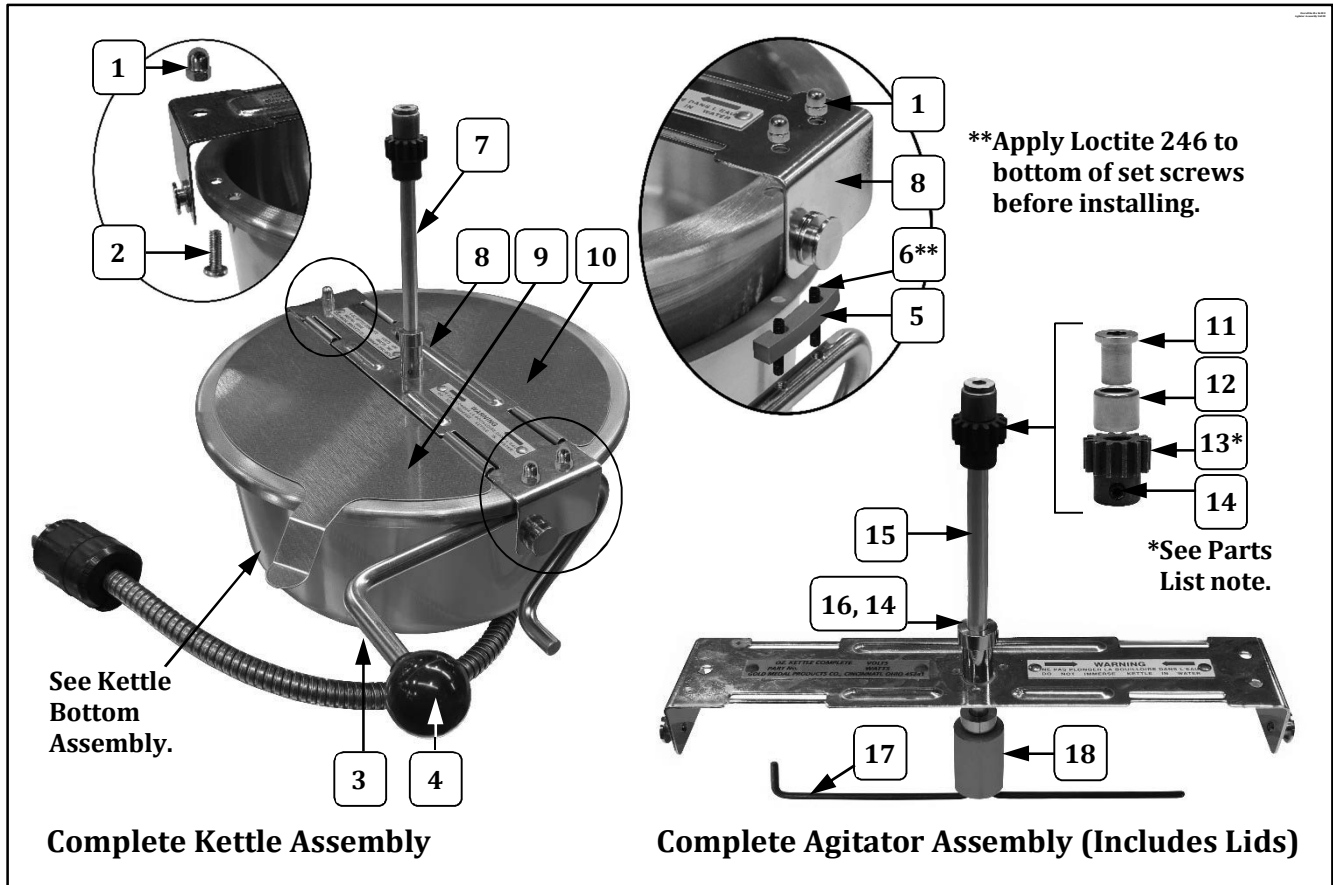




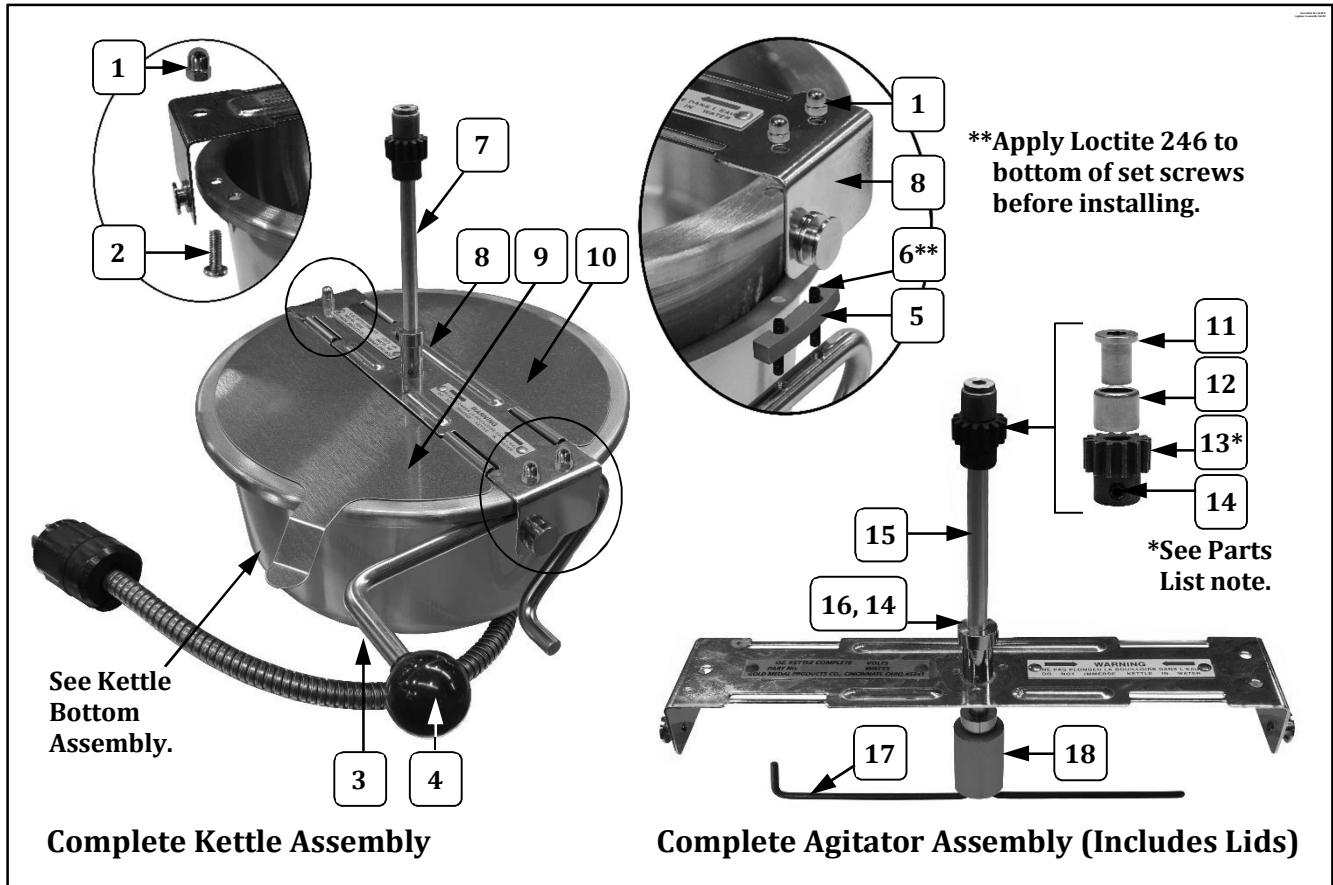
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



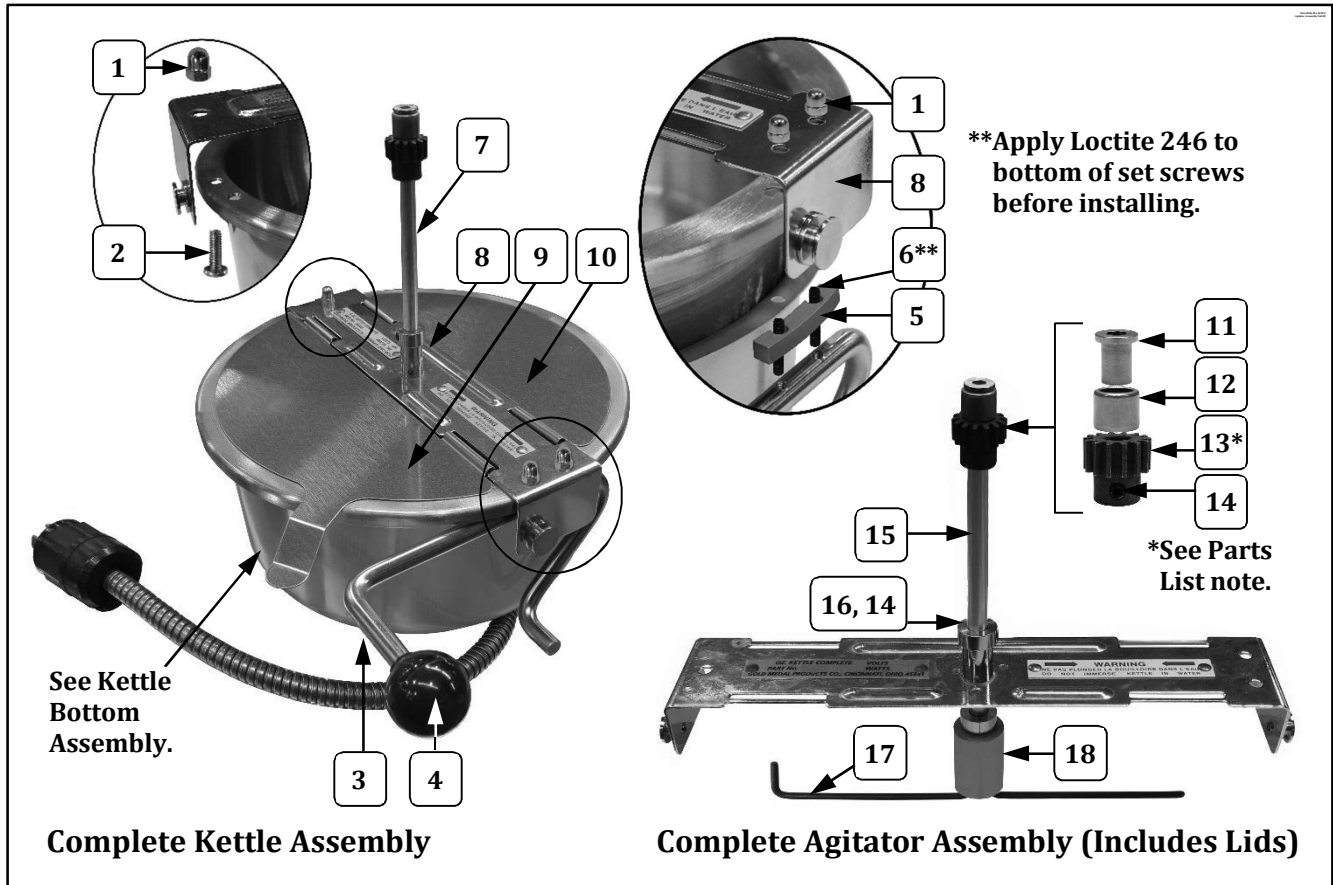
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
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5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



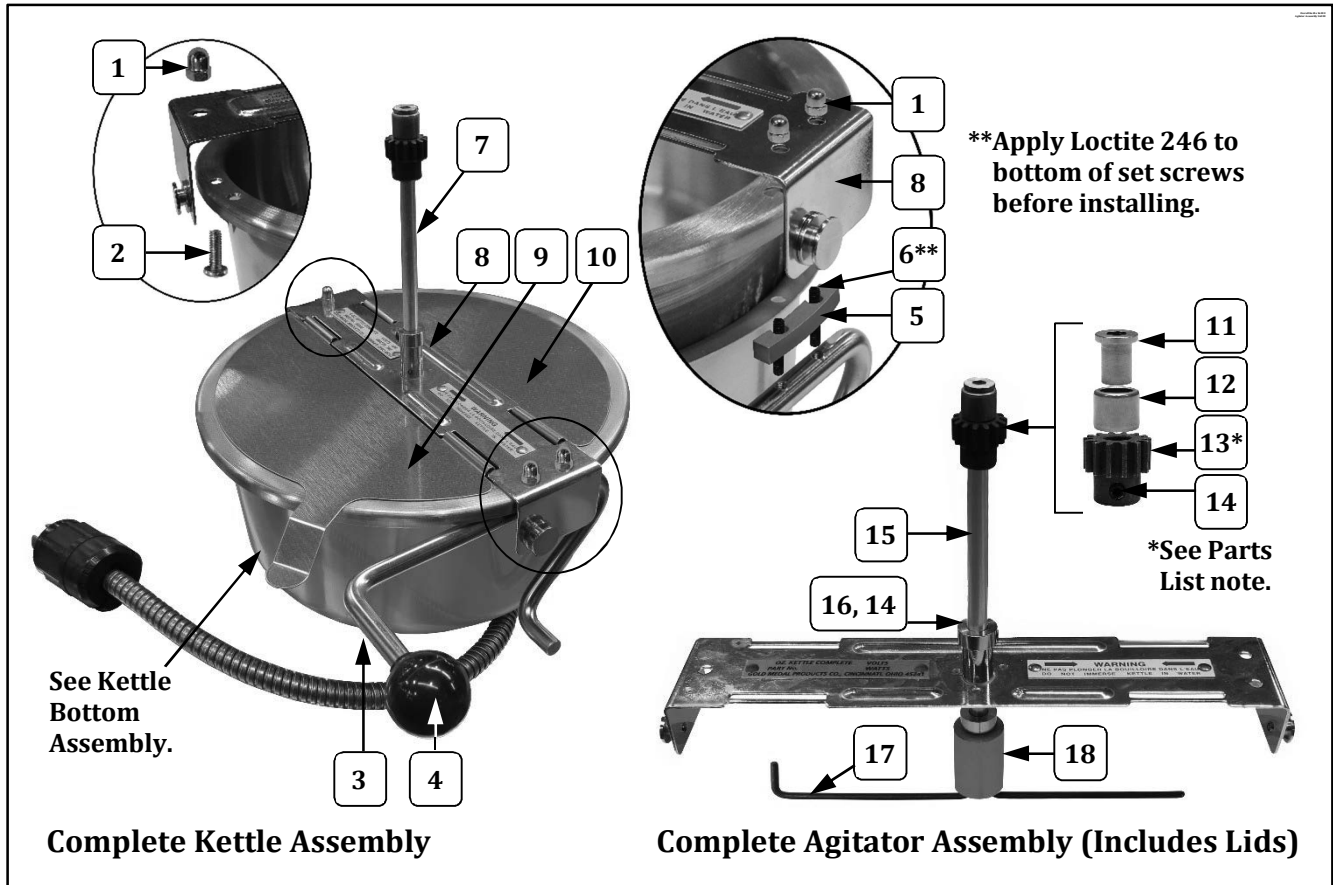
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



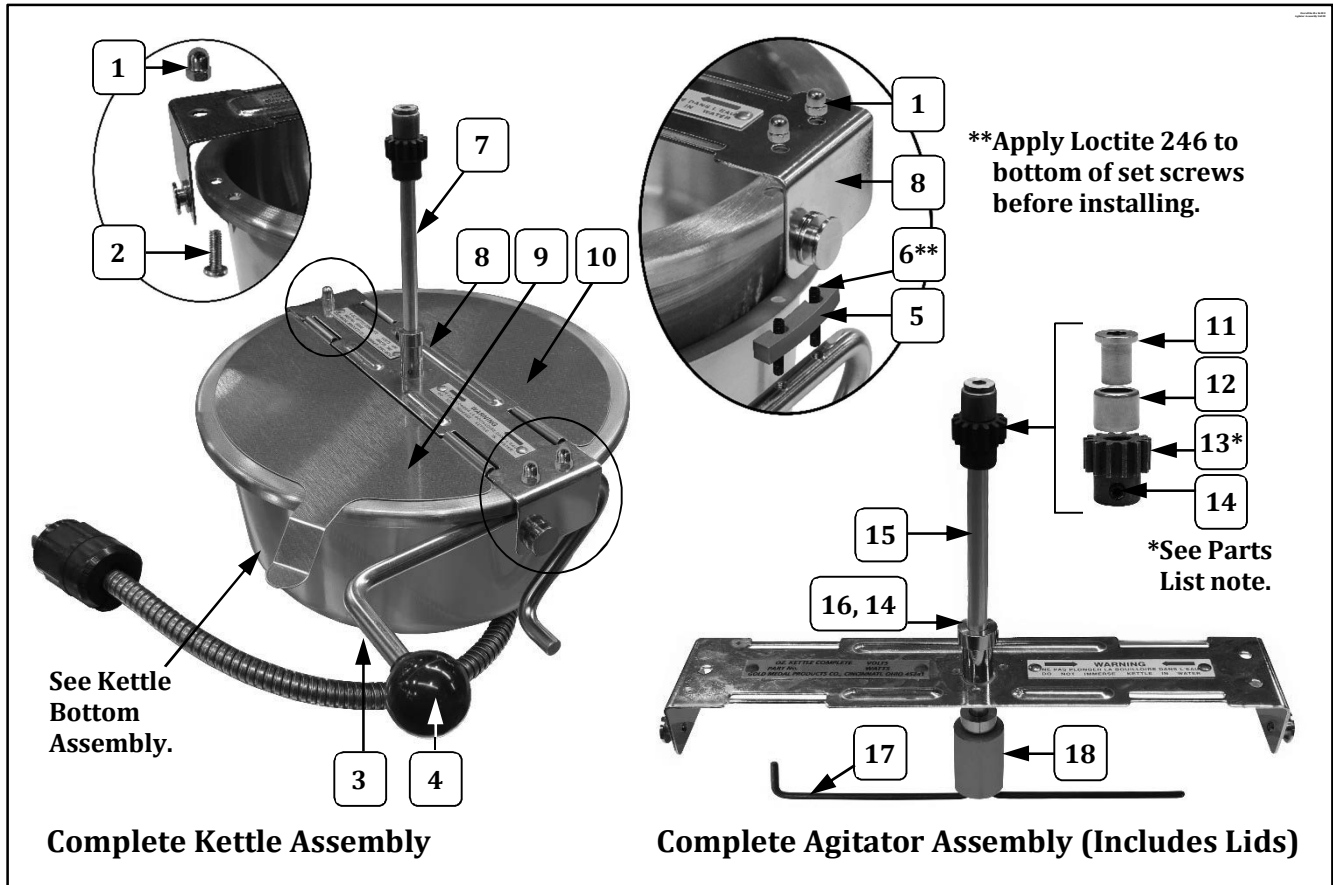
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
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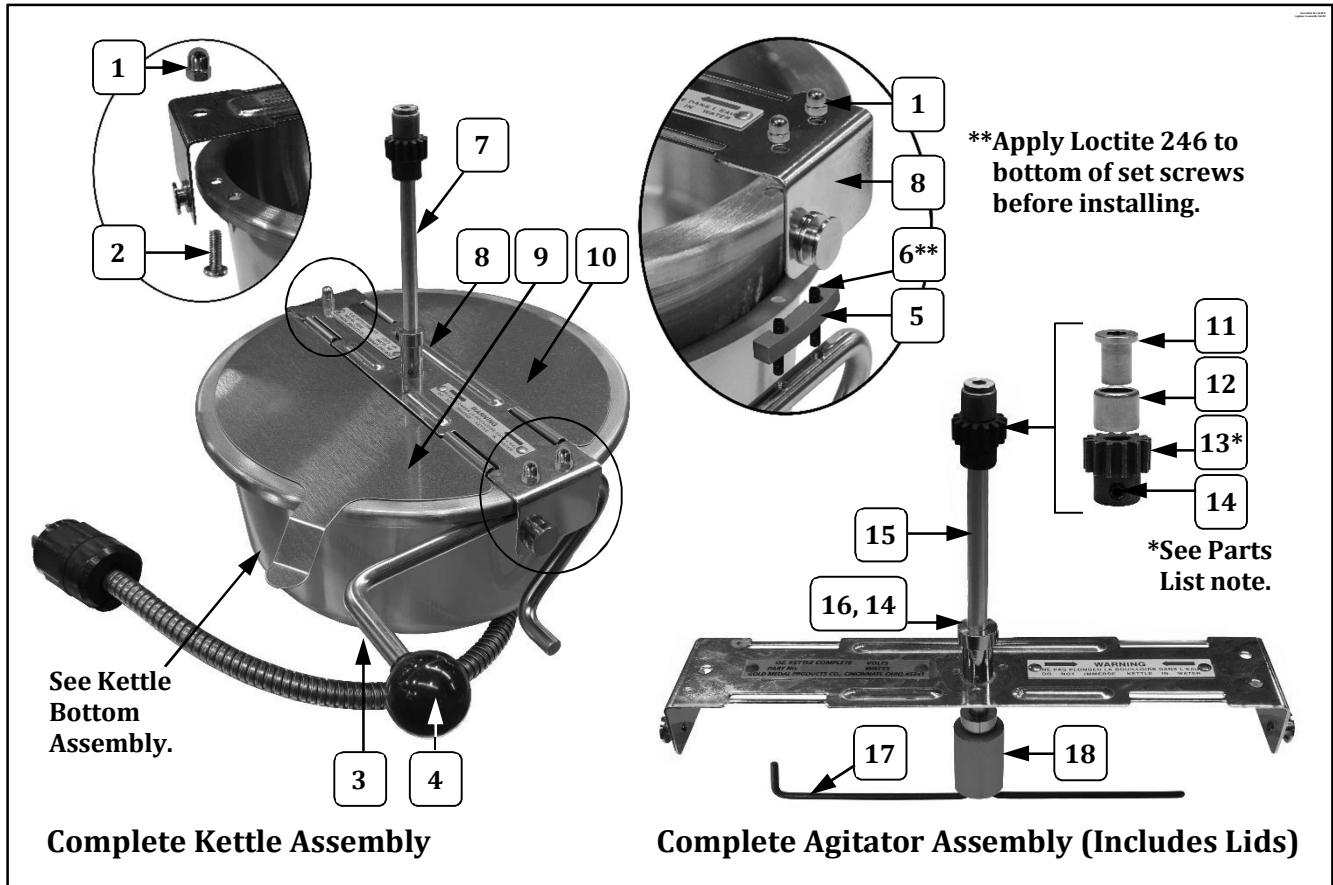
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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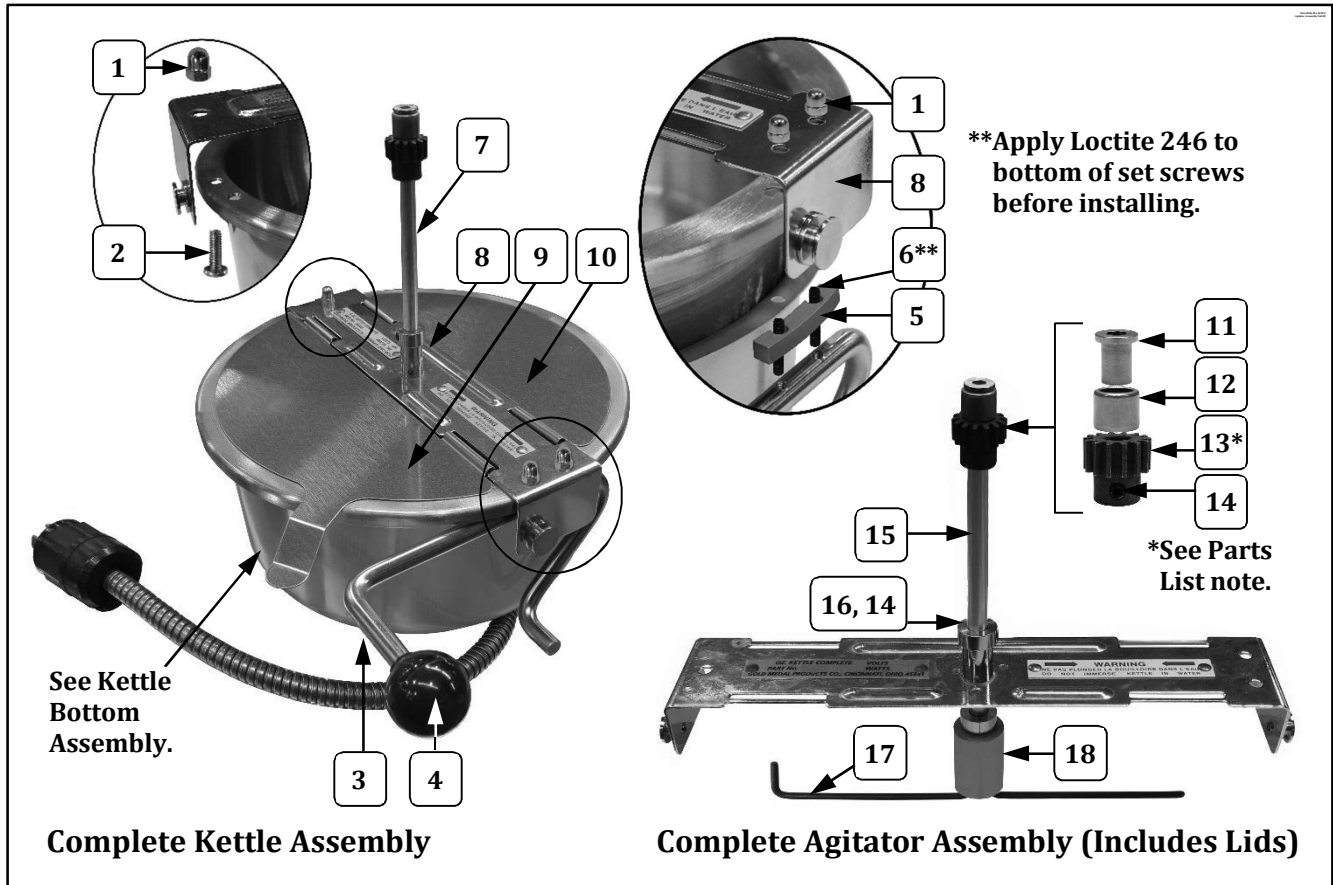
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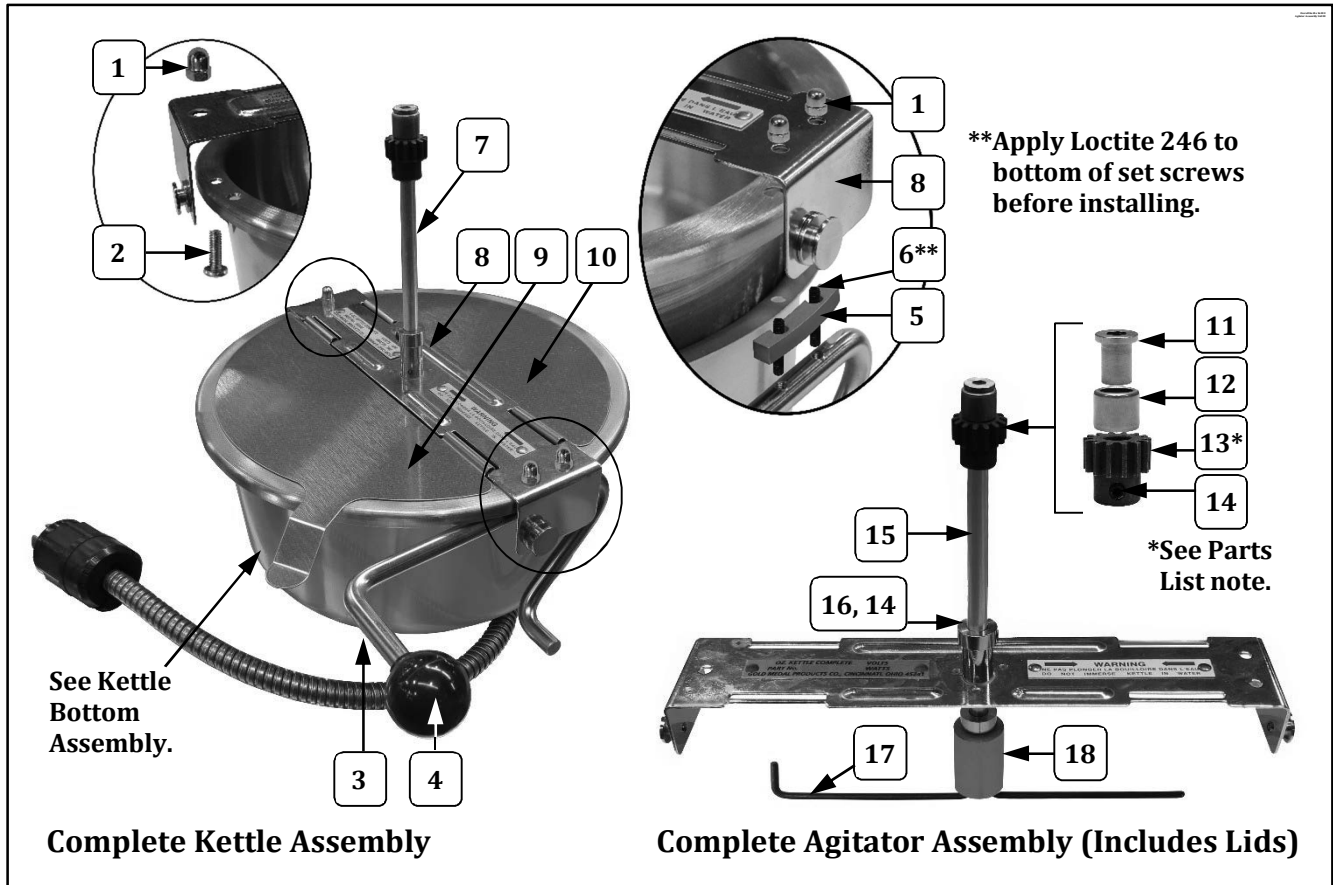
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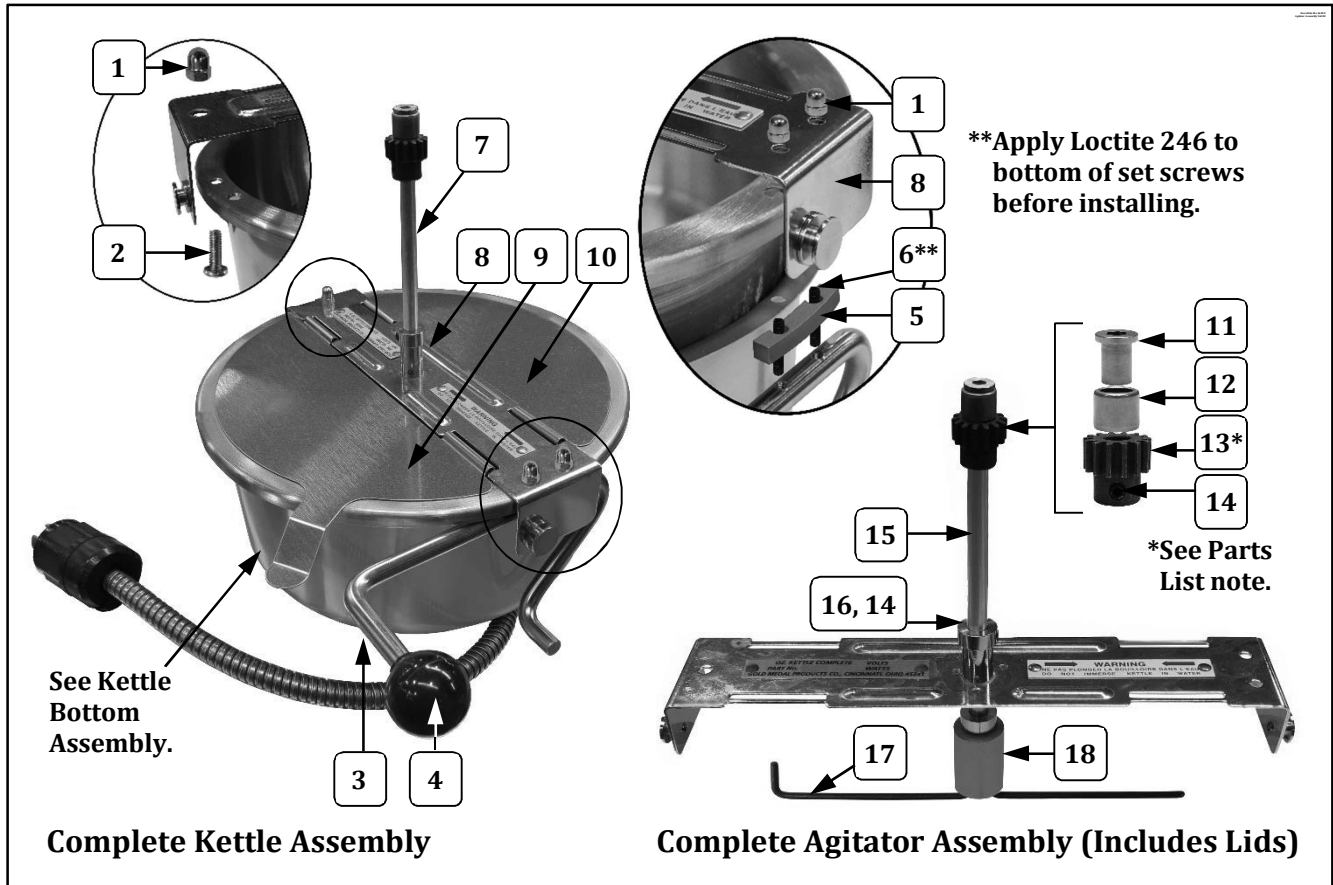
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8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



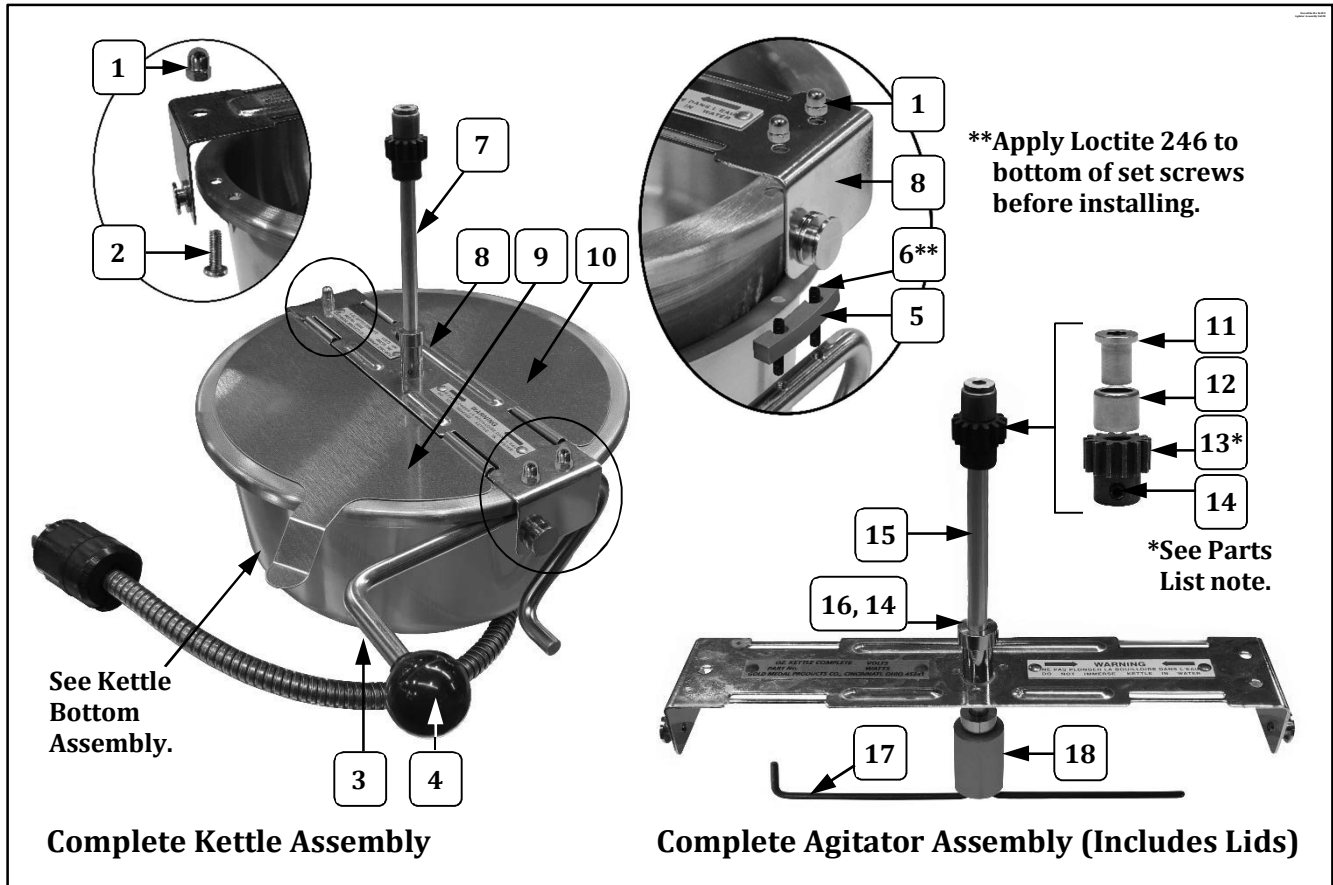
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
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8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



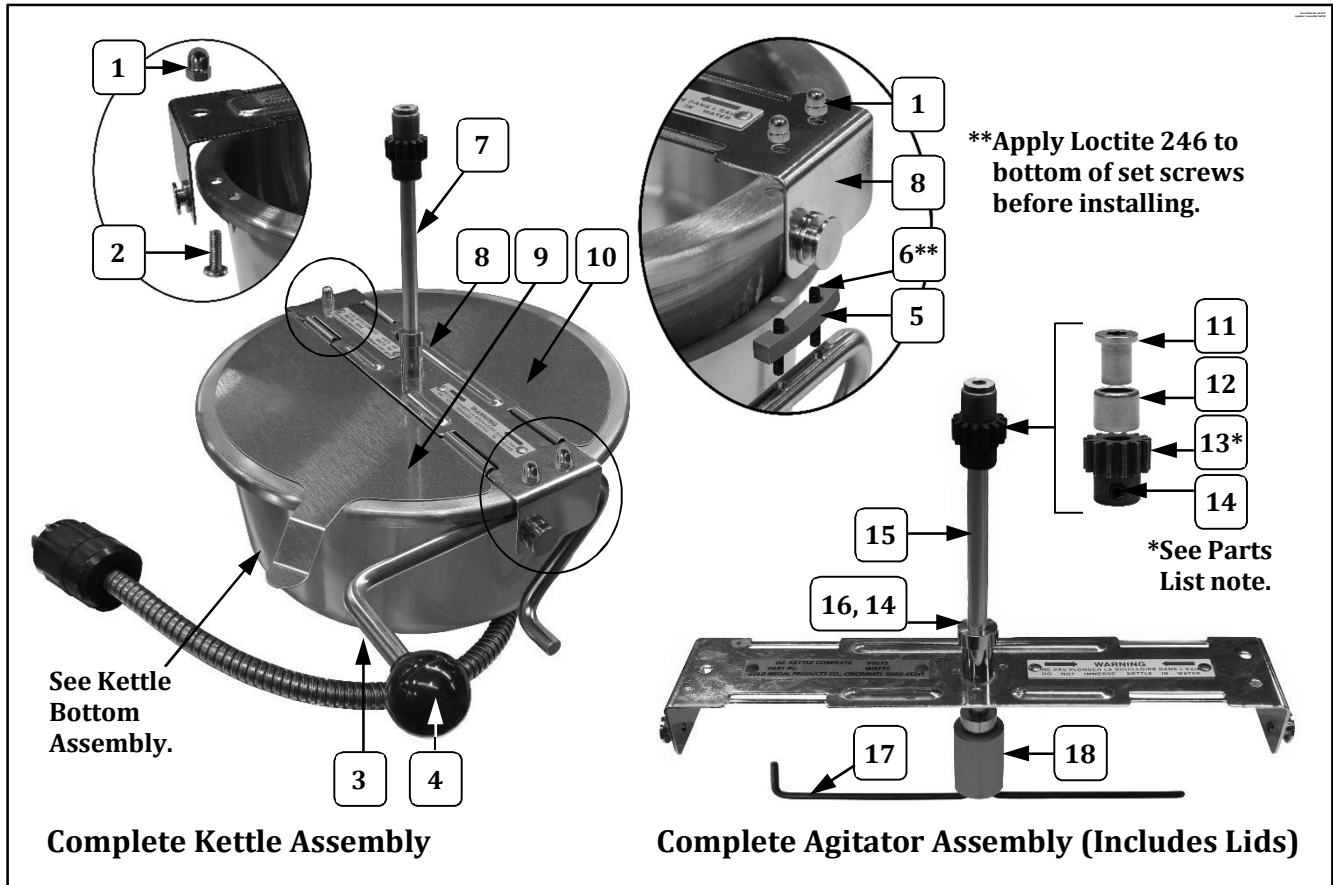
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8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



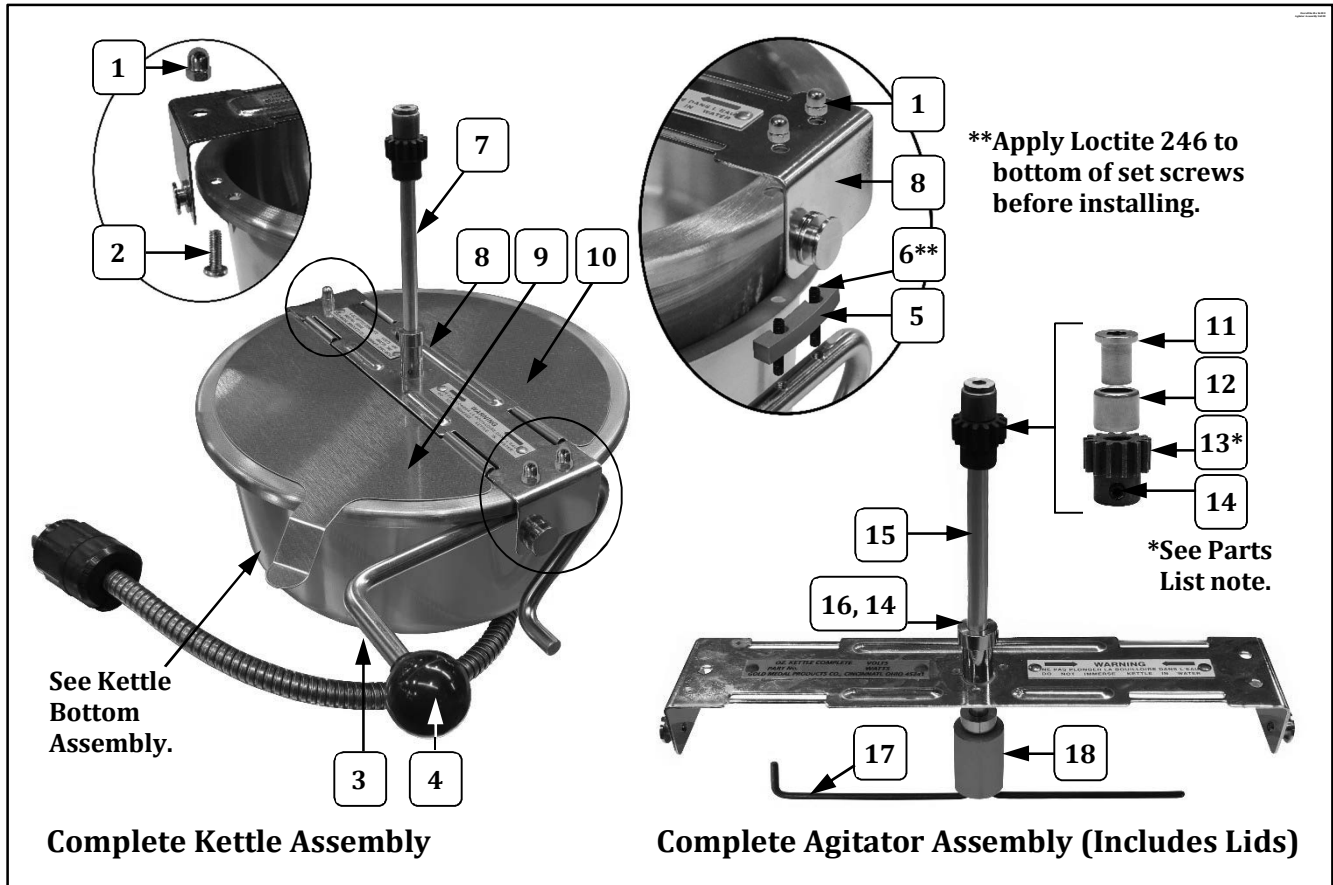
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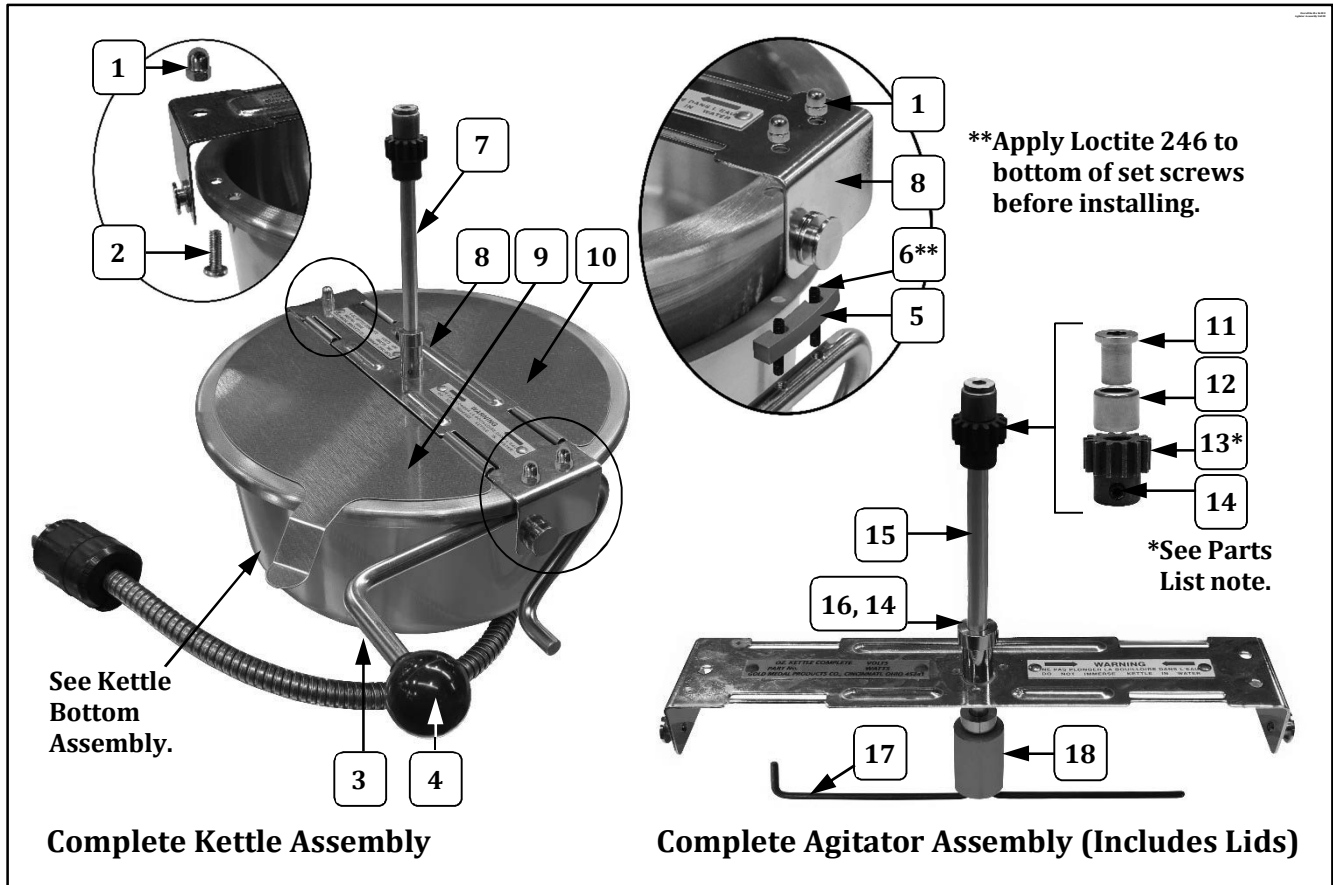
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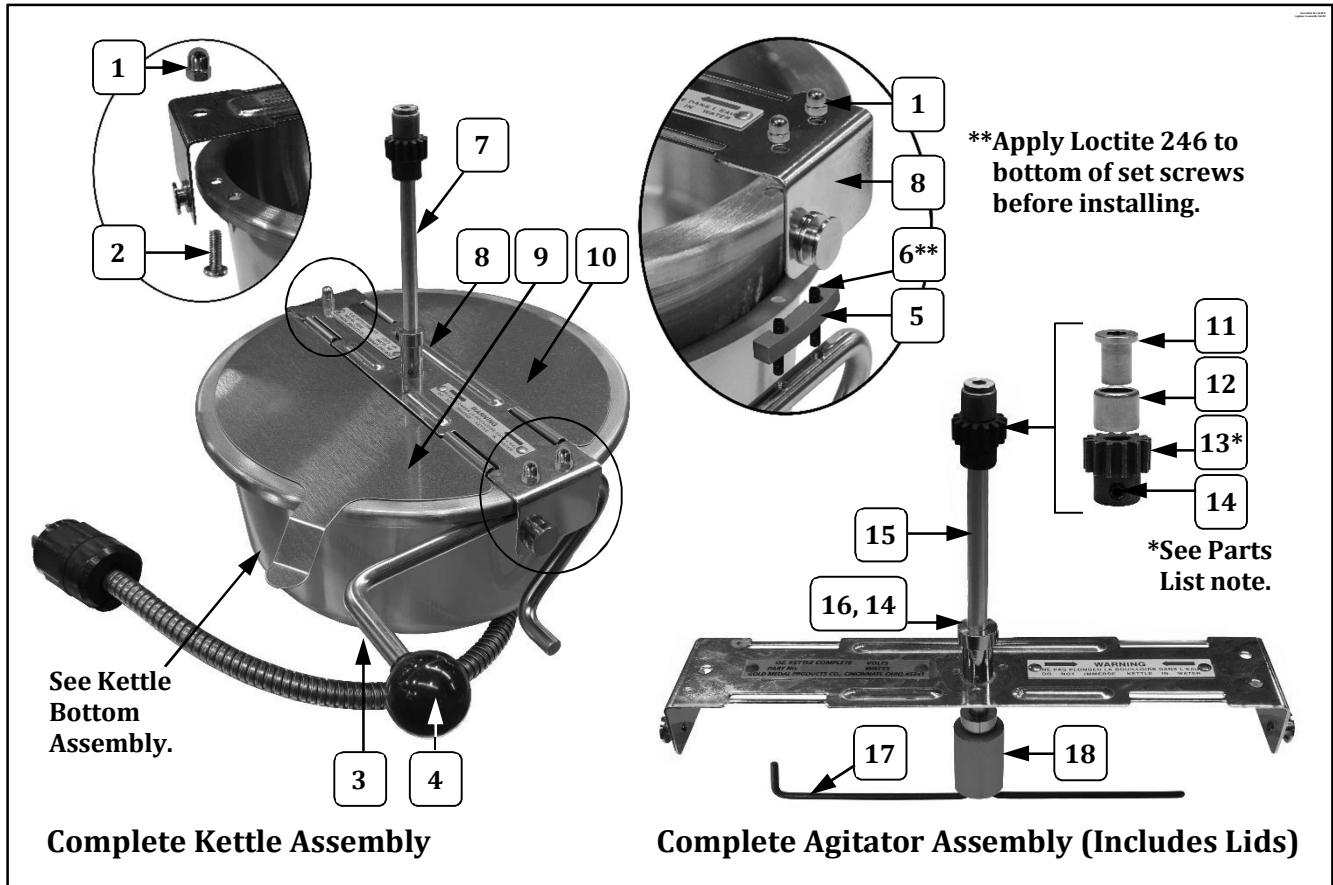
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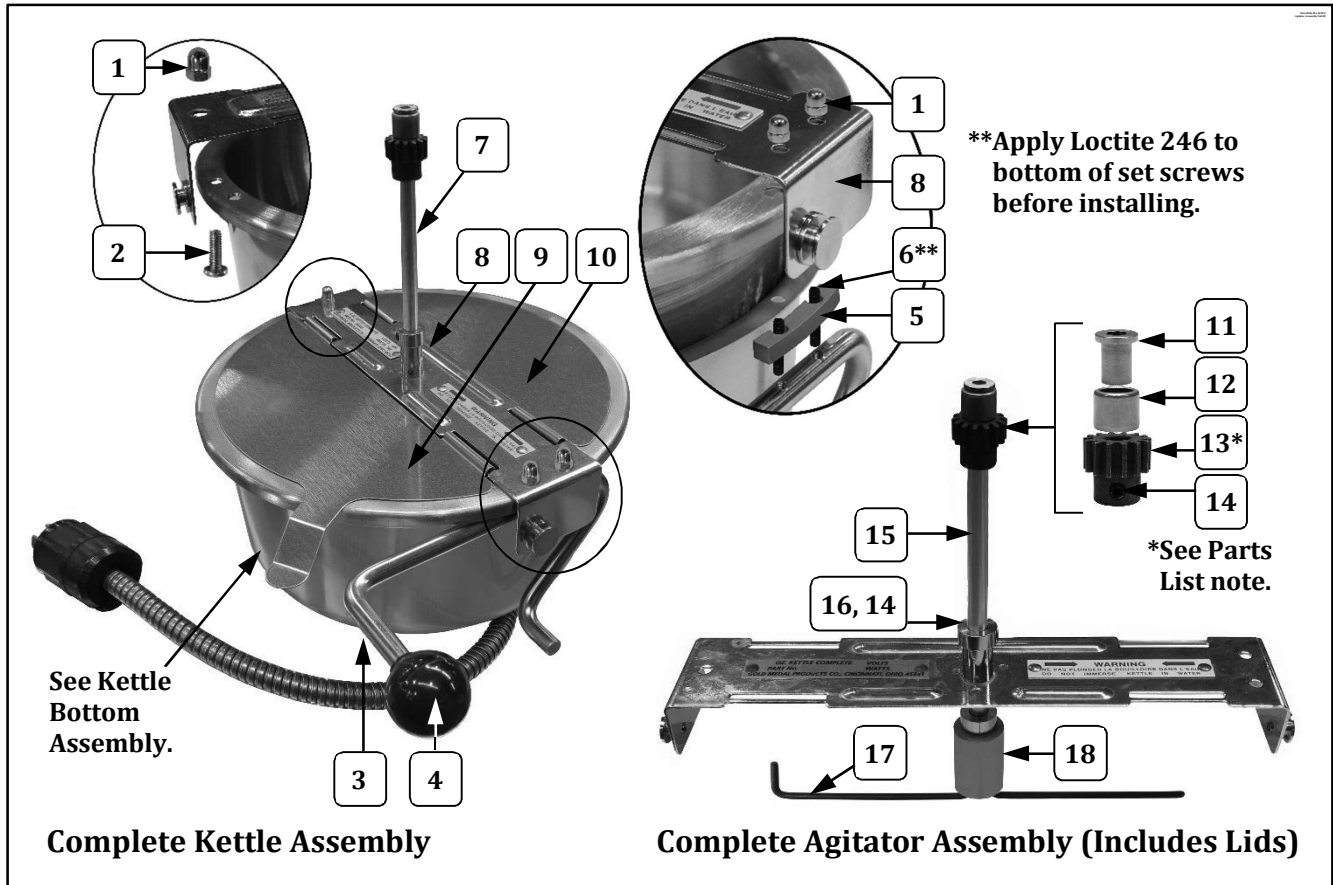
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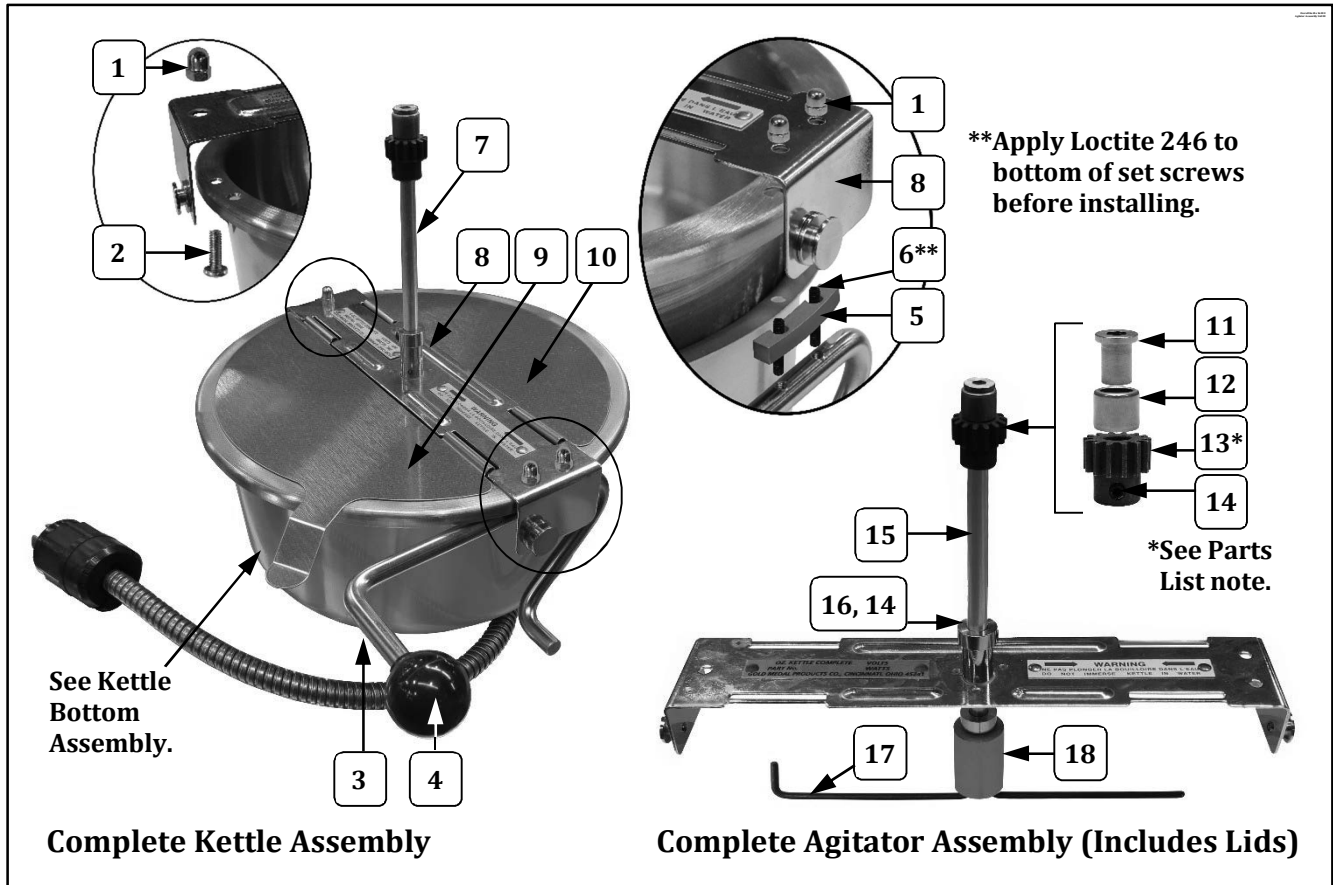
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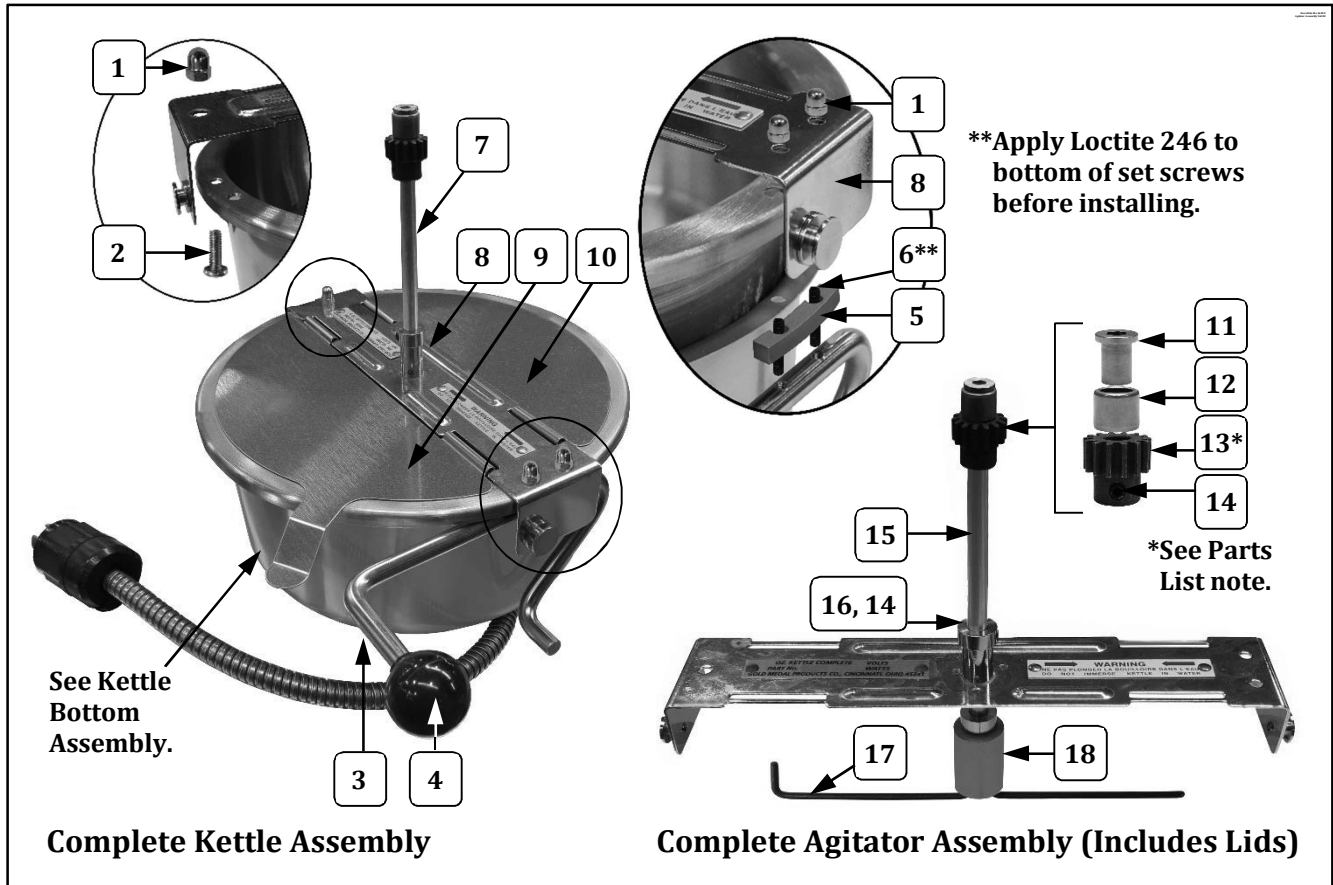
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13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



