizontal Red Line, Ultra are either trademarks or registered trademarks of Bunn-O-Matic Corporation. The commercial trifacta® brewer housing configuration is a trademark of Bunn-O-Matic Corporation.

INTRODUCTION

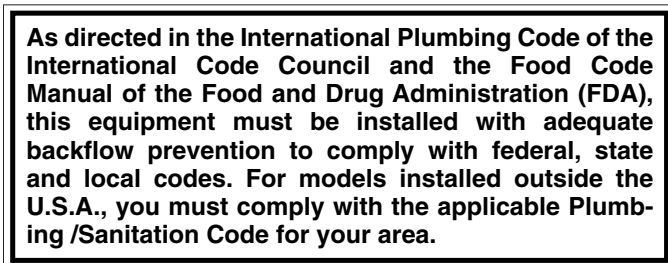
The brewer incorporates a wireless interface system that allows the DBC Grinder to load certain information into the "programming tag" located inside the handle of the funnel. This information includes what flavor of coffee is being ground and what batch size will be brewed (small, medium, or large). Once the correct flavor name and amount of coffee is ground, the funnel is loaded into the brewer. The information from the funnel handle is then transferred into the brewer. The brewer then takes this information and dispenses the amount of water preset in the brewer for that particular flavor of coffee and batch size. The brewer can also be programmed to adjust different functions of the brewing process, such as brew temperature, brew volumes, bypass percentages, pulse brew, etc. This allows the operator to program a certain "recipe" for each coffee flavor to be brewed.

USER NOTICES

The notices on this brewer should be kept in good condition. Replace unreadable or damaged labels.



00658.0000



00656.0001



03408.0004



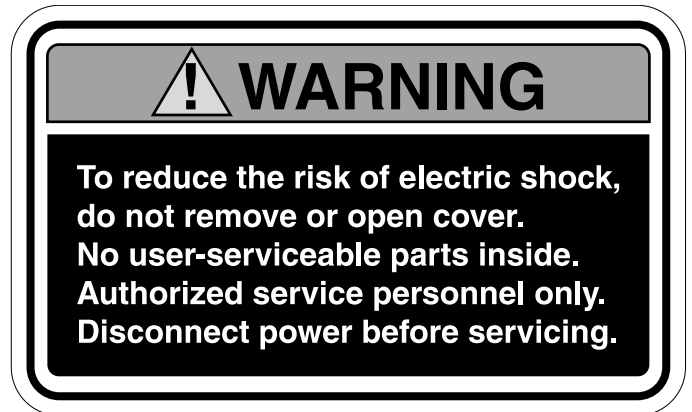
03409.0004



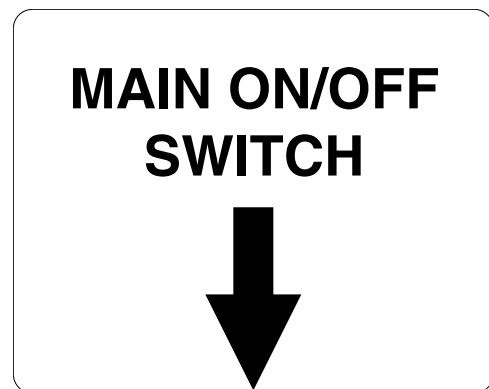
20201.5600



00986.0000



37881.0000



39803.0000

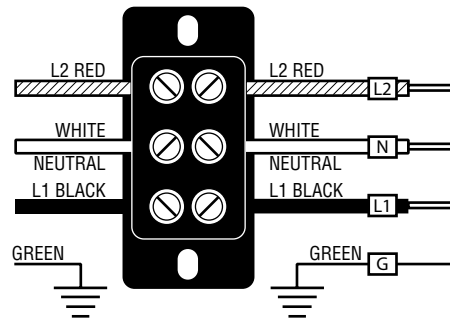


00824.0002

ELECTRICAL REQUIREMENTS

WARNING - The brewer must be disconnected from the power source until specified in *Initial Set-Up*.

Refer to Data Plate on the Brewer, and local/national electrical codes to determine circuit requirements.



120/208 and 120/240 volt ac models

Note: This electrical service consists of 3 current carrying conductors (Neutral, L1 and L2) and a separate conductor for earth ground.

ELECTRICAL HOOK-UP

CAUTION – Improper electrical installation will damage electronic components. **Damage caused by incorrect electrical connections is not covered by warranty.**

1. An electrician must provide electrical service as specified in conformance with all local, state and federal electrical codes.
2. Using a voltmeter, check the voltage and color coding of each conductor at the electrical source.
3. Remove the front panel beneath the sprayheads to gain access to the terminal block.
4. Feed the cord through the strain relief and connect it to the terminal block.
5. Connect the brewer to the power source and verify the voltage at the terminal block before proceeding. Replace the front panel.
6. If plumbing is to be hooked up later be sure the brewer is disconnected from the power source. If plumbing has been hooked up, the brewer is ready for *Initial Set-Up*.

