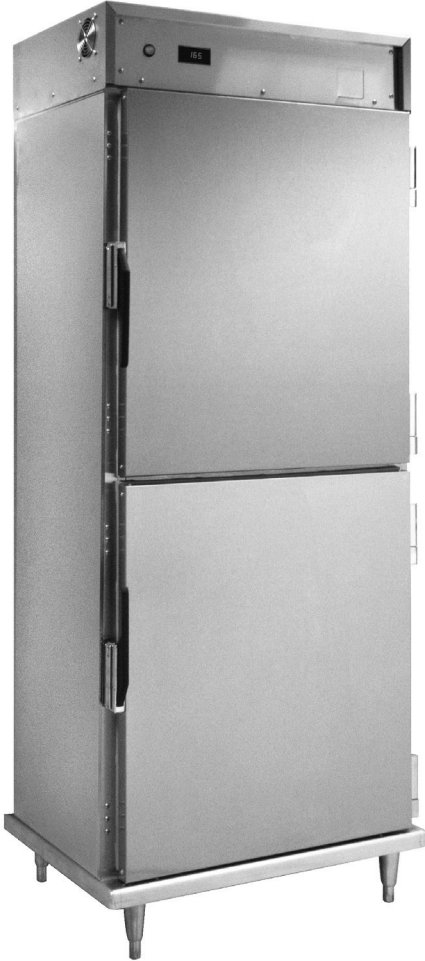


**OPERATING and MAINTENANCE INSTRUCTIONS**  
**Taco Bell Hot Cabinet**  
**Full Size Model: H137S27D1TB & H137S27D1LTB**  
**Half Size Model: H137S273D1TB & H137S273D1LTB**



**H137S27D1TB**  
**H137S27D1LTB**



**H137S273D1TB**  
**H137S273D1LTB**

Cabinet model number: \_\_\_\_\_

Cabinet serial number: \_\_\_\_\_

Authorized Service Agency: \_\_\_\_\_

Ph: \_\_\_\_\_ Fax: \_\_\_\_\_

Keep this manual for future reference.

Insulated Hot Cabinet	<b>FL-2382-TB</b>
Rev. 2 (1/16)	Page 2 of 5

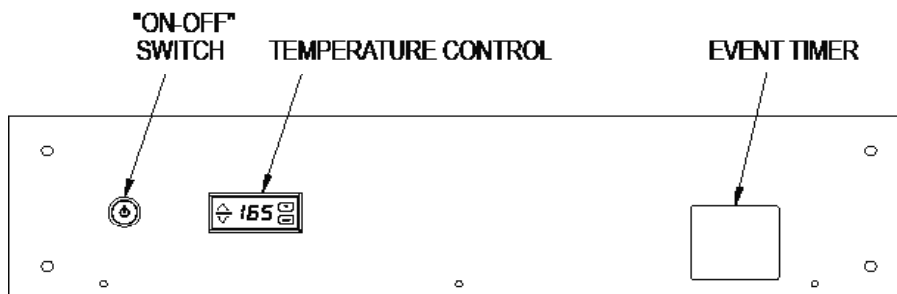
## OPERATING and MAINTENANCE INSTRUCTIONS

### Taco Bell Hot Cabinet

### Model: H137S27DITB

#### ELECTRICAL SPECIFICATIONS:

Model No.	Volts	Watts	Amps	Hertz	Phase	NEMA
H137S27D1TB H137S27D1LTB	120	2000	16.7	60	1	5-20P
H137S273D1TB H137S273D1LTB	120	1500	12.5	60	1	5-20P



#### INSTALLATION:

1. Remove all paper, packing materials and parts from inside of cabinet.
2. Remove protective paper and vinyl material from outside surfaces of cabinet.
3. Place the cabinet in a well-ventilated area.
4. Place cabinet on level floor. Cabinet legs are adjustable by turning bottom of foot to level the cabinet.
5. Install tunnels. Note that there is a right hand and left tunnel. Check fit.
6. Install hot unit on cabinet top and insert angles into slots on tunnels.
7. Plug cord end into proper wall outlet.

#### NOTE: DO **NOT** PUT FOOD INTO CABINET!

This step is to burn off manufacturing oils and excess adhesive.

2. Let the cabinet cool and wipe inside clean with detergent and hot water before first use.
3. Let the cabinet cool and wipe inside clean with detergent and hot water before first use.

#### HOW TO HOLD:

1. Push POWER switch to "ON." POWER LIGHT will come on.
2. The control is preset to maintain an average temperature of 165°F(74°C). Displayed temperatures will change during loading and unloading of product.
3. Preheat cabinet for 45 minutes.
4. Put product into cabinet.