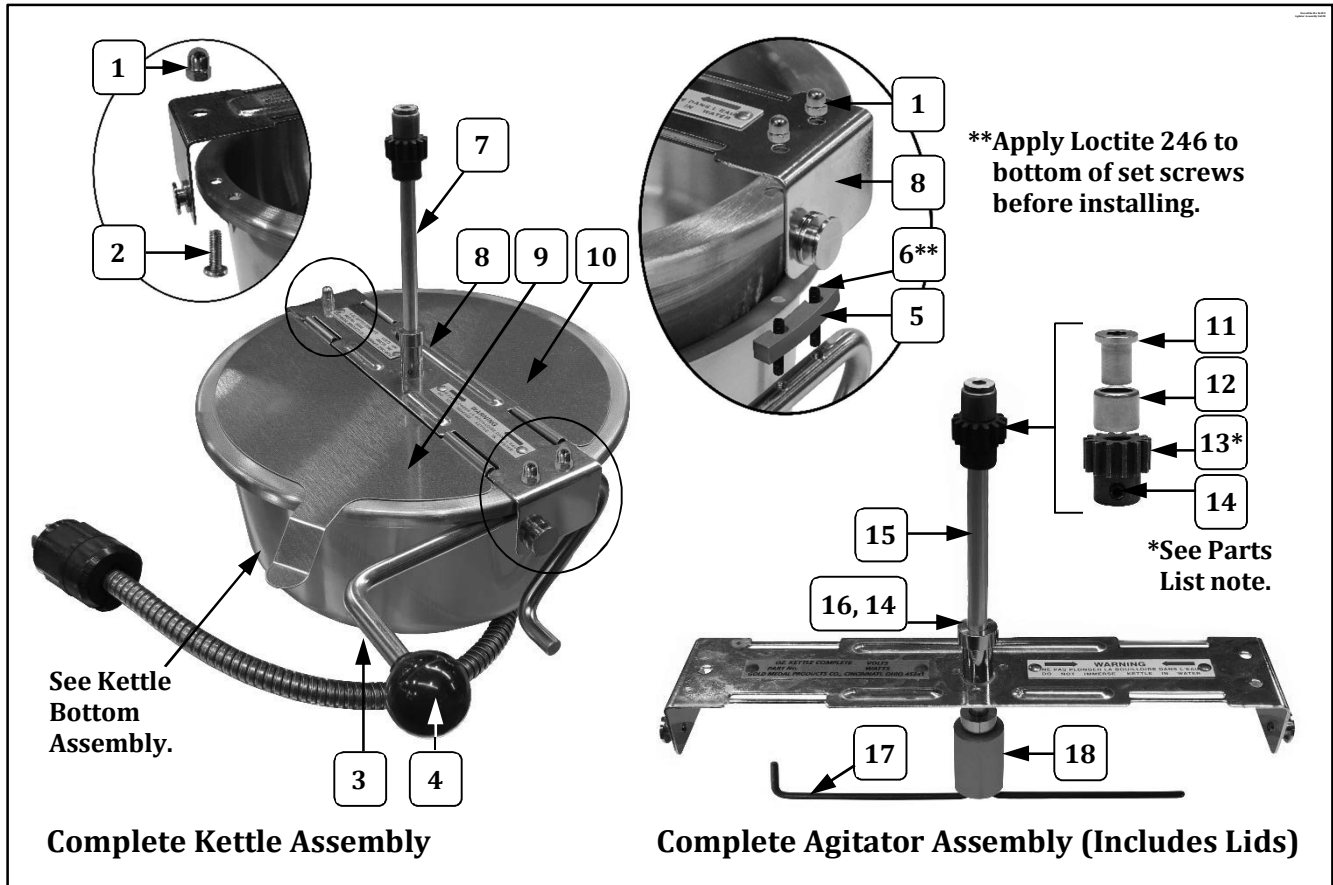
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



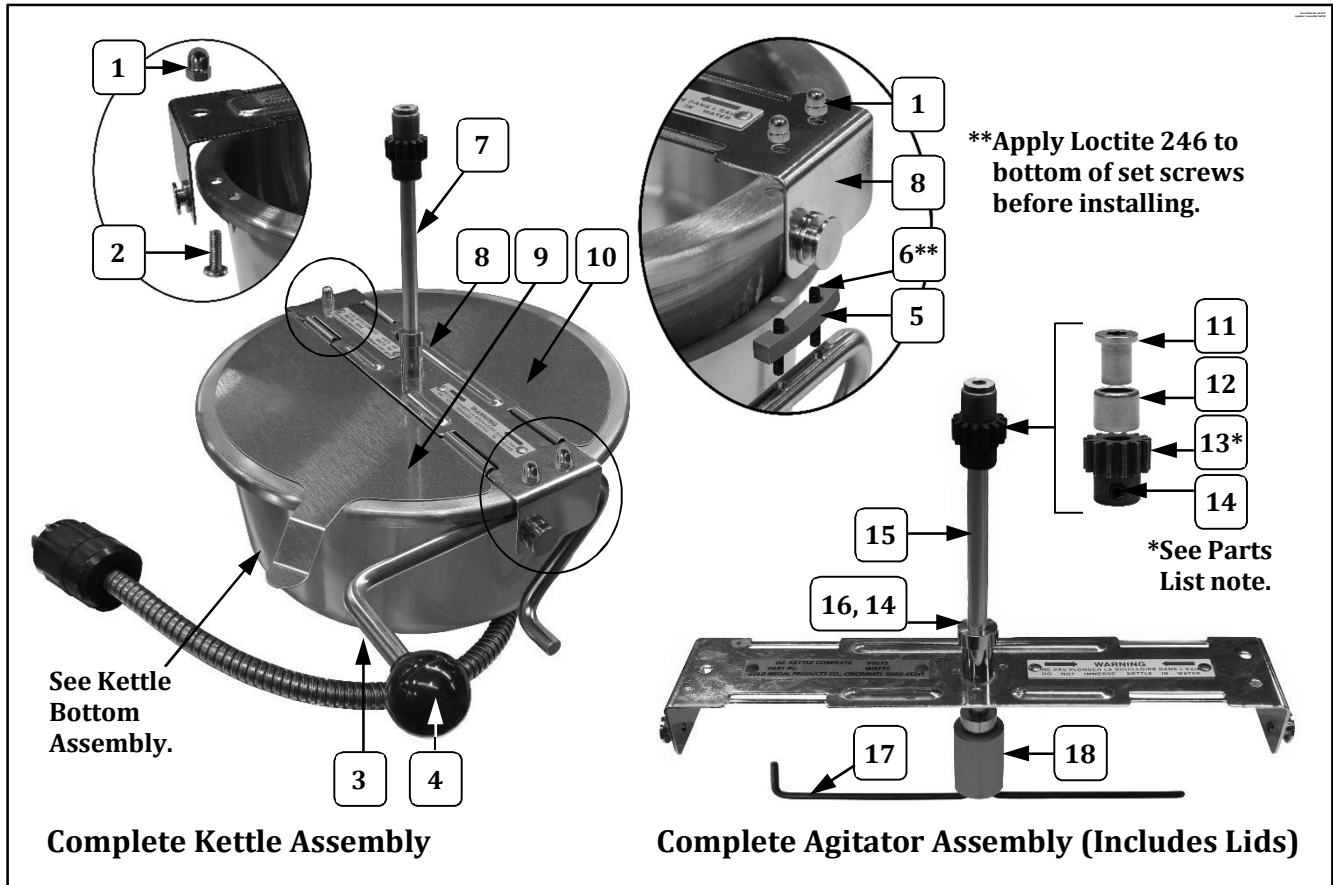
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



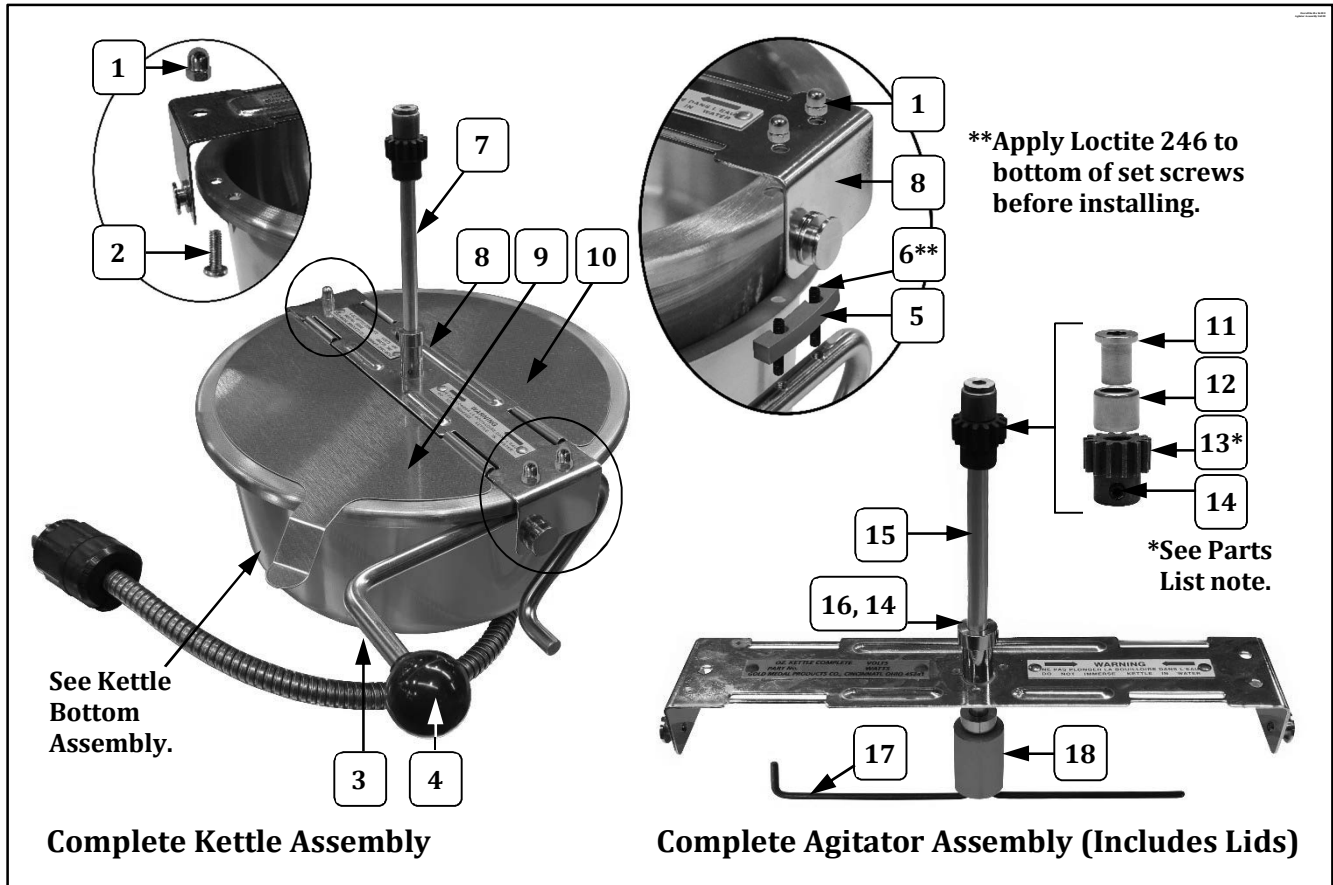
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



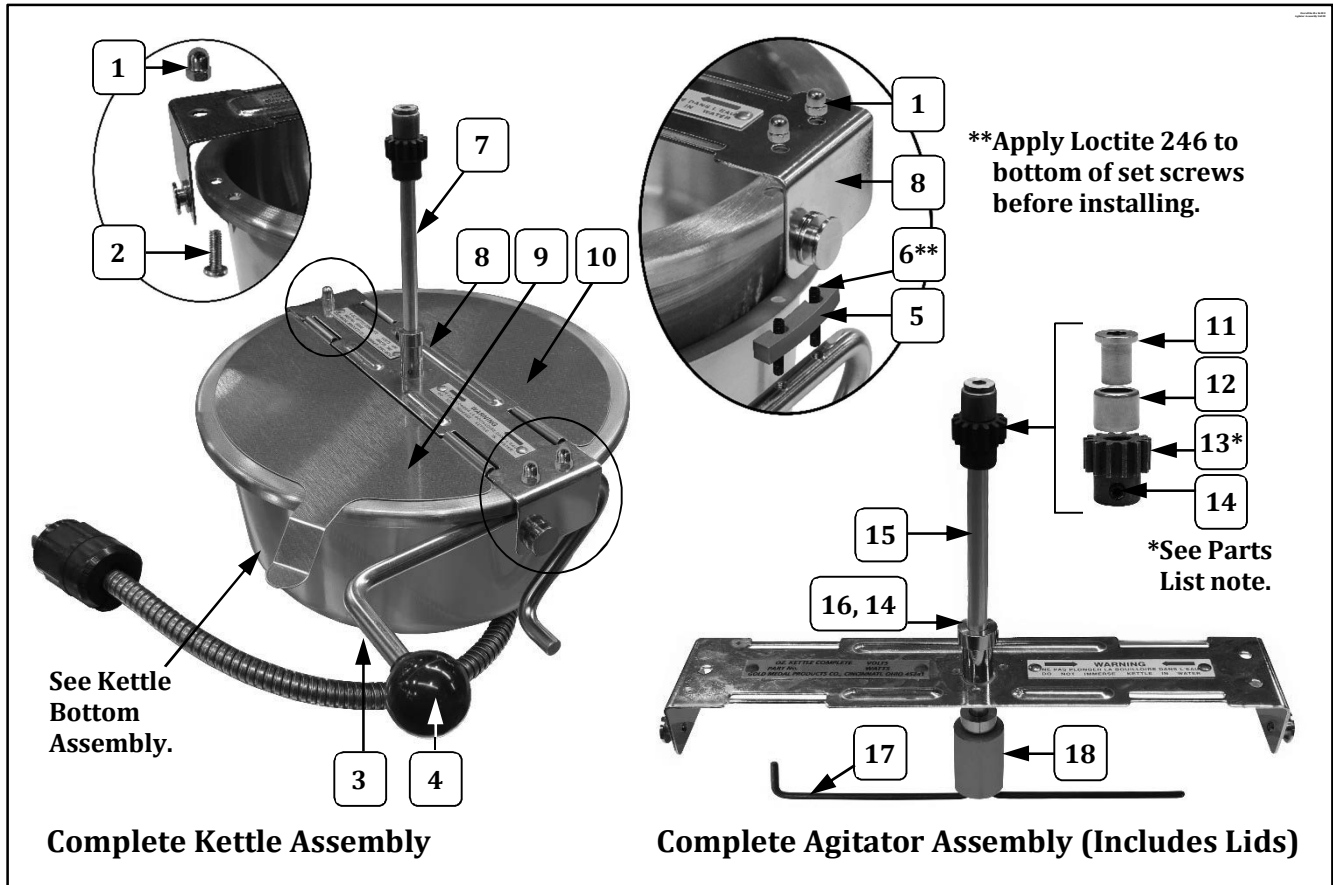
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



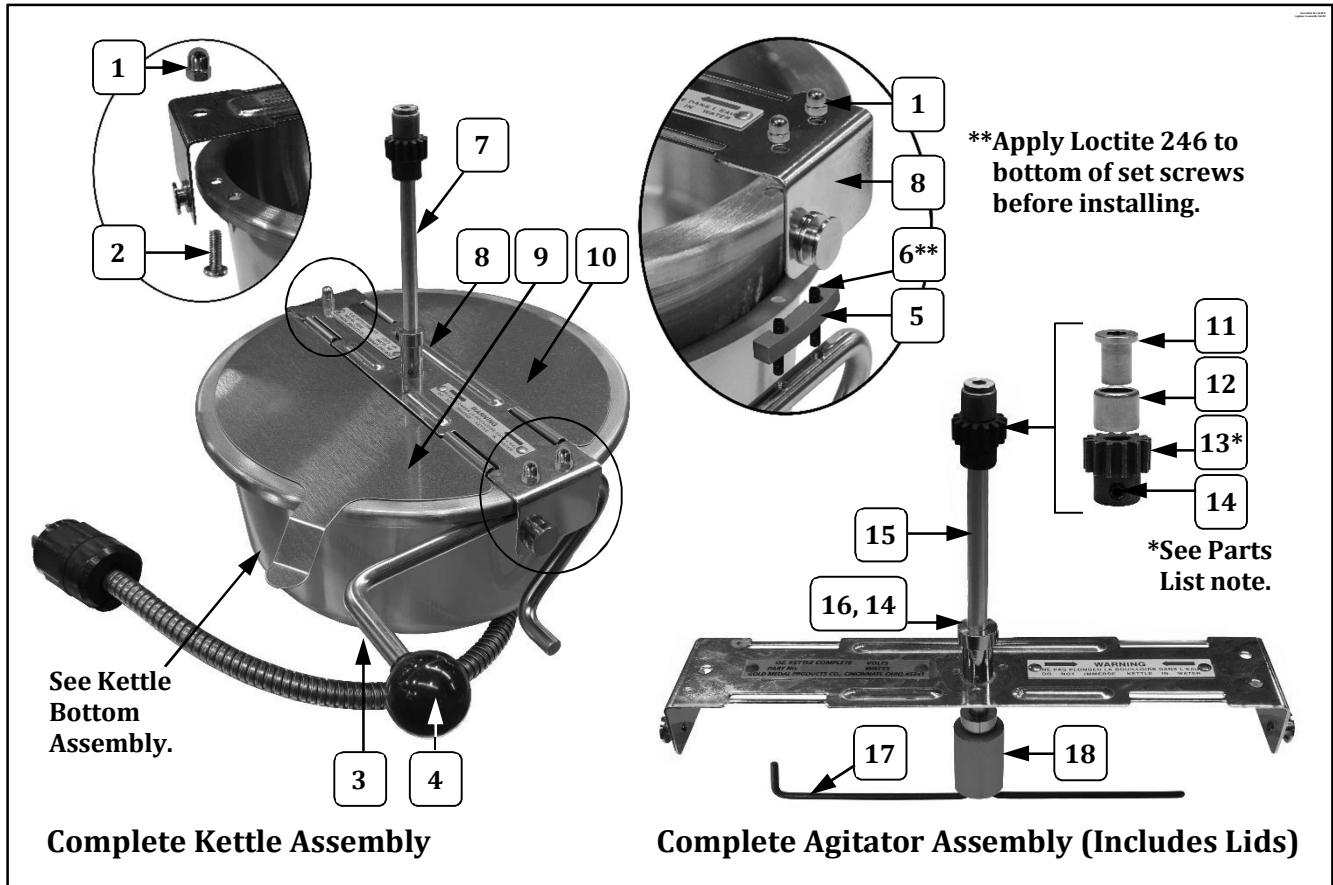
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
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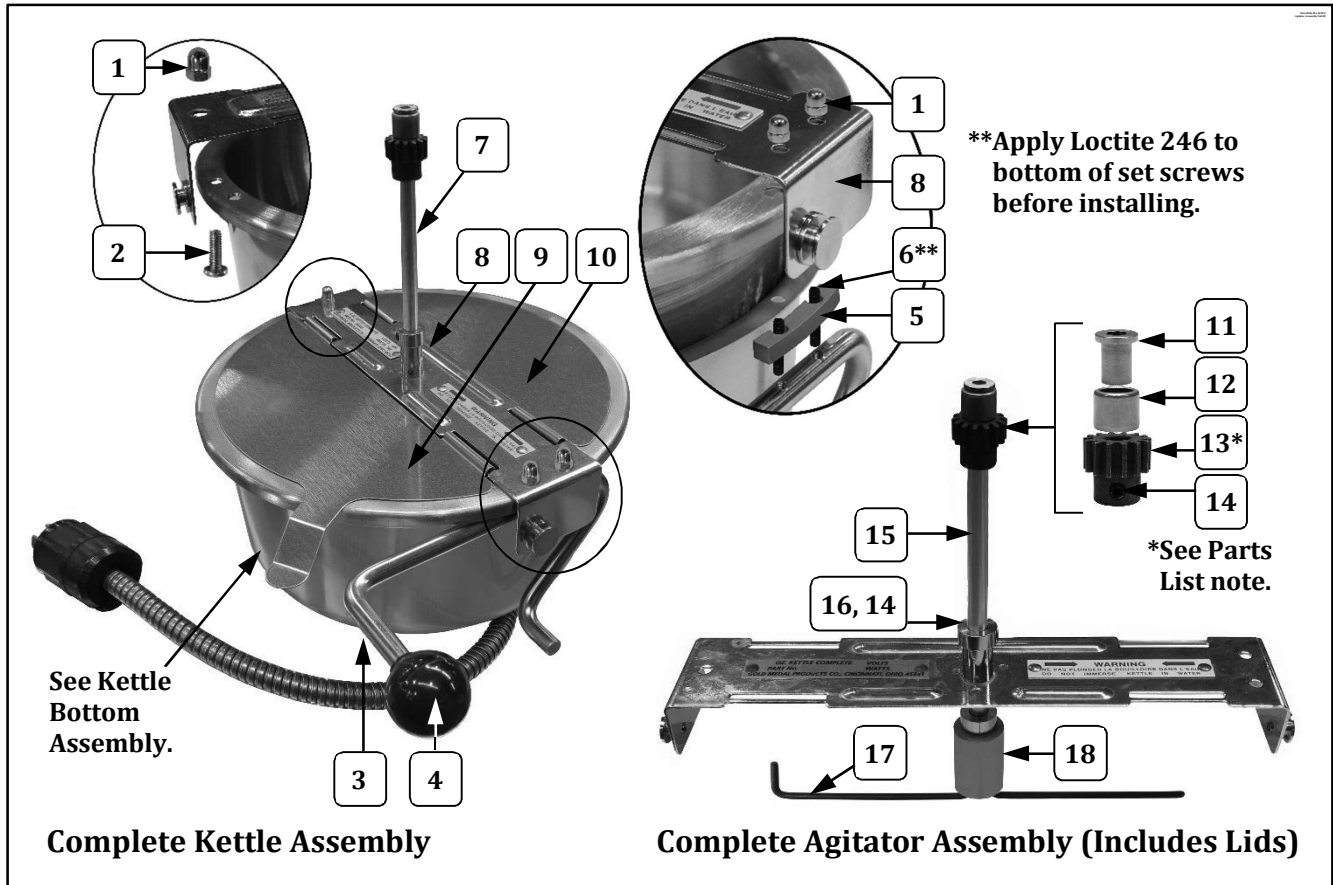
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
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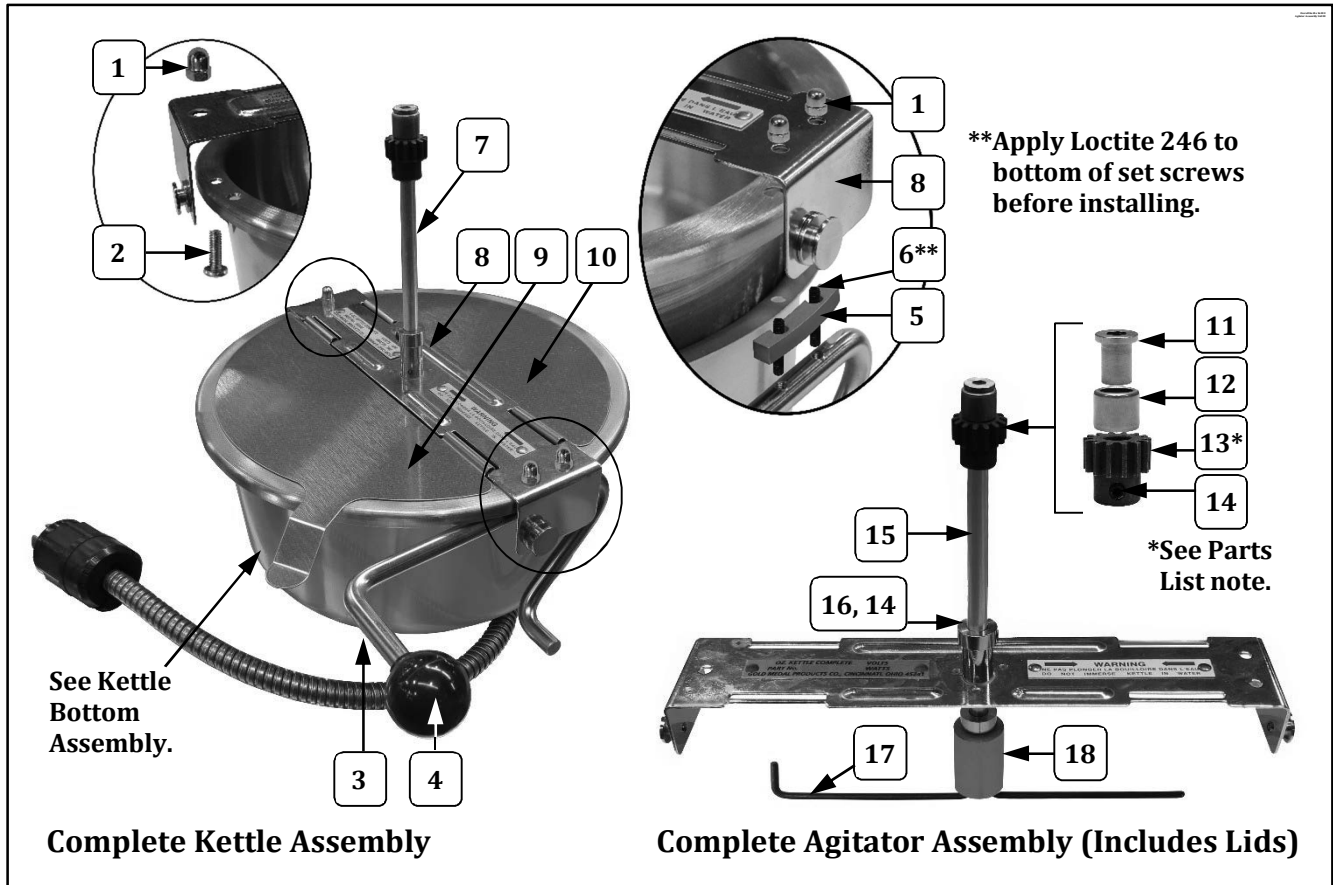
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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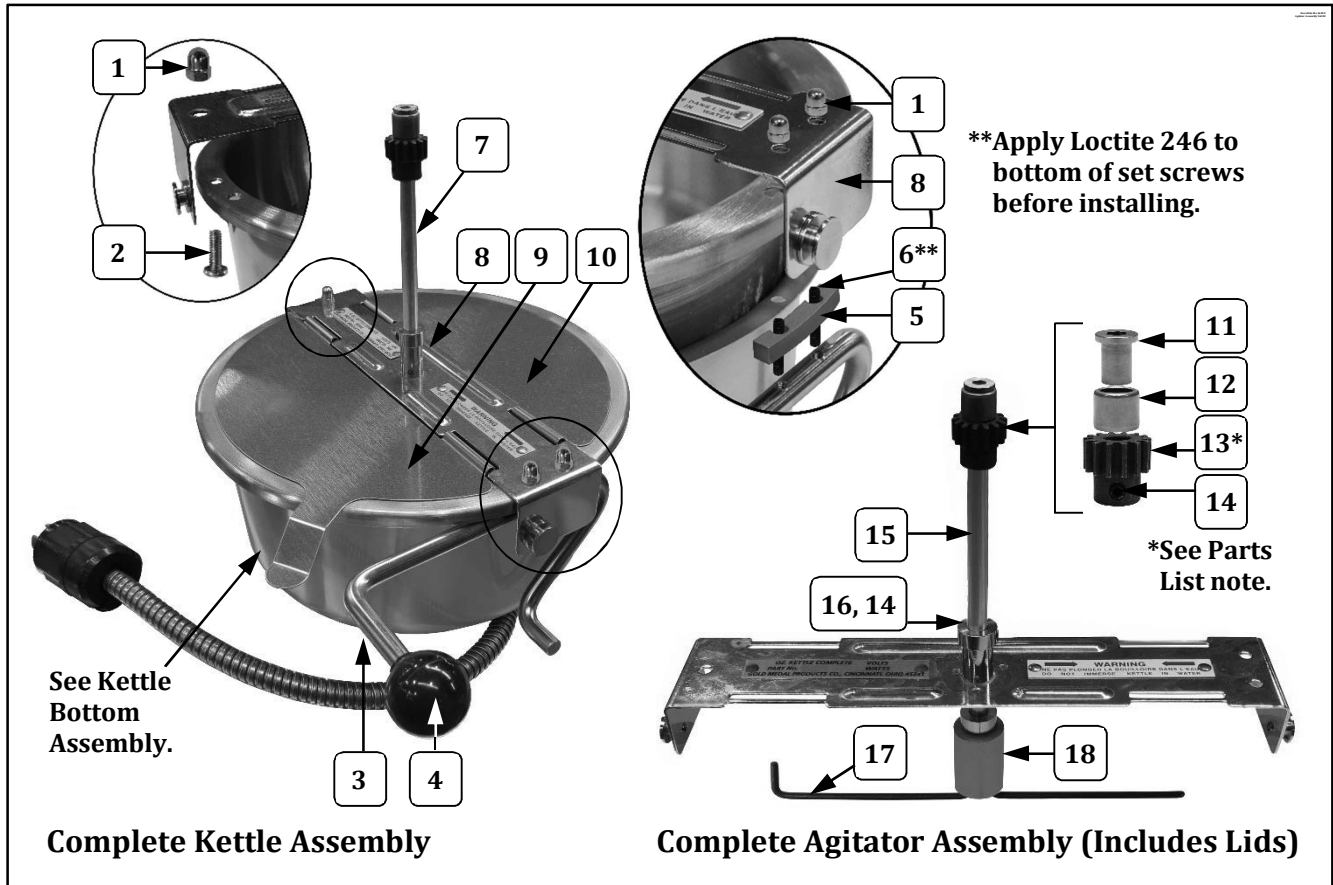
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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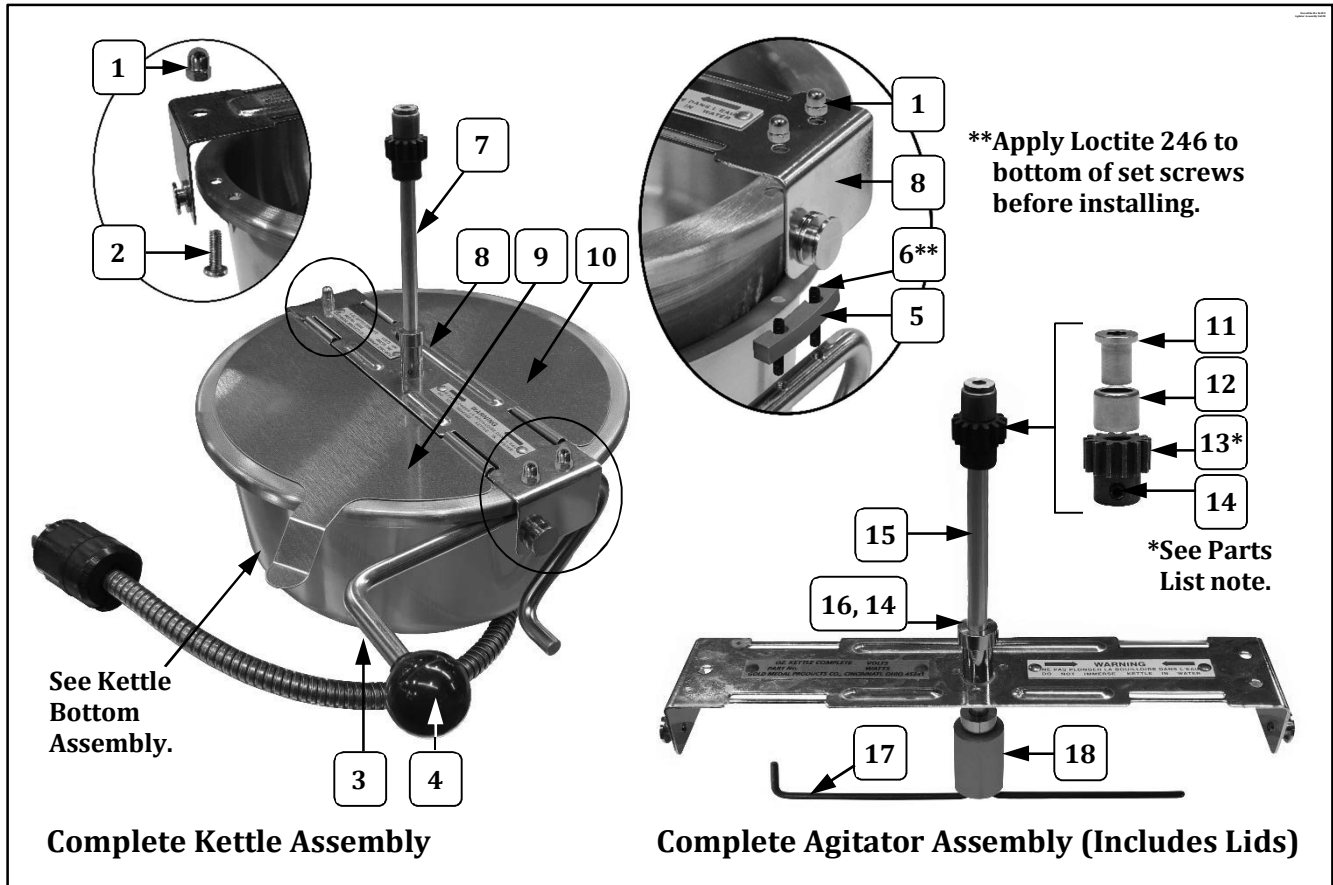
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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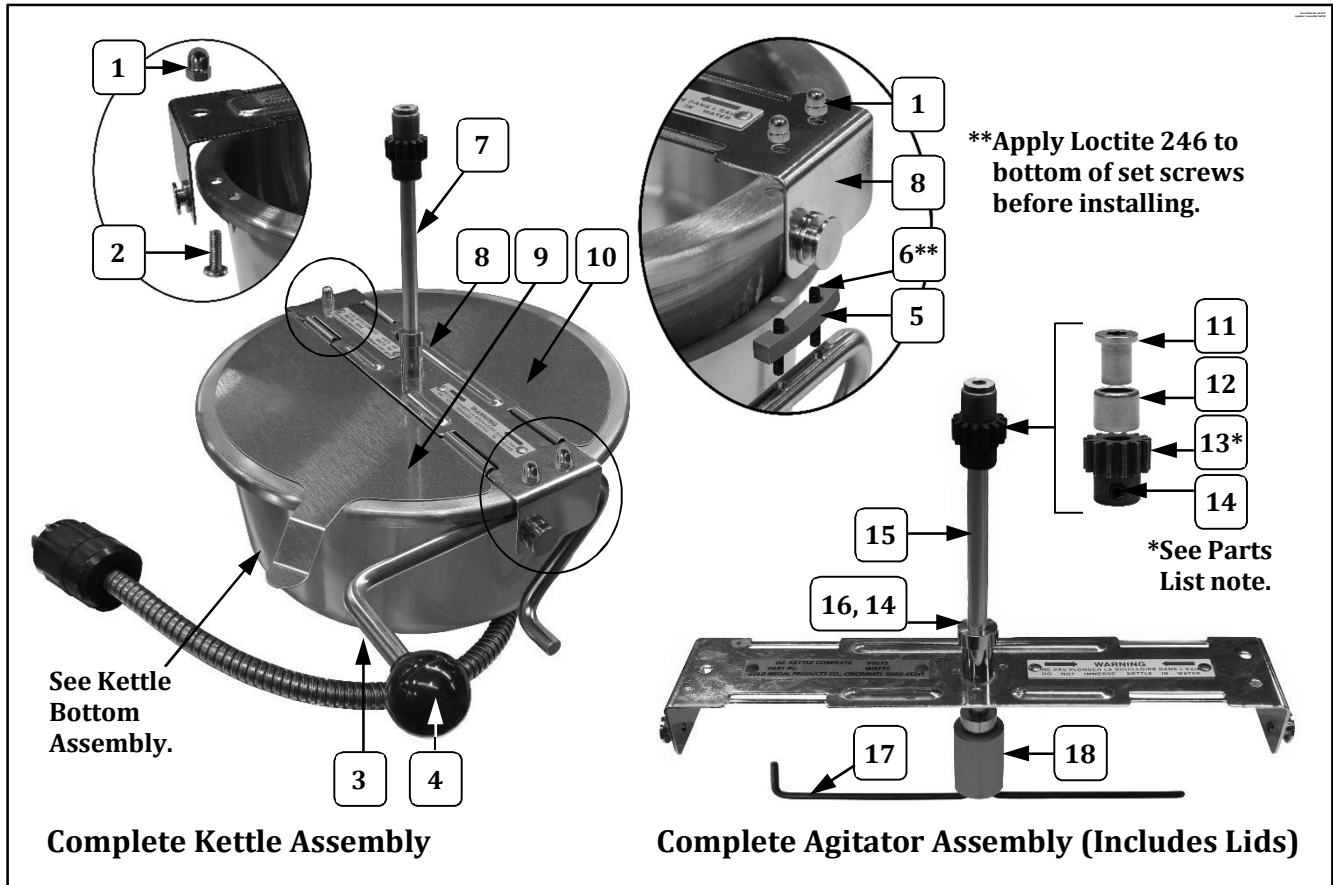
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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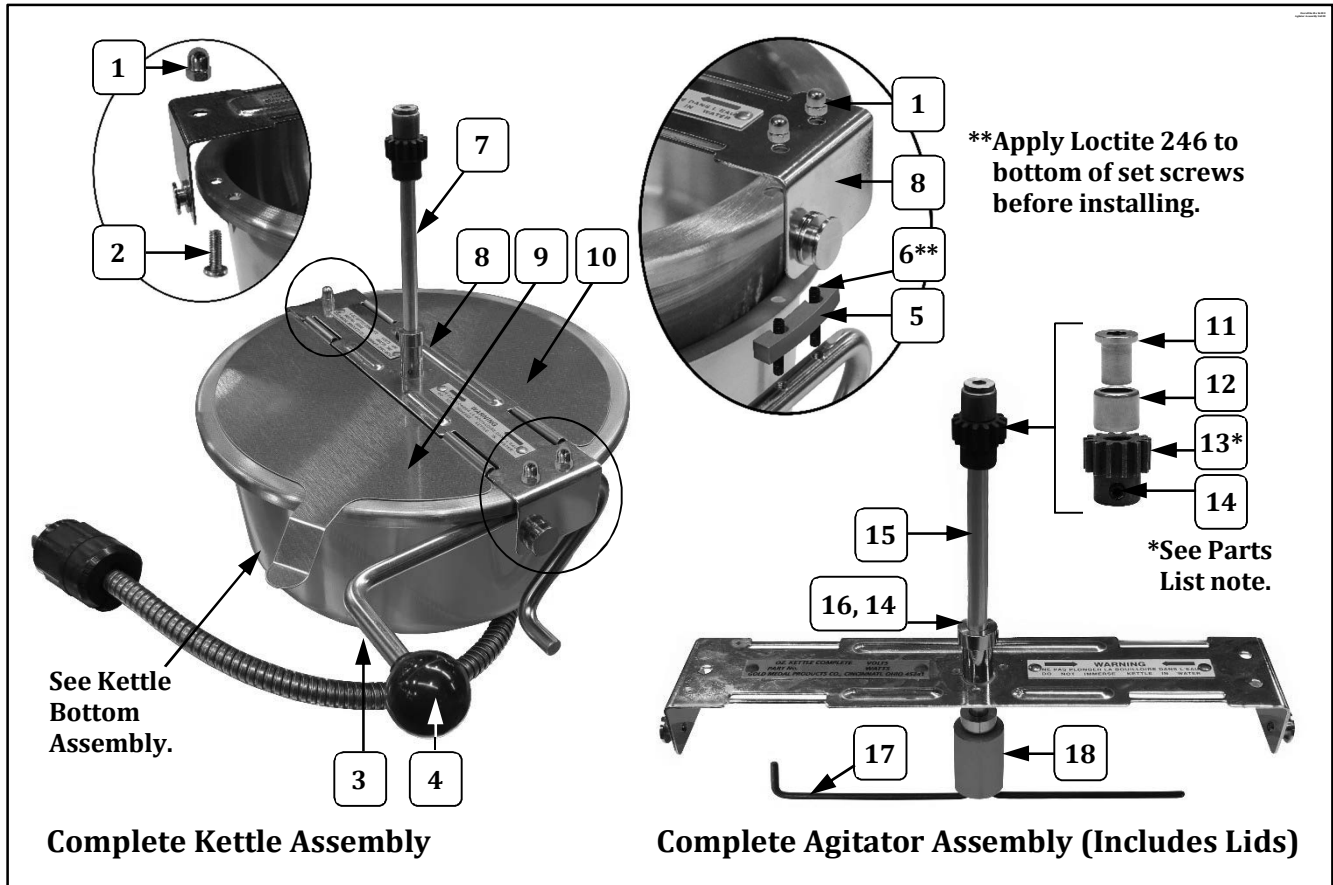
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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		49472N	49472EXN
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9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