WARNING – Electrical connections must be made as specified above. Failure to follow these instructions can result in personal injury, property or equipment damage.

PLUMBING REQUIREMENTS

This brewer must be connected to a cold water system with operating pressure between 20 and 90 psi (138 and 620 kPa) from a 1/2" or larger supply line. A shut-off valve should be installed in the line before the brewer. Install a regulator in the line when pressure is greater than 90 psi (620 kPa) to reduce it to 50 psi (345 kPa). The water inlet fitting is 1/4" flare or female quick connect.

NOTE – Bunn-O-Matic recommends 1/4" copper tubing for installations of less than 25 feet and 3/8" for more than 25 feet from the 1/2" water supply line. A tight coil of copper tubing in the water line will facilitate moving the brewer to clean the counter top. Bunn-O-Matic does not recommend the use of a saddle valve to install the brewer. The size and shape of the hole made in the supply line by this type of device may restrict water flow.

As directed in the International Plumbing Code of the International Code Council and the Food Code Manual of the Food and Drug Administration (FDA), this equipment must be installed with adequate backflow prevention to comply with federal, state and local codes. For models installed outside the U.S.A., you must comply with the applicable Plumbing /Sanitation Code for your area.

PLUMBING HOOK-UP

NOTE - If a back flow preventer is required by code, a shock arrestor should be installed between back flow preventer and dispenser. Installing the shock arrestor as close to dispenser as possible will provide best results.

1. Flush the water line and securely attach it to the fitting located on bottom of brewer.
2. Turn on the water supply.

FAUCET RELOCATION (Base to Hood)

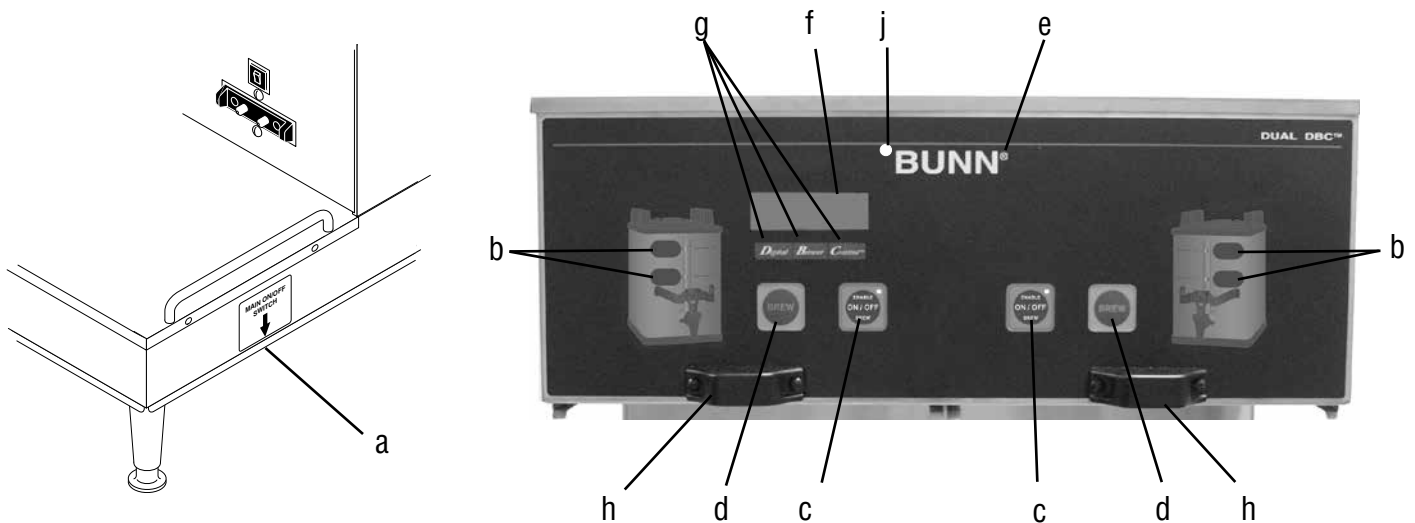
The plug provided is to plug the hole in the base of the Brewer if faucet is relocated to the hood.

RELOCATION MUST BE PERFORMED ONLY BY AUTHORIZED SERVICE PERSONNEL.

WARNING - Disconnect from power source before the removal of any panel or replacement of any component. If brewer has been in service, water drained from brewer and many internal parts are extremely hot; allow contents of tank to cool before proceeding.