NOTE: Proper food holding temperature is 140°F/60°C or higher.

**! WARNING** Air is **VERY HOT** when door is opened.

#### FIRST TIME START-UP:

1. Push the POWER switch to "ON", and run the unit for one hour.

#### HOW TO SET TIMER:

See FL-2383 for instructions.

## OPERATING and MAINTENANCE INSTRUCTIONS Taco Bell Hot Cabinet

**Full Size Model: H137S27D1TB & H137S27D1LTB**  
**Half Size Model: H137S273D1TB & H137S273D1LTB**



**BEFORE CLEANING CABINET:**

1. Allow the cabinet to cool.
  2. Do NOT use abrasives or harsh chemicals.
- Be sure your cleaner is suitable to use on stainless steel.

**Cleaning hints:**

1. Wipe up spills as soon as possible.
2. Clean cabinet regularly to avoid heavy dirt build-up.
3. Make a test spot with cleaner.
4. Follow manufacturer's directions on cleaner.
5. Do not mix cleaners.
6. Avoid drips and splashes.
7. Do not use "Cres Clean" on plastic parts or labels.

**HOW TO CLEAN THE UNIT:**

Soil	Cleaner	Method
Dirt	Mild Detergent* and hot water, or mild abrasive cleaner.	1. Wipe with soft, damp cloth. 2. Rinse with hot water. 3. Wipe Dry.
	Steam (no strong alkaline additive)	1. Rinse after steam cleaning. 2. Wipe Dry
Fingerprints, grease, oil	Mild abrasive cleaner. Oily or waxy cleaner.	Apply with soft, clean cloth.
	Chemical oven cleaner.	Follow oven cleaner manufacturer's instructions
Water Spots	Mild abrasive cleaner.	1. Apply with soft, clean cloth. 2. Wipe with damp cloth.

*\*Mild detergent includes soaps and non-abrasive cleaners.*

**NOTE:** Gaskets are removable for cleaning.



Insulated Hot Cabinet	<b>FL-2382-TB</b>
Rev. 2 (1/16)	Page 4 of 5

## OPERATING and MAINTENANCE INSTRUCTIONS

### Taco Bell Hot Cabinet

### Model: H137S27DITB

#### TROUBLE-SHOOTING CHART:

##### FAILURE:

1. Switch light or control display does NOT light up.
2. Unit gets too hot or won't shut off.
3. Unit does not heat.
4. Thermostat control reads (356) or (-99).
5. Thermostat control reads (888).
6. Blower does not work or makes noise.

##### POSSIBLE CAUSE:

- 1a. Circuit breaker/fuse to wall outlet is blown
- 1b. Cord is unplugged from wall outlet.
- 1c. Switch is "OFF."
- 1d. Switch or control defective.
- 2a. Relay or control defective.

##### ***UNPLUG UNIT FROM WALL OUTLET***

3. Defective heater, relay, blower or control.
4. Temperature probe defective.
5. Transformer defective.
6. Defective blower.

#### ELECTRICAL REPLACEMENT PARTS:

Blower Kit	0769-203-K
Fan Guard	0769-167
Heater Kit (2000 Watt)	0811-022-K
Heater Kit (1500 Watt)	0811-019-K
High Limit	0848-033
Power Cord	0810-065-10-K
Relay, Solid State	0857-136
Strain Relief	0818-048
Switch, Power	0808-125
Thermostat Control (Full Size)	0848-075-TB
Thermostat Control (Half Size)	0848-075-TBH
Thermostat Probe	0848-075-01
Terminal Block	0852-119
Terminal Block (Rear)	0852-091
Timer, Event	0849-101
Transformer	0769-197
Vent Fan	0769-165

#### CABINET REPLACEMENT PARTS:

DESCRIPTION	H137S27D1LTB & H137S27D1TB	H137S273D1LTB & H137S273D1TB
	FULL SIZE	HALF SIZE
Door, Complete	1221-644-K	1221-659-K
Gasket, Door	0861-291	0861-293
Hinge, Door	0519-087-K	0519-087-K
Latch, Door	1006-120-01-K	1006-120-01-K
Leg Kit, 6"	1206-075-K	-
Caster Kit	-	0569-313-K
Caster w/ Brake Kit	-	0569-313-BK
Wire Angles (2 per kit)	0621-363-K	0621-363-K
Wire Shelf	1170-247	1170-247
Hot Unit	HU671198	HU671199

**WIRING DIAGRAM**