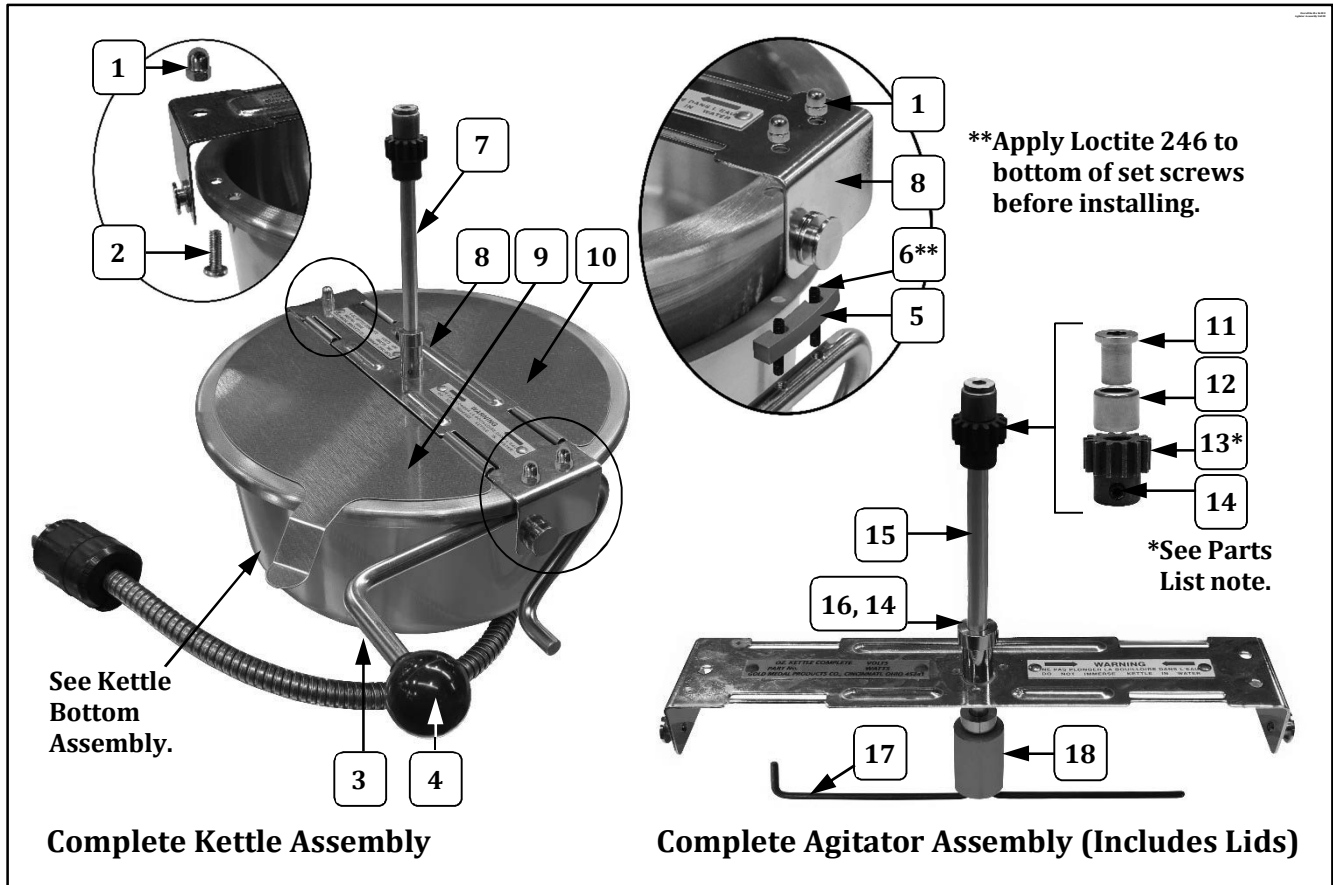
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



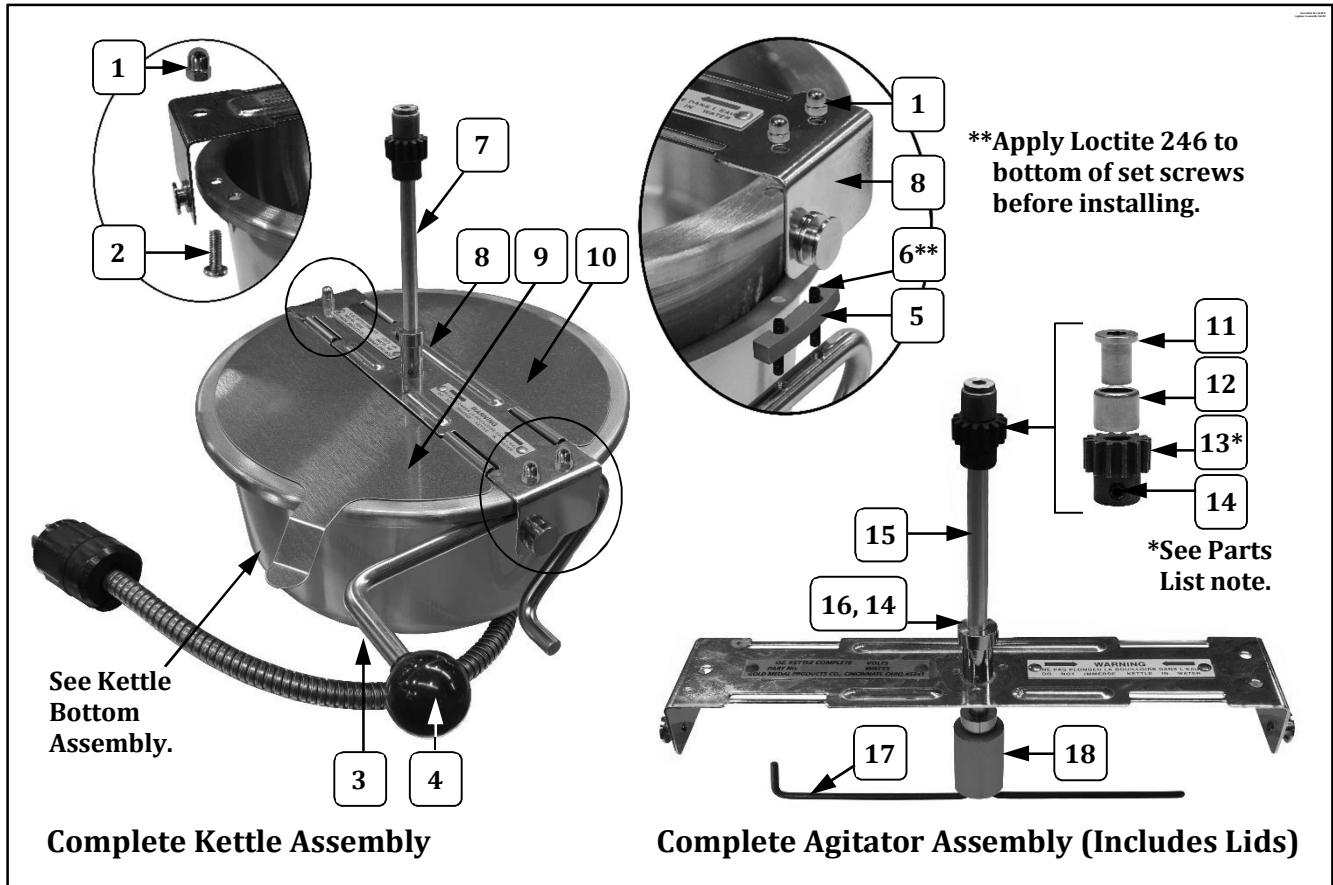
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
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3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



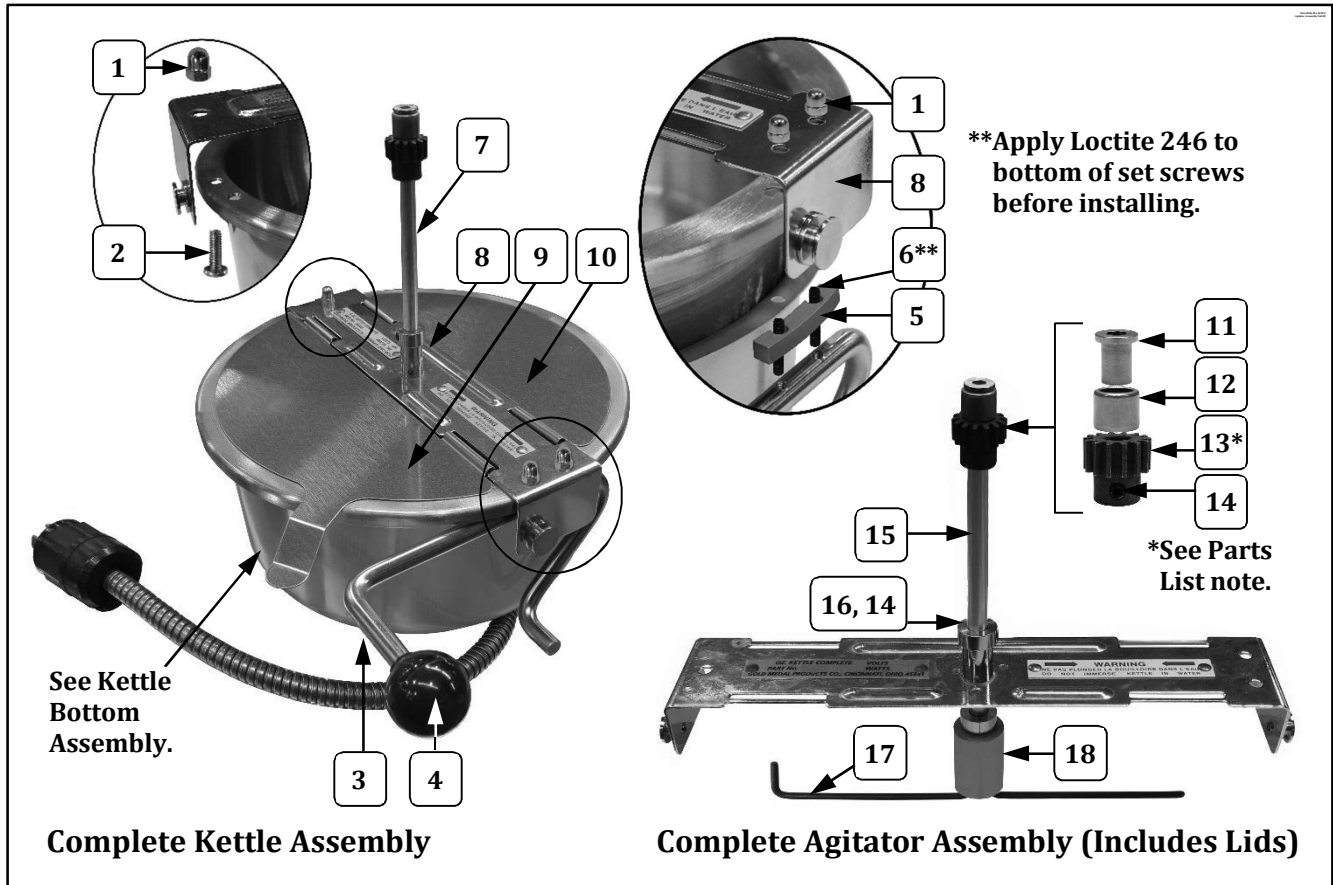
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
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4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
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16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



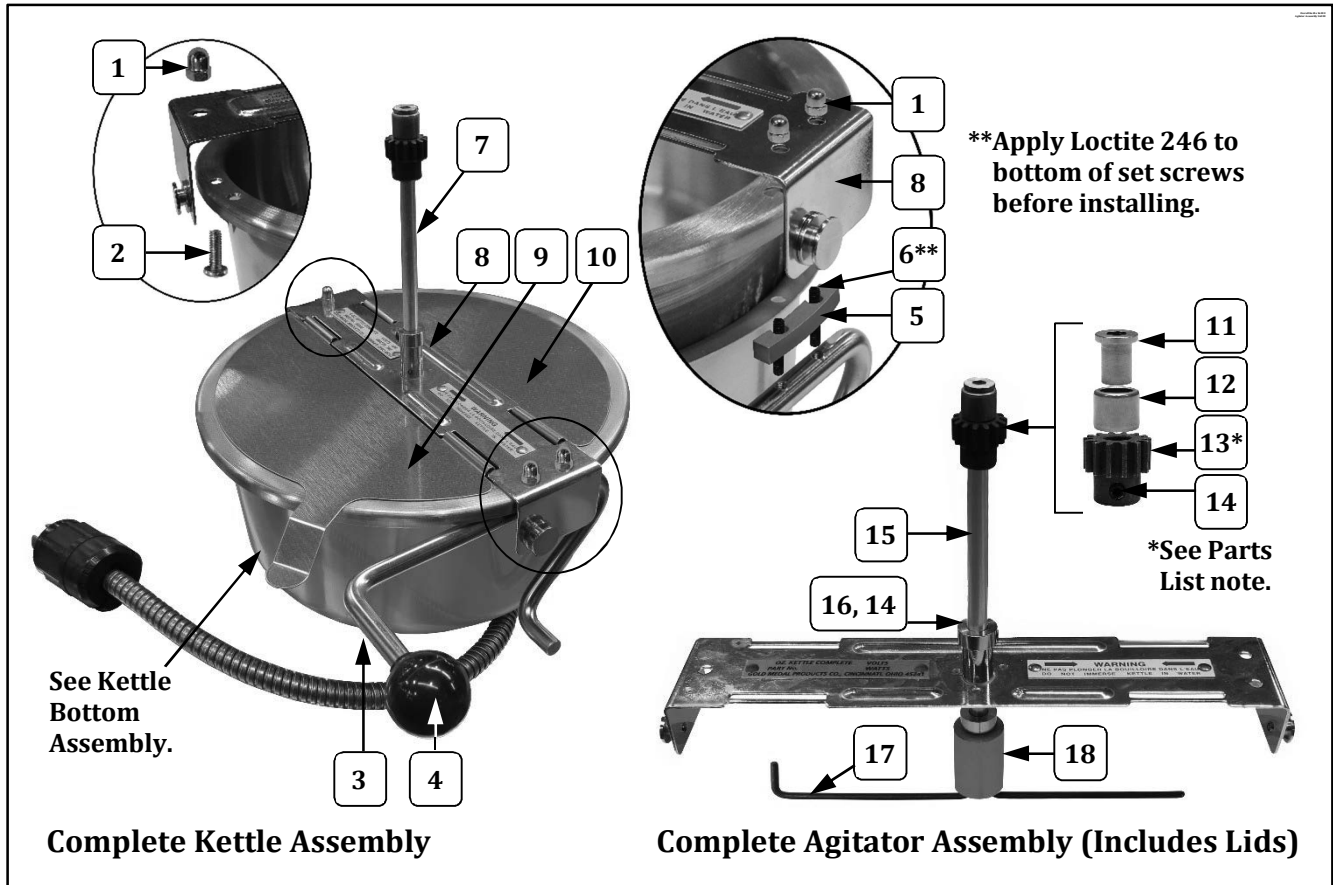
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



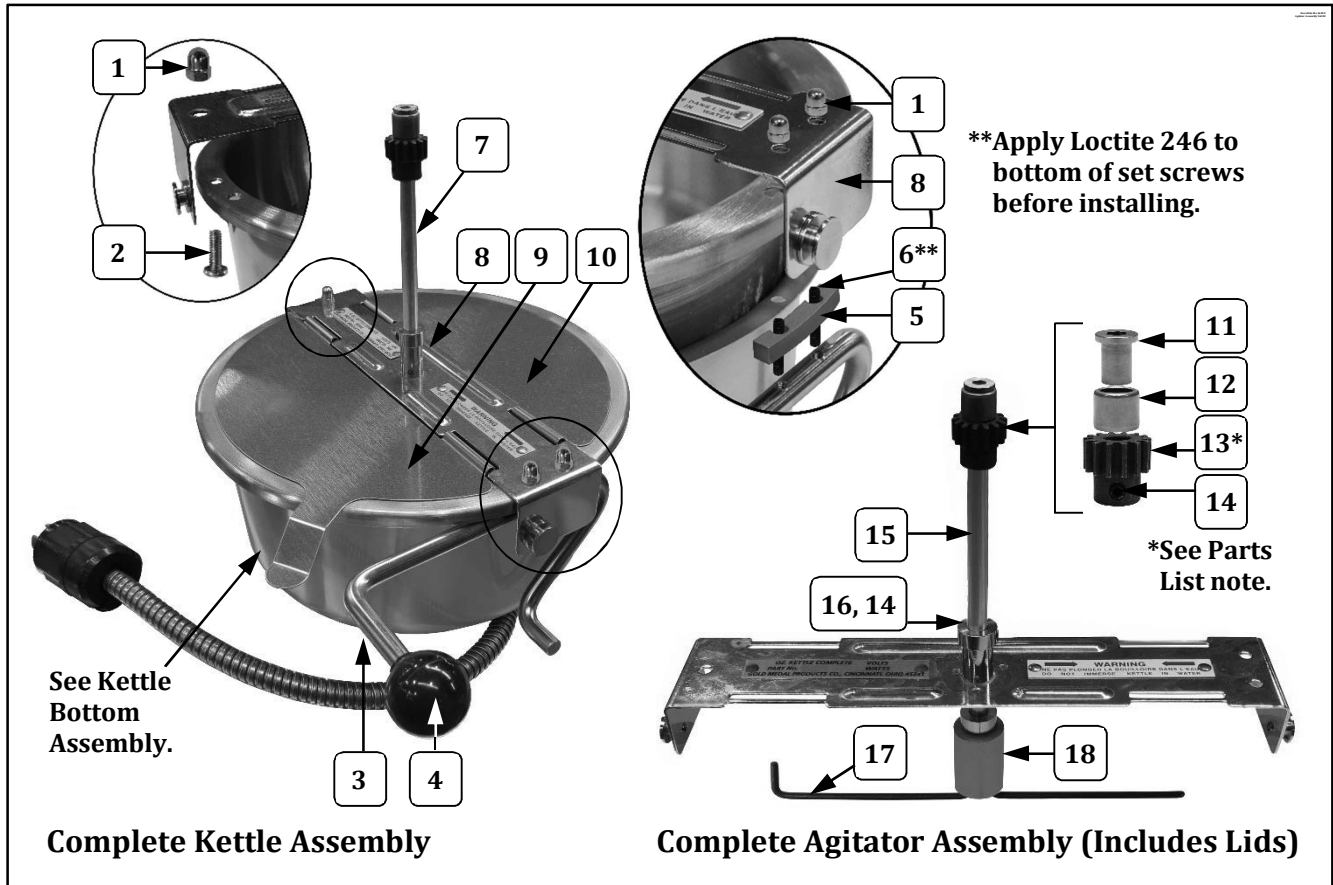
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
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4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
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12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



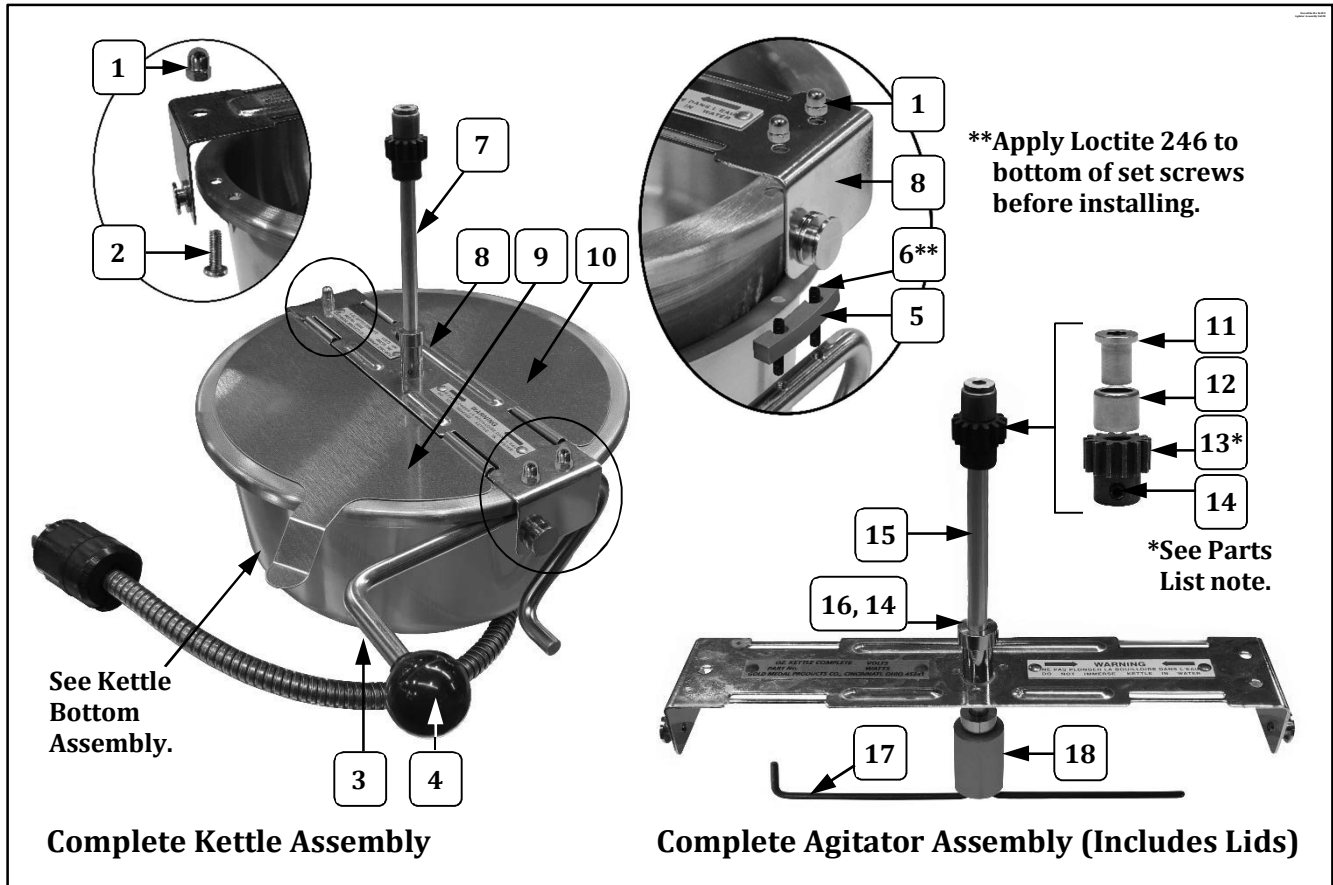
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



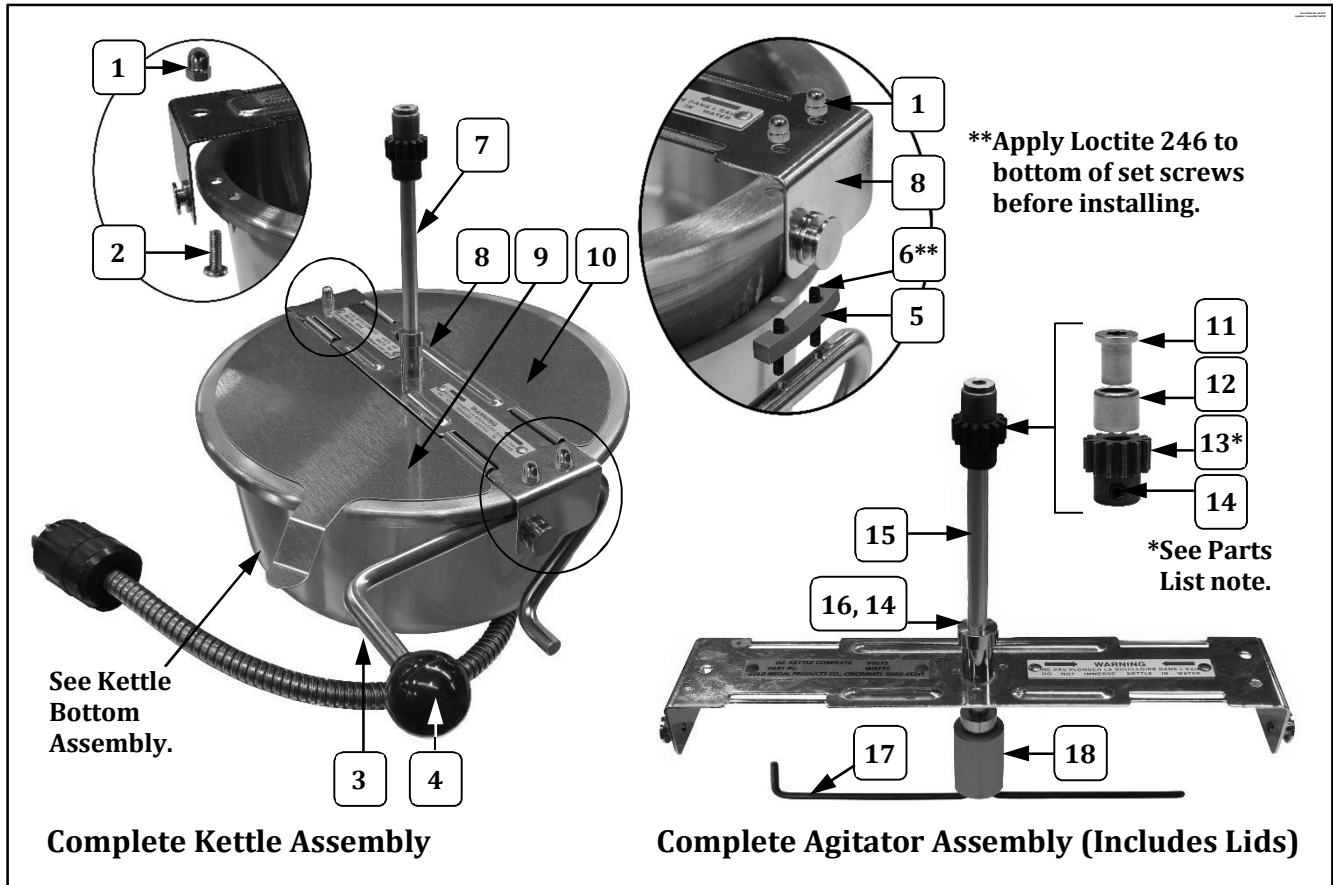
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



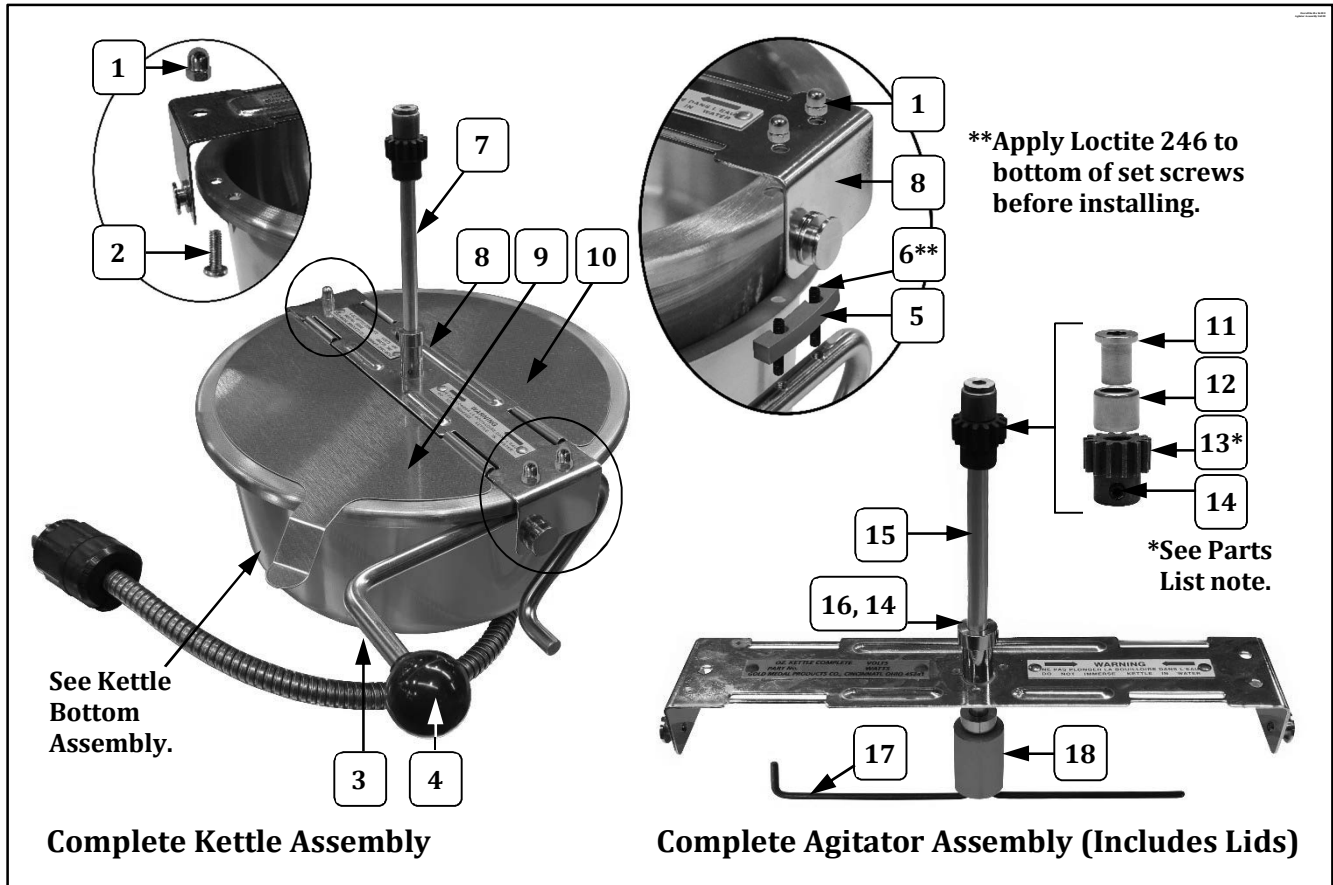
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
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4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



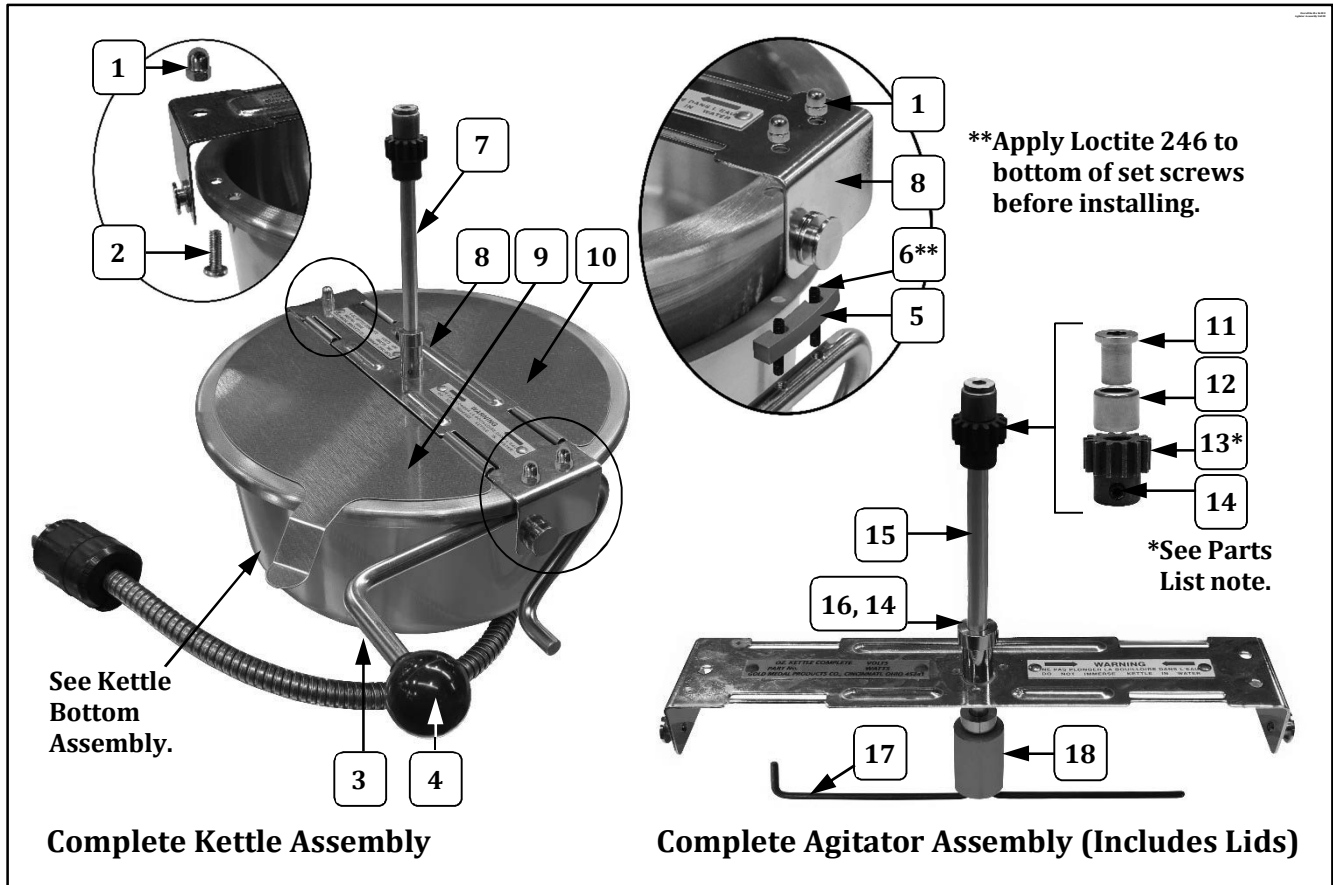
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



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9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
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12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



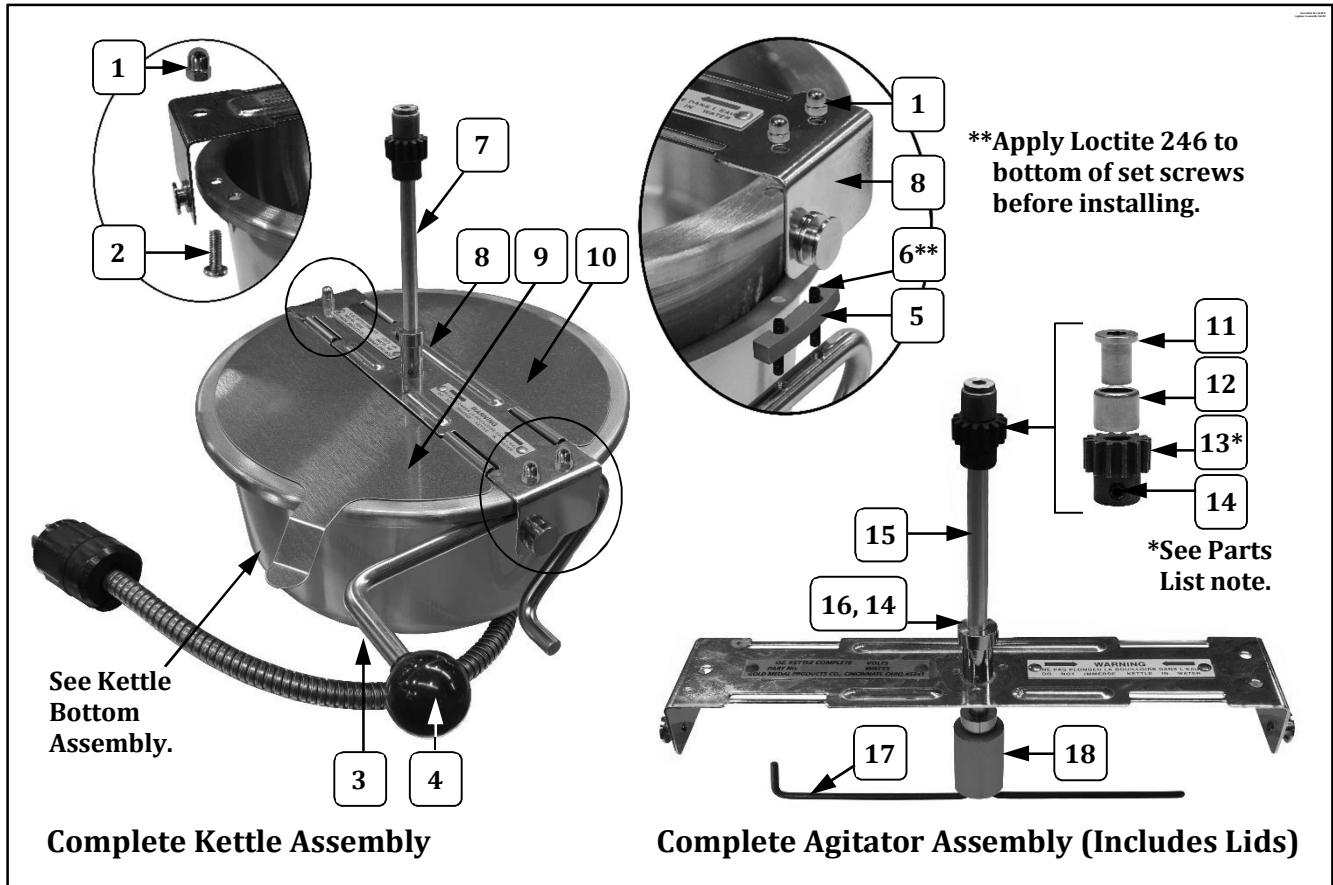
Complete Kettle Assembly

Complete Agitator Assembly (Includes Lids)

Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
4	DUMP HANDLE KNOB	47110	47110
5	SPACER (For Dump Handle)	49362	49362
6	8-32 X 1" SET SCREW	77933	77933
7	LID & AGITATOR ASSY (Complete Assembly)	49906N	49906EXN
8	KETTLE CROSSBAR ASSEMBLY	49907N	49907EXN
9	FRONT LID W/FORMED LIFTER	49017	49017
10	REAR KETTLE LID	49016	49016
11	AGITATOR BEARING HUB	43434	43434
12	NEEDLE BEARING	47106	47106
13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
14	SET SCREW #10-32 X 3/16	41742	41742
15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



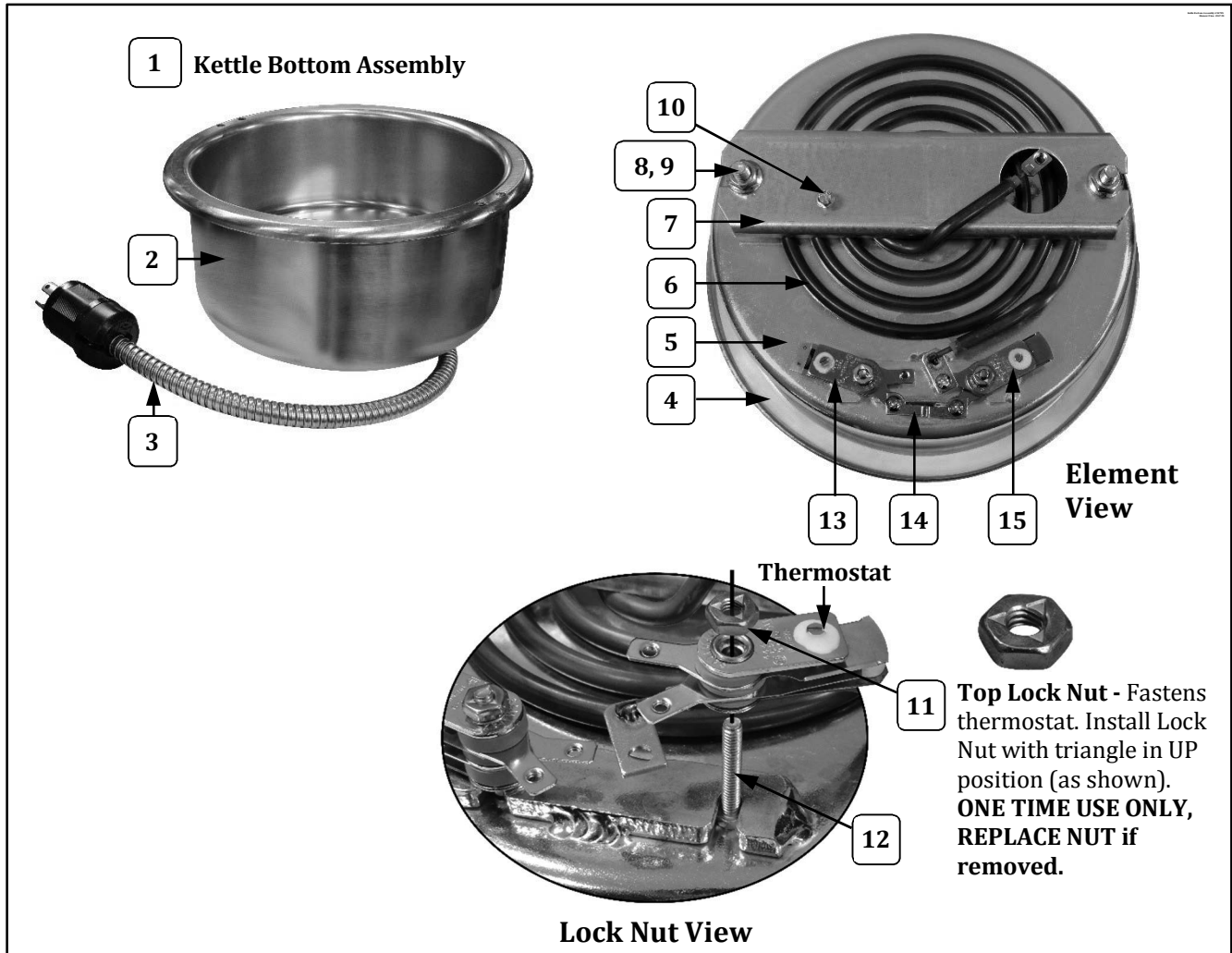
8 oz. Kettle Assembly (49472N, 49472EXN) – Agitator Assy. View



Item	Part Description	Part Number	
		49472N	49472EXN
1	ACORN NUT	47702	47702
2	8-32 X 1/2 PHIL PAN M/S	47141	47141
3	DUMP HANDLE RH	49314	49314
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5	SPACER (For Dump Handle)	49362	49362
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13*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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15	6 OZ. AGITATOR SHAFT	69710	69710
16	SET COLLAR 5/16 ID 5/8 OD	46649	46649
17	6 OZ. STIR ROD	69714	69714
18	AGITATOR WEIGHT	69715	69715



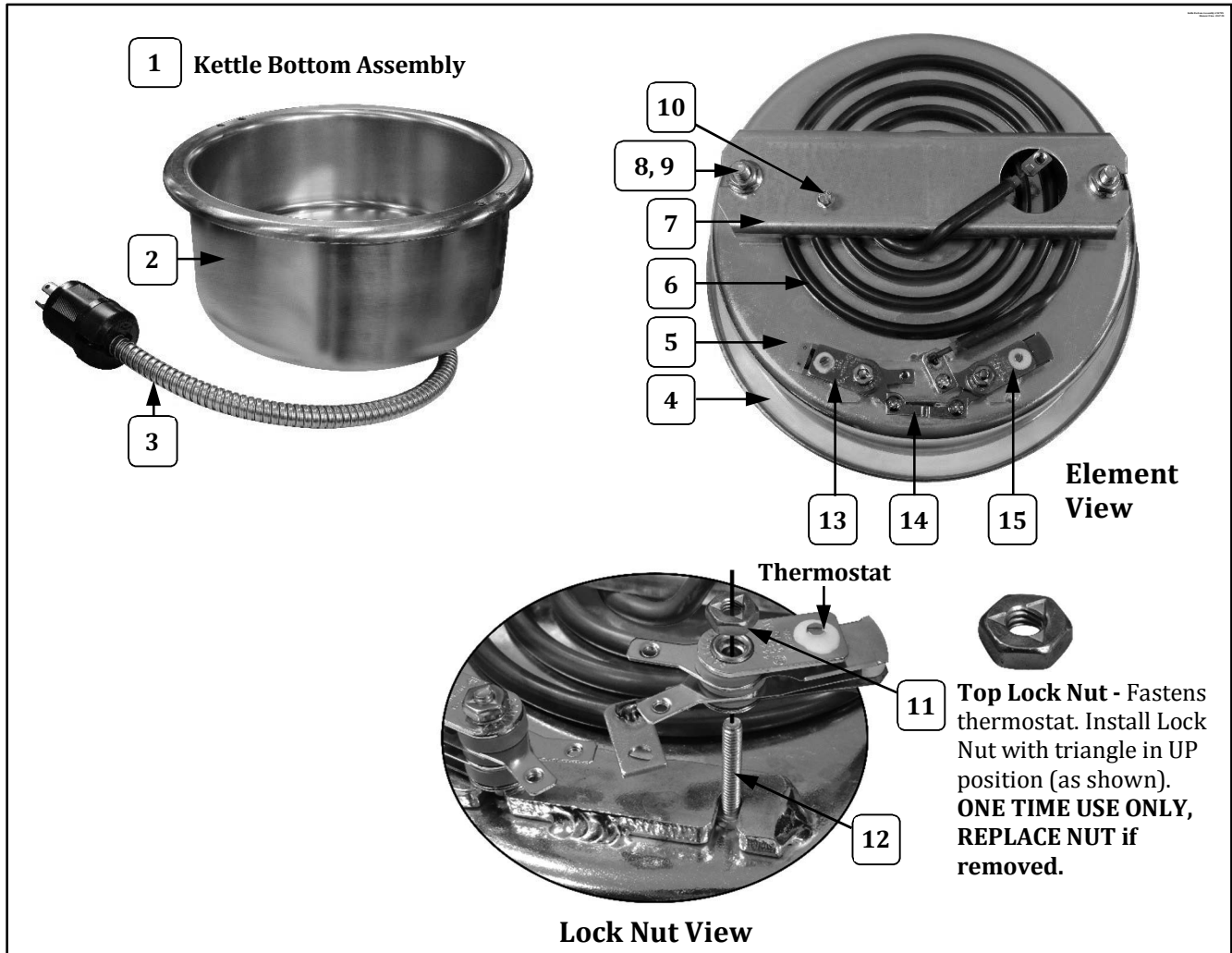
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49328
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



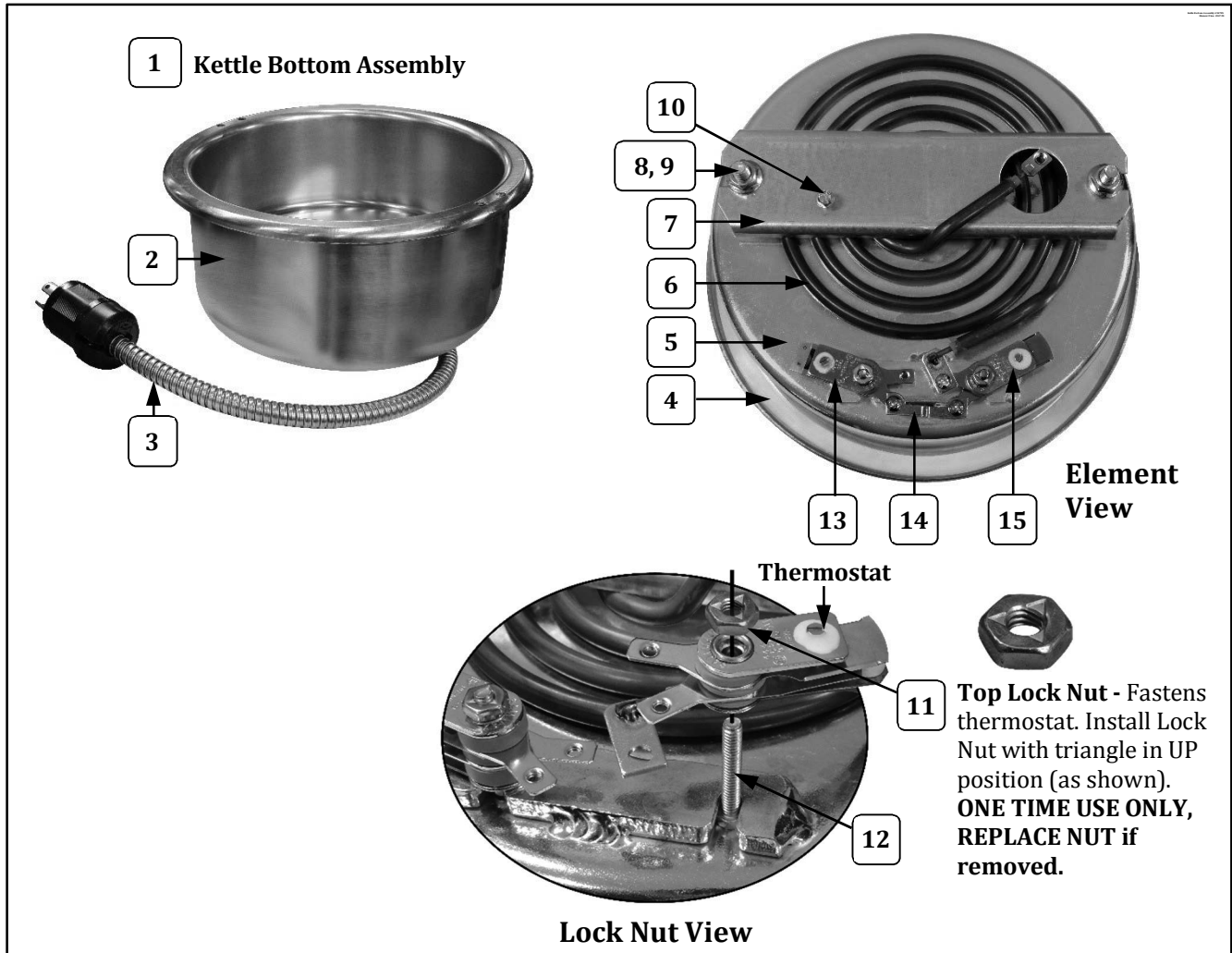
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