1. If brewer has been in service, drain enough water from the tank so water level is below tank fitting to the faucet. Turn water supply off and drain with the faucet.
2. Disconnect power to brewer.
3. Remove top lid from brewer.
4. Remove front access panel and warmer cover panel.
5. Remove clamp and hose from the faucet.
6. Hold the hex nut inside the brewer with a wrench and turn faucet counterclockwise. Remove the faucet, hex nut and flat washer from the brewer.
7. Install the chrome hole plug provided with the literature package in the base where the faucet was removed.
8. Remove the black hole plug from the hood.
9. Install the faucet in the hood and secure with the flat washer and hex nut.
10. Trim the tube to fit and place the clamp over the end of the tube. Install the tube onto the faucet shank and tighten the clamp.
11. Reinstall warmer cover panel, front access panel, and top lid.
12. The brewer is now ready to return to service.

OPERATING CONTROLS



OPERATING CONTROLS

(a) MAIN ON/OFF SWITCH

This switch, located under the brewer behind the right front leg, turns power on and off to all components in the brewer.

(b) BATCH SELECTOR SWITCHES

Pressing the switch corresponding to the Small, or Large batch selects the amount of coffee to be brewed. Pressing a different switch after a brew cycle has been initiated does not change the brew batch in progress. Light indicates the selected batch to brew.

(c) ON/OFF SWITCH (ENABLE BREW)

Pressing the ON/OFF switch alternately turns the brewing side on and off. Pressing this switch during the brew cycle will interrupt the brew cycle, stopping the flow of water. Pressing this switch during the programming of the brewer will exit the setup and return to the main screen.

(d) BREW SWITCH

Momentarily pressing and releasing this switch begins a brew cycle.

(e) PROGRAM SWITCH

Pressing and holding the upper right hidden switch allows entry to the programming menus. Pressing and releasing the switch steps through each function screen during programming.

(f) FUNCTION SCREEN

This is the display which shows the various functions of the brewer and allows the programming to be accomplished.

(g) FUNCTION SCREEN SWITCHES

These are the hidden switches which are used to program the brewer.

(h) FUNNEL SENSING COILS

These are used to "receive" information from the Smart Funnel handle (coffee name and batch size), and also from **RECIPE CARDS**.

(j) SCROLL BACKWARDS

The upper left hidden switch can be used to scroll backwards through the function list.

INITIAL SETUP

CAUTION: The brewer must be disconnected from the power source throughout the initial setup, except when specified in the instructions.

1. Insert an empty funnel into the funnel rails of one of the brew stations.
2. Place an empty server under the funnel.
3. Connect the brewer to the power source. Main ON/OFF Switch (located in bottom cover behind right front leg on some brewers) must be in the ON position. Water will begin flowing into the tank and stop when the tank is filled to its capacity. Display will show **PLEASE WAIT...TANK FILLING** until tank is filled with water.
4. Wait approximately twenty minutes for the water in the tank to heat to the proper temperature. Display will show **READY TO BREW...WATER TEMP: XXX°** when tank is at operating temperature.

NOTE: Brew water temperature is factory set at 200° F (93.3° C). Refer to *TEMPERATURE SELECTION* below should the water temperature need to be increased or decreased. When brew water temperature is changed, ready temperature should be increased or decreased accordingly.

5. Place a small vessel beneath the faucet and open the faucet handle. Release it when you hear the tank refilling.
6. Water volumes have been preset at the factory. Refer to adjustments for the *Set Brew Volumes* section of the Programming Manual on the Bunn-O-Matic website, at www.bunn.com should the volume need to be increased or decreased.
7. The brewer is now ready for use in accordance with the coffee brewing instructions.

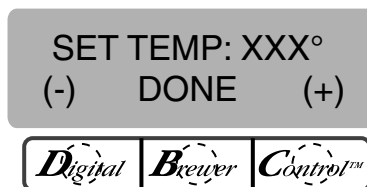
Brew water temperature is factory set at 200° F (93.3° C) Areas of high altitude will require lowering this temperature to prevent boiling. This chart should be used as a guide when readjusting the brew water temperature.

Altitude (Feet)	Boiling point of water		Recommended water temperature	
	° F	° C	° F	° C
-1000	213.8	101.0	200	93.3
-500	212.9	100.5	200	93.3
0	212.0	100.0	200	93.3
500	211.1	99.5	200	93.3
1000	210.2	99.0	200	93.3
1500	209.3	98.5	200	93.3
2000	208.4	98.0	200	93.3
2500	207.4	97.4	200	93.3
3000	206.5	96.9	199	92.8
3500	205.6	96.4	198	92.2
4000	204.7	95.9	197	91.7
4500	203.8	95.4	196	91.1
5000	202.9	94.9	195	90.6
5500	201.9	94.4	195	90.6
6000	201.0	93.9	194	90.0
6500	200.1	93.4	193	89.4
7000	199.2	92.9	192	88.9
7500	198.3	92.4	191	88.3
8000	197.4	91.9	190	87.8
8500	196.5	91.4	189	87.2
9000	195.5	90.8	188	86.7
9500	194.6	90.3	187	86.1
10000	193.7	89.8	186	85.6

TEMPERATURE SELECTION

SET TEMP - Range: 185° F (85° C) to 205° F (96° C)

This function allows the operator to set the brew water temperature in the tank. It also sets the hot water faucet dispense temperature.