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		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
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4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
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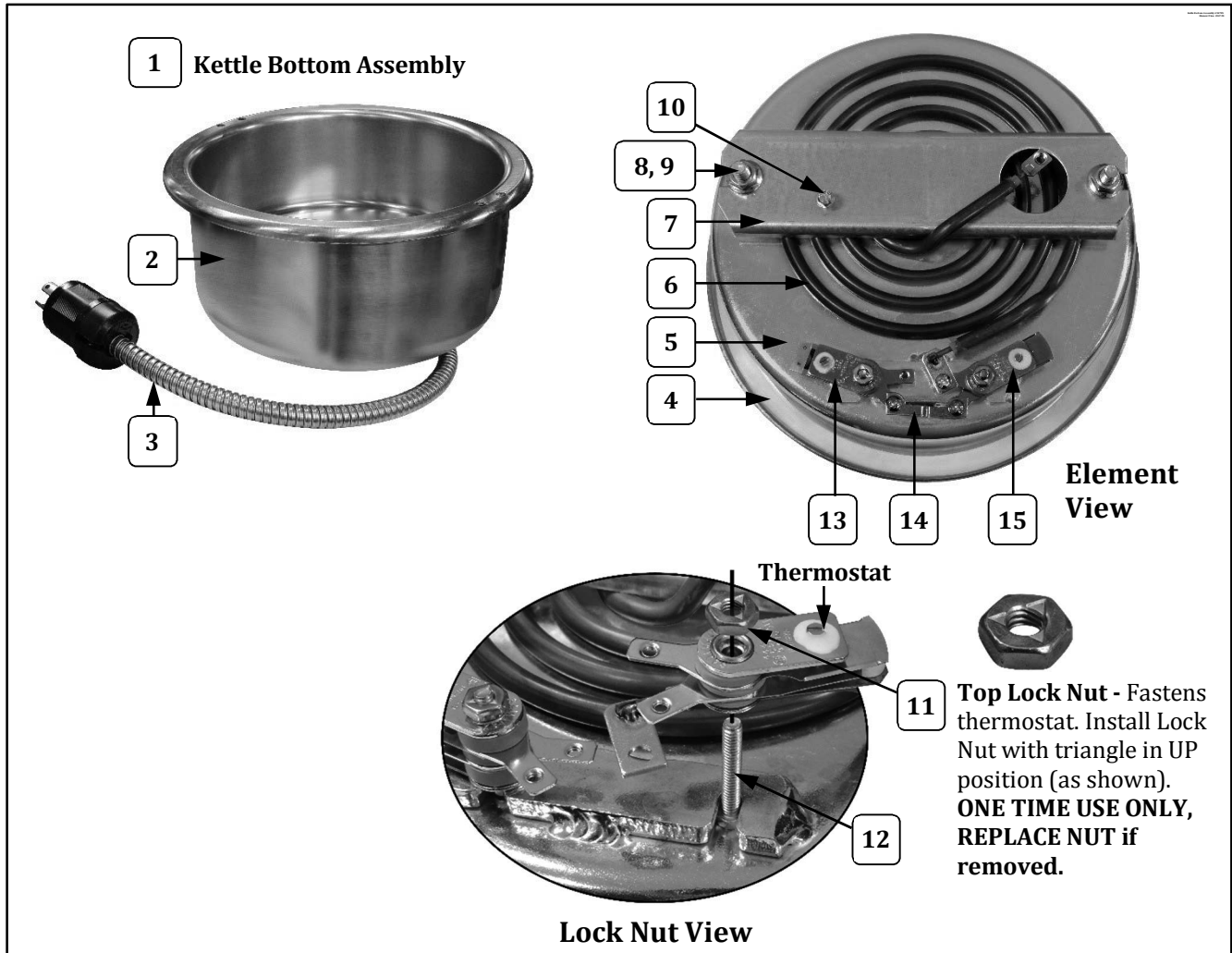
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5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
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12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
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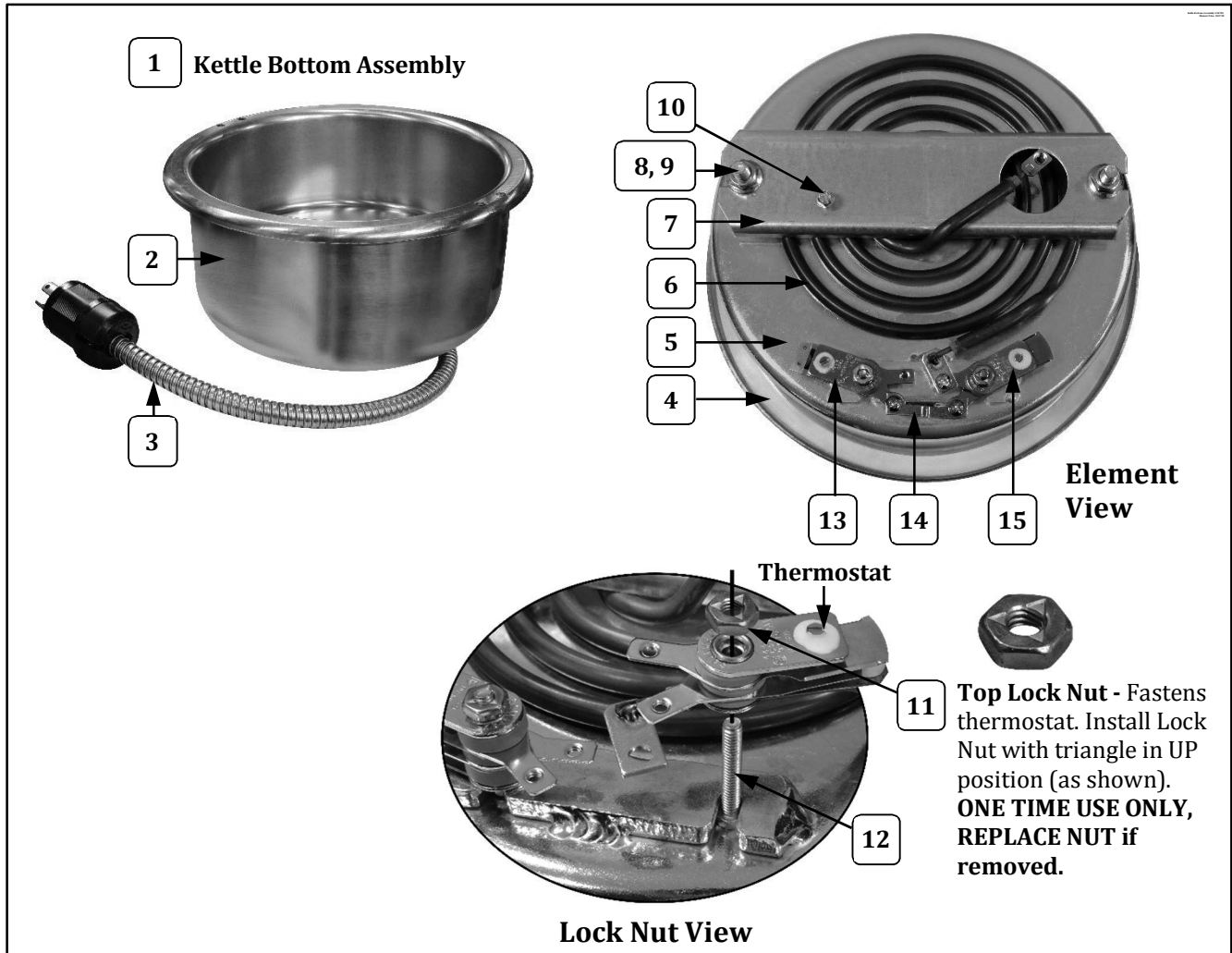
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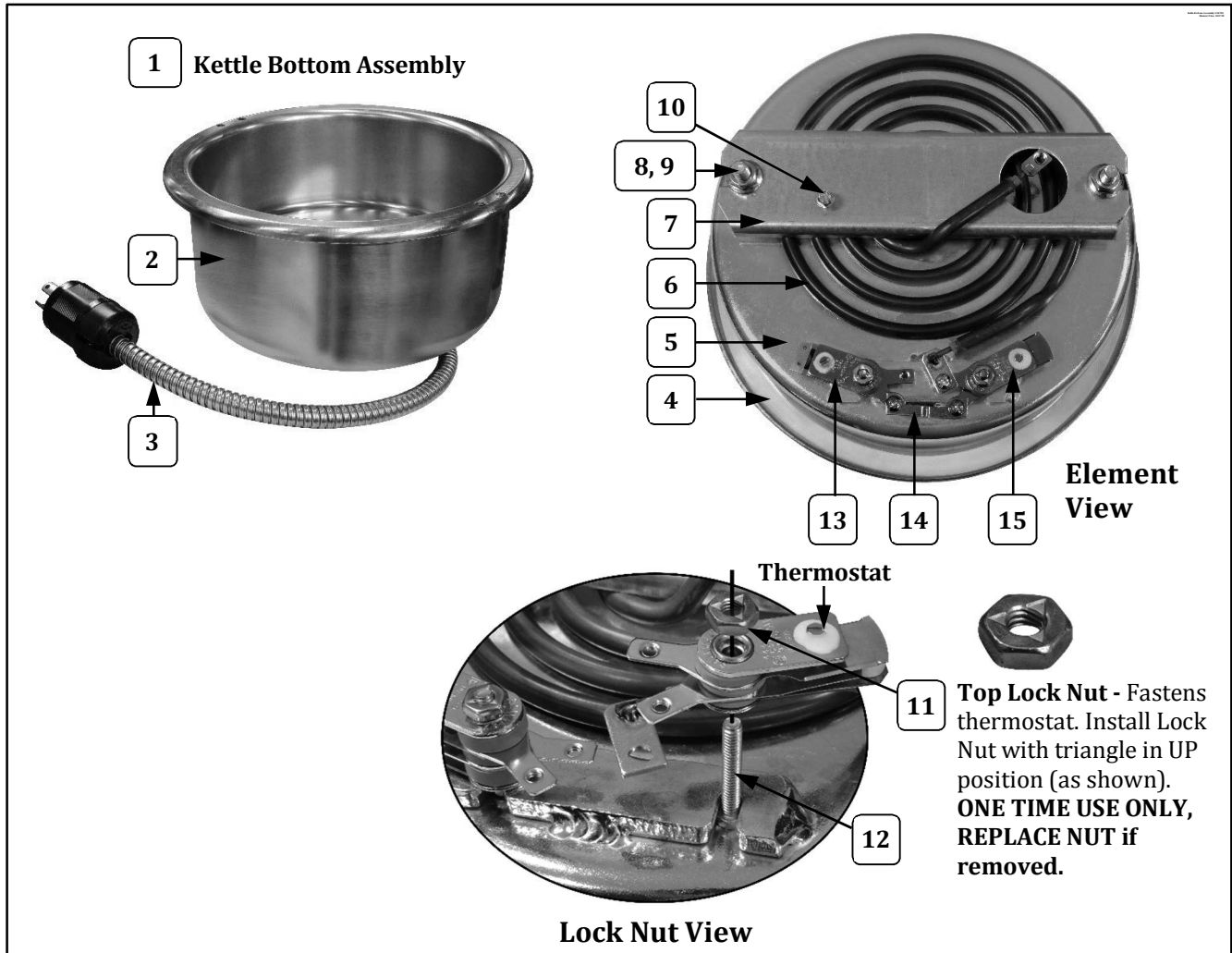
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



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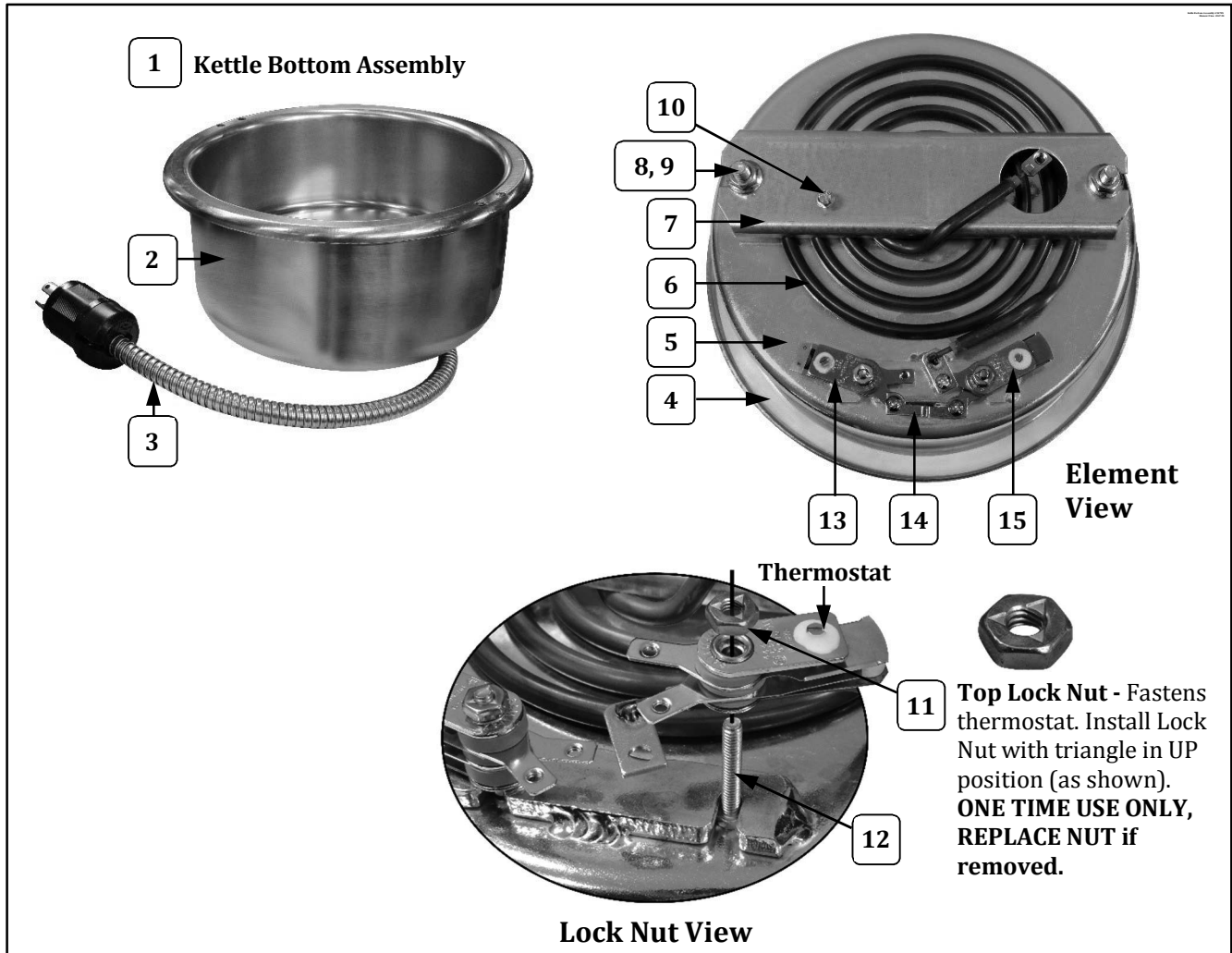
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12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
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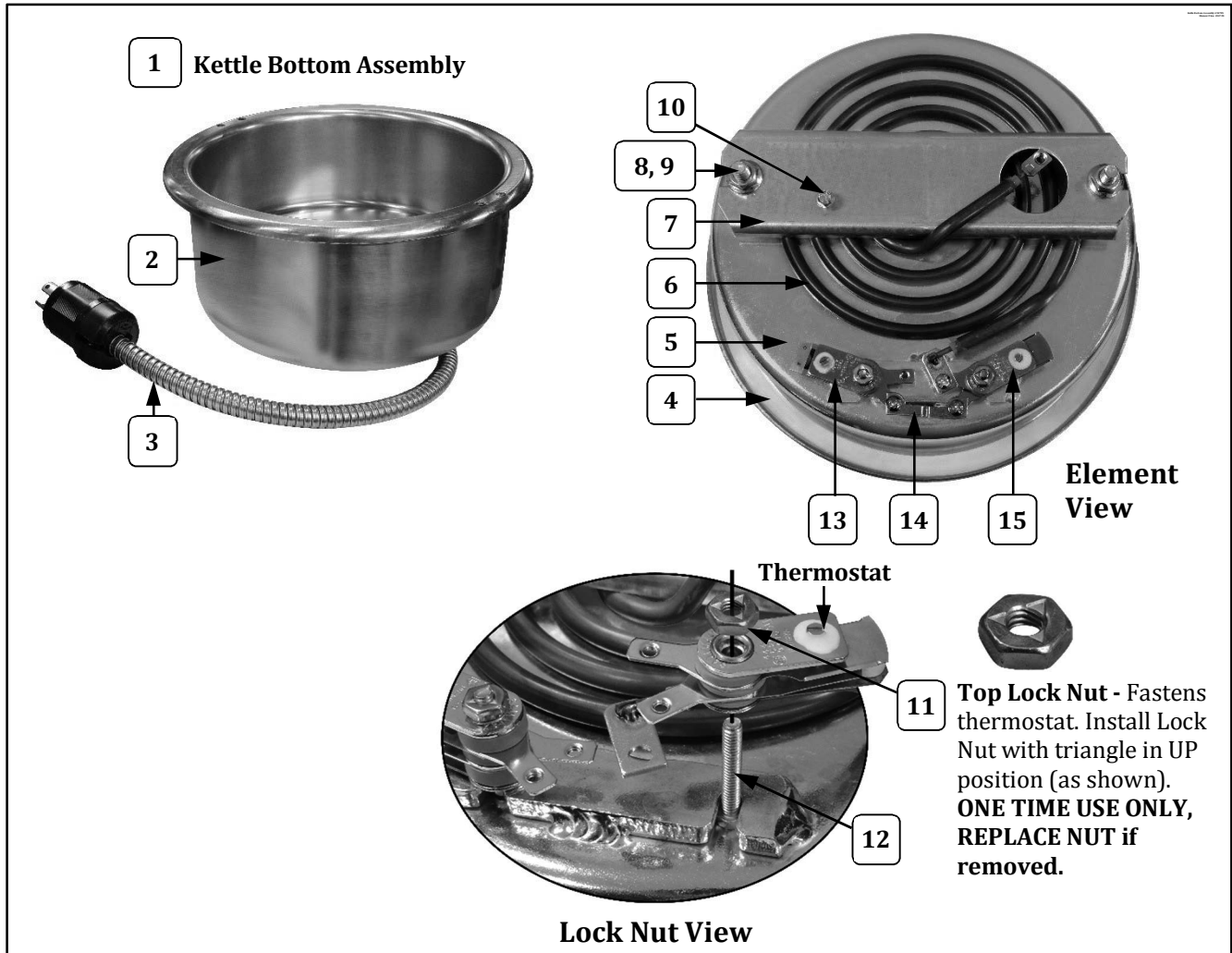
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



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5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
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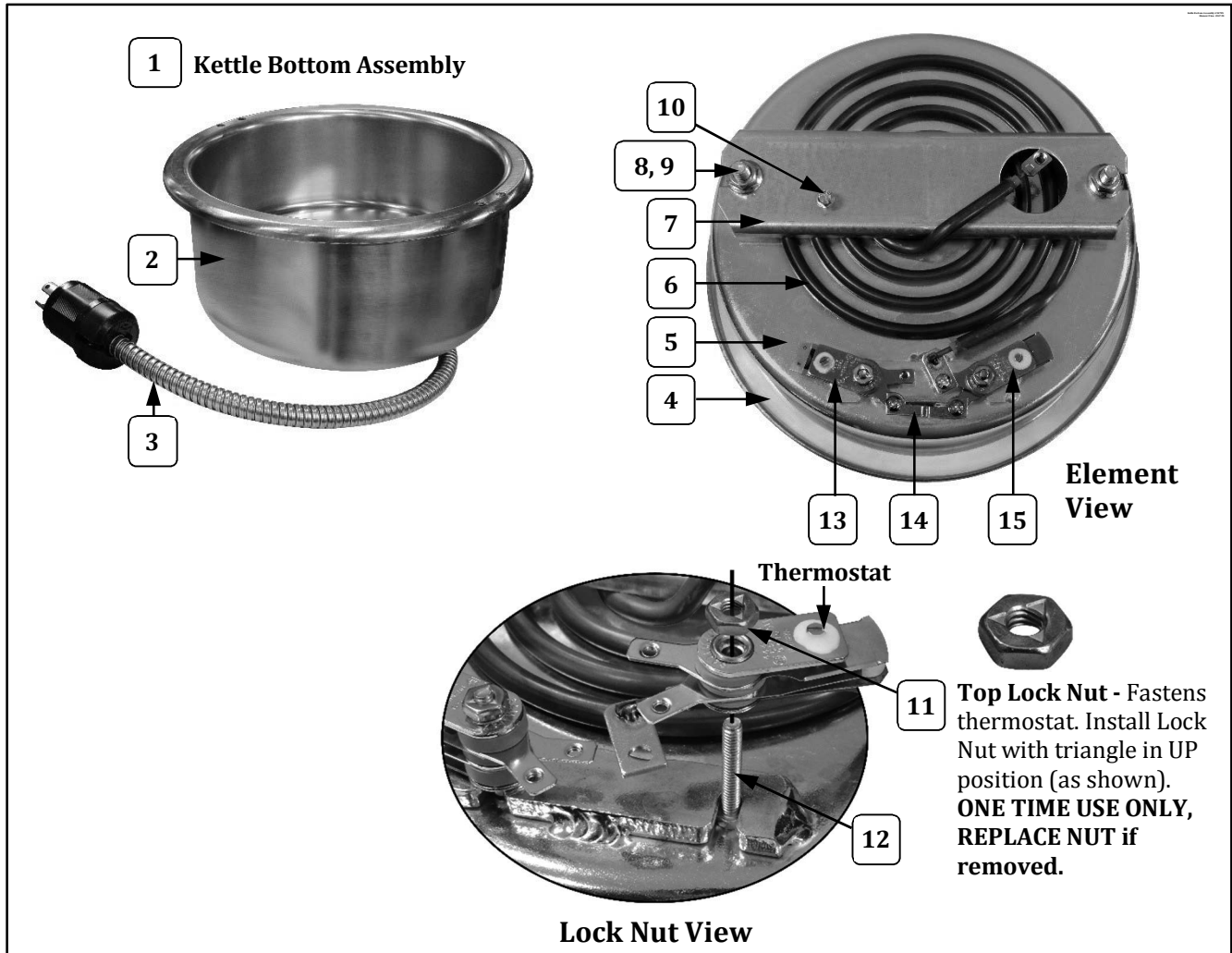
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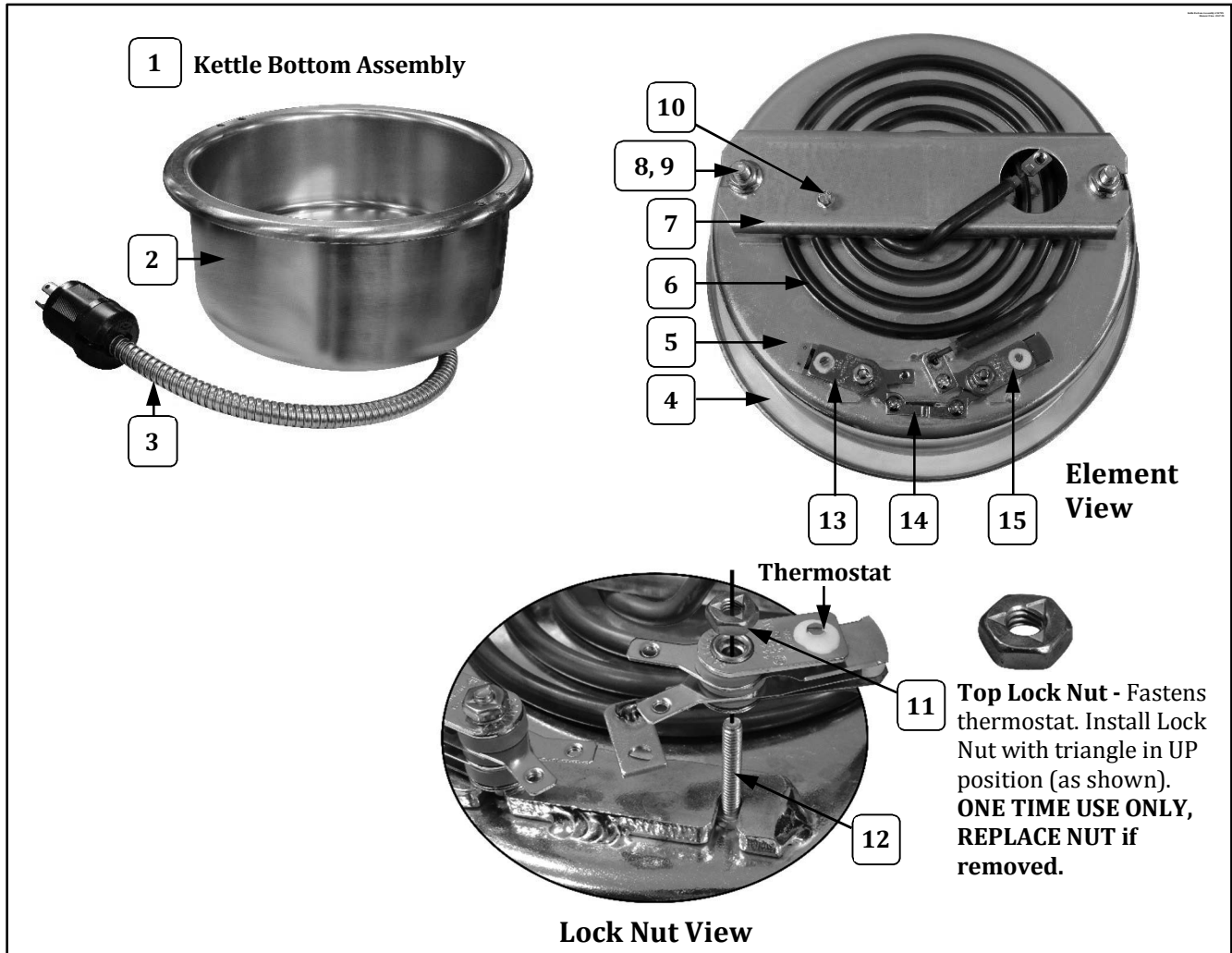
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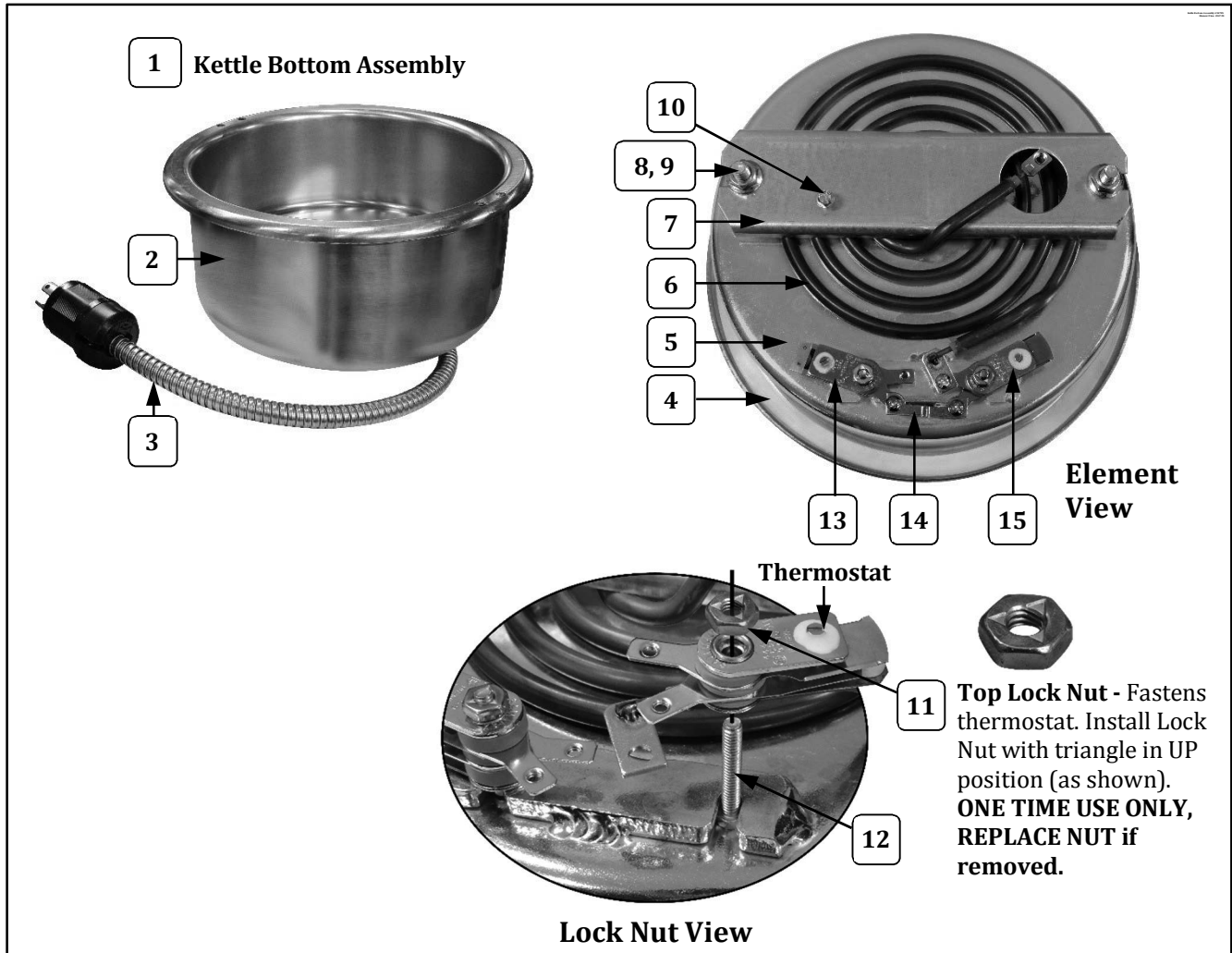
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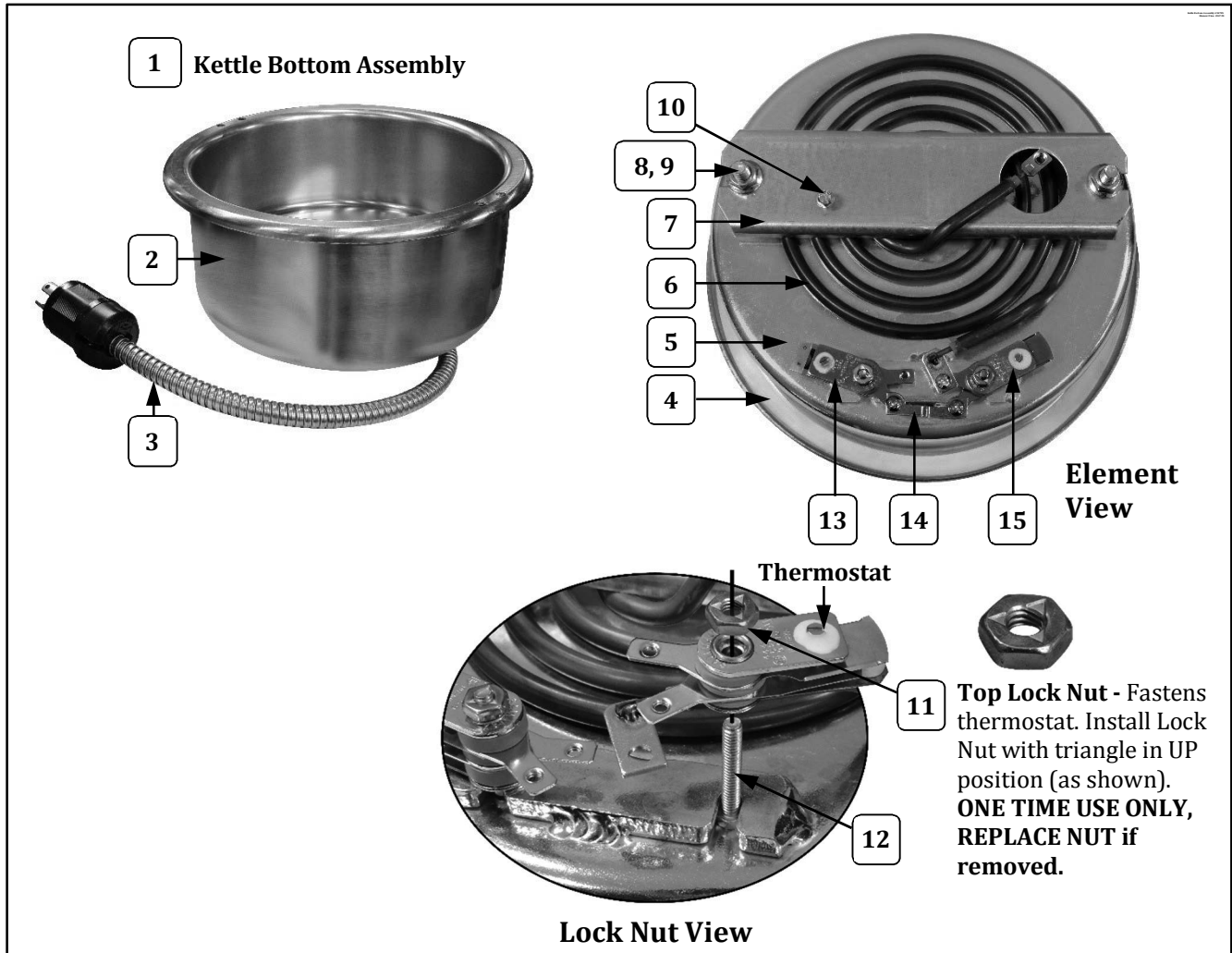
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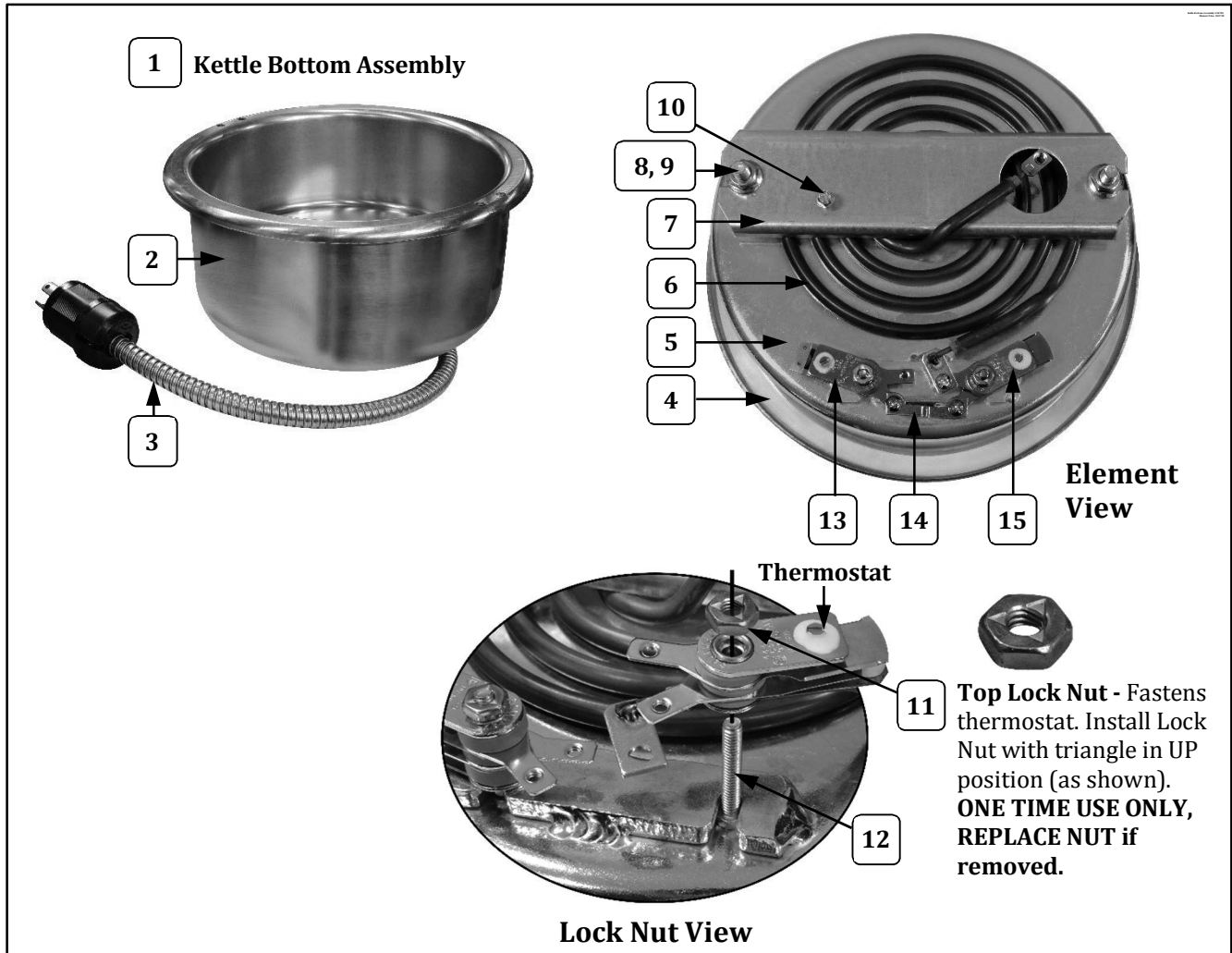
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12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



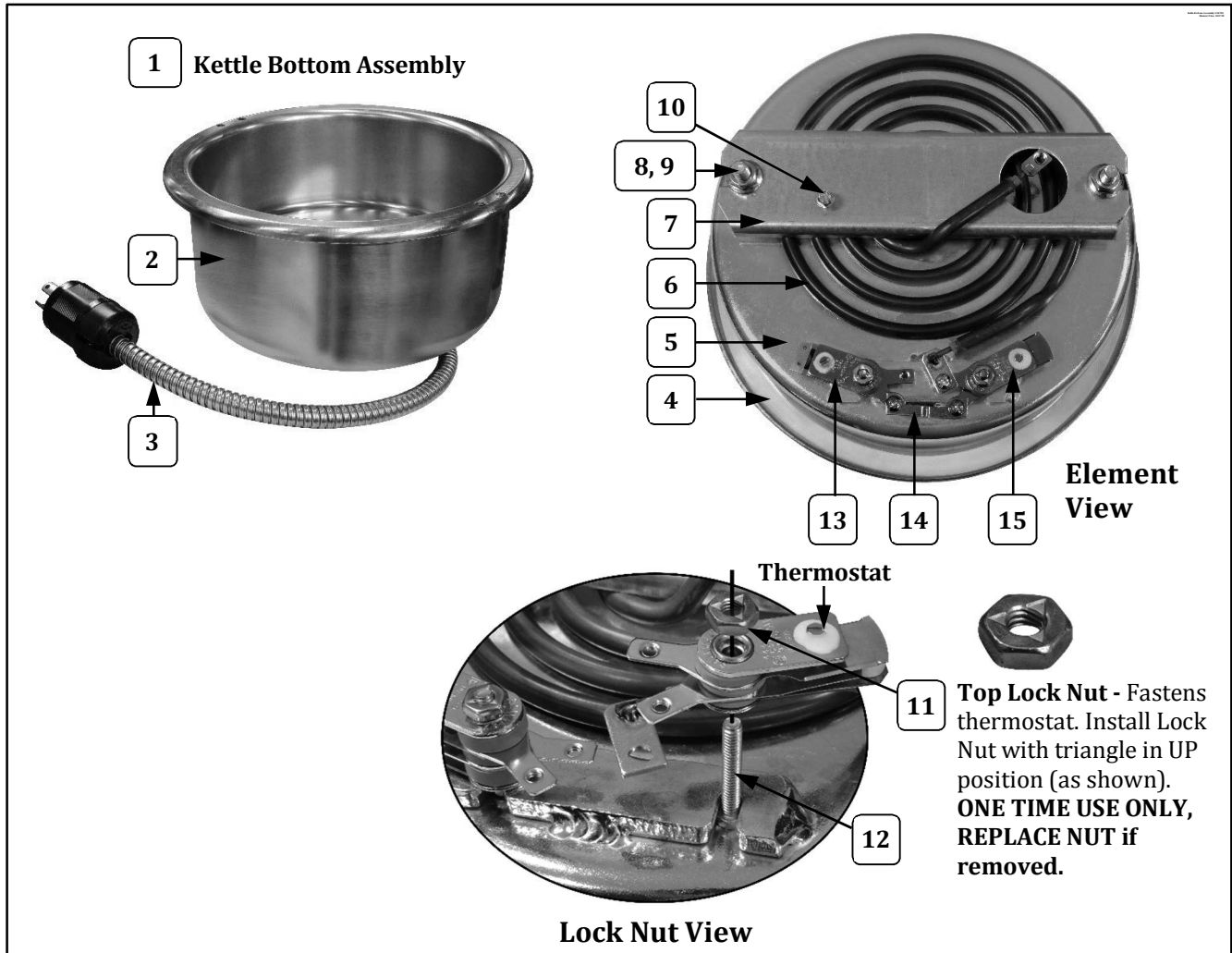
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49328
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



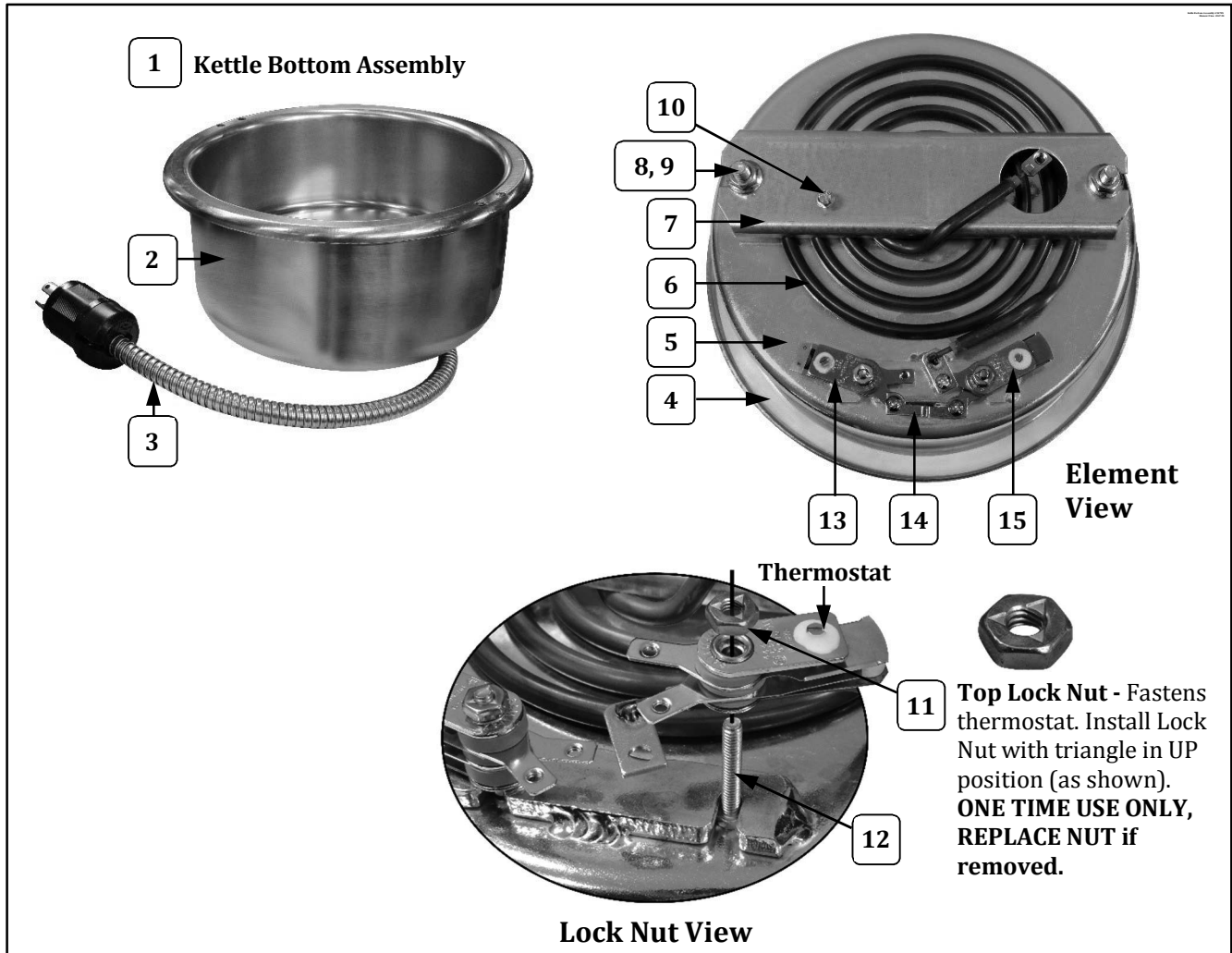
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49328
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



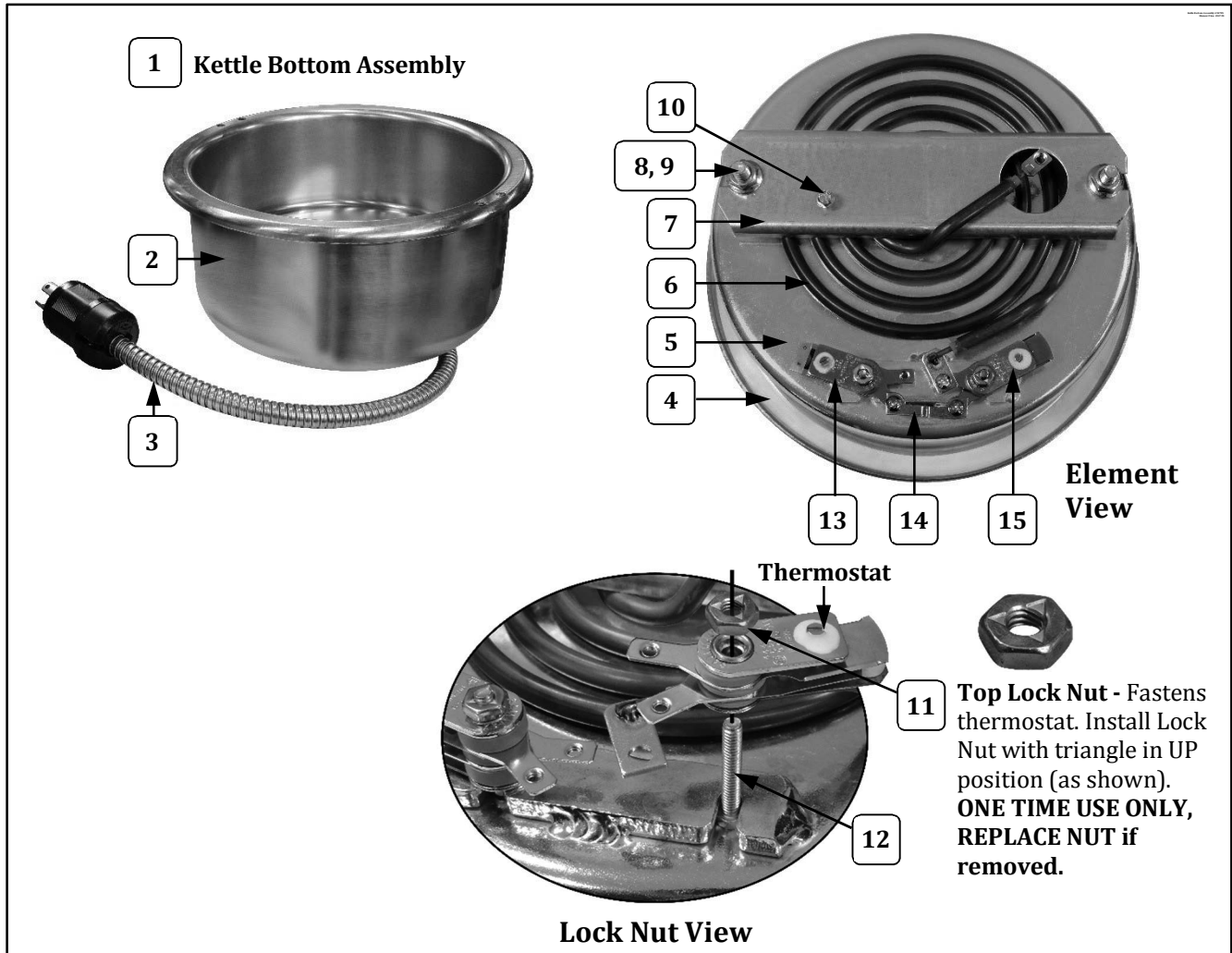
8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49328
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	HEAT ELEMENT 120V, 1125W	49529
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



8 oz. Kettle Assembly (49472N) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472N
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489N
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3	KETTLE LEAD ASSEMBLY	49328
4	6 OZ. KETTLE GASKET	49368
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8	5/16-18 SERRATED LOCK NUT	49317
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10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089
14	THERMOSTAT SHUNT BAR	47193
15	525°F THERMOSTAT (includes two 6-32 Screws)	76702



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

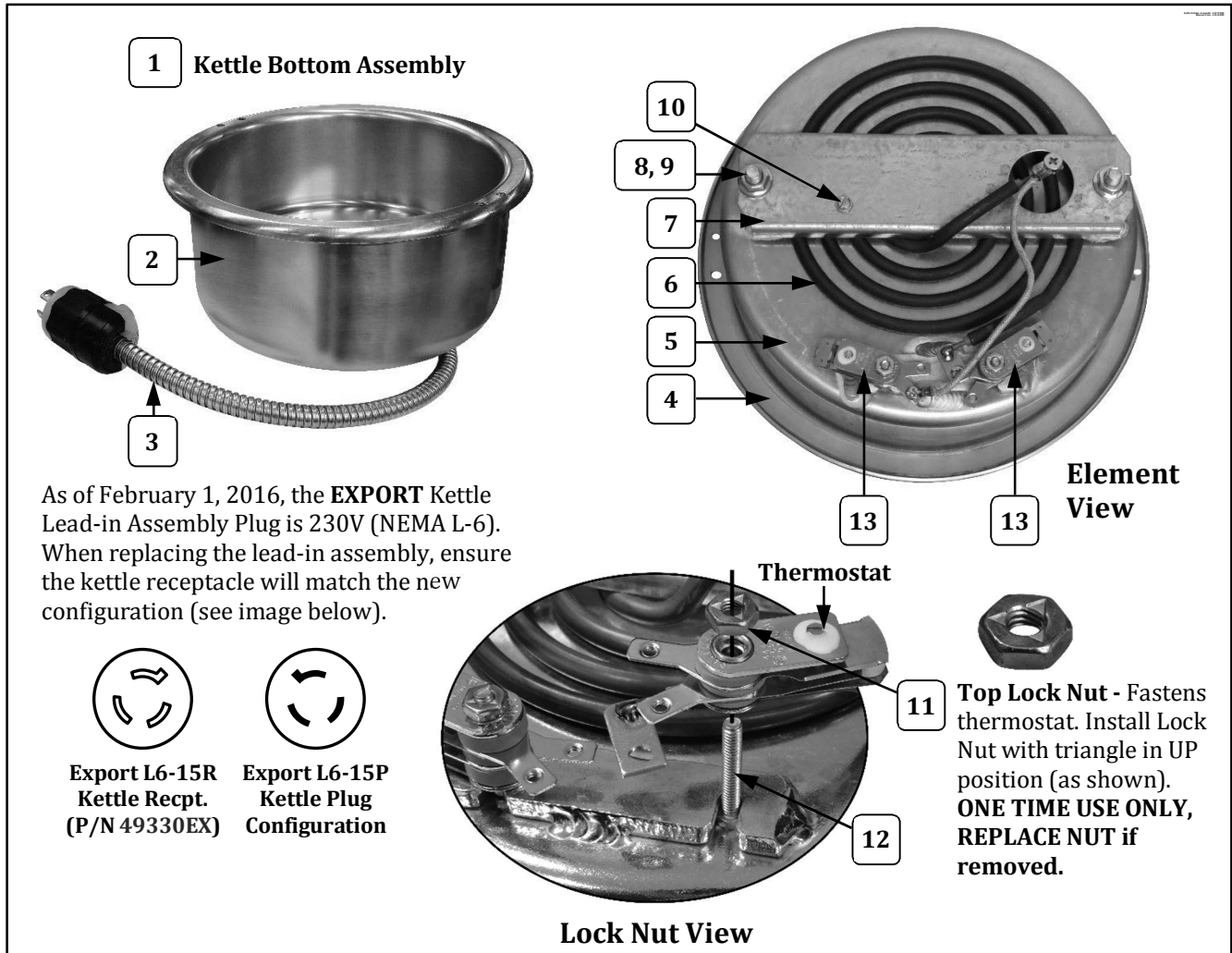
Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Element View

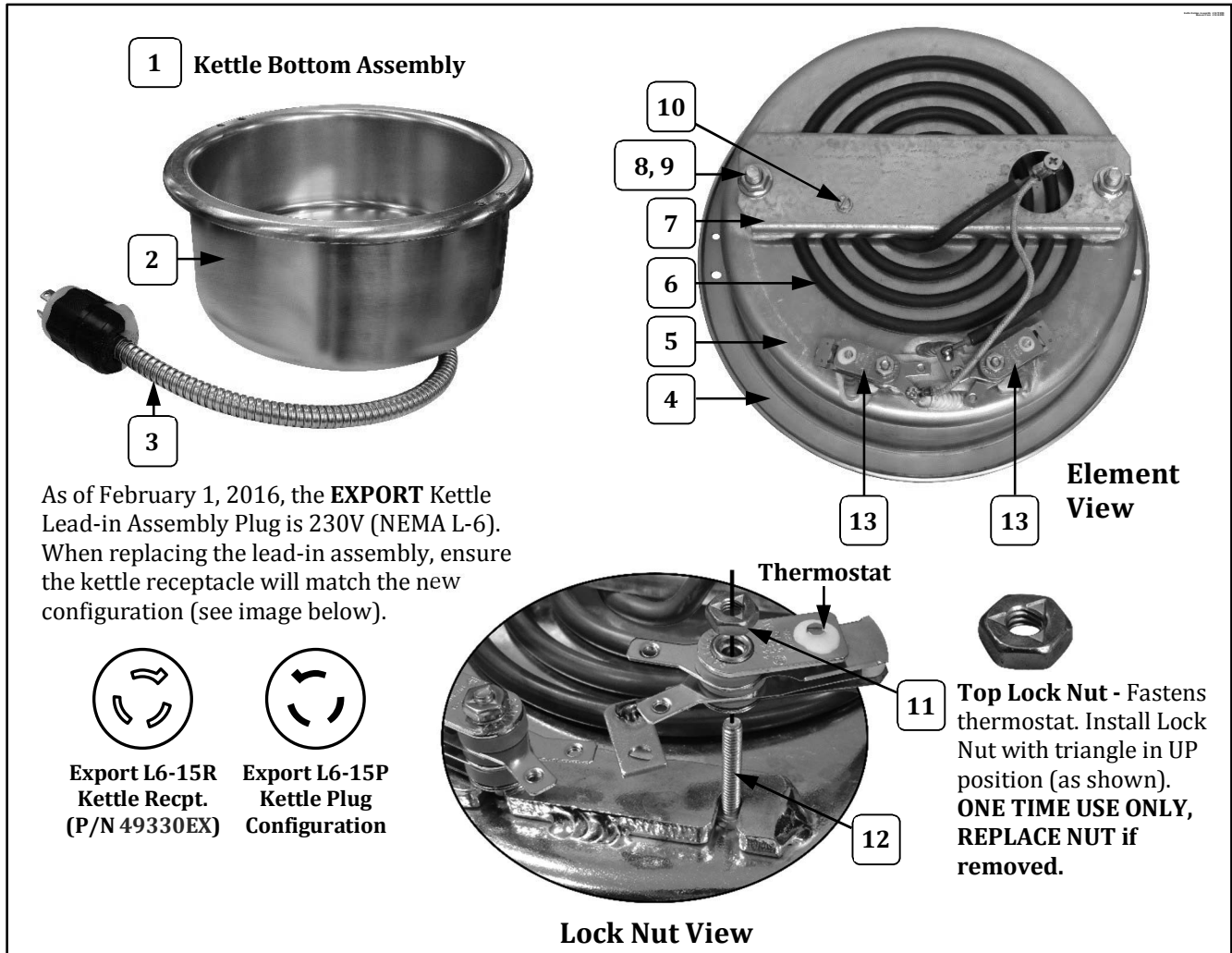
Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). ONE TIME USE ONLY, REPLACE NUT if removed.

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly Plug

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). ONE TIME USE ONLY, REPLACE NUT if removed.

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
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10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Element View

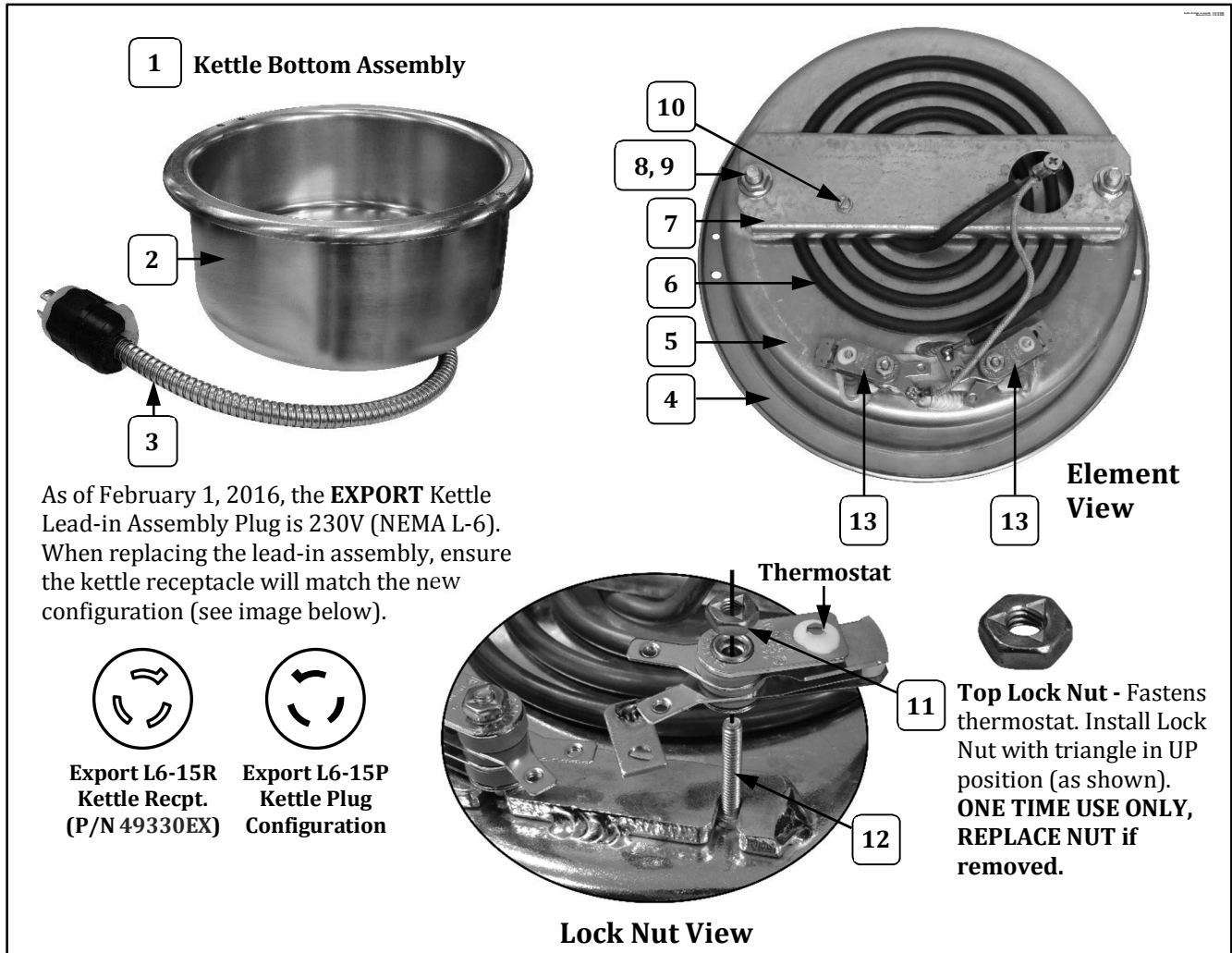
Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly



As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
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11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). ONE TIME USE ONLY, REPLACE NUT if removed.

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
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10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

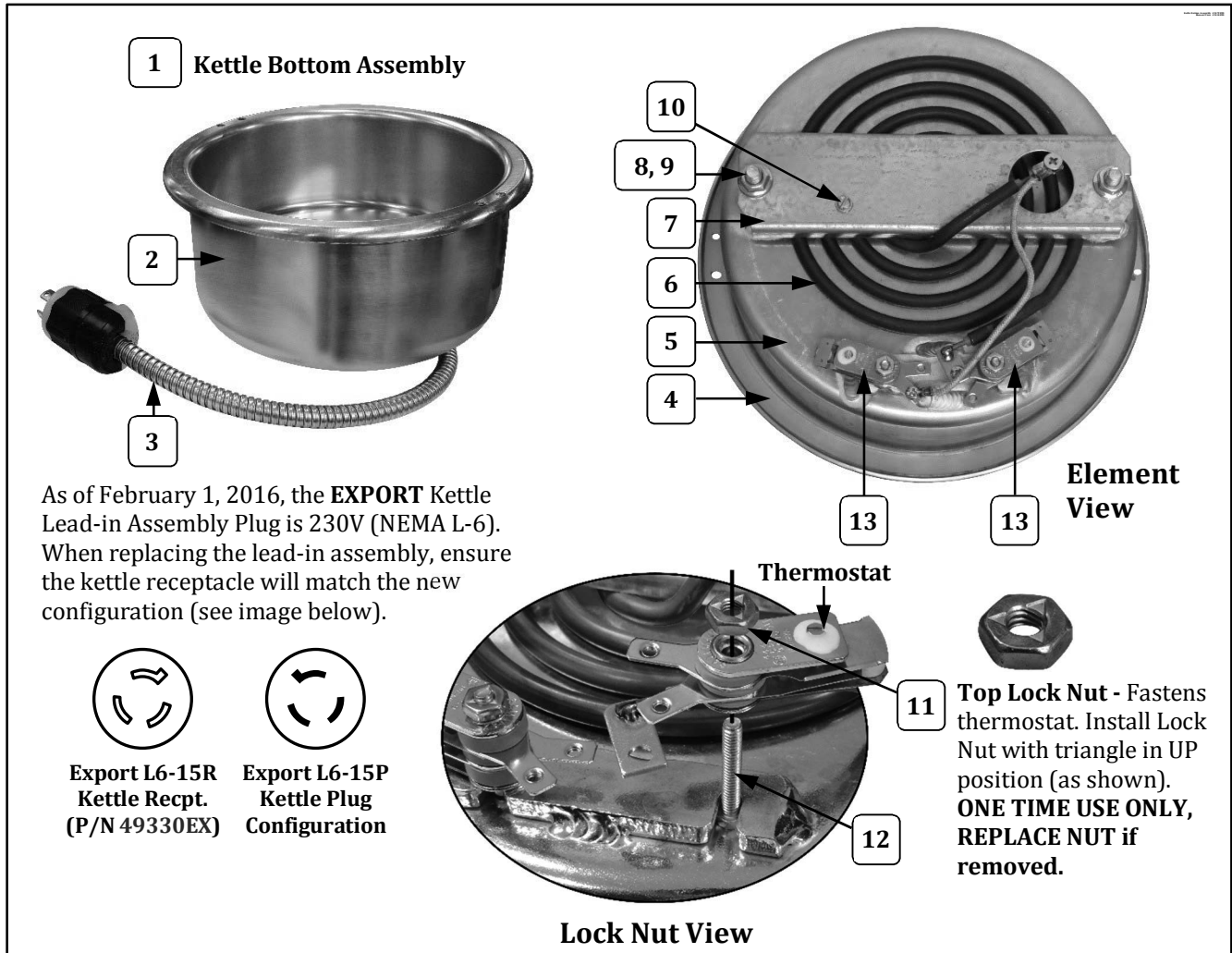
Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
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10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
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8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). **ONE TIME USE ONLY, REPLACE NUT if removed.**

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

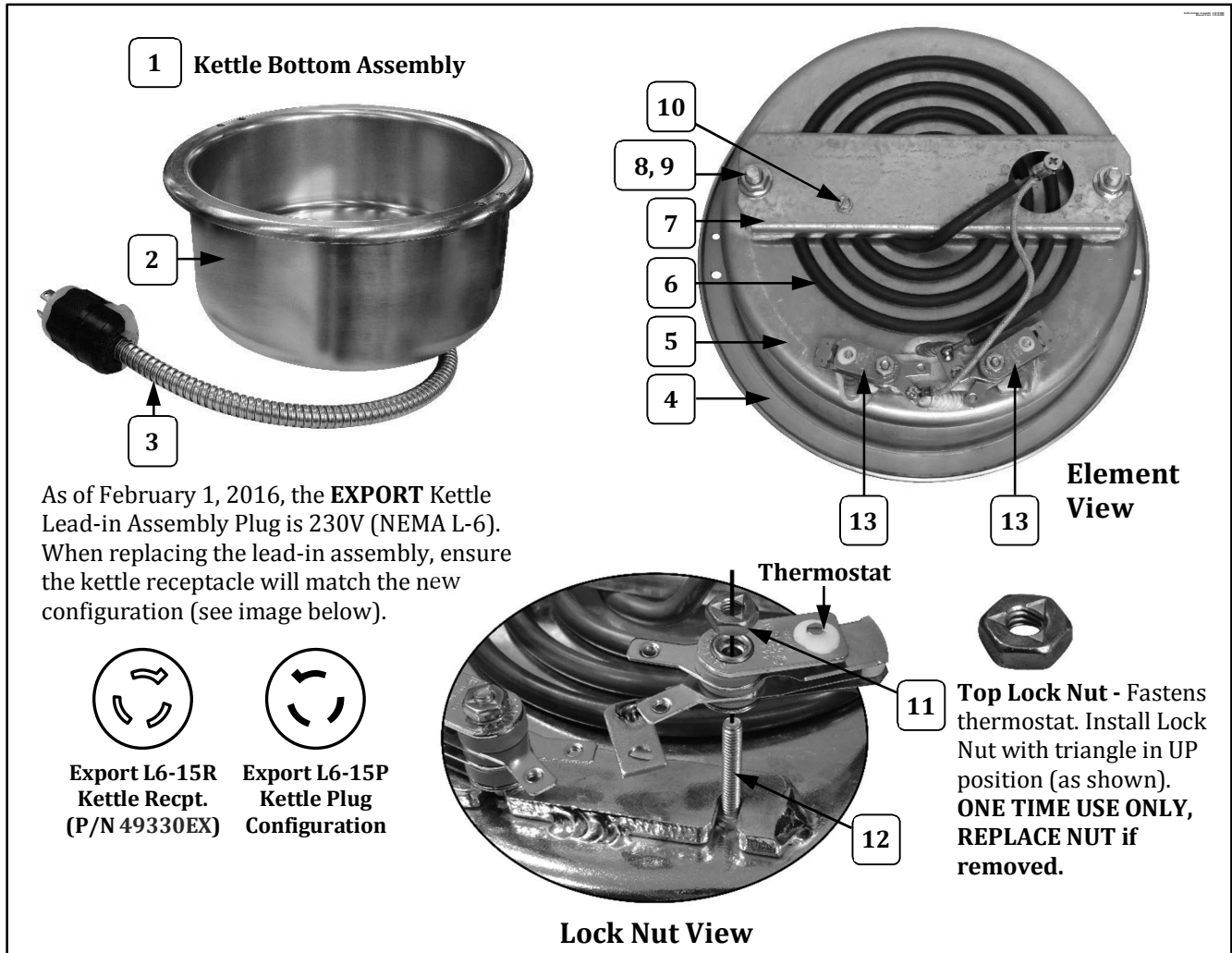
Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly



Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



8 oz. Kettle Assembly (49472EXN) – Kettle Bottom Assembly

1 Kettle Bottom Assembly

2 Kettle Shell

3 Kettle Lead Assembly

4 6 OZ. KETTLE GASKET

5 6 OZ. CLAD KETTLE

6 230V 1125W HEAT ELEMENT

7 ELEMENT CLAMP

8, 9 5/16-18 SERRATED LOCK NUT / 5/16-18 X 3/4 SQUARE HEAD BOLT

10 8-32 X 1/4 SLT. HWH M/S (fastens ground)

11 8-32 TOP LOCK NUT (always replace if removed)

12 8-32 x 1 SS HEX SC (holds Thermostat)

13 450°F THERMOSTAT (includes two 6-32 Screws)

Thermostat

Top Lock Nut - Fastens thermostat. Install Lock Nut with triangle in UP position (as shown). ONE TIME USE ONLY, REPLACE NUT if removed.

Element View

Lock Nut View

As of February 1, 2016, the **EXPORT** Kettle Lead-in Assembly Plug is 230V (NEMA L-6). When replacing the lead-in assembly, ensure the kettle receptacle will match the new configuration (see image below).

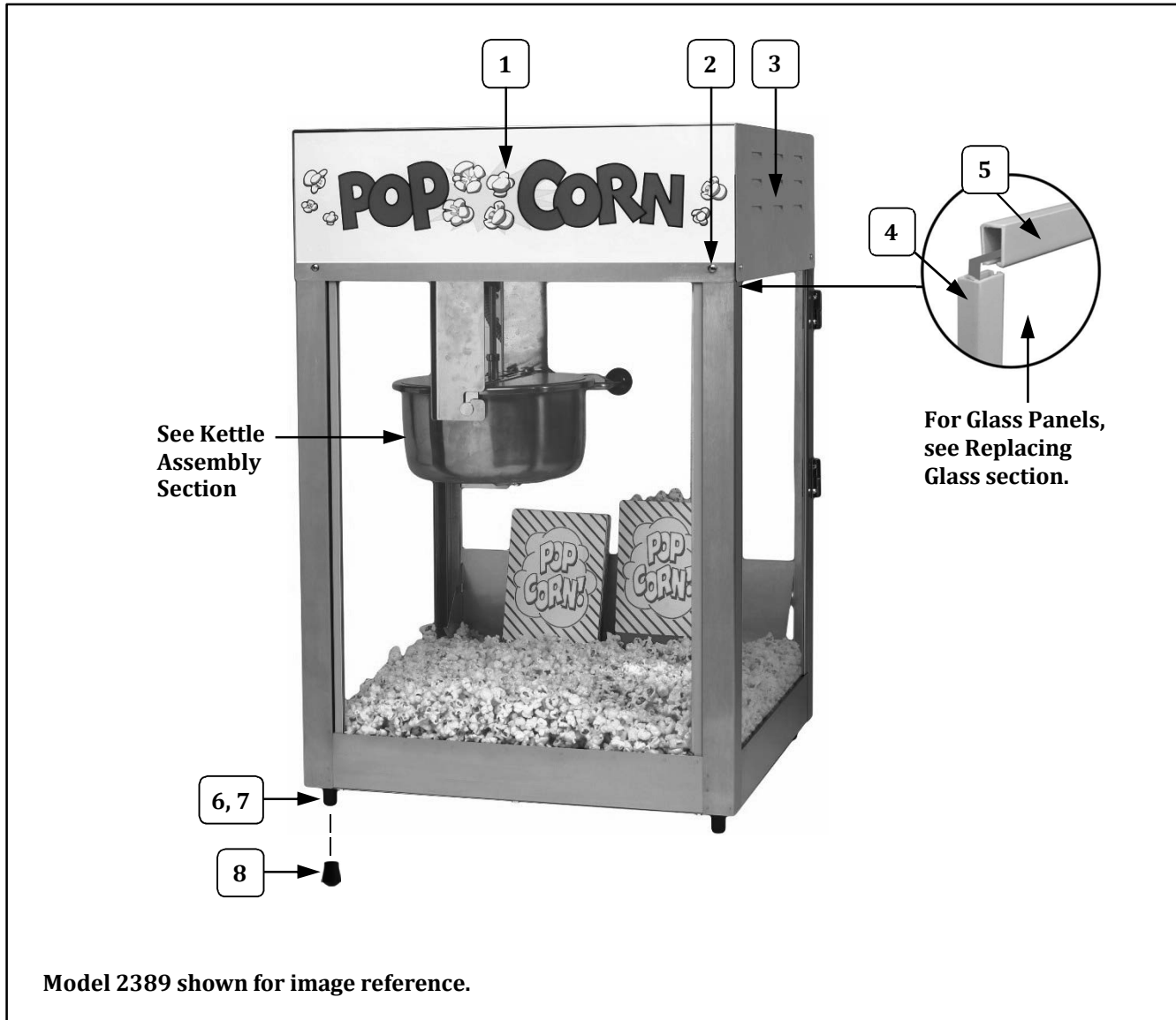
Export L6-15R Kettle Recept. (P/N 49330EX)

Export L6-15P Kettle Plug Configuration

Item	Part Description	Part Number
		49472EXN
1	8 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes parts listed below)	49489EXN
2	KETTLE SHELL	49431
3	KETTLE LEAD ASSEMBLY	49490
4	6 OZ. KETTLE GASKET	49368
5	6 OZ. CLAD KETTLE	49596
6	230V 1125W HEAT ELEMENT	49578
7	ELEMENT CLAMP	49532
8	5/16-18 SERRATED LOCK NUT	49317
9	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
10	8-32 X 1/4 SLT. HWH M/S (fastens ground)	49060
11	8-32 TOP LOCK NUT (always replace if removed)	67943
12	8-32 x 1 SS HEX SC (holds Thermostat)	49076
13	450°F THERMOSTAT (includes two 6-32 Screws)	76089



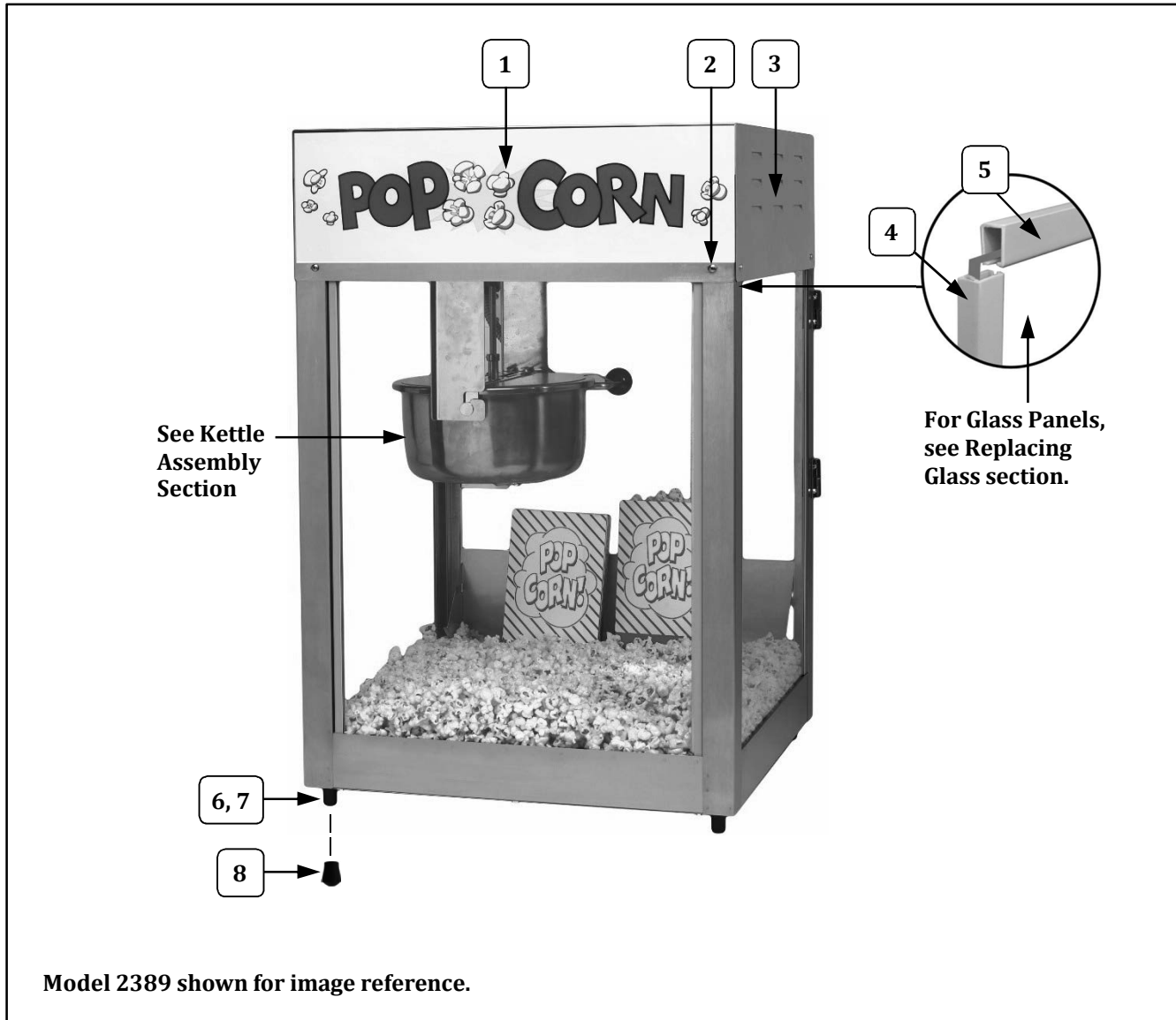
Cabinet Exterior – Front View



Item	Part Description	Part Number	
		2389	2389EX
1	POPCORN DECAL	49777	49777
2	8-32 X 3/8 SLT. HWH M/S	42044	42044
3	NON LIGHTED DOME	77769	77769
4	21 5/16 GLASS CHANNEL (used on sides of glass panels)	49844	49844
5	16 1/4 GLASS CHANNEL (used on top and bottom of glass panels)	74172	74172
6	GLIDE	47328	47328
7	10-24 X 3/4 HEX HD	41314	41314
8	CRUTCH TIP BLACK 70 DURO	49123	49123



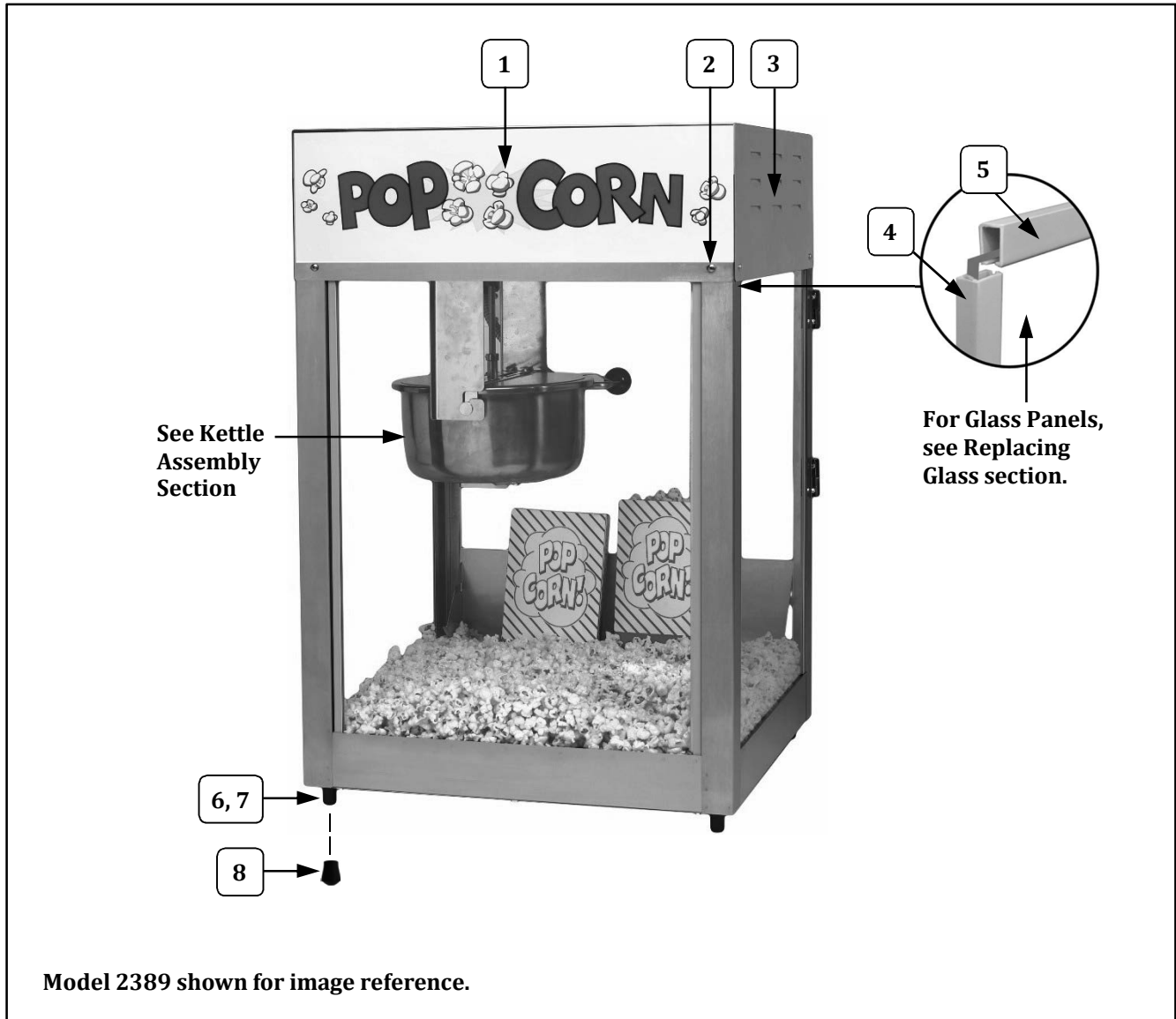
Cabinet Exterior – Front View



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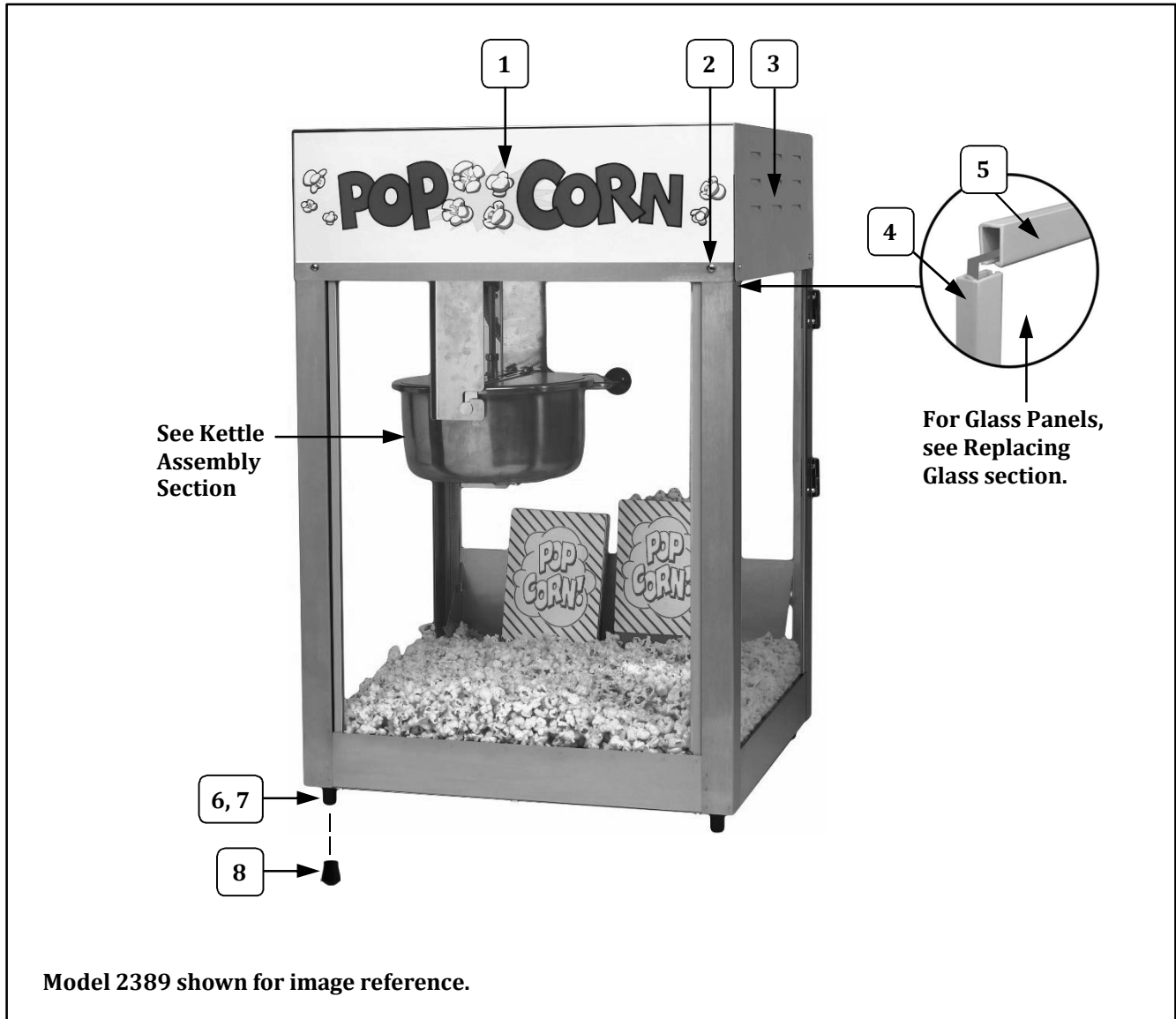
Cabinet Exterior – Front View