Procedure to set brew temperature:

1. Press and hold upper right hidden switch until the display reads **SELECT RECIPE**. Release switch. Continue to press and release switch until the display reads **SET TEMP**.
2. To adjust the brew temperature, press **(-)** to decrease or **(+)** to increase the brew temperature.
3. When finished, press and release **DONE** to save the new setting, exit the **SET TEMP** function and advance to the next function screen, **SET READY**. Another alternative is to press and release the ON/OFF switch (either on DUAL brewers) located on the front switch panel to exit the **SET TEMP** function and return to the **MAIN SCREEN**.

TEMPERATURE SELECTION (cont)

SET READY - Range: 165°F (73.9°C) to 203°F (95°C)

This function allows the operator to set the minimum temperature allowable to start a brew cycle. The range can be from 185°F (73.9°C) to within 2°F (-1.7°C) of the **SET TEMP**. The water must be at the **SET READY** temperature or higher for the display to indicate **READY TO BREW**. If brew lockout is enabled, the brewing process will not start below this **READY** temperature.

NOTE: The upper limit for SET READY temperature is 2°F (-1.7°C) less than the water temperature (SET TEMP) setting.



Procedure to set ready temperature:

1. Press and hold upper right hidden switch until the display reads **SELECT RECIPE**. Release switch. Continue to press and release switch until the display reads **SET READY**.
2. To adjust the ready temperature, press the **(-)** button to decrease, or **(+)** to increase the ready temperature.
3. When finished, press and release **DONE** to save the new setting, exit the **SET READY** function and advance to the next function screen, **REFILL**. Another alternative is to press and release the ON/OFF switch (either on DUAL brewers) located on the front switch panel to exit the **SET READY** function and return to the **MAIN SCREEN**.

COFFEE BREWING

1. Insert a BUNN filter into the Funnel.
2. If a grinder is not used to obtain the coffee grounds, pour the proper amount of fresh coffee grounds into the funnel and level by gently shaking. Slide the funnel into the funnel rails and select batch size. Proceed to step 5.
3. If a G9-2T DBC or MHG grinder is used with a compatible Smart Funnel, select the desired batch size on the grinder. Grind the selected amount of fresh coffee into funnel and level grounds by gently shaking. It is not necessary to select a size on the brewer.
4. Slide the funnel into the funnel rails. The brewer will read the size ground through the chip in the funnel handle and will automatically select the correct size to brew.
5. Place an empty server under the funnel.
6. The ENABLE BREW switch must be ON. Momentarily press and release the "BREW" switch. There may be certain situations in which the brew cycle will not begin when the brew switch is pressed:
 - a) **BREW TEMPERATURE TOO LOW** - wait until heated or cancel **BREW LOCKOUT** option.
 - b) **FUNNEL NOT IN PLACE** (or using a standard brew funnel) - cancel **FUNNEL DETECT** option.
 - c) **CHECK FUNNEL** - remove funnel, empty previously brewed grounds and grind a new batch into funnel.
 - d) **SERVER NOT IN PLACE** - place Soft Heat Server, or cancel **SERVER DETECT** option.
7. If none of the above messages are displayed, the display will read **NOW BREWING** and the time remaining in the brew cycle. Arrows will point to the side which is brewing. If both sides are brewing simultaneously, the arrows will alternate from left to right on the display.
8. Following the BREW will be a countdown of **DRIPPING** time which shows the time remaining until the funnel lock will release. Discard the grounds and filter only after visible dripping stops.

CLEANING

1. The use of a damp cloth rinsed in any mild, nonabrasive, liquid detergent is recommended for cleaning all surfaces on Bunn-O-Matic equipment.
2. Check and clean the sprayhead. Use the pointed end of sprayhead cleaning tool (#38227.0000) to remove any mineral deposits from the sprayhead holes.
3. Insert the long end of sprayhead cleaning tool into the sprayhead fitting, and rotate several times to remove any mineral deposits from the fitting.
4. Insert the short end of sprayhead cleaning tool into the bypass fitting, and rotate several times to remove any mineral deposits from the fitting.

NOTE: In hard water areas, this may need to be done daily. It will help prevent liming problems in the brewer and takes less than a minute.