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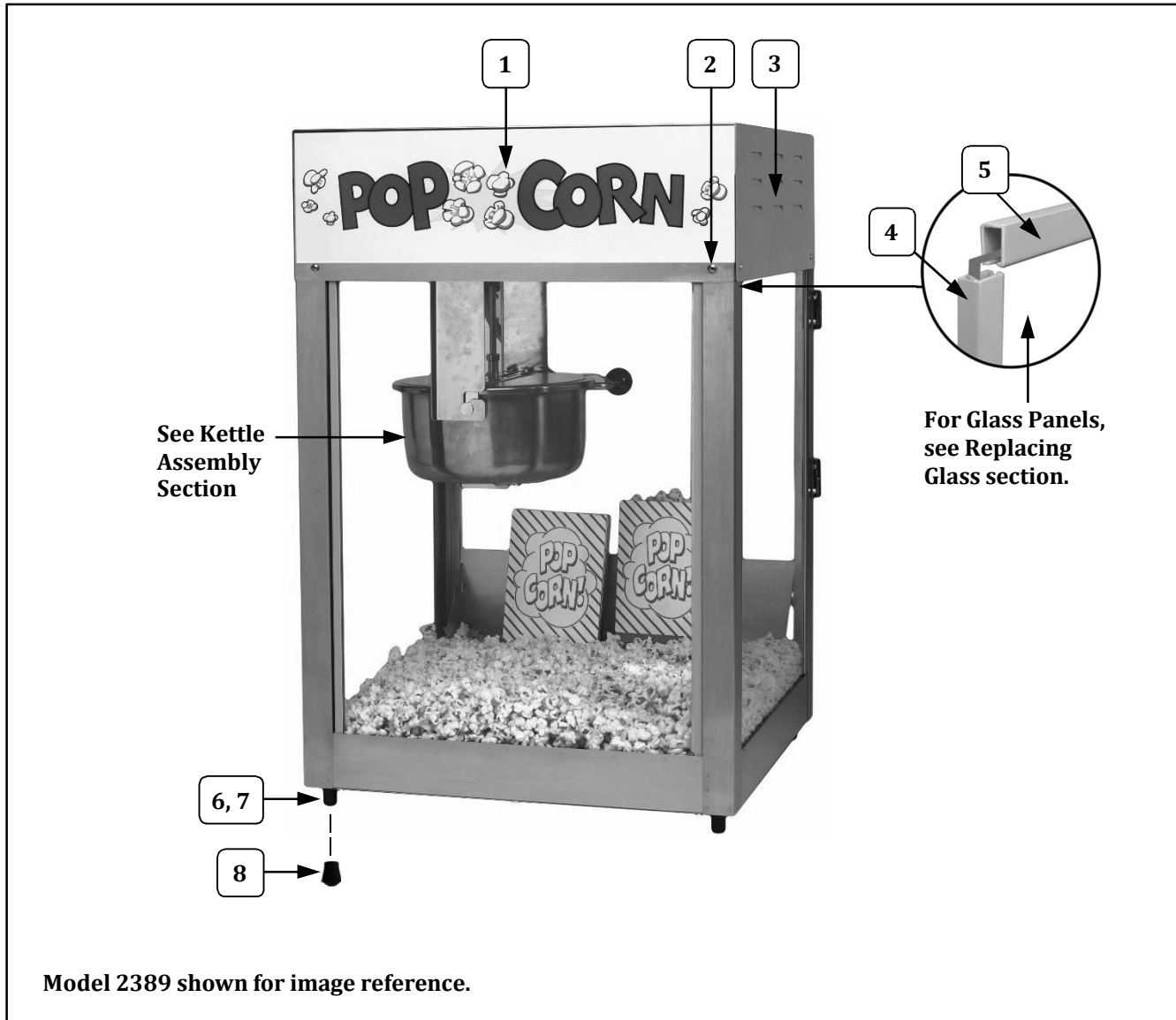
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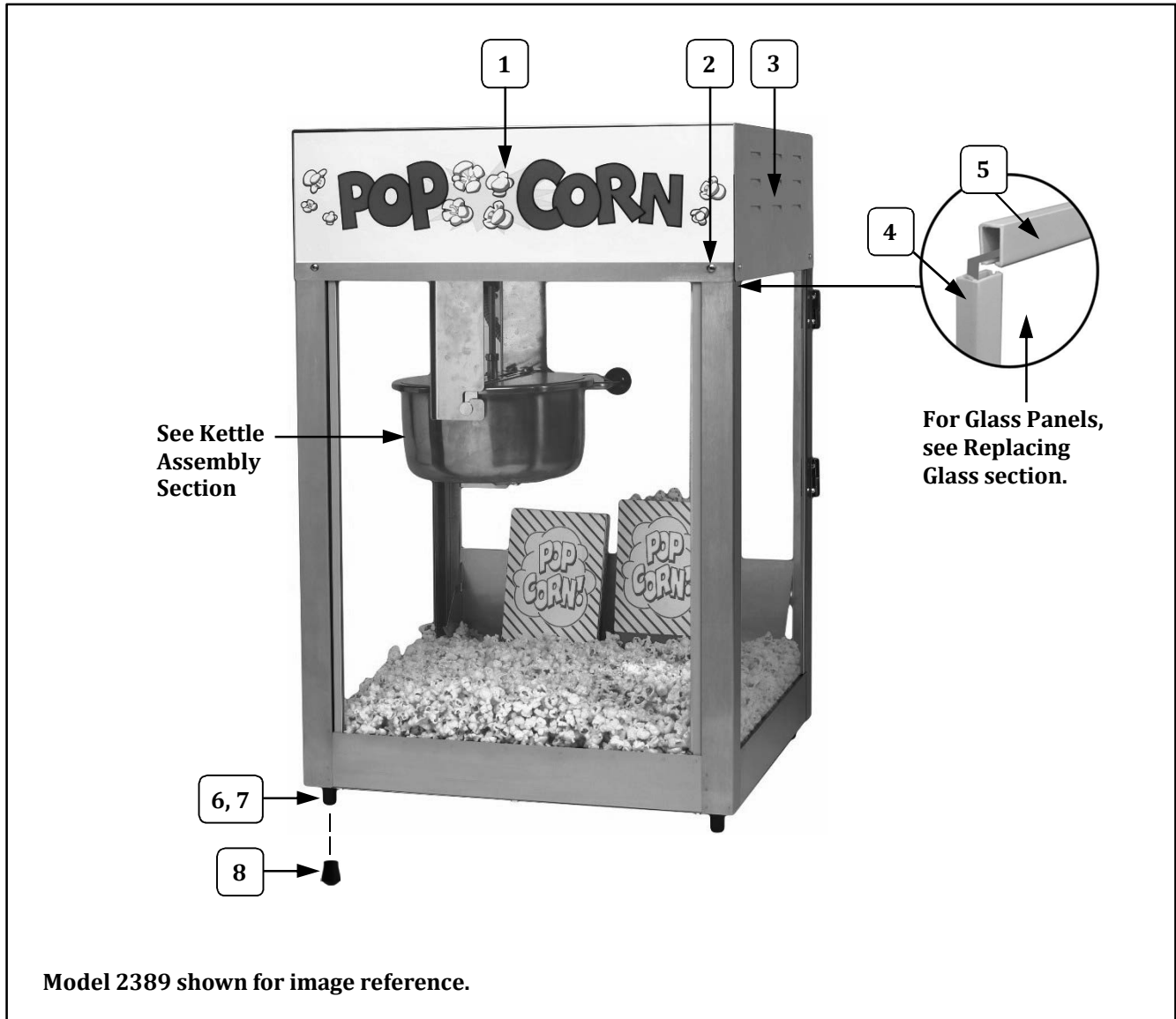
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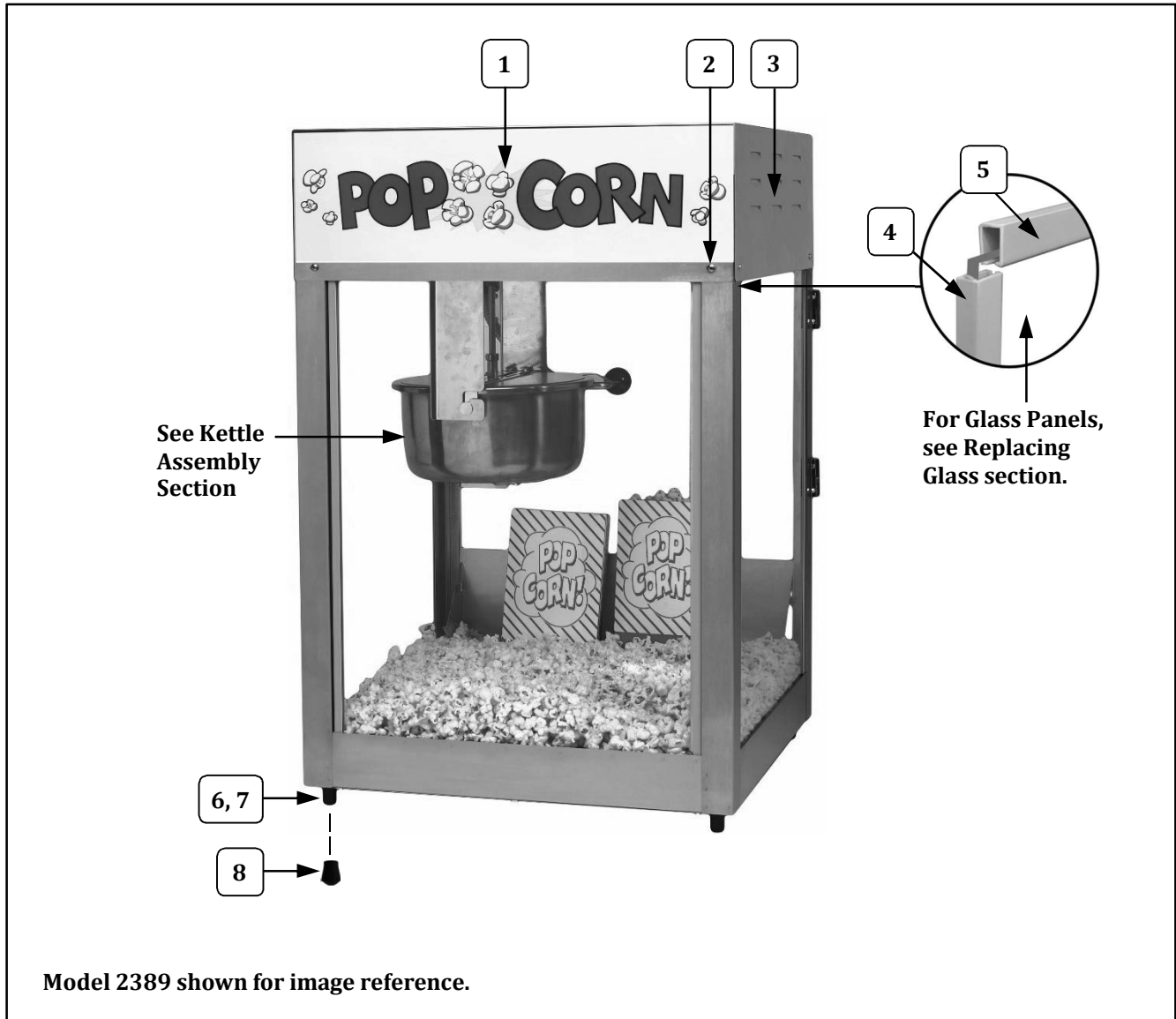
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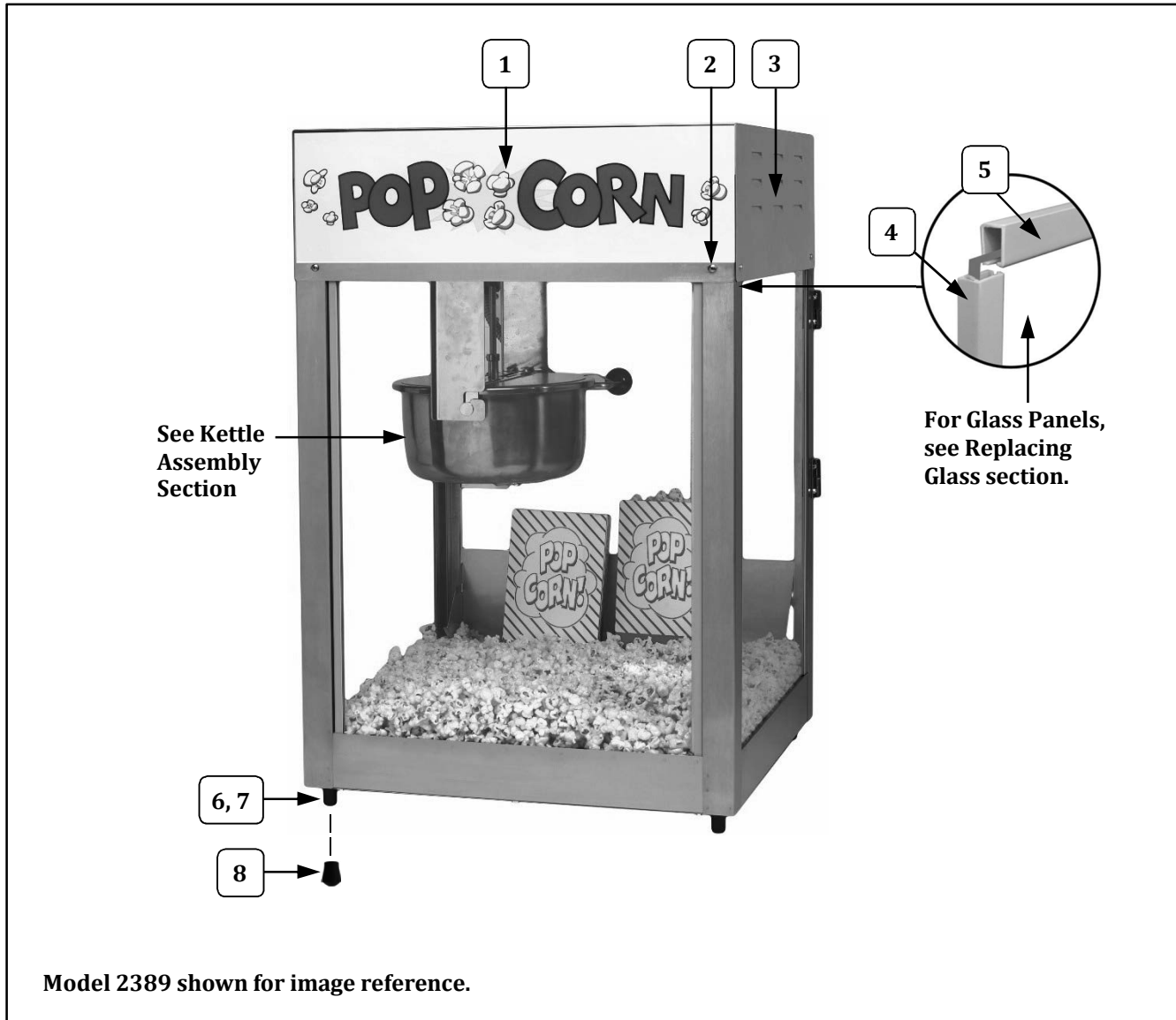
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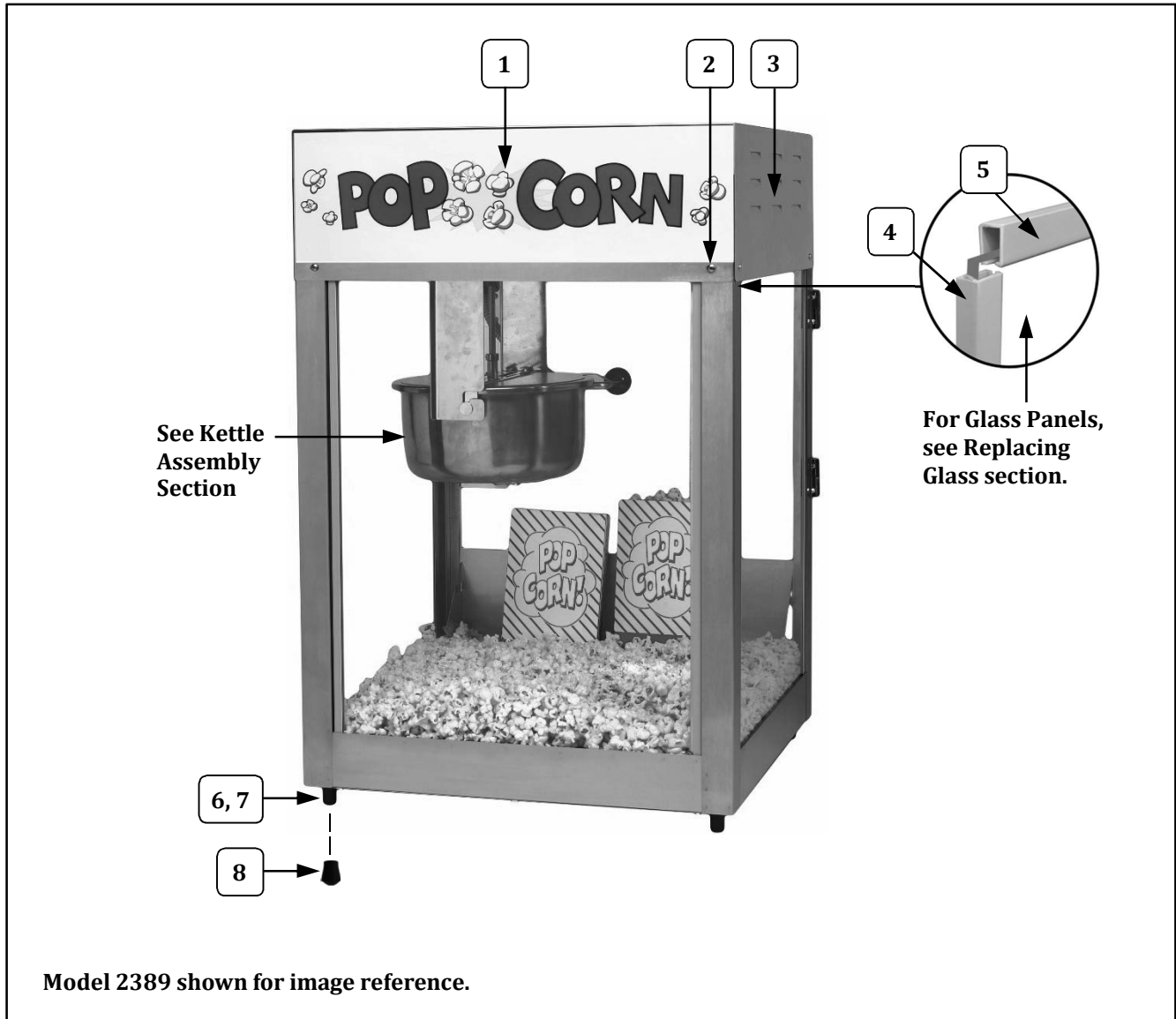
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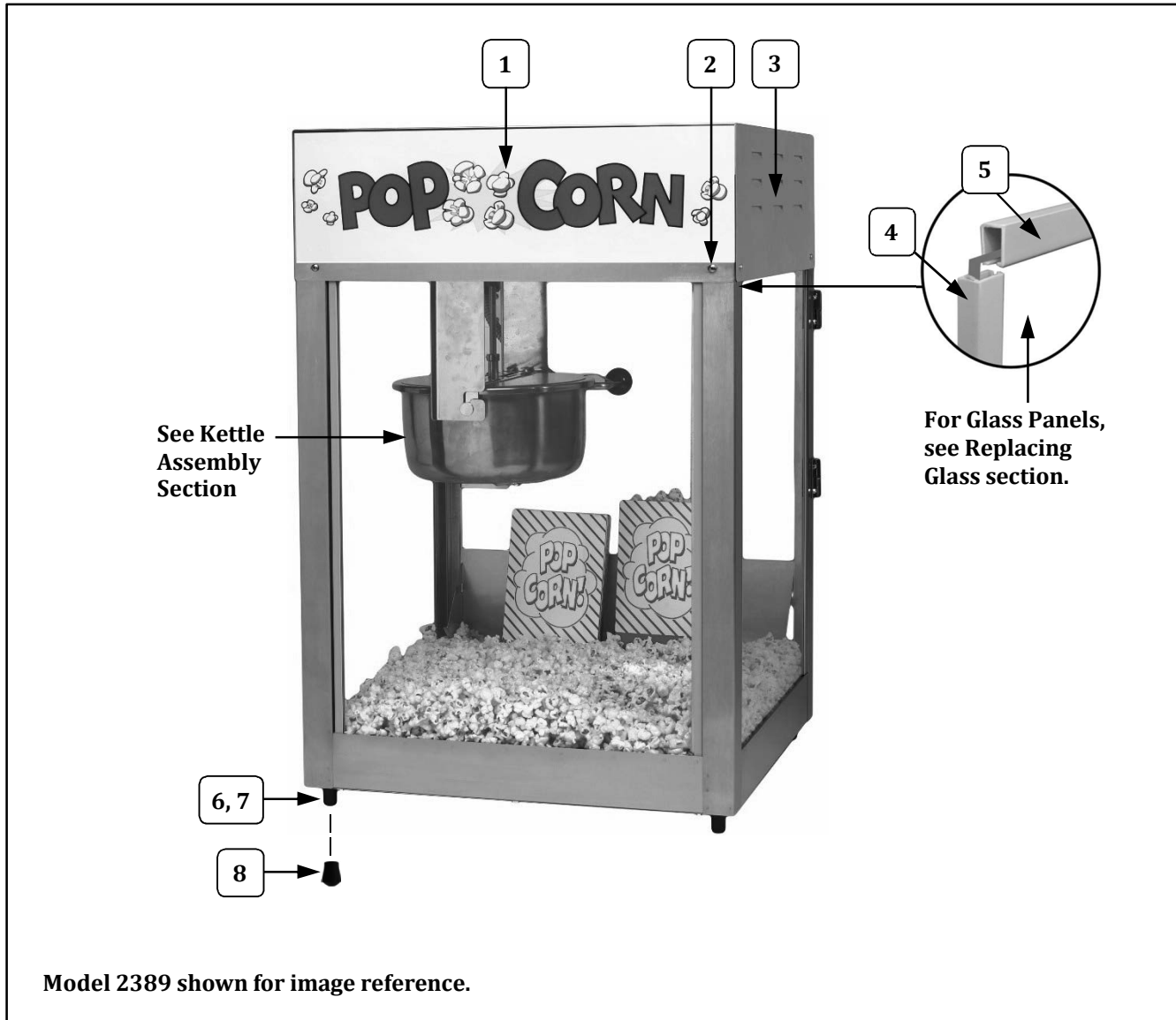
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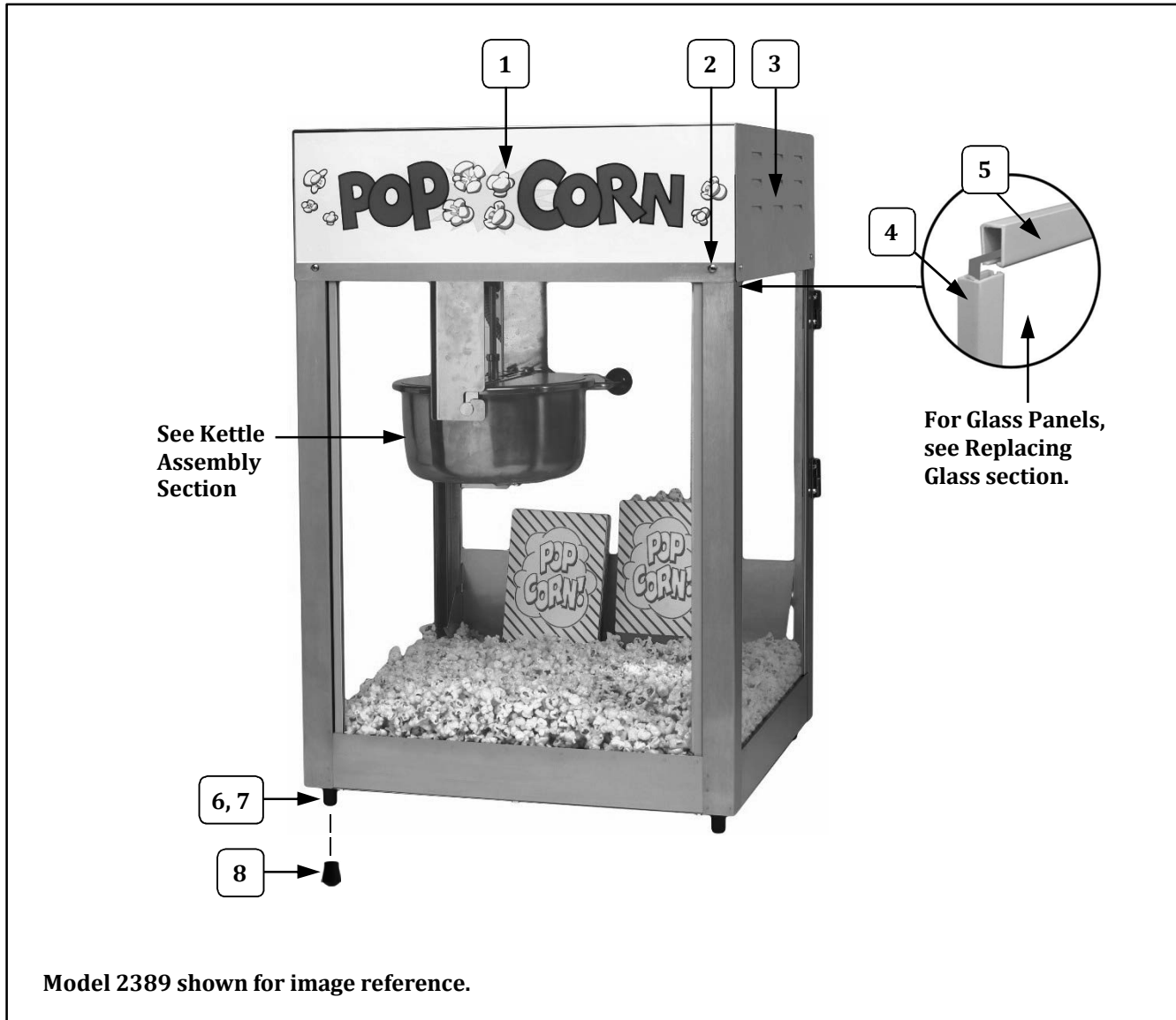
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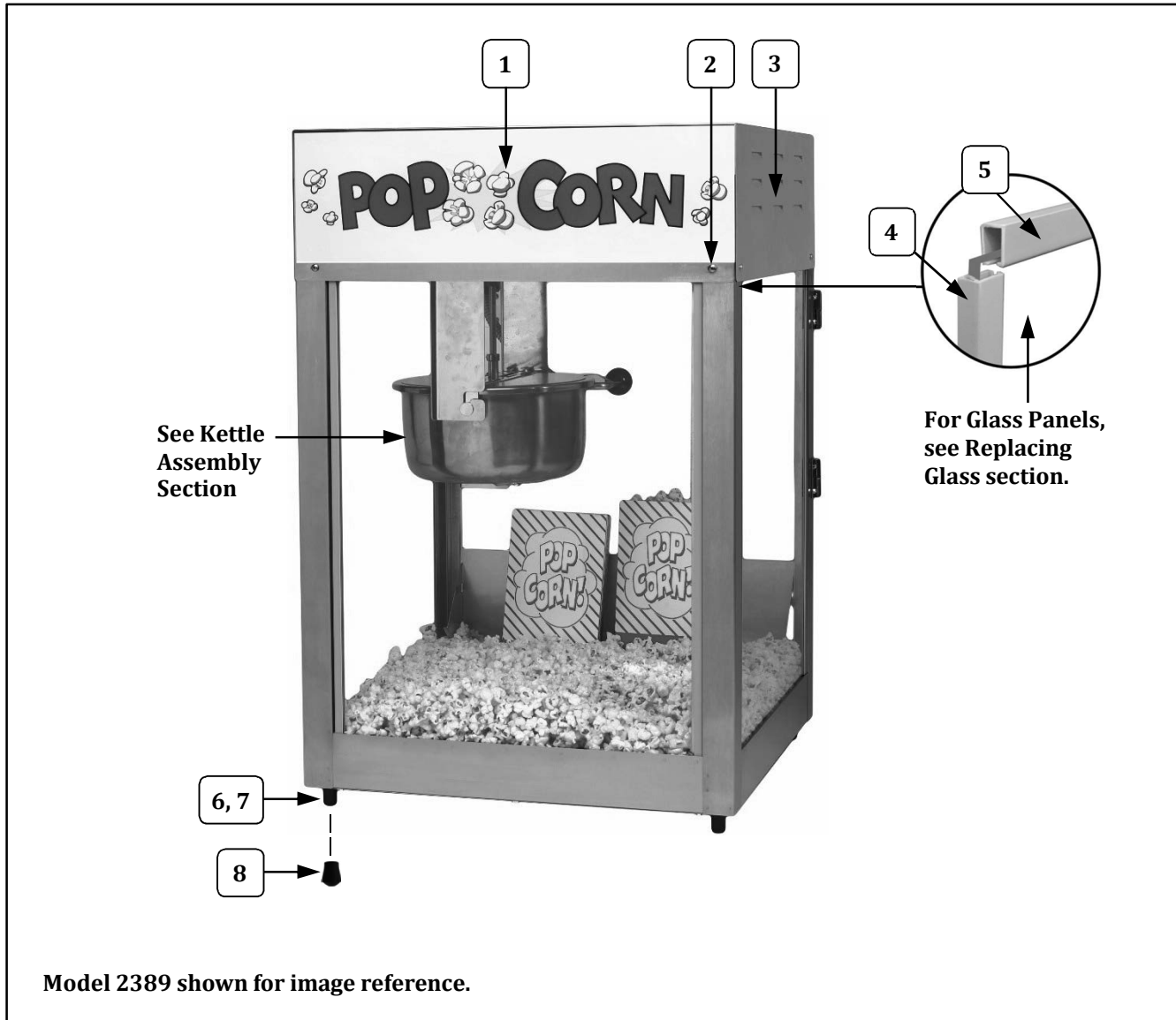
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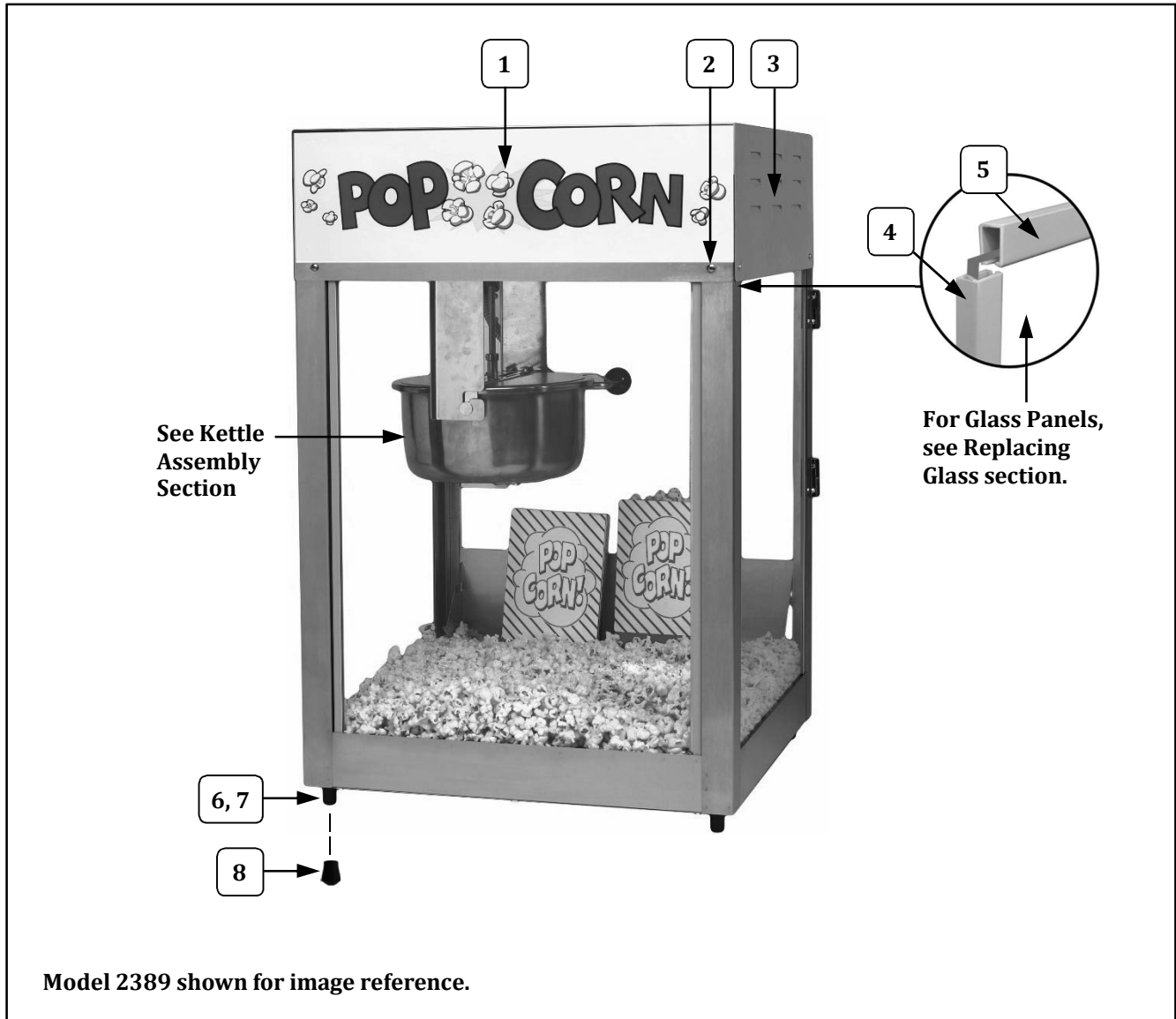
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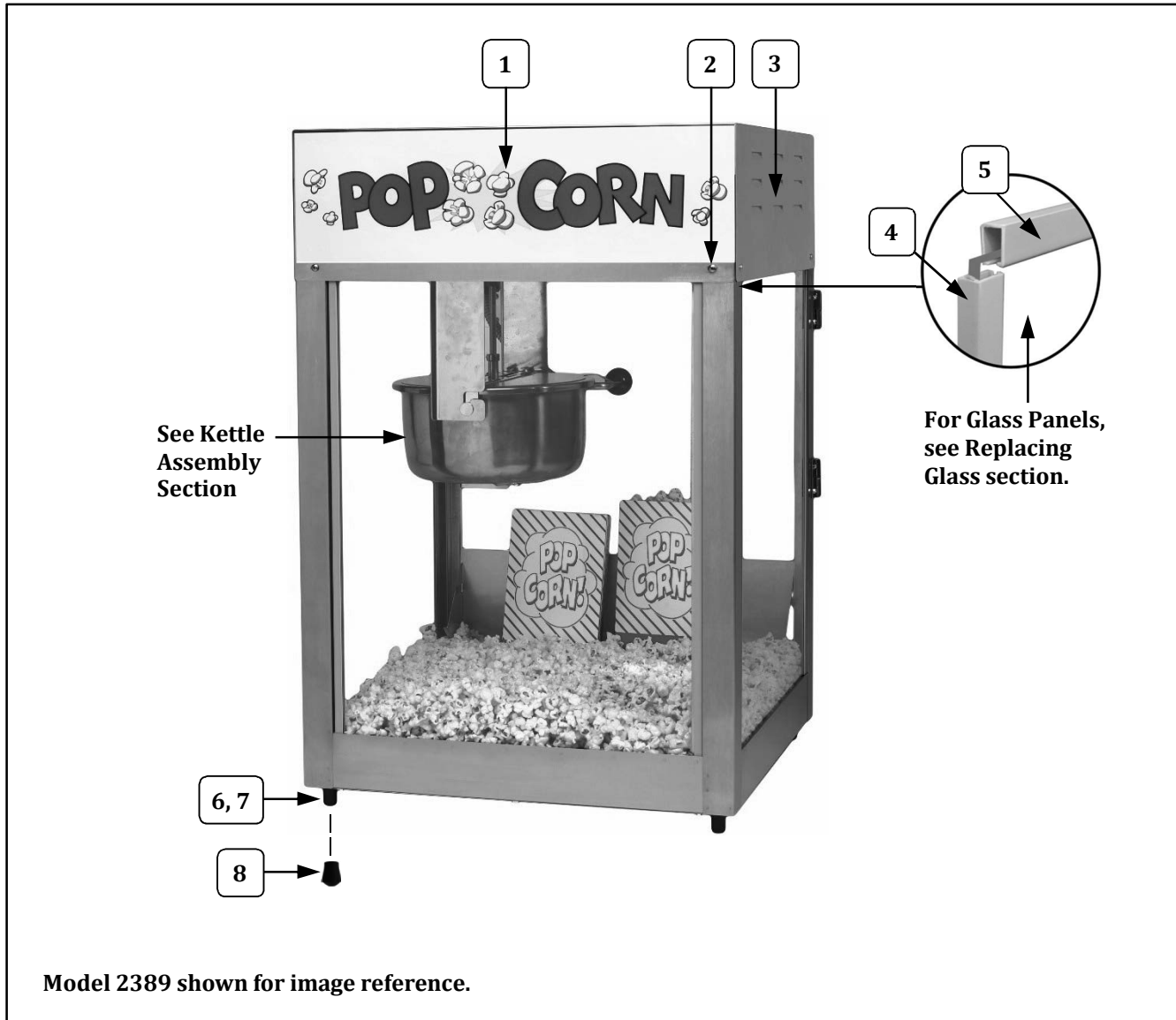
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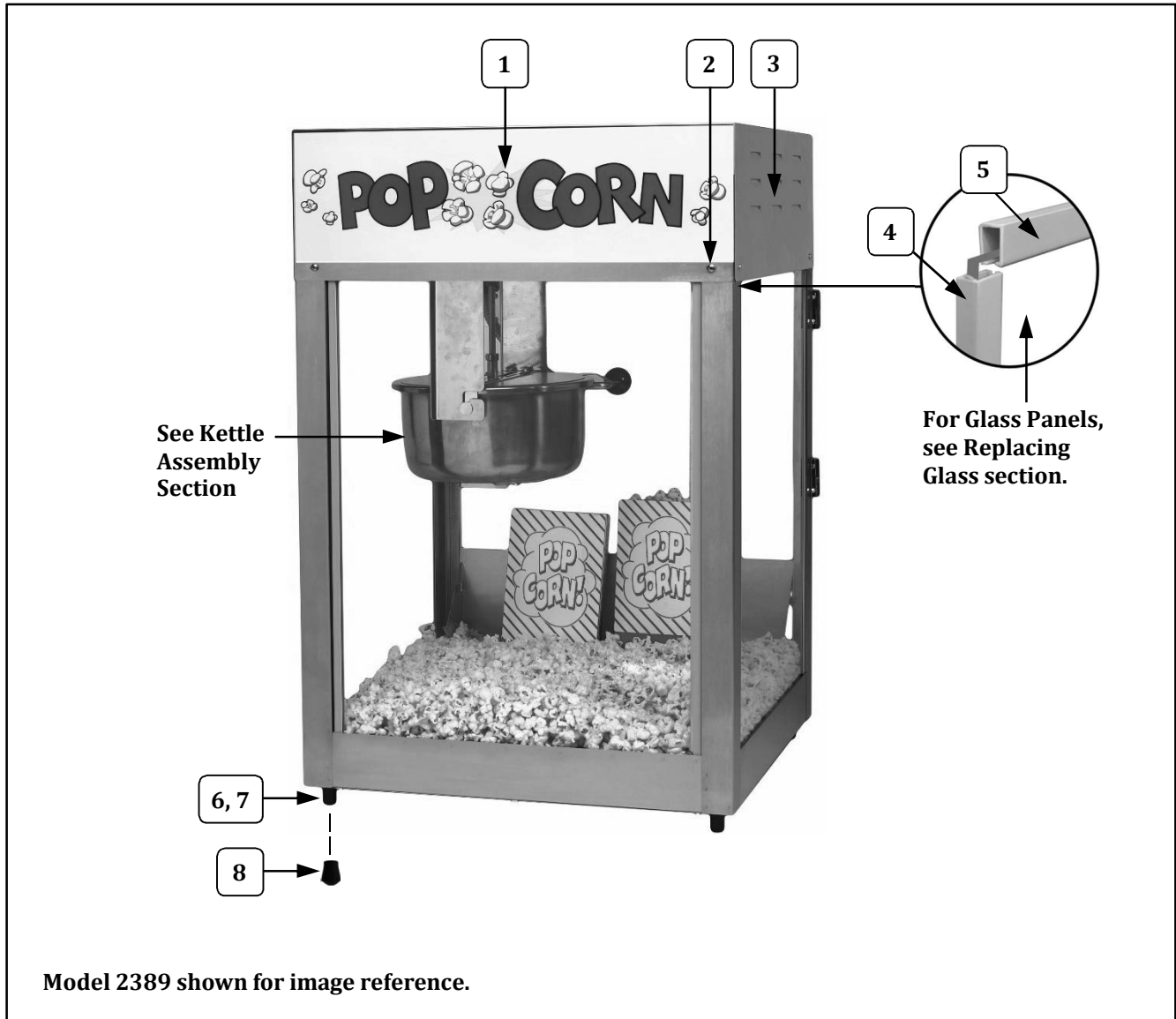
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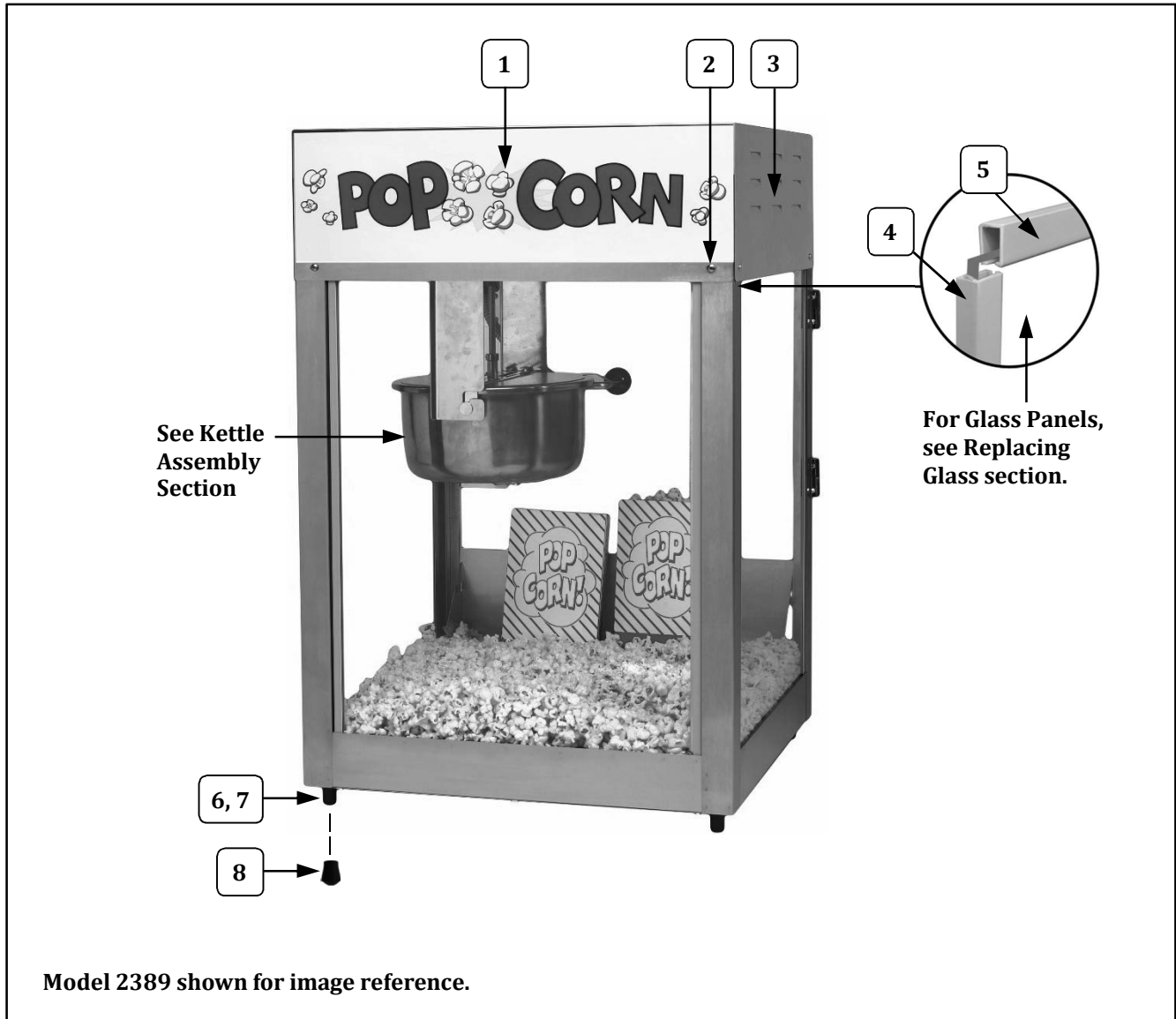
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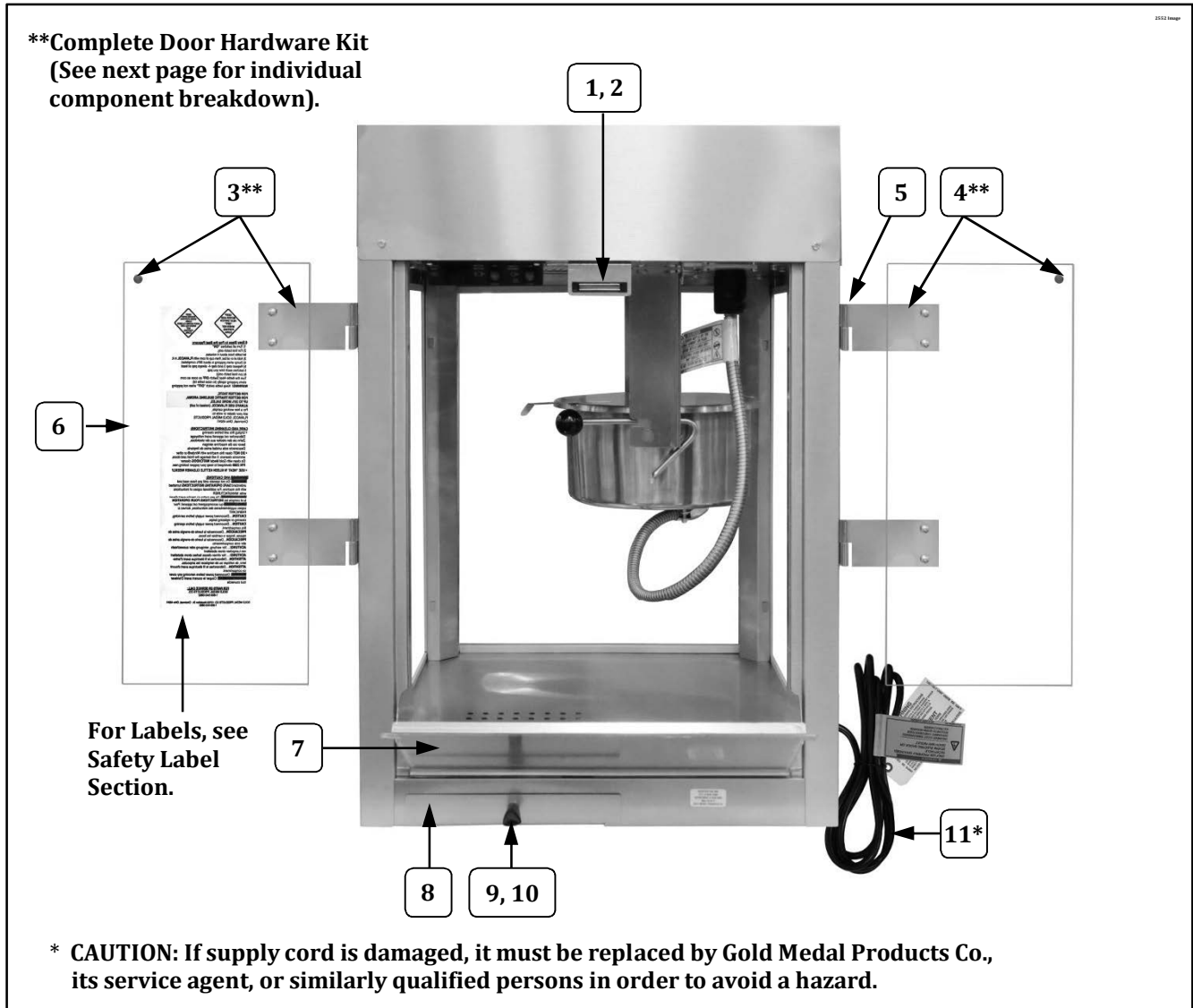
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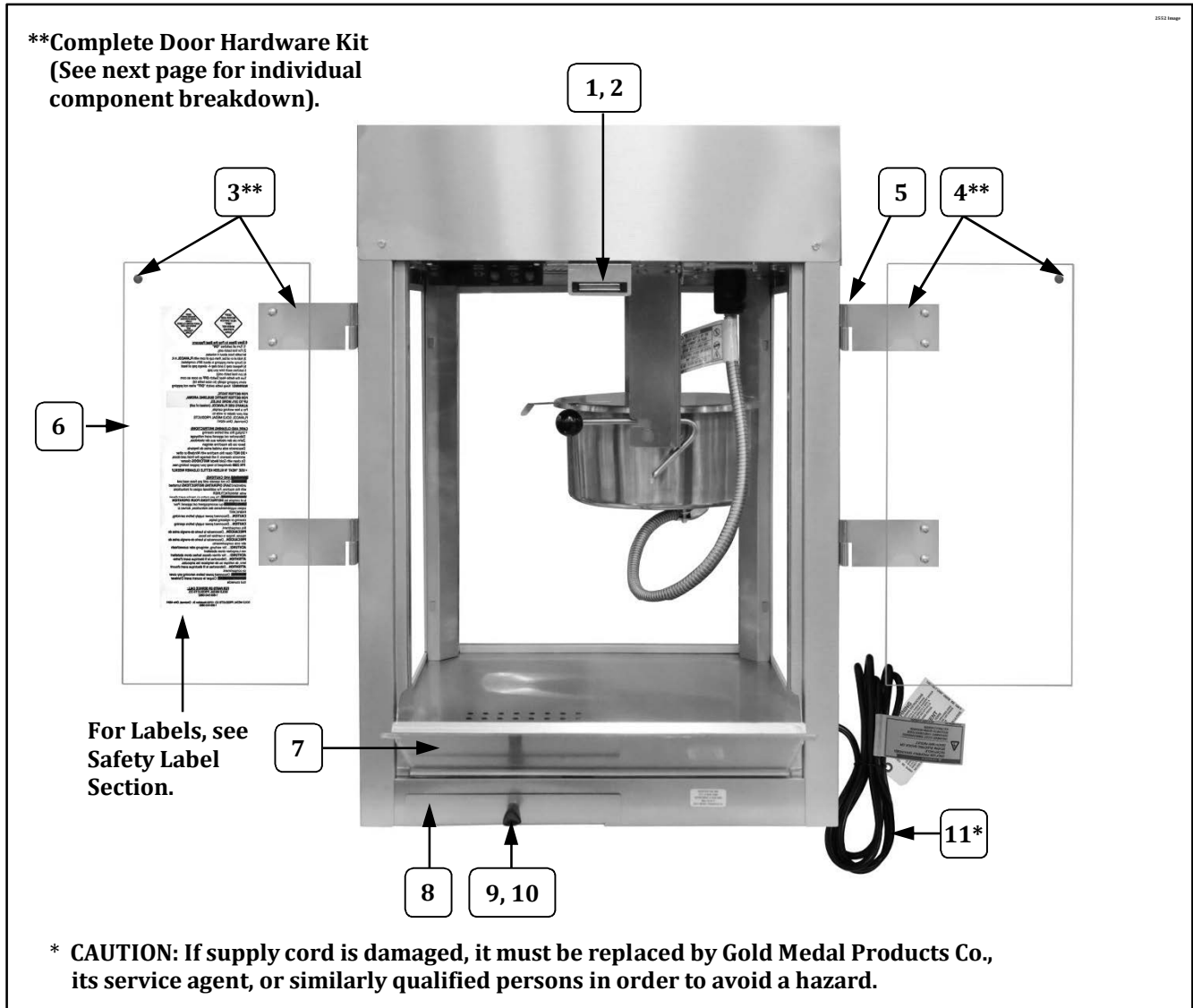
Cabinet Exterior – Rear View



Item	Part Description	Part Number	
		2389	2389EX
1	MAGNETIC CATCH	47561	47561
2	MAGNETIC CATCH BRACKET	41340	41340
3	COMPLETE LH DOOR HARDWARE KIT	47054	47054
4	COMPLETE RH DOOR HARDWARE KIT	47055	47055
5	8-32 X 1/2 PHIL PAN M/S (Fastens male hinges to the corner posts)	47141	47141
6	DOOR	77774	77774
7	DROP PANEL	77730	77730
8	OLD MAID PAN	49100	49100
9	LID LIFT KNOB	47120	47120
10	8-32" X 3/8" PH PAN W/SEMS	42227	42227
11	POWER SUPPLY CORD	87085	42369



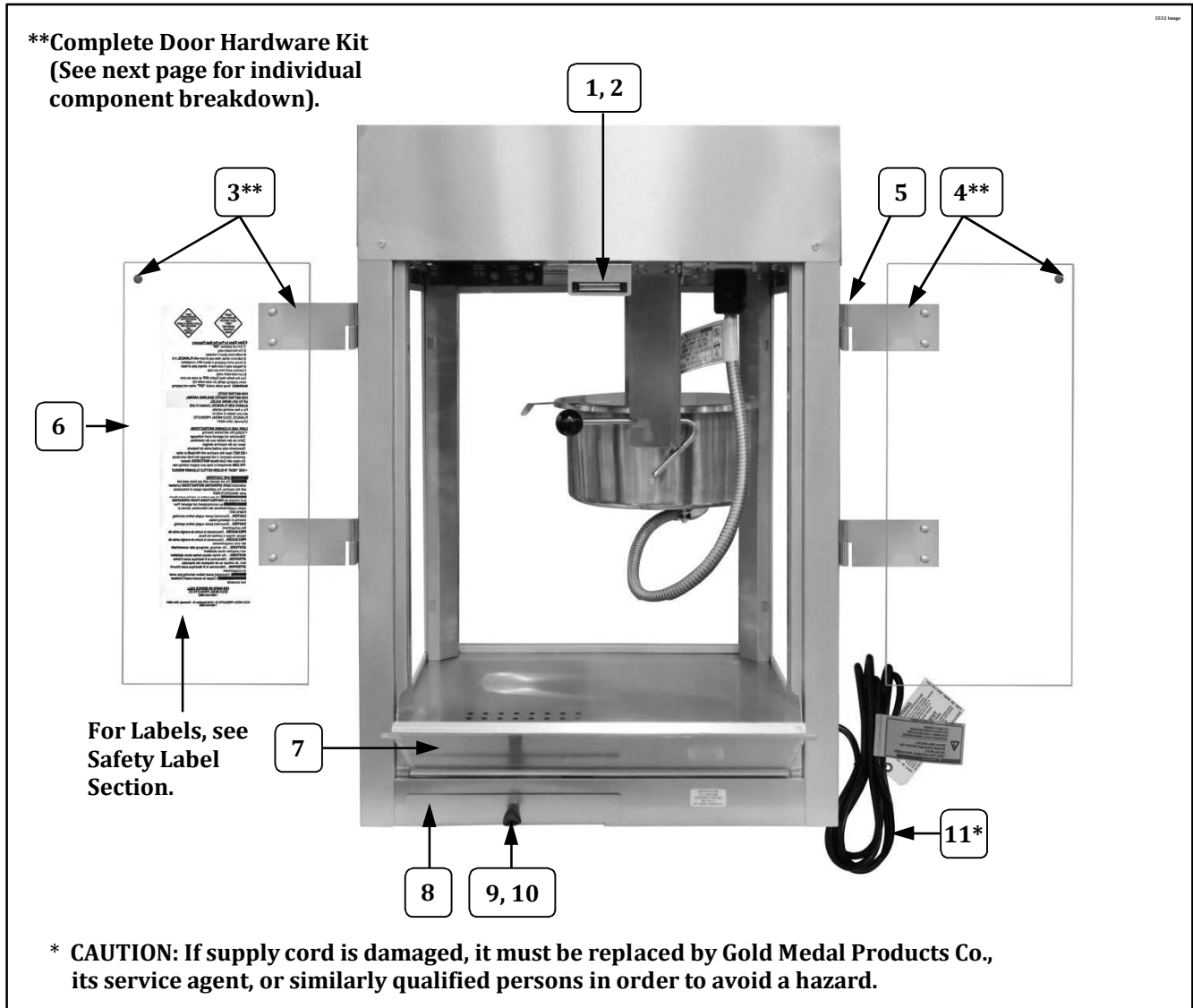
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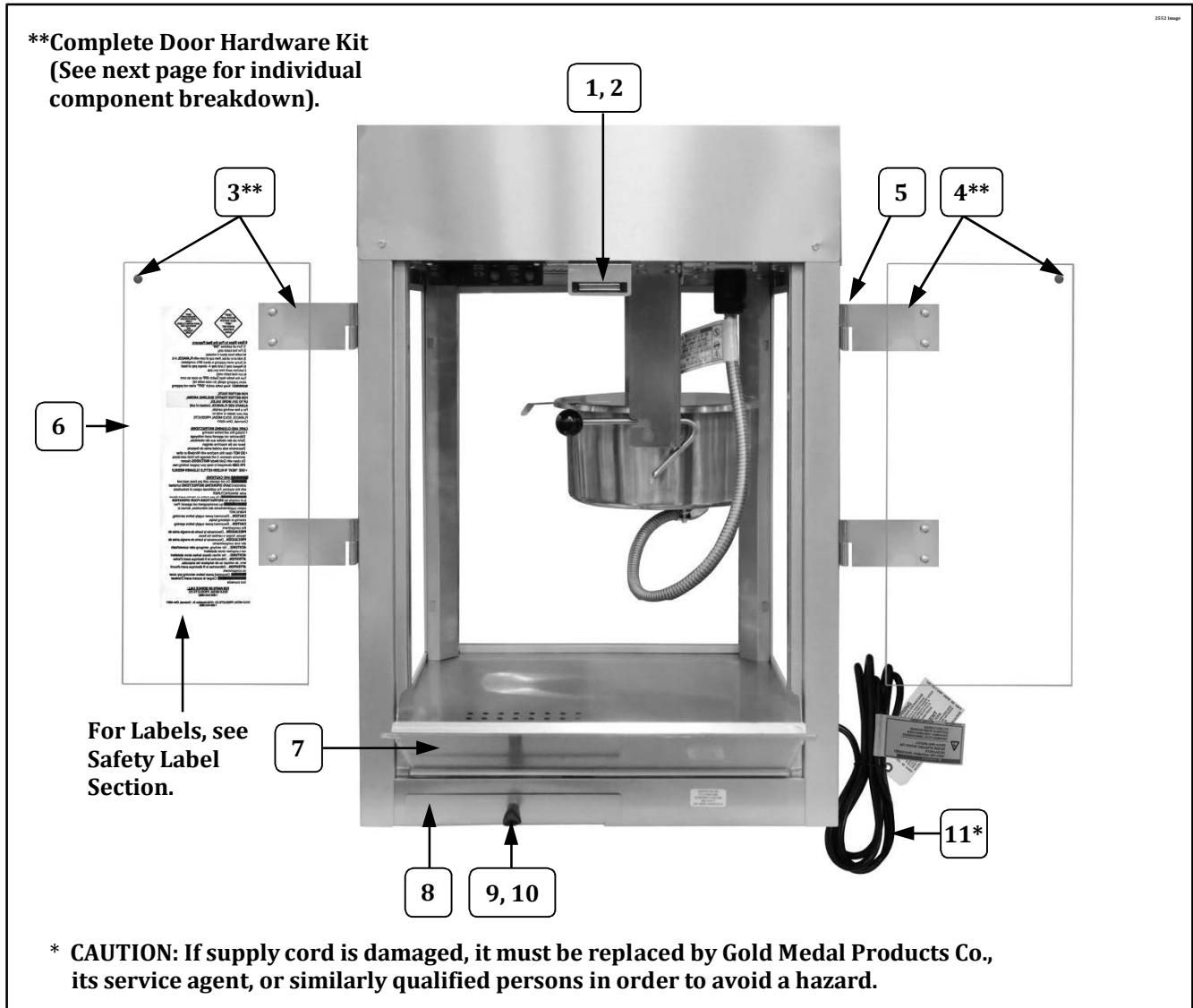
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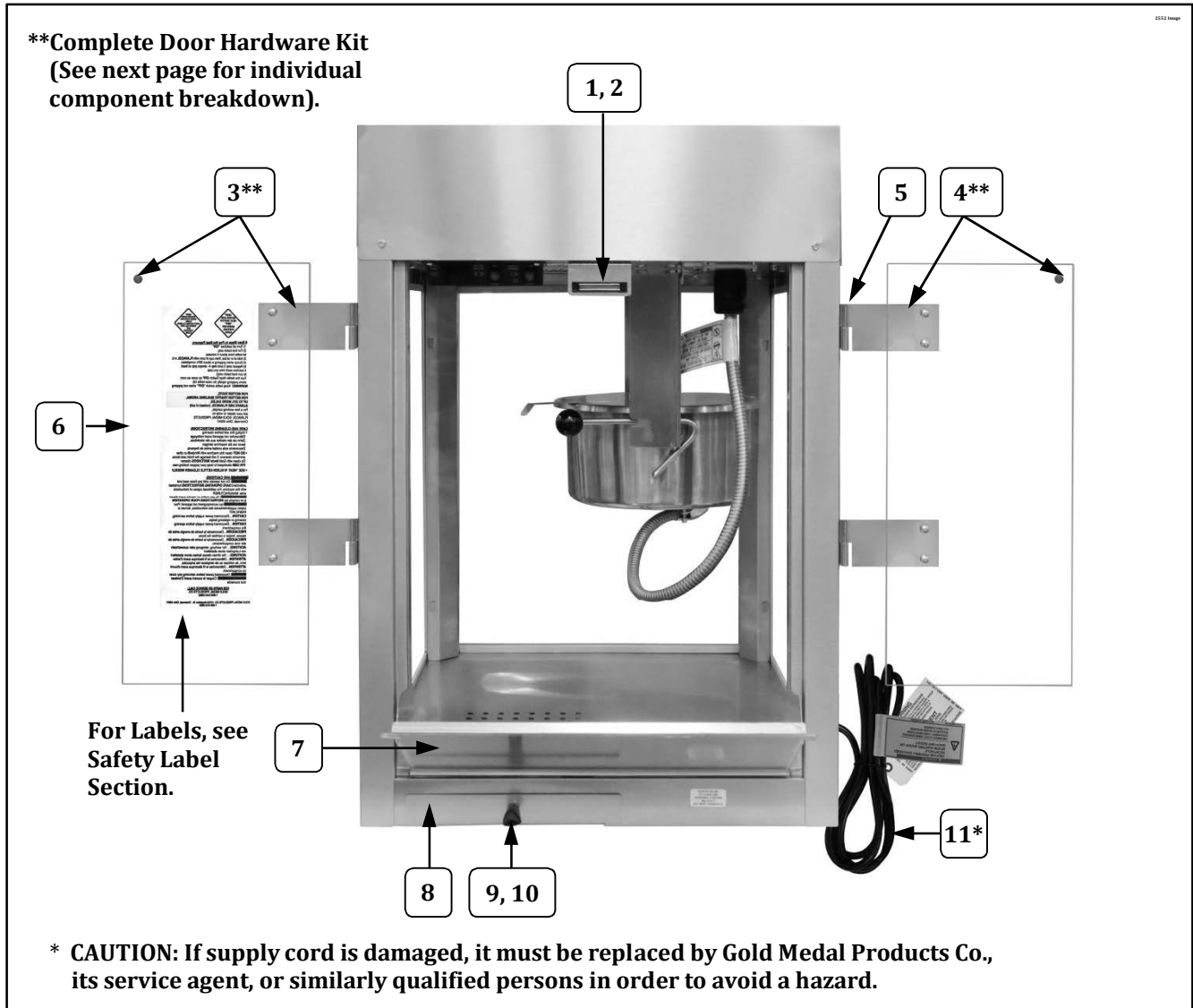
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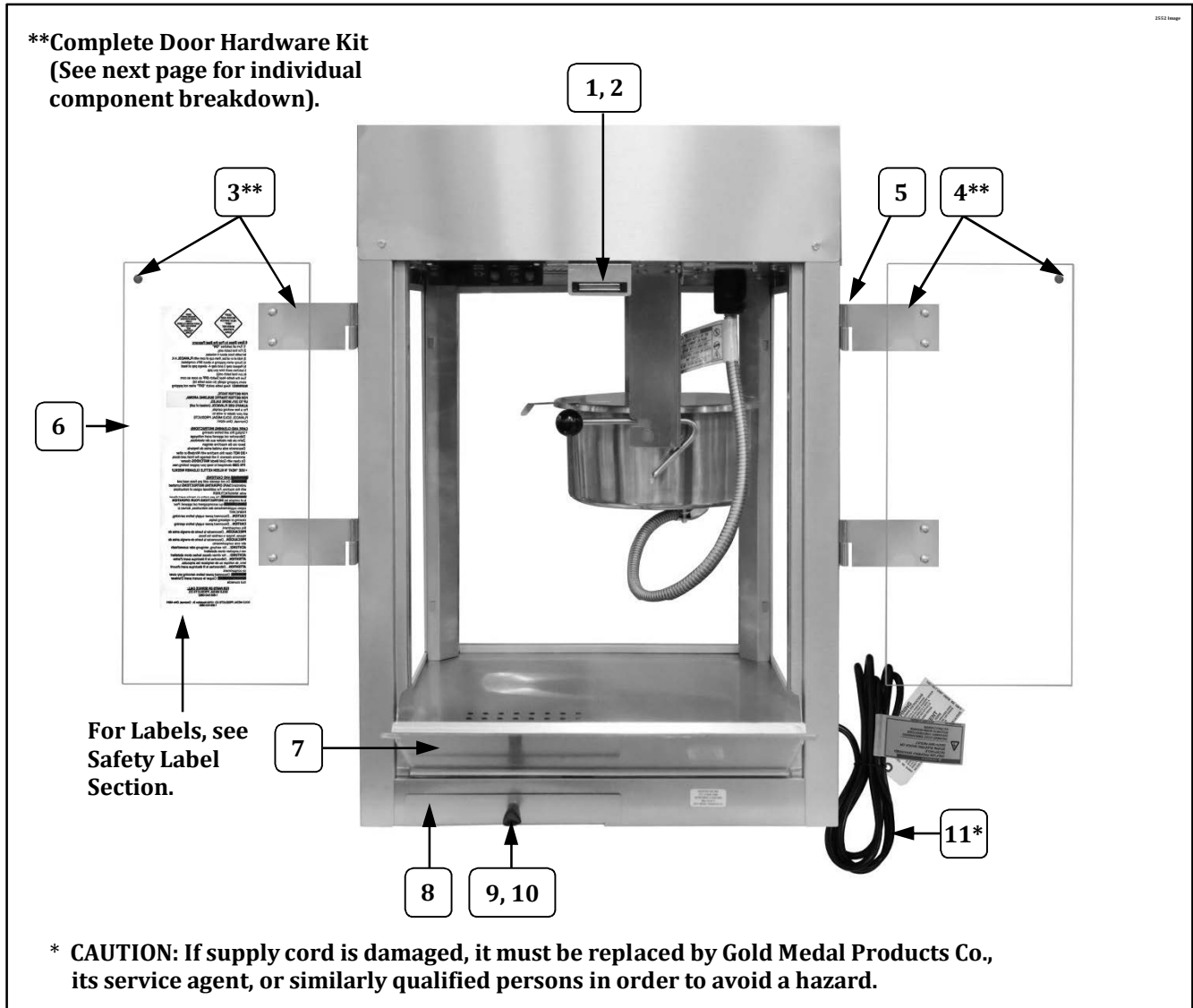


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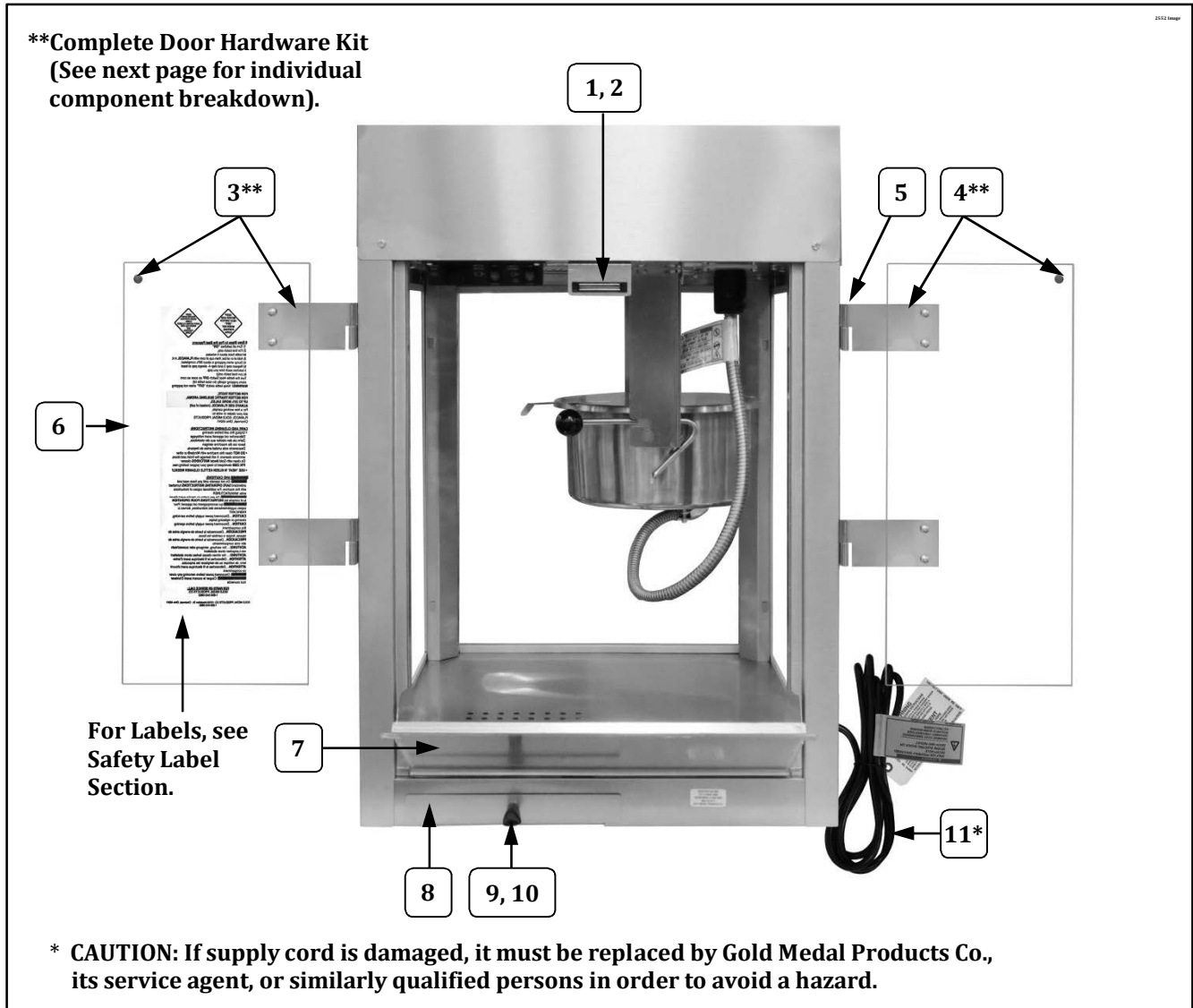
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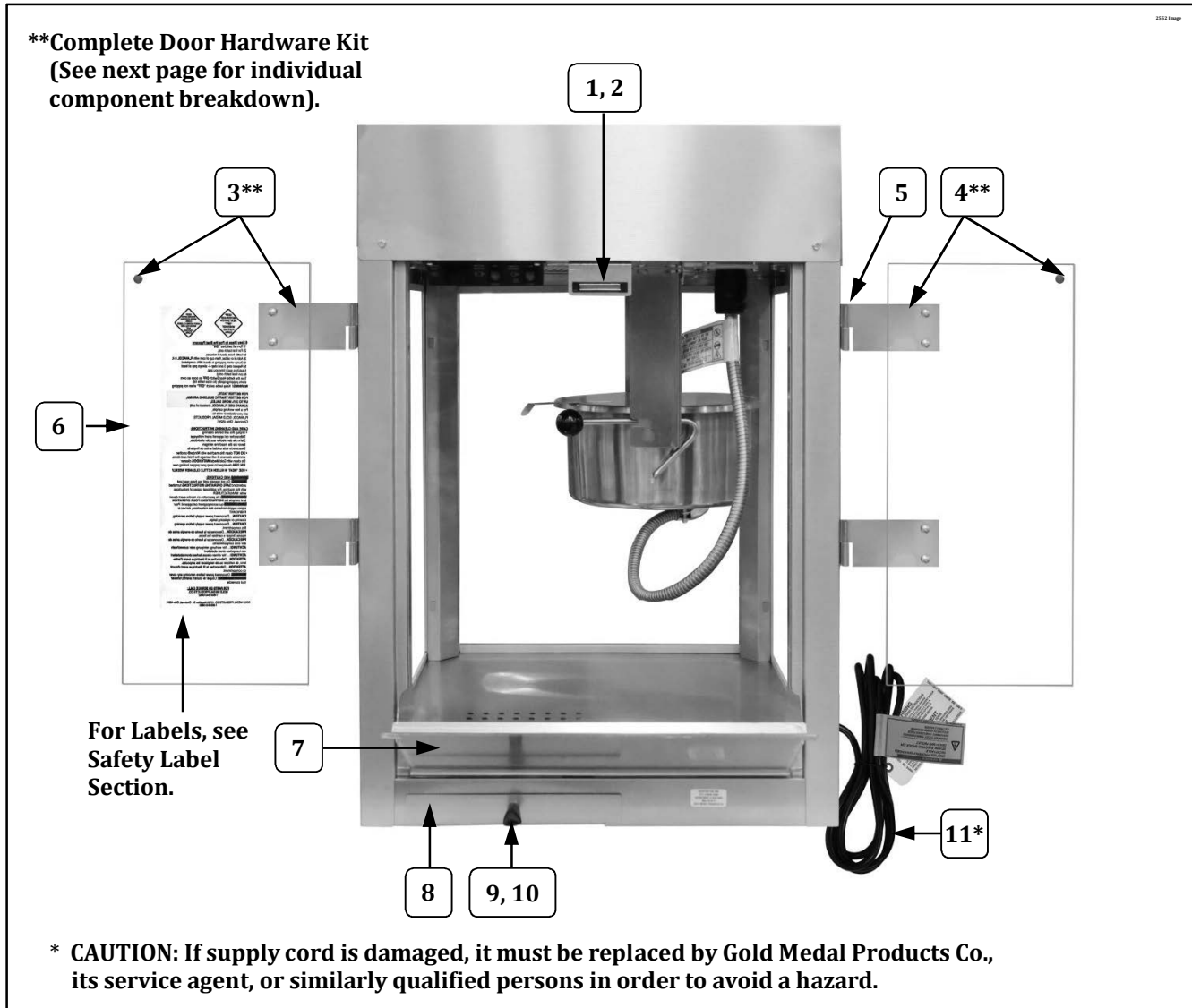
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2	MAGNETIC CATCH BRACKET	41340	41340
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5	8-32 X 1/2 PHIL PAN M/S (Fastens male hinges to the corner posts)	47141	47141
6	DOOR	77774	77774
7	DROP PANEL	77730	77730
8	OLD MAID PAN	49100	49100
9	LID LIFT KNOB	47120	47120
10	8-32" X 3/8" PH PAN W/SEMS	42227	42227
11	POWER SUPPLY CORD	87085	42369



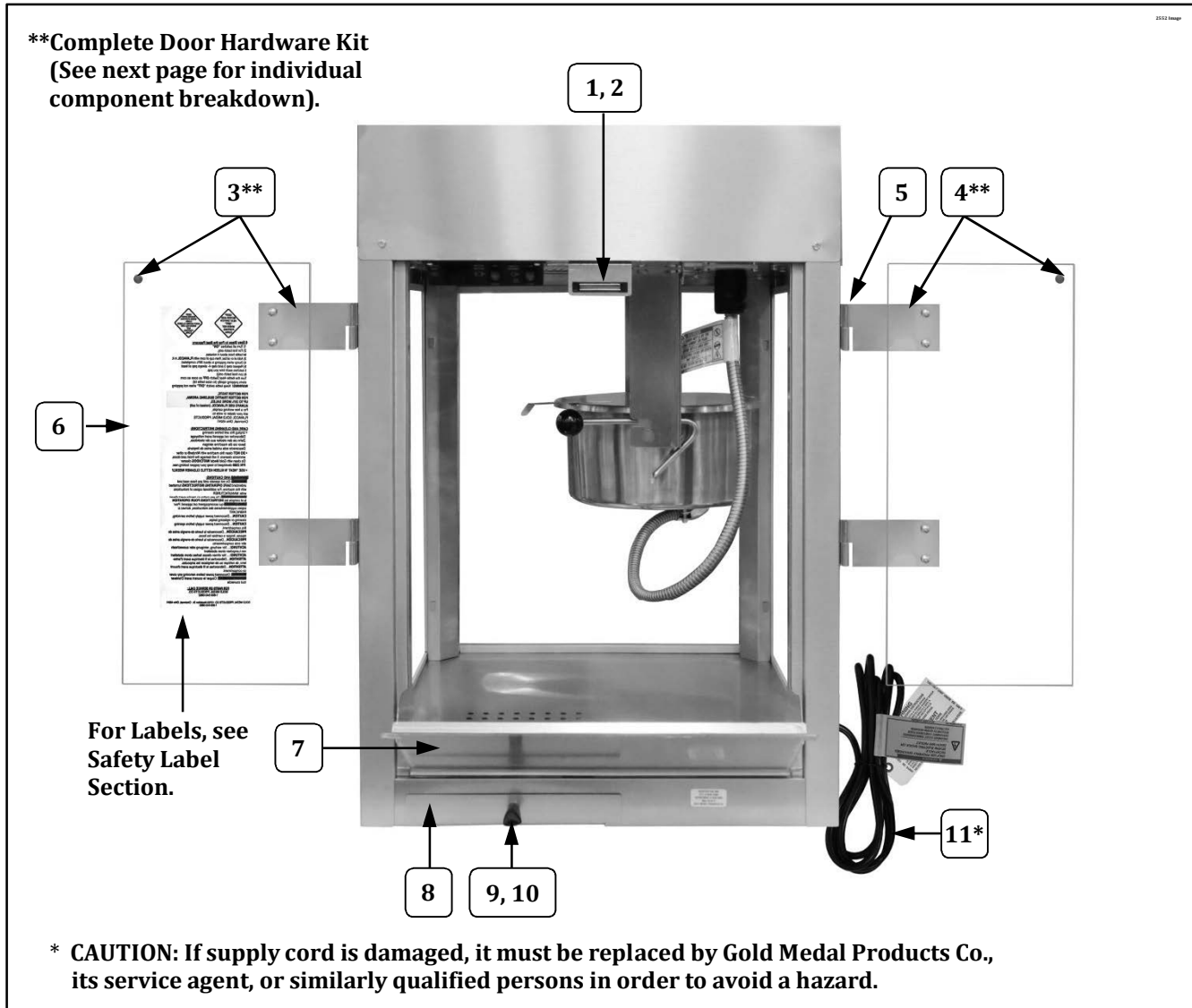
Cabinet Exterior – Rear View



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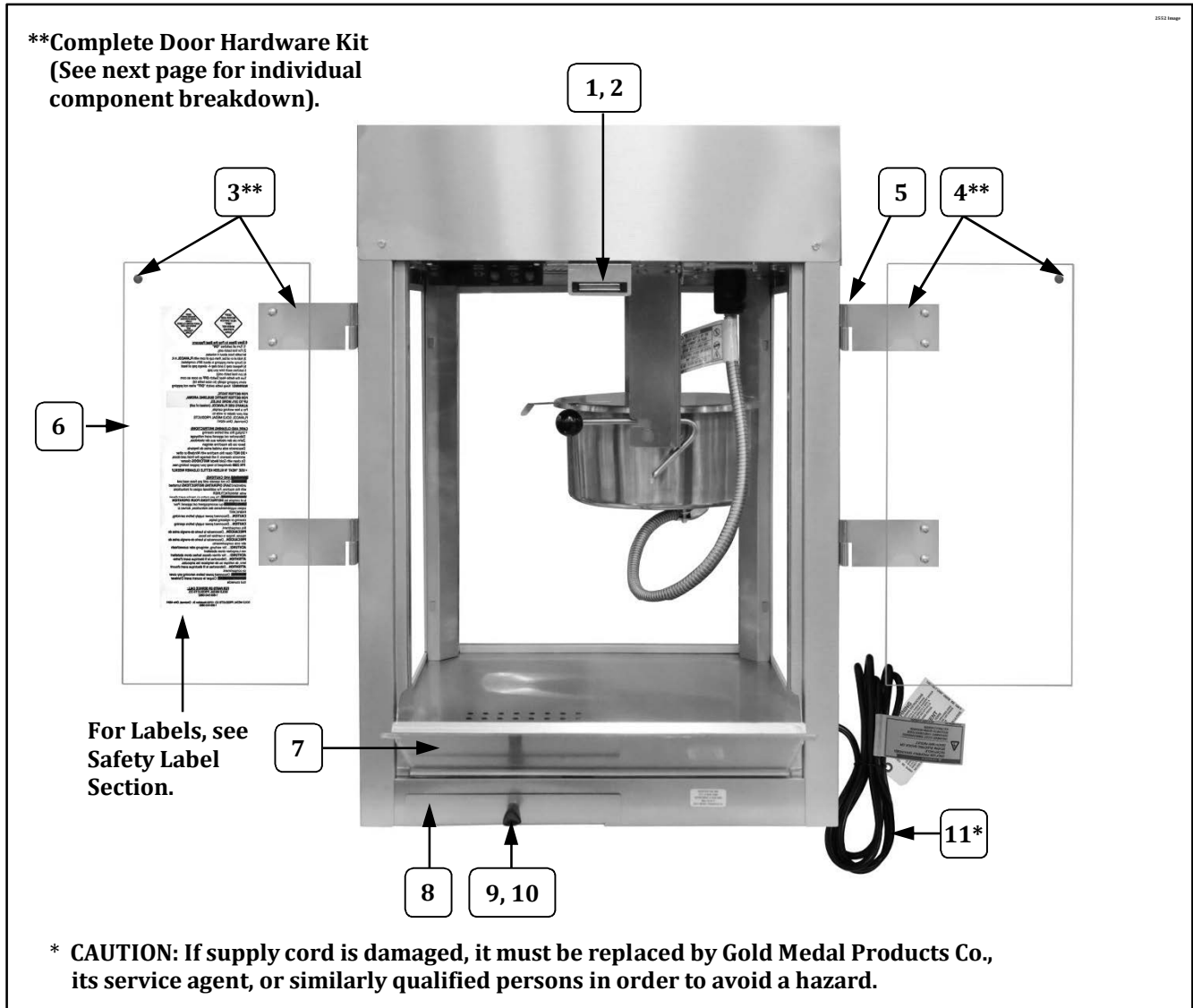
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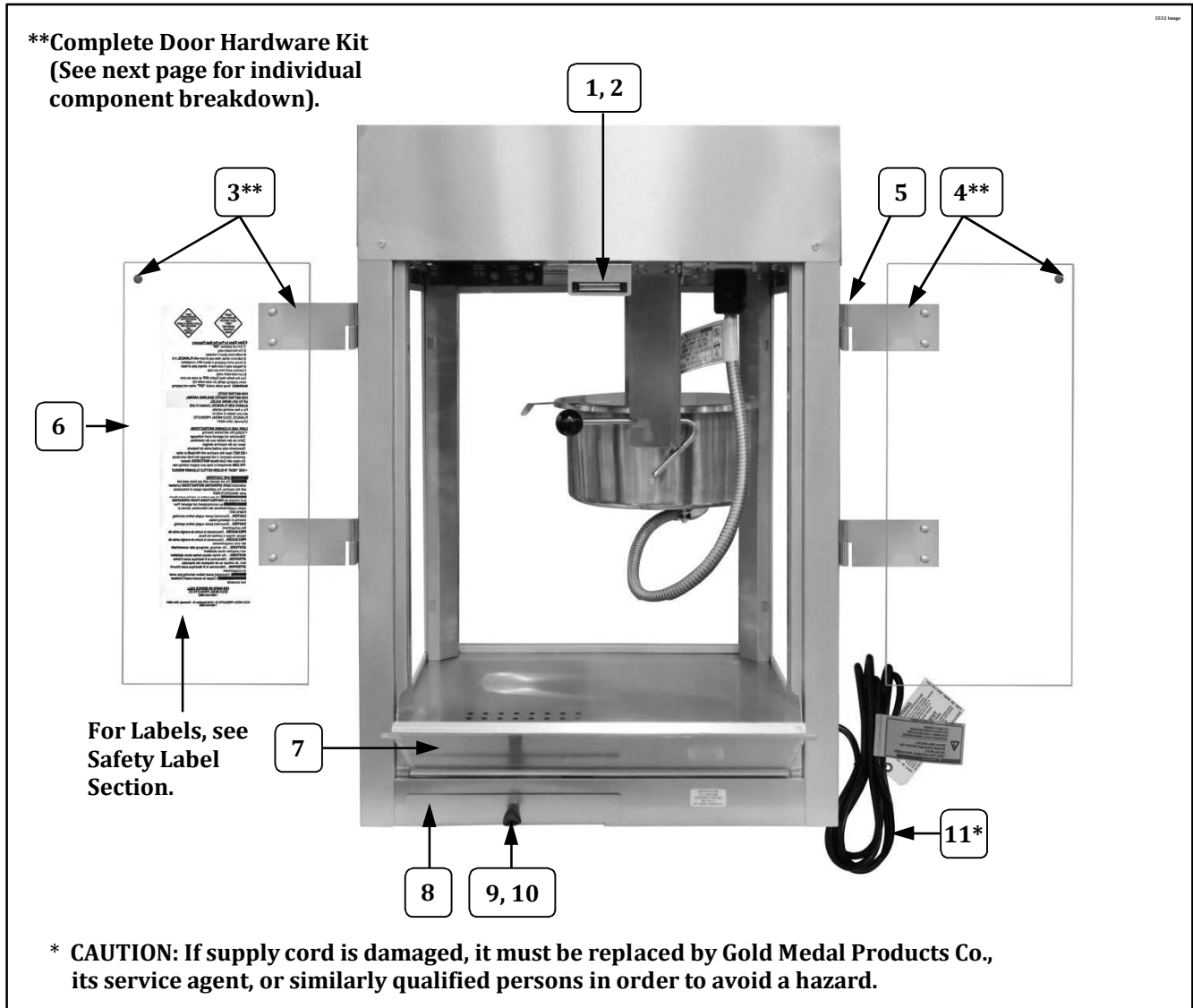
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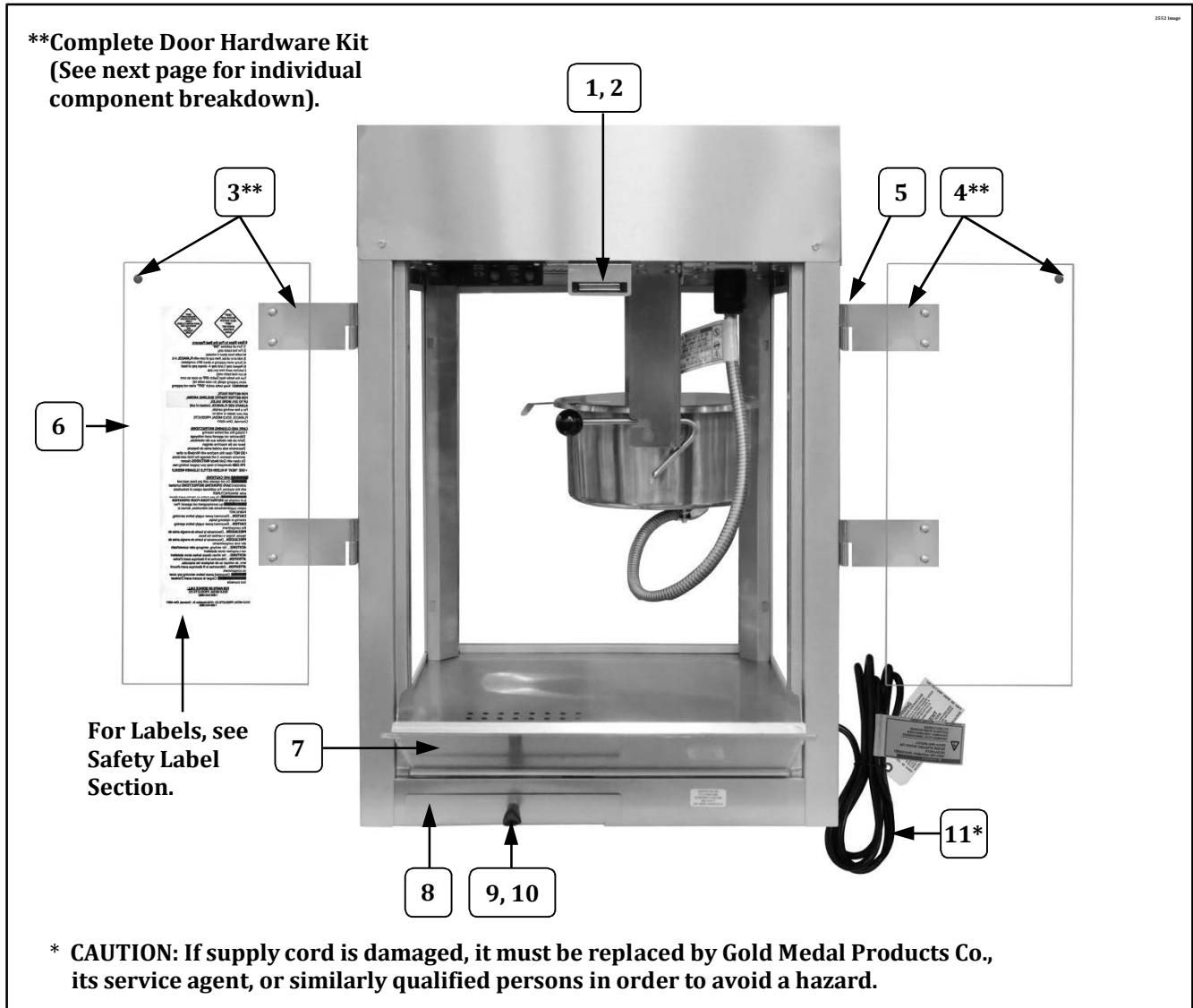
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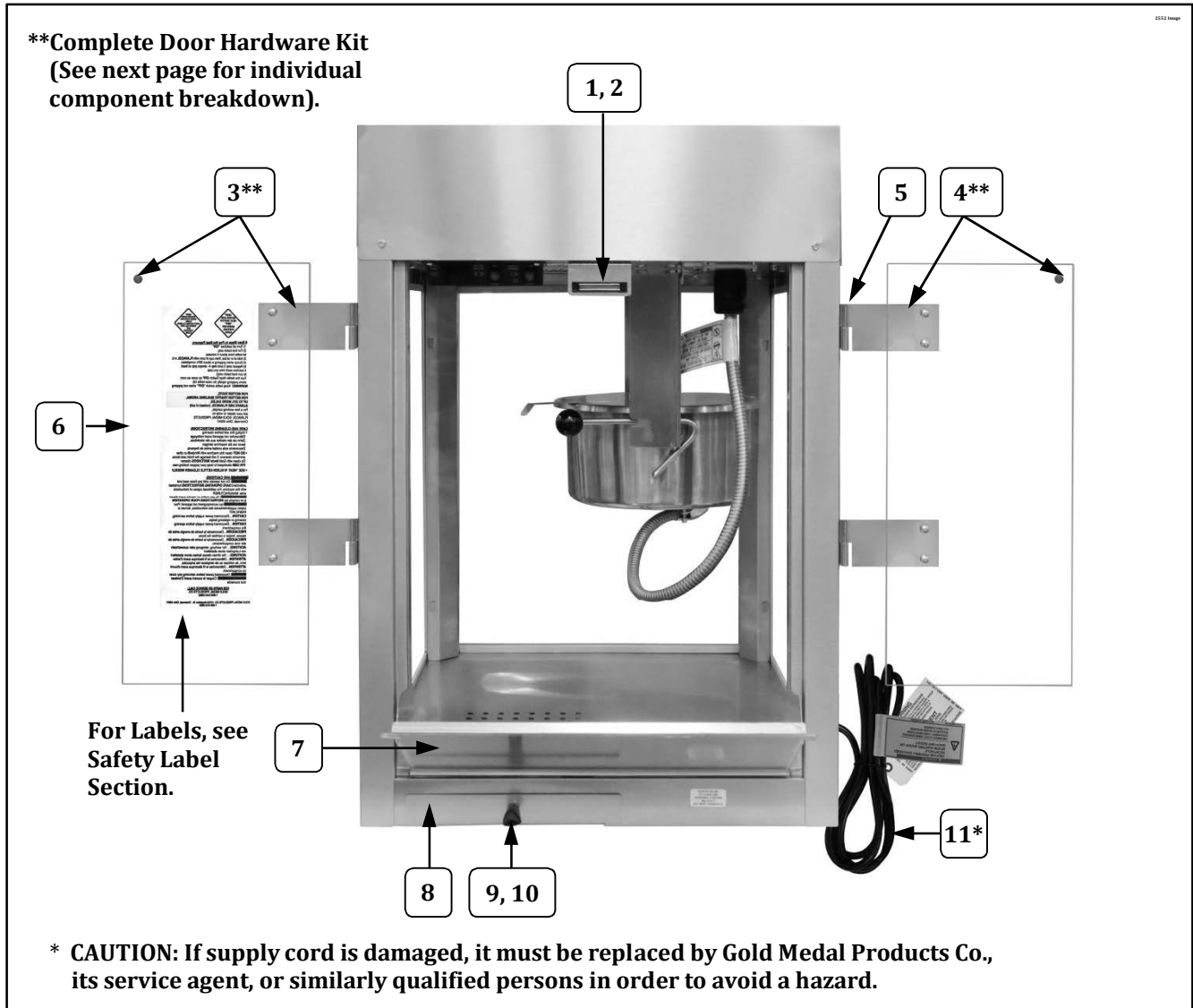
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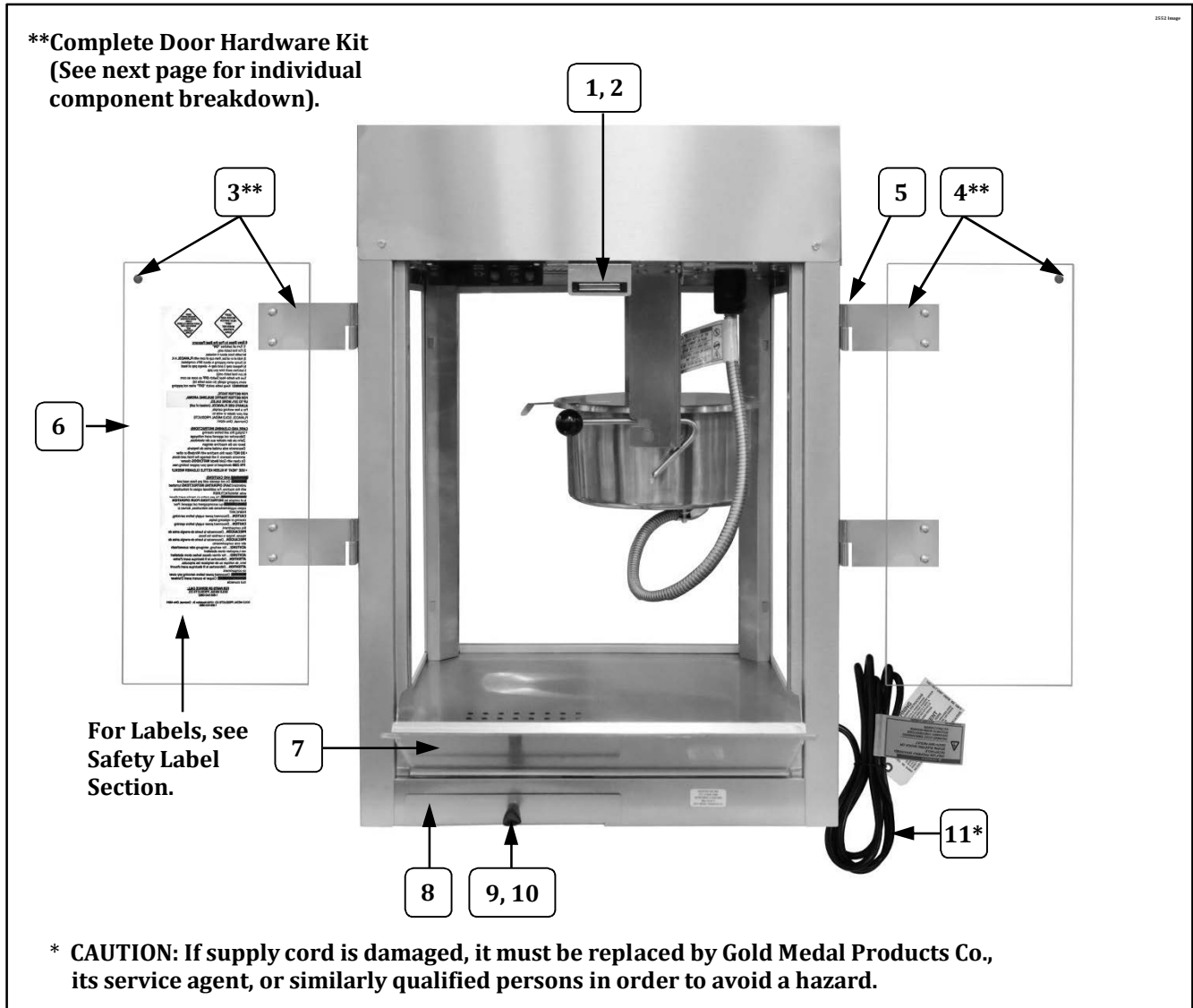
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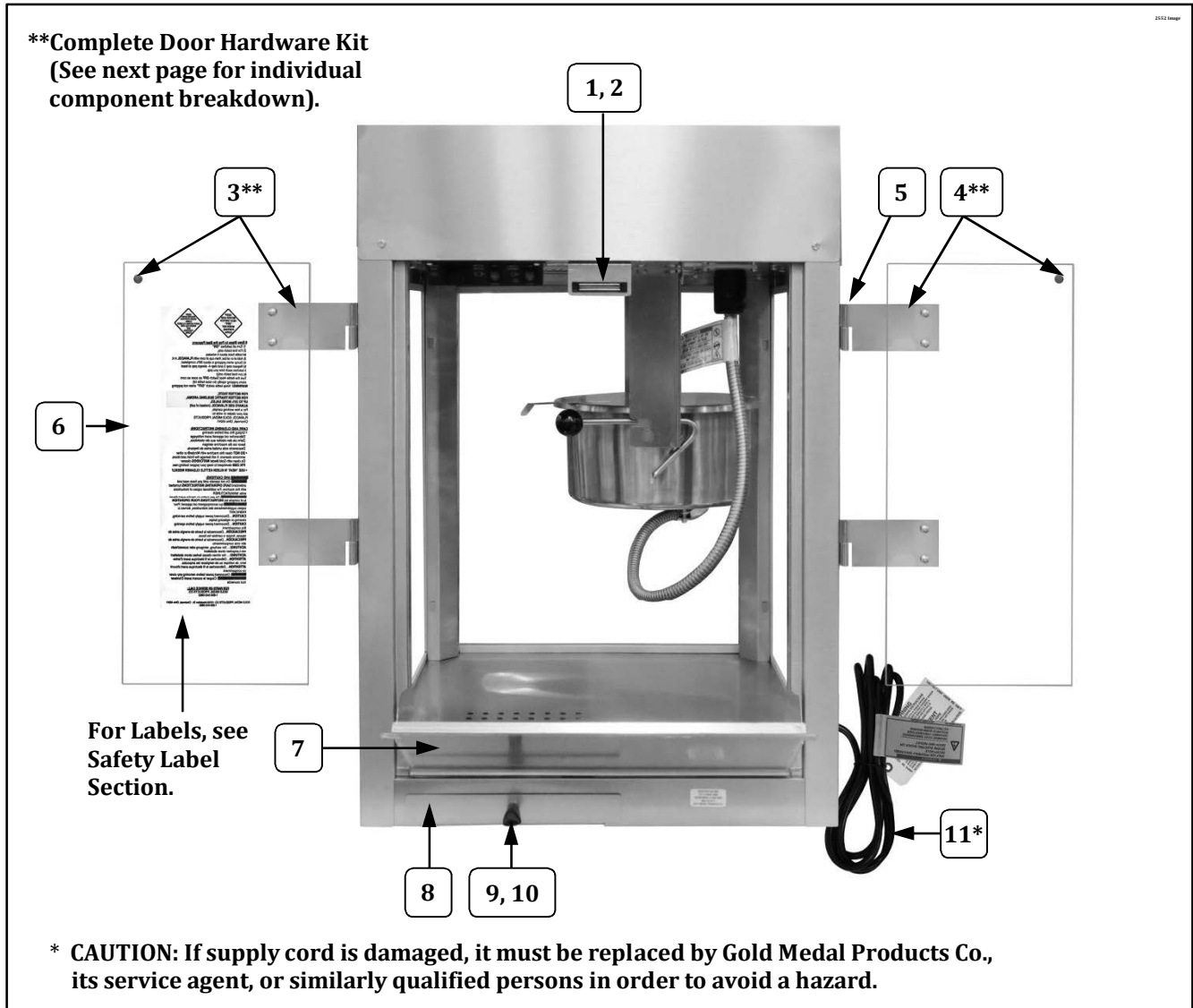
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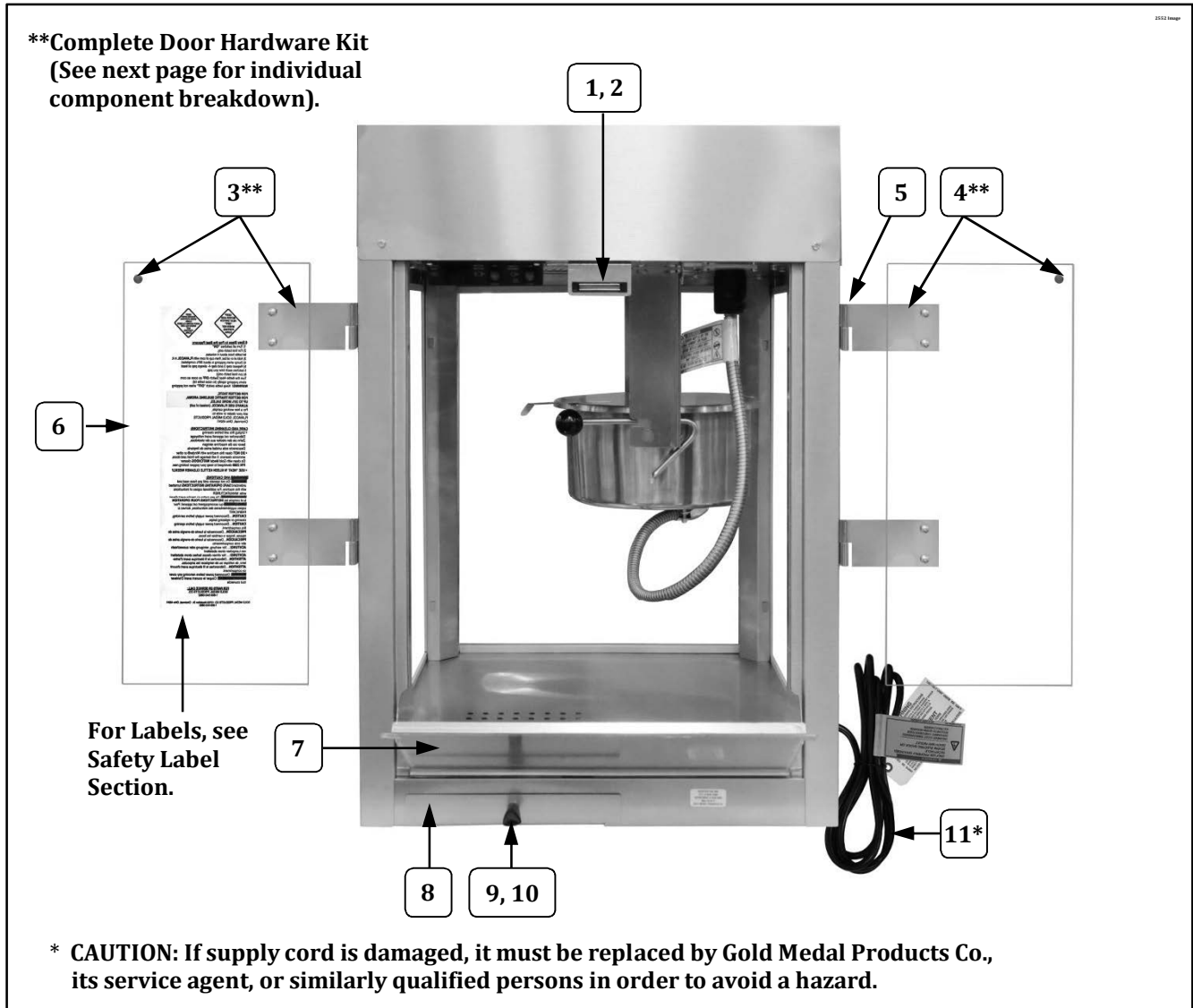
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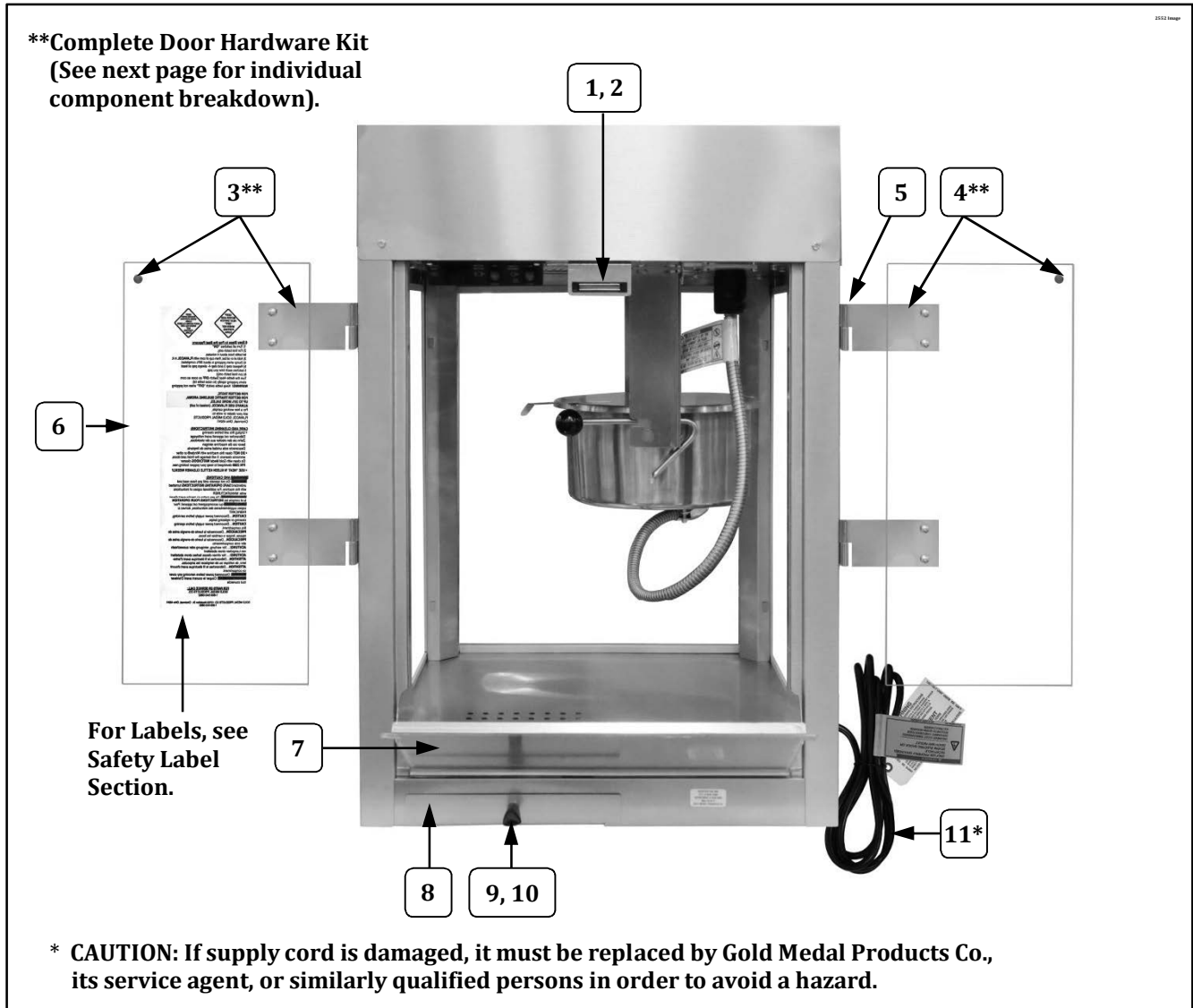
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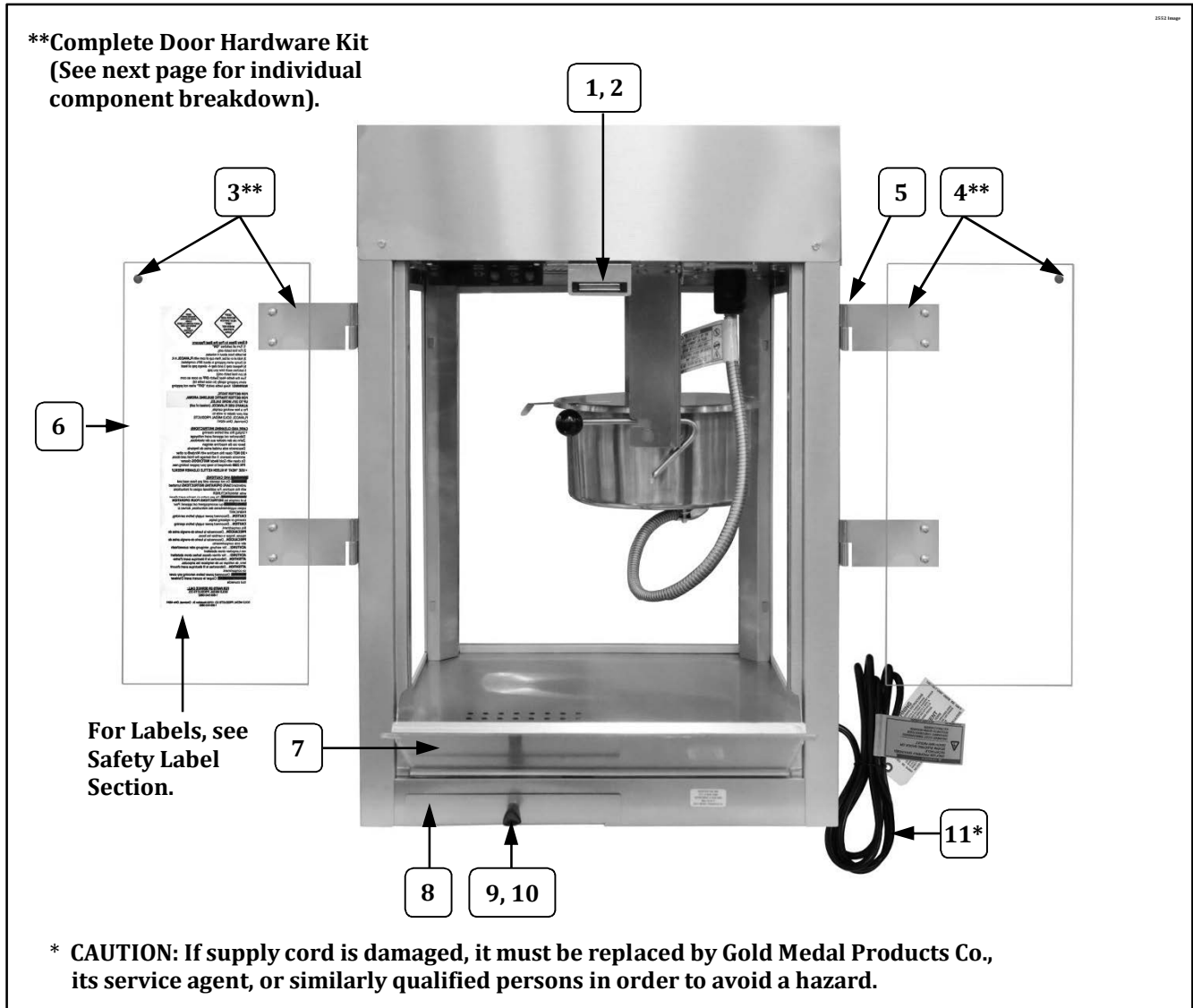
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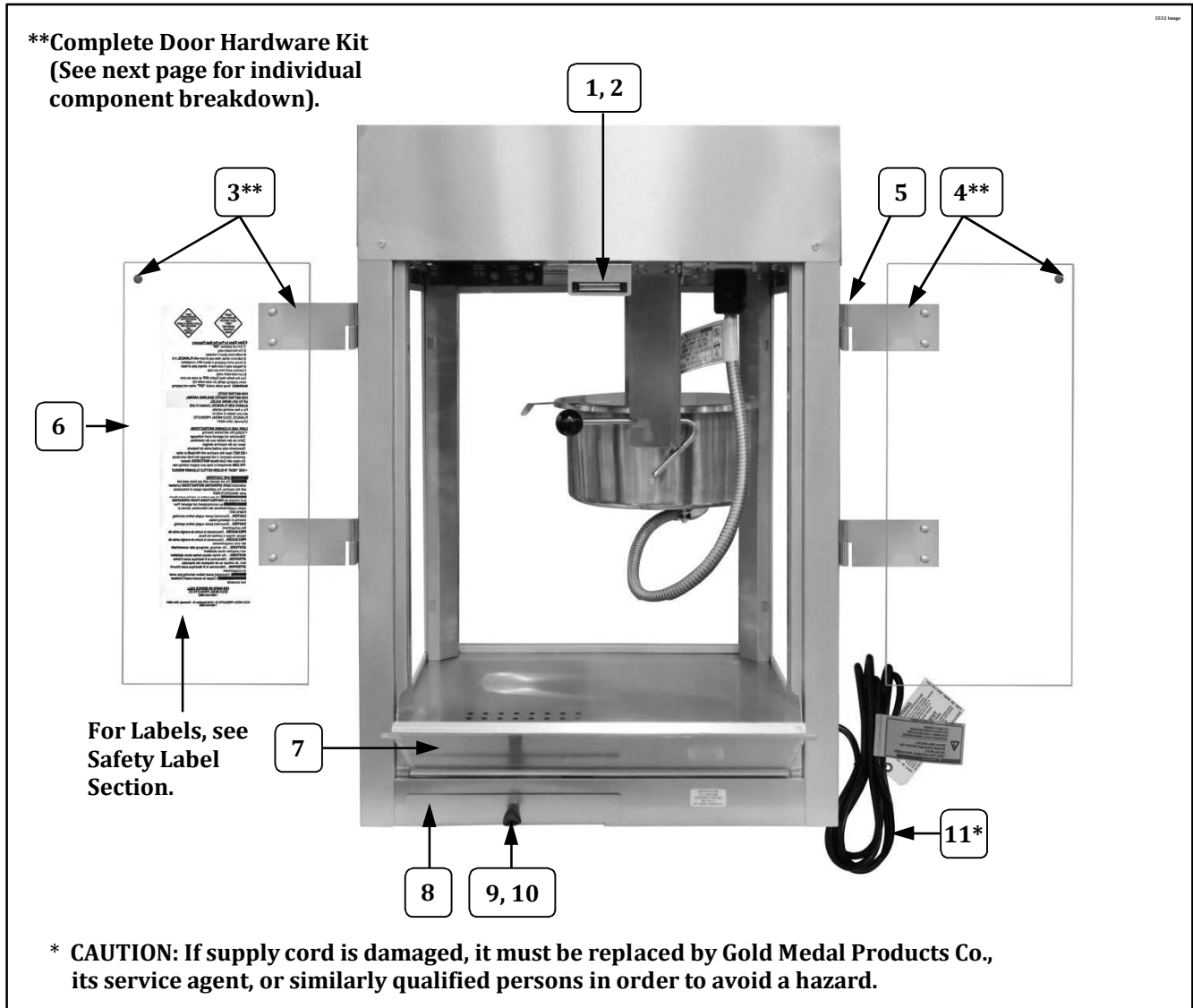
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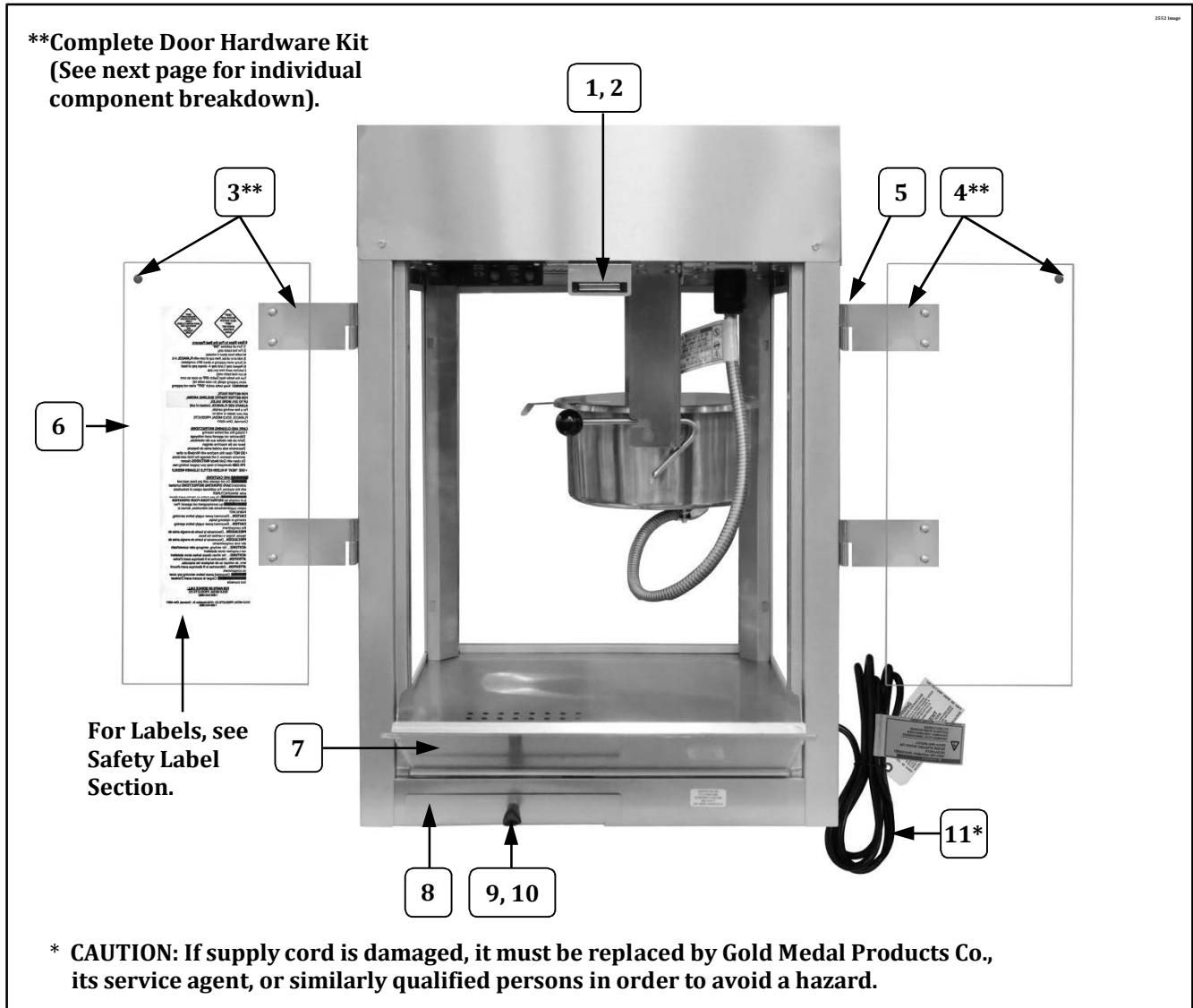
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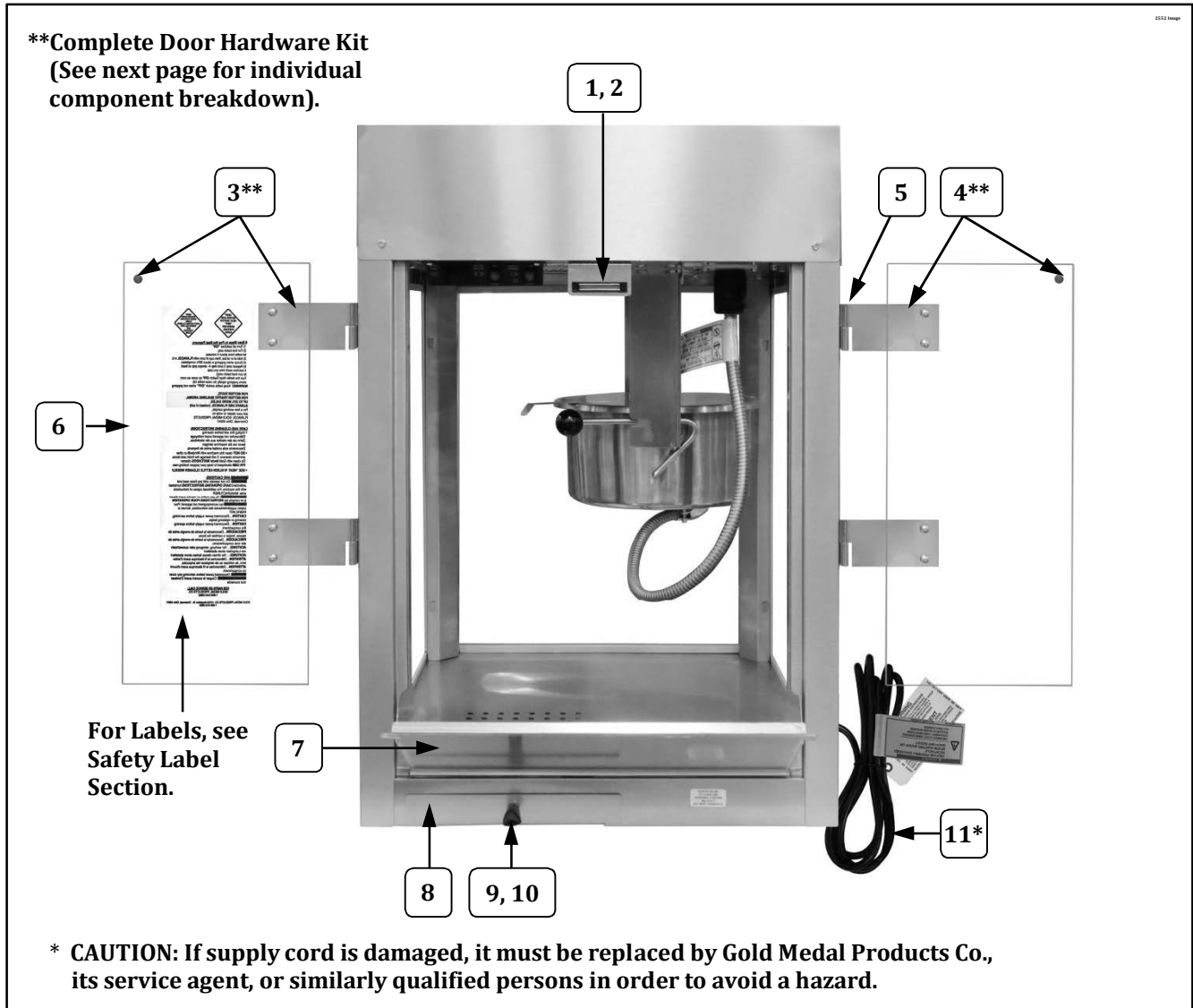
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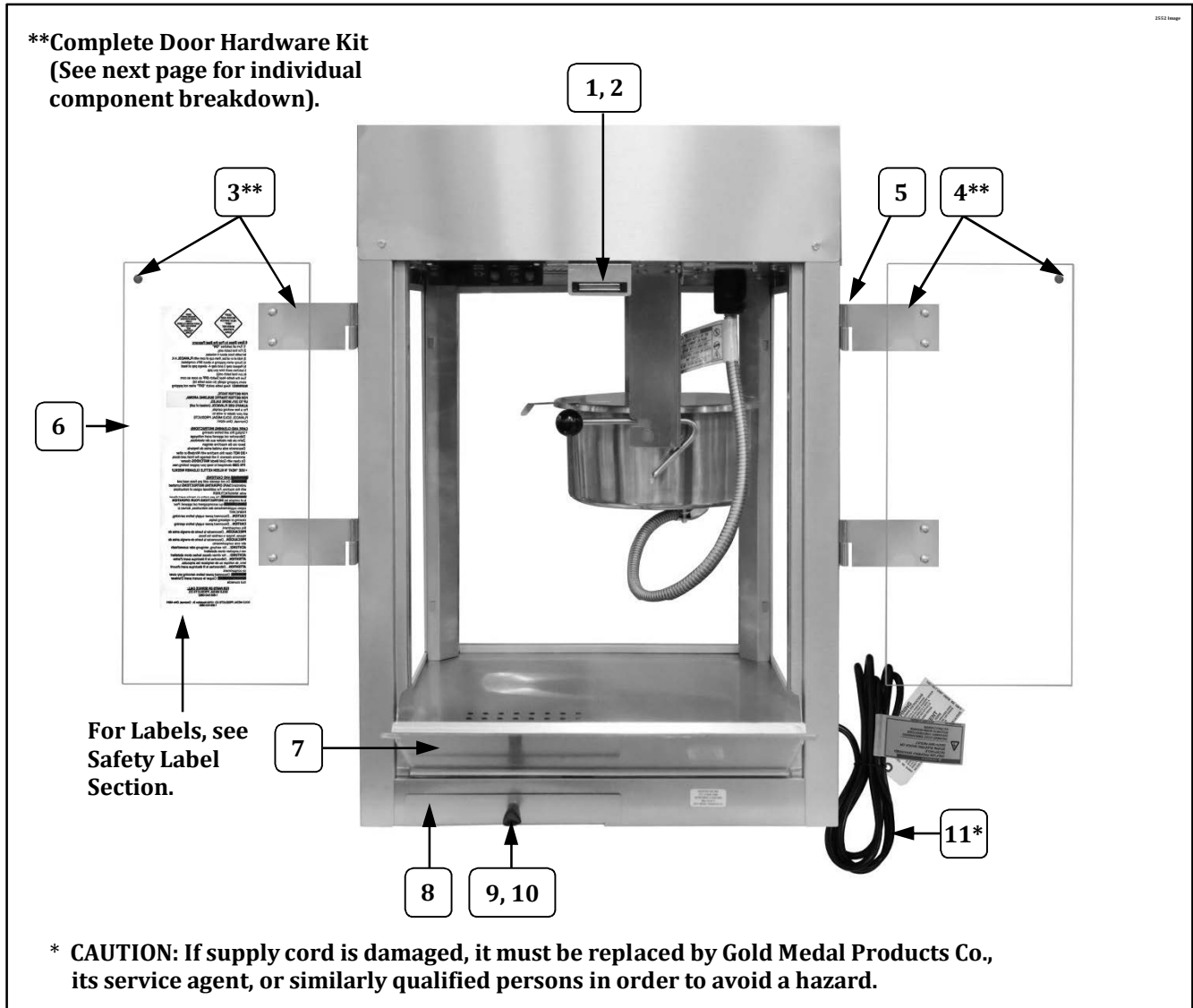
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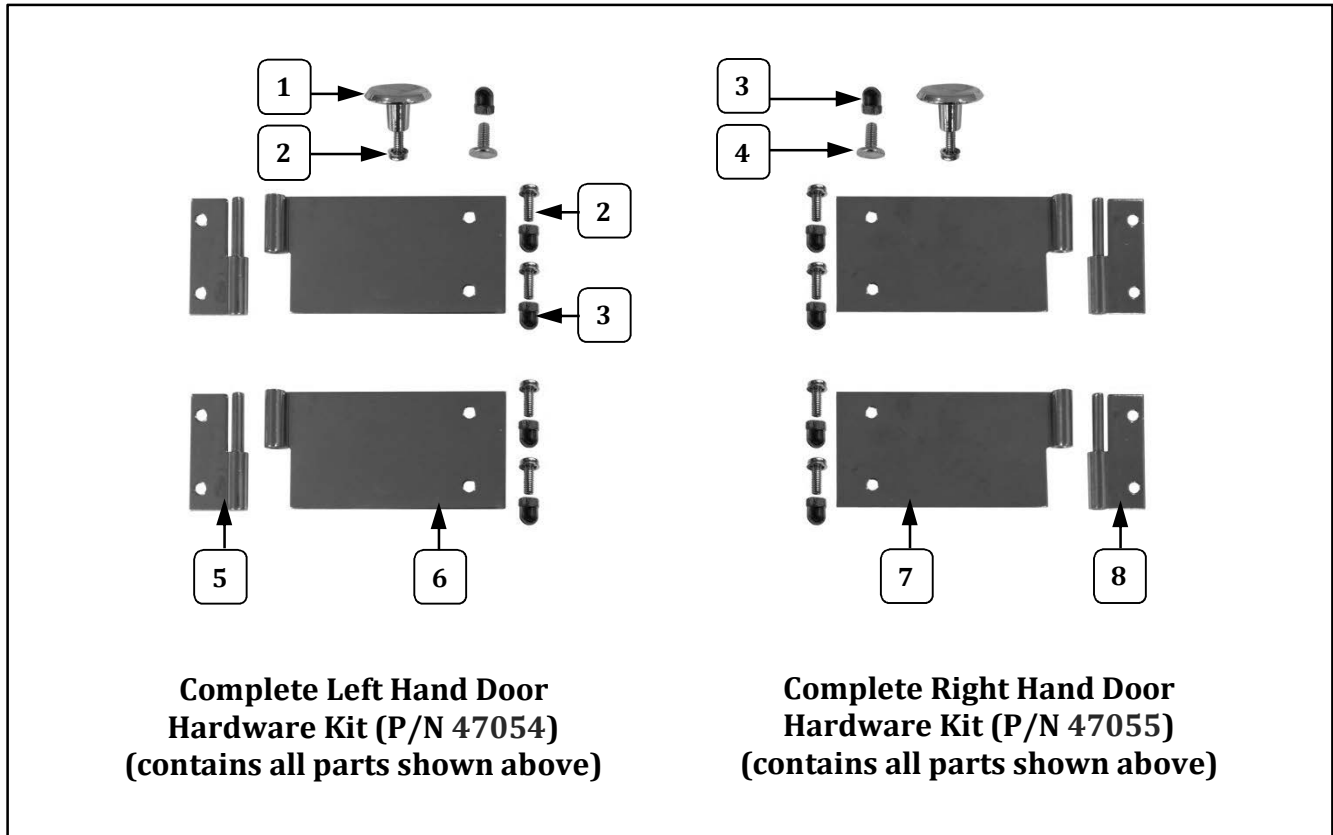
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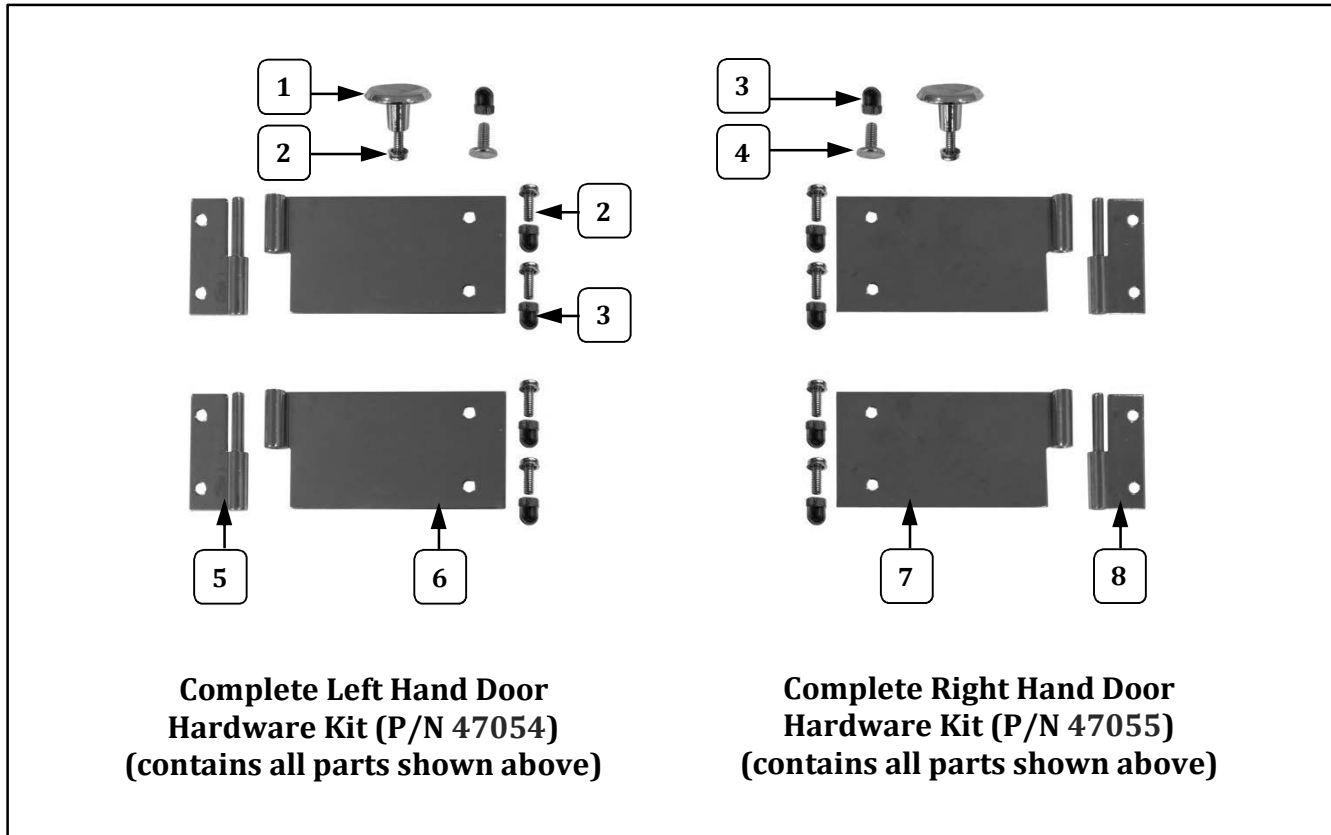
Door Hardware Kits – Individual Component Breakdown



Item	Part Description	Part Number	
		47054	47055
1	DOOR KNOB	41013	41013
2	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
3	ACORN NUT #8-32	47702	47702
4	TEE BOLT	75267	75267
5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350



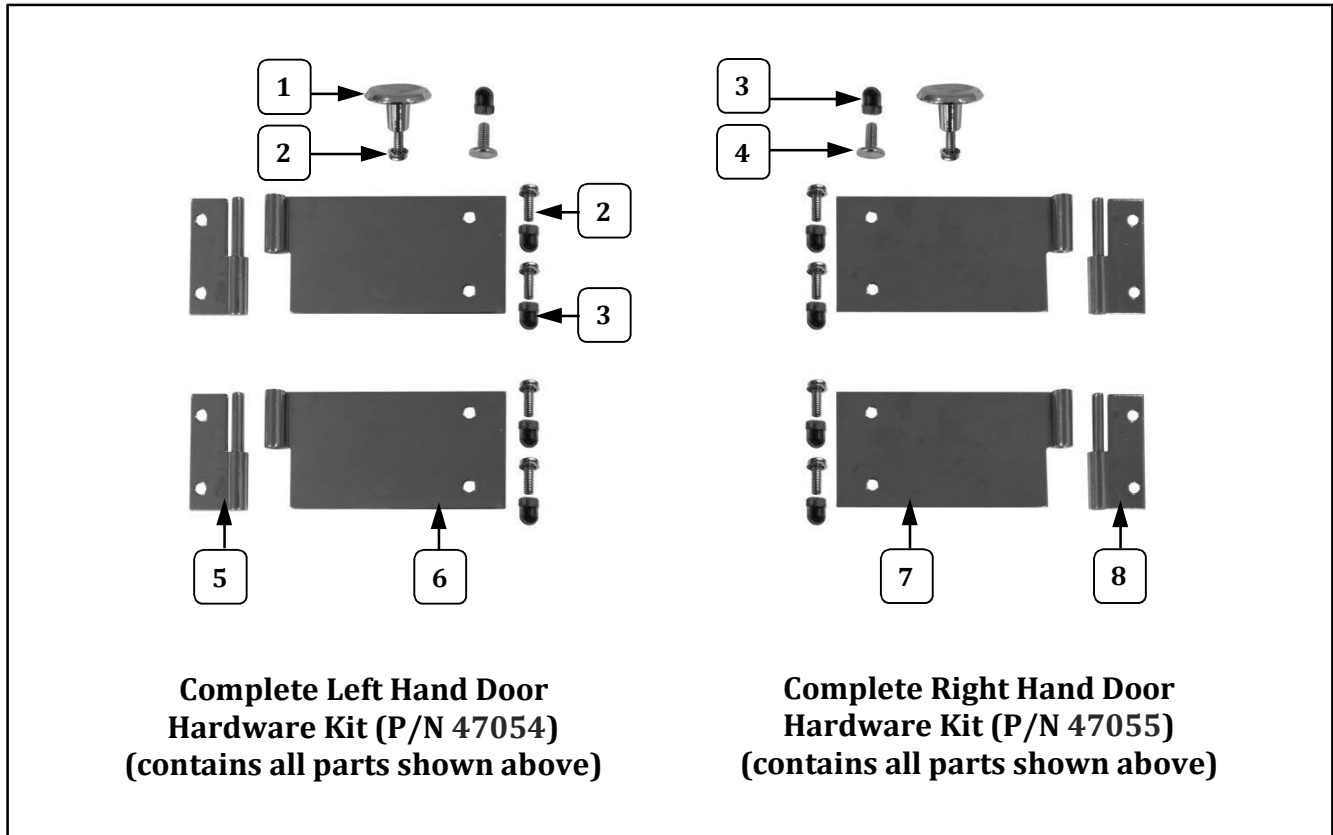
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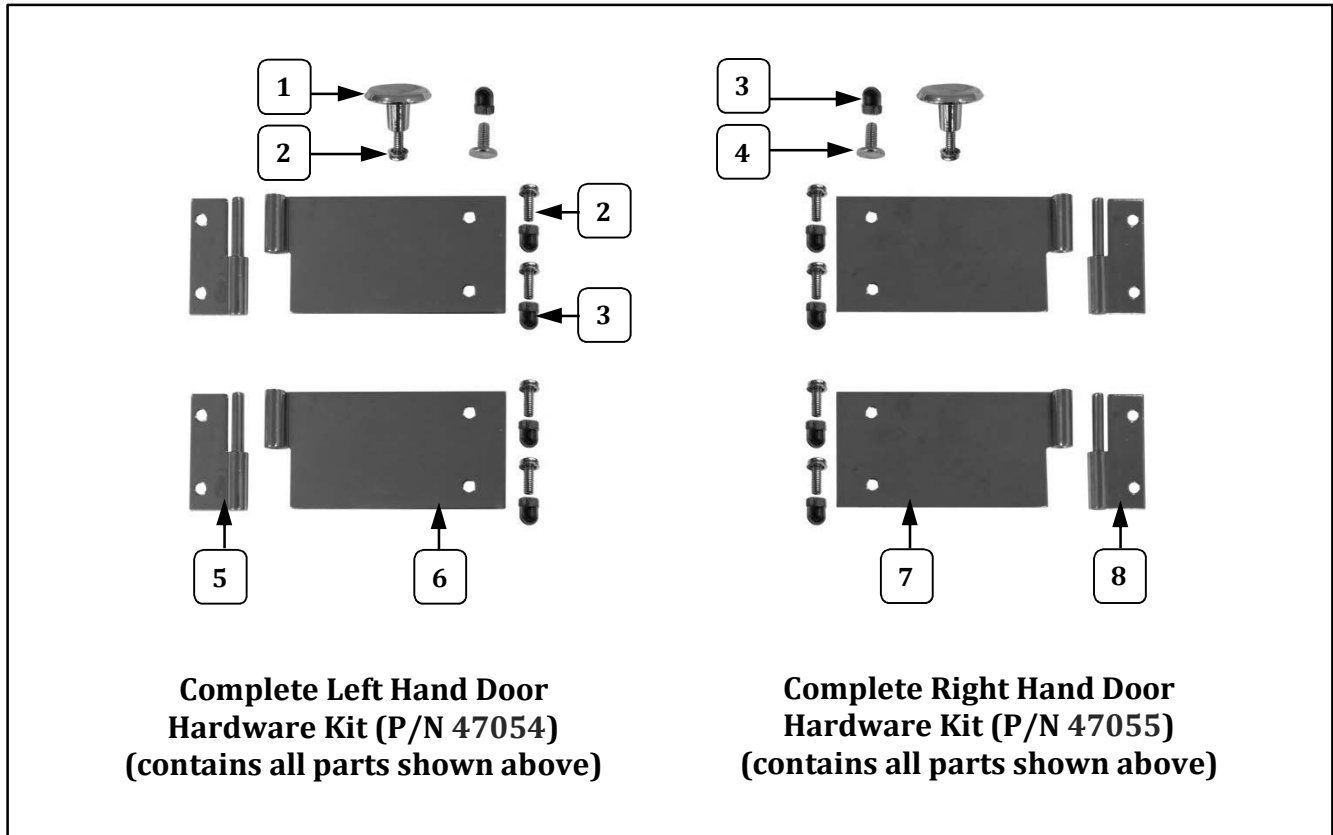
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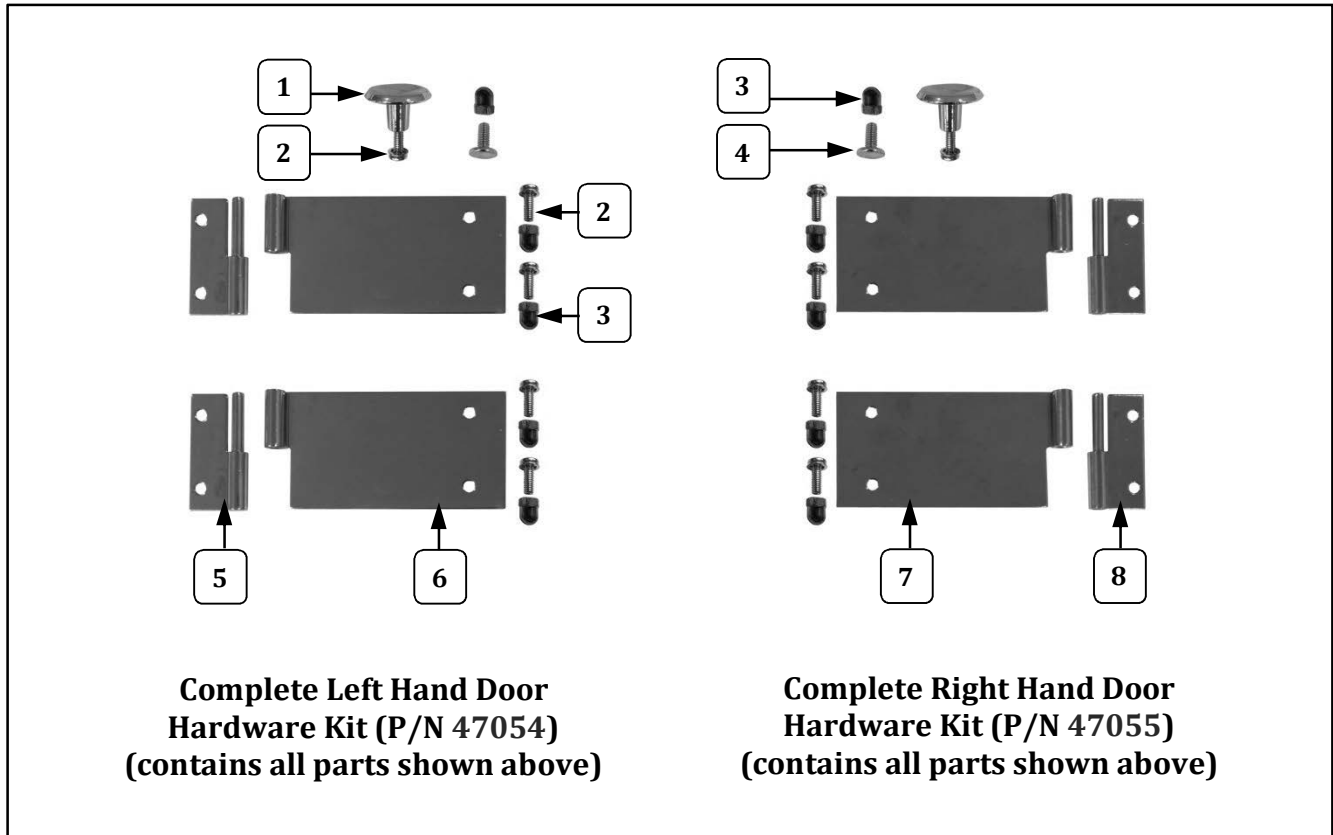
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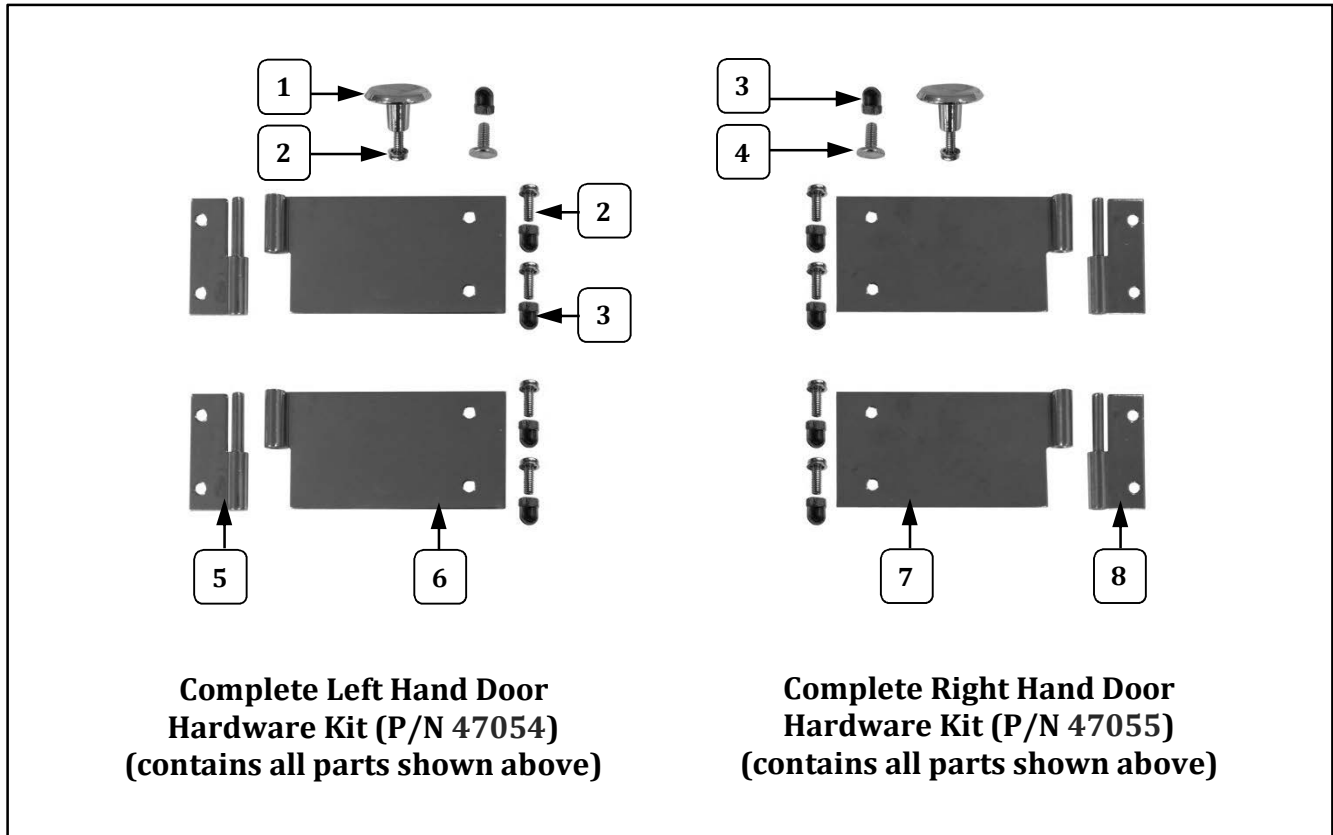
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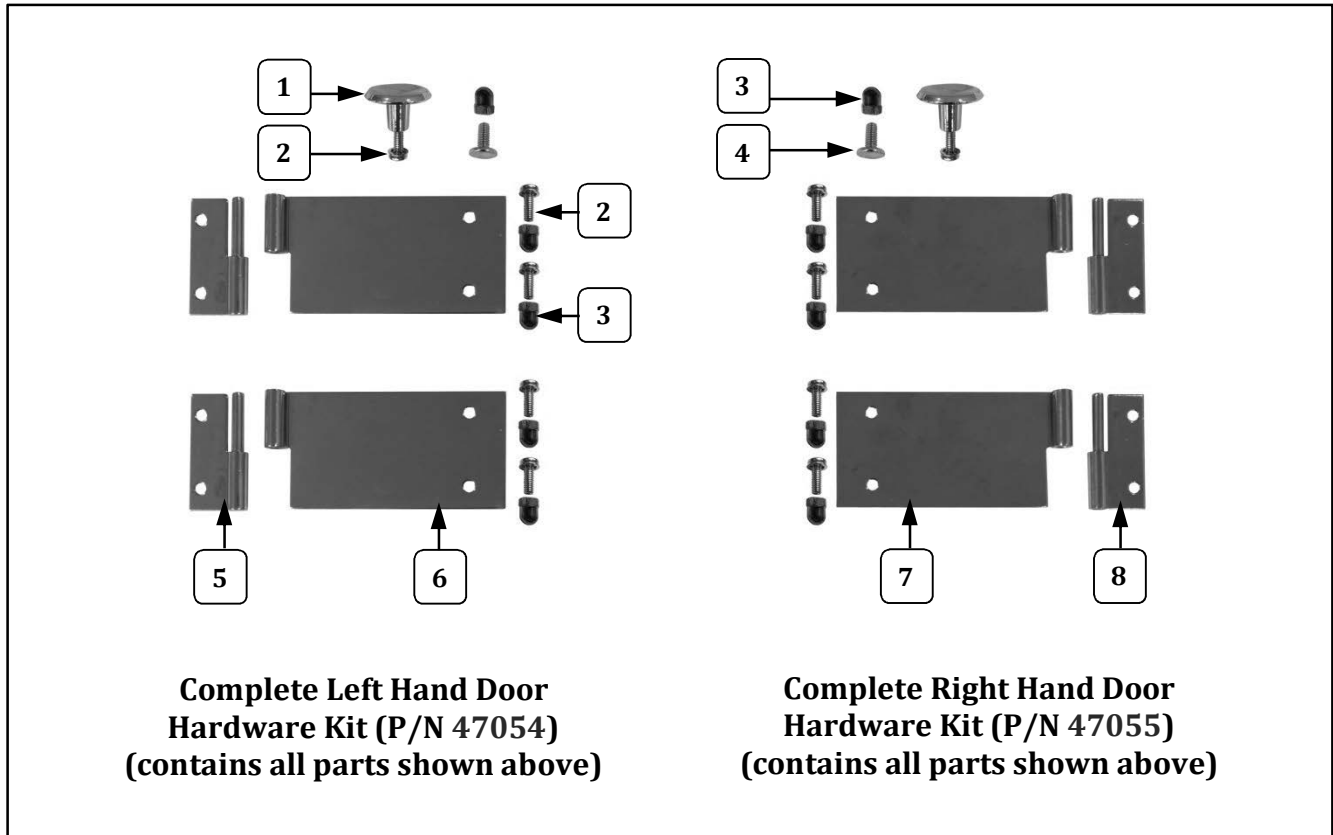
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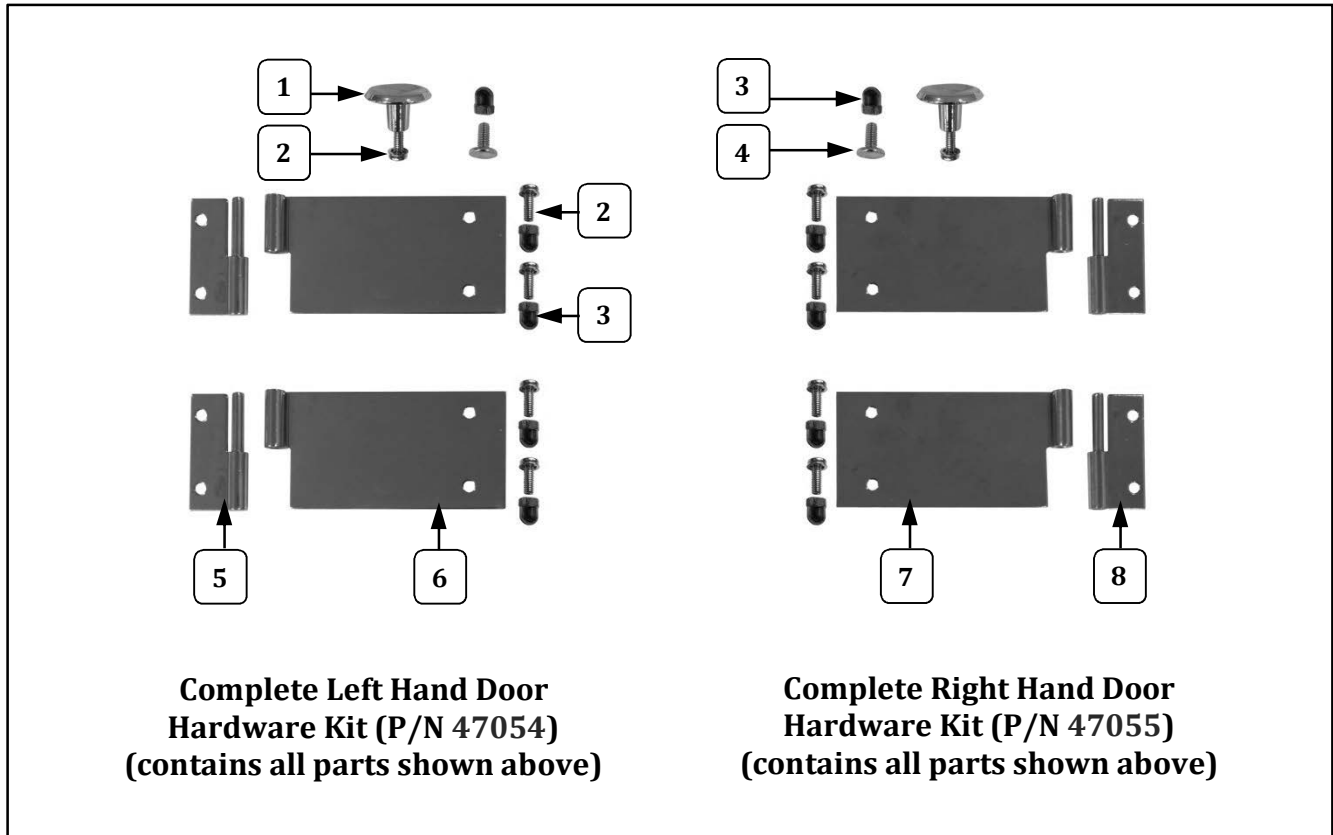
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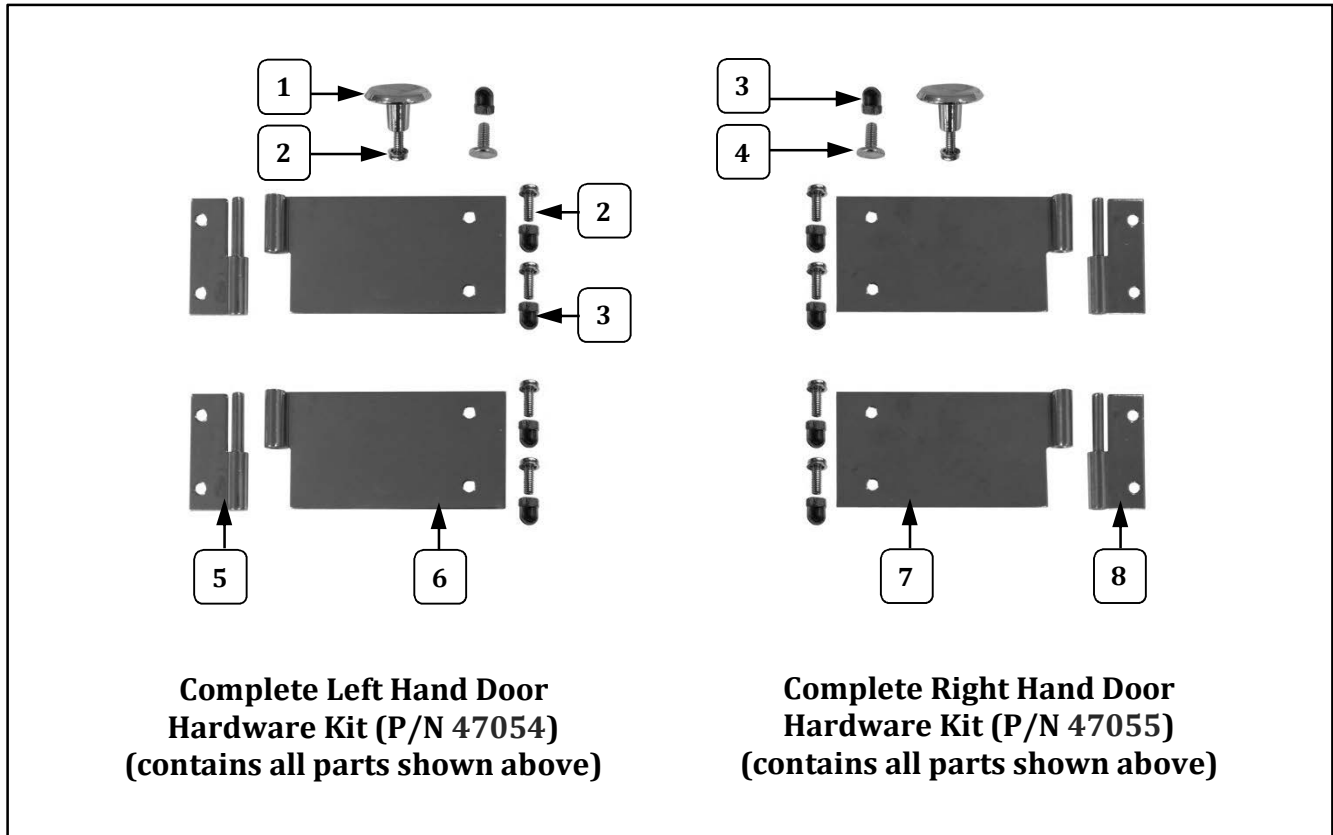
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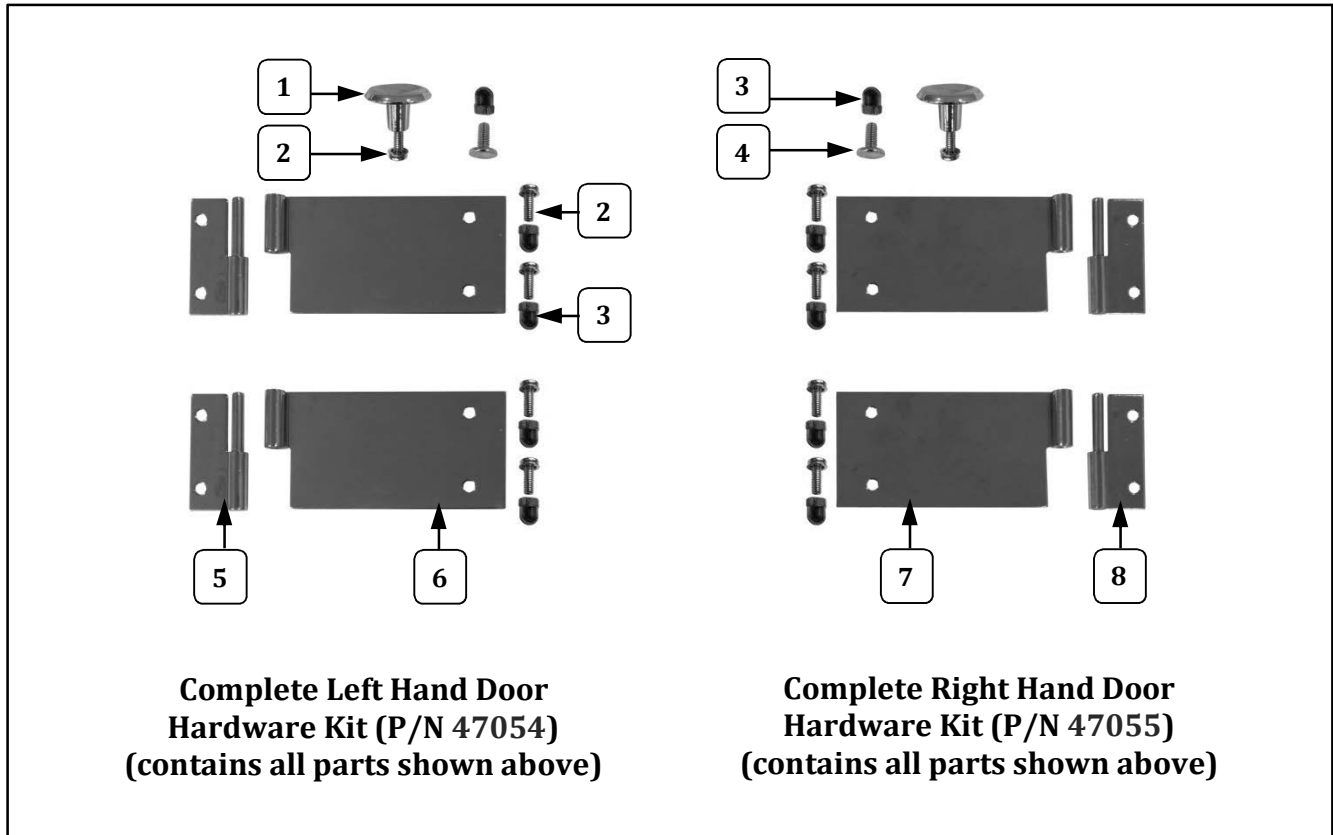
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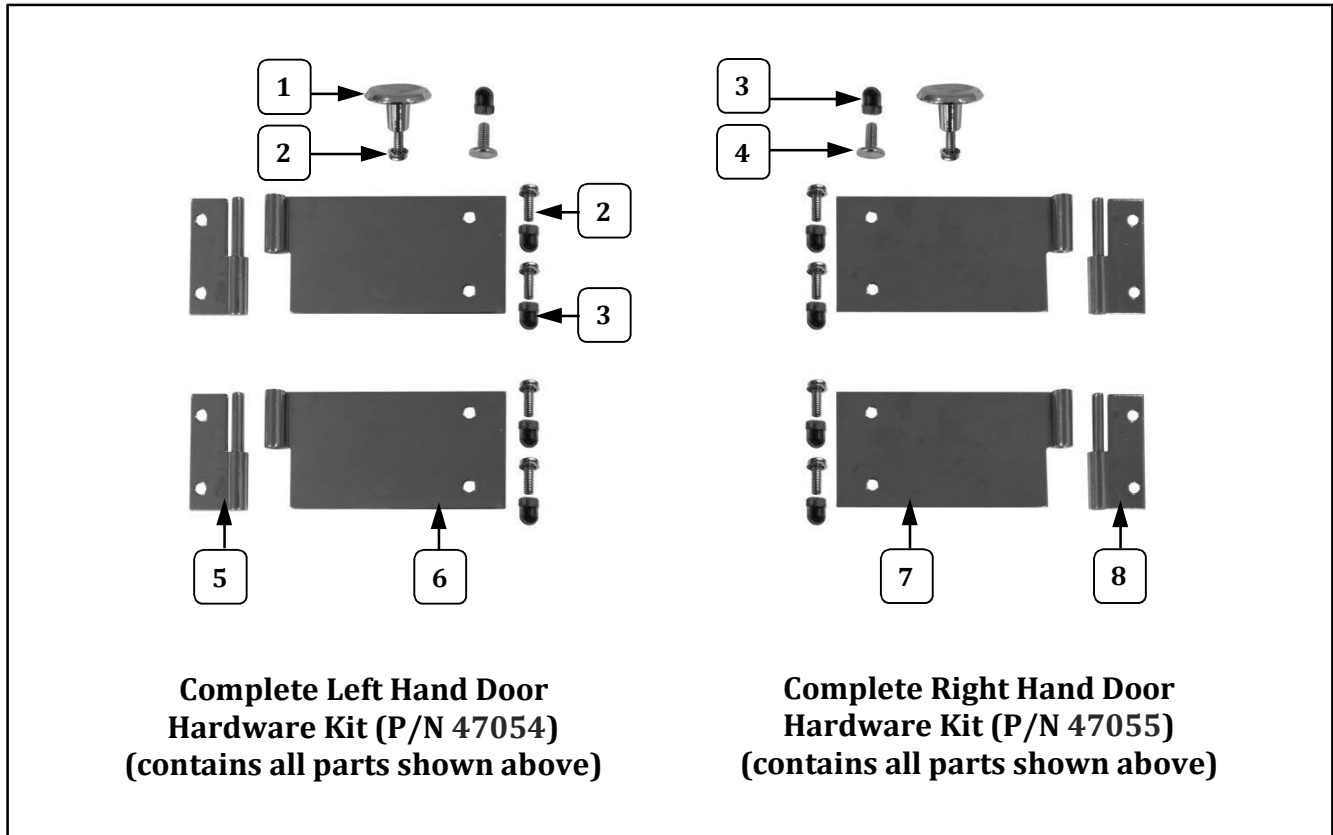
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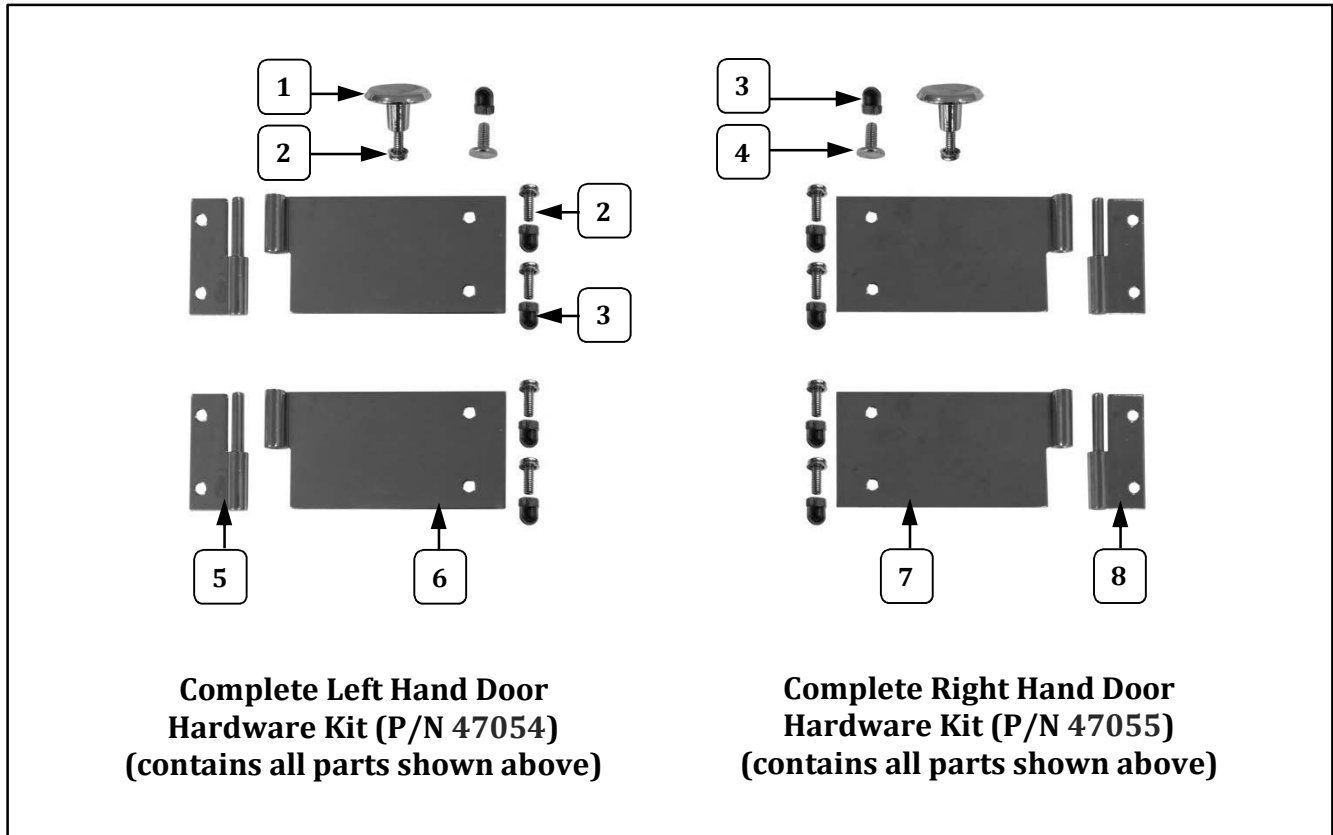
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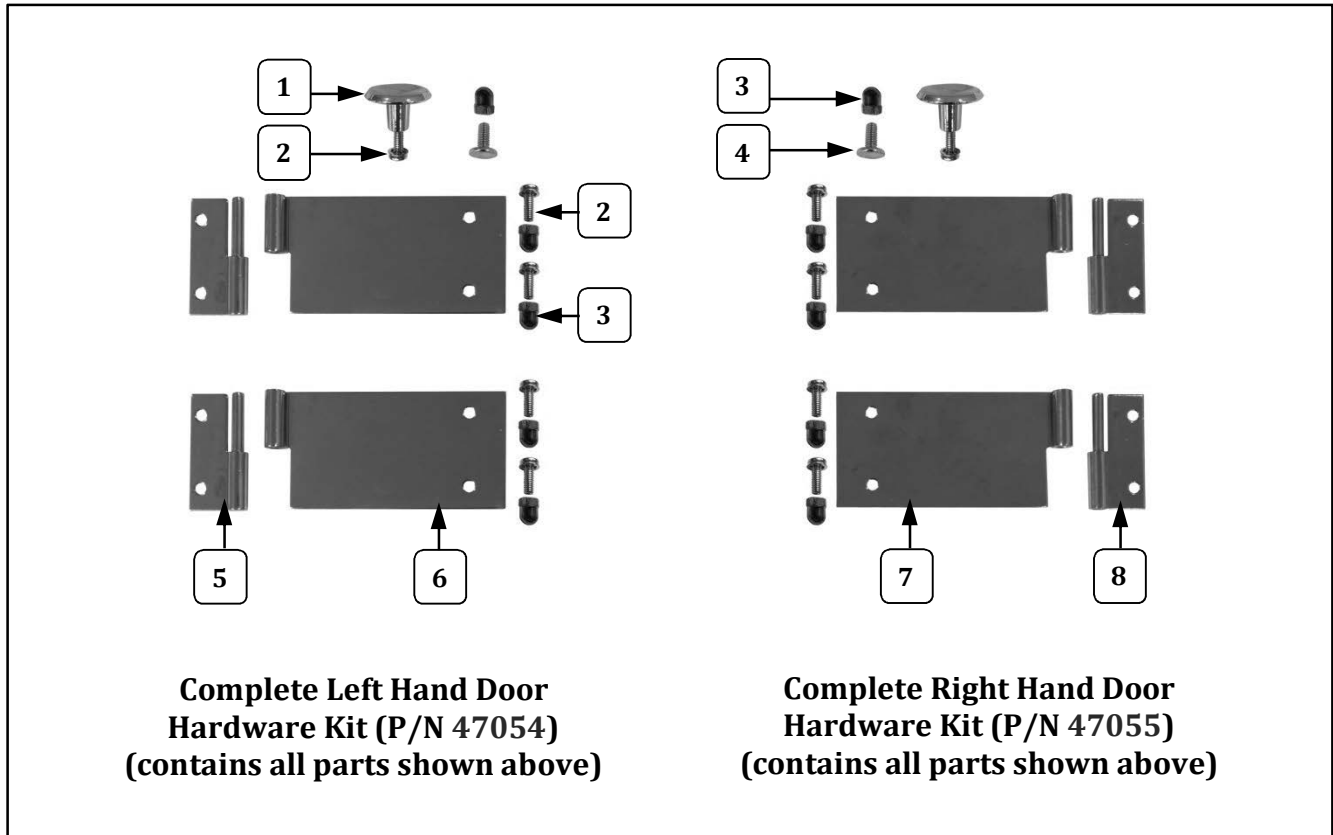
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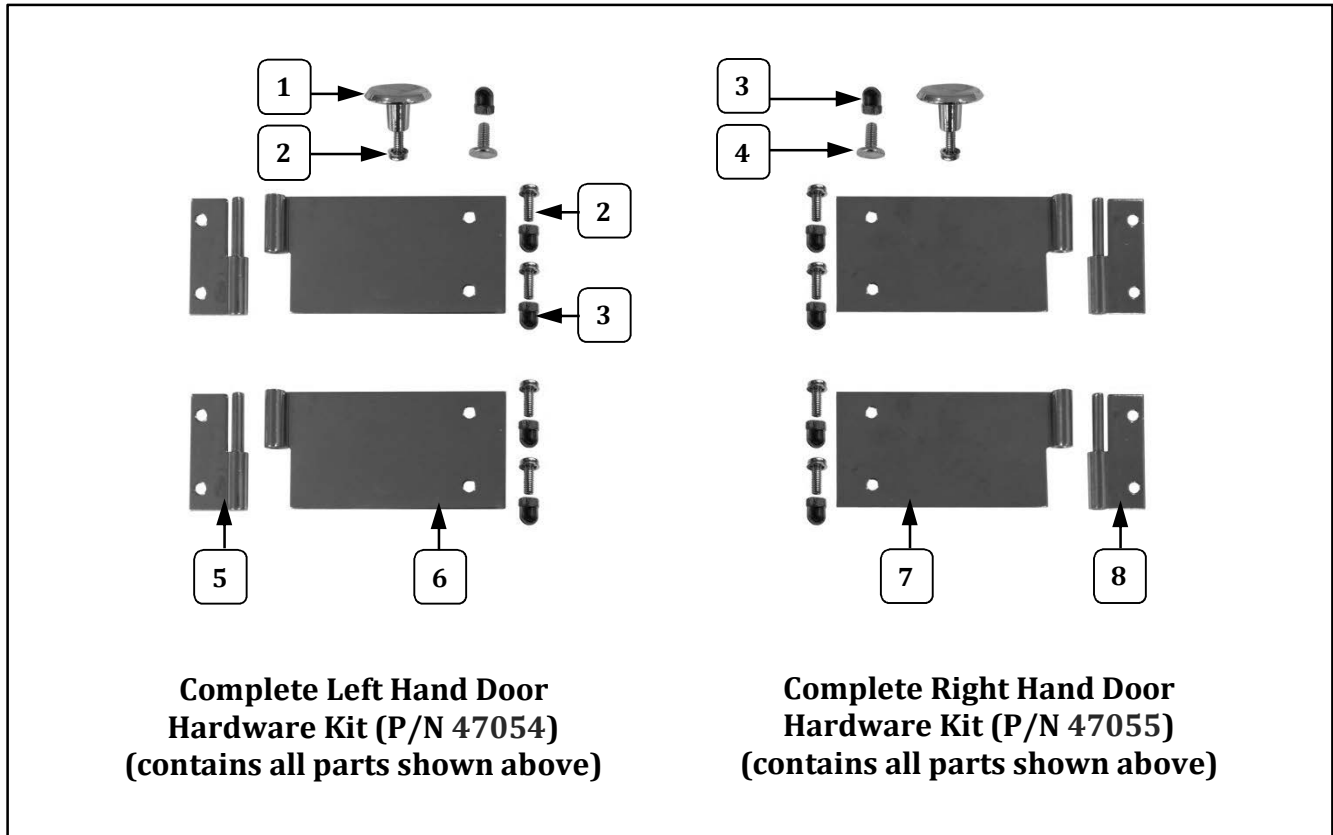
Door Hardware Kits – Individual Component Breakdown



Item	Part Description	Part Number	
		47054	47055
1	DOOR KNOB	41013	41013
2	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
3	ACORN NUT #8-32	47702	47702
4	TEE BOLT	75267	75267
5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350



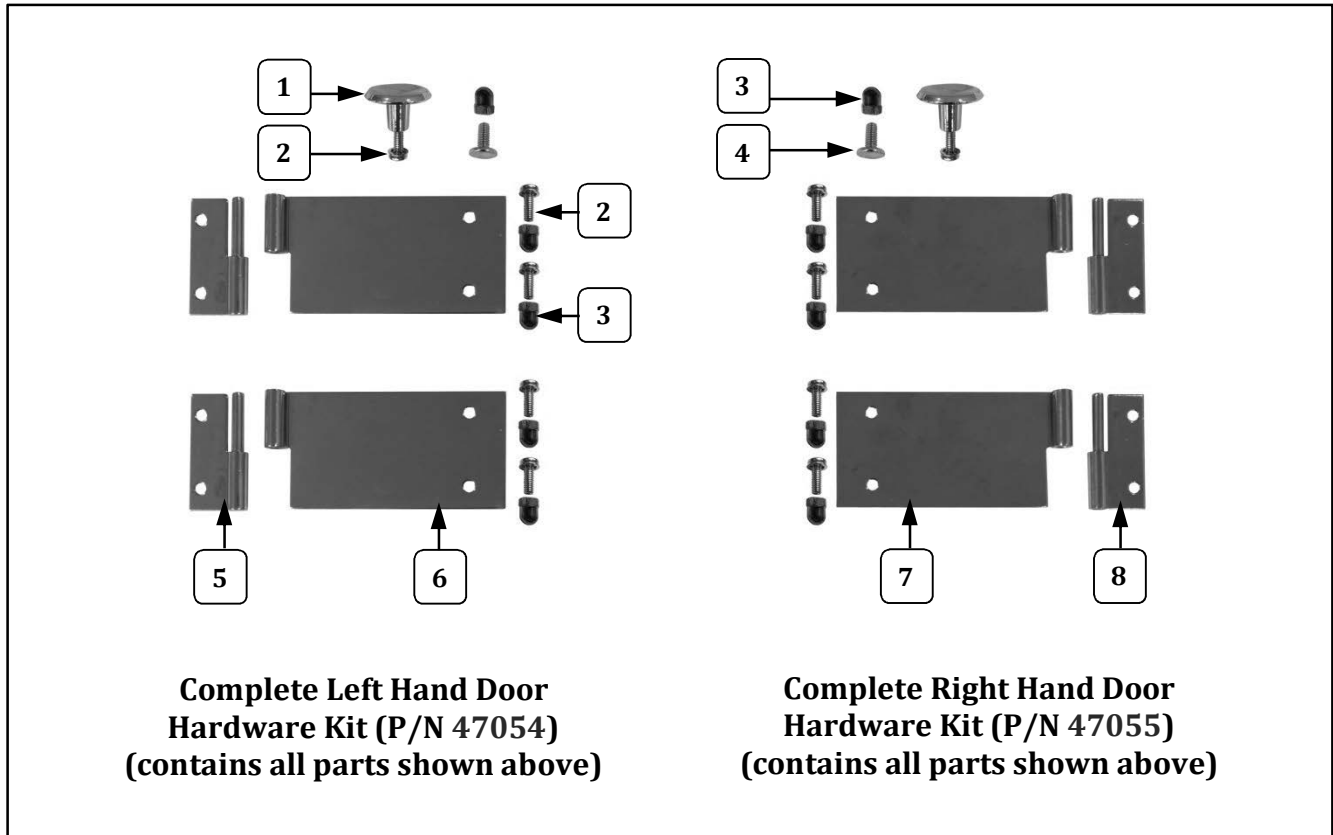
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Item	Part Description	Part Number	
		47054	47055
1	DOOR KNOB	41013	41013
2	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
3	ACORN NUT #8-32	47702	47702
4	TEE BOLT	75267	75267
5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350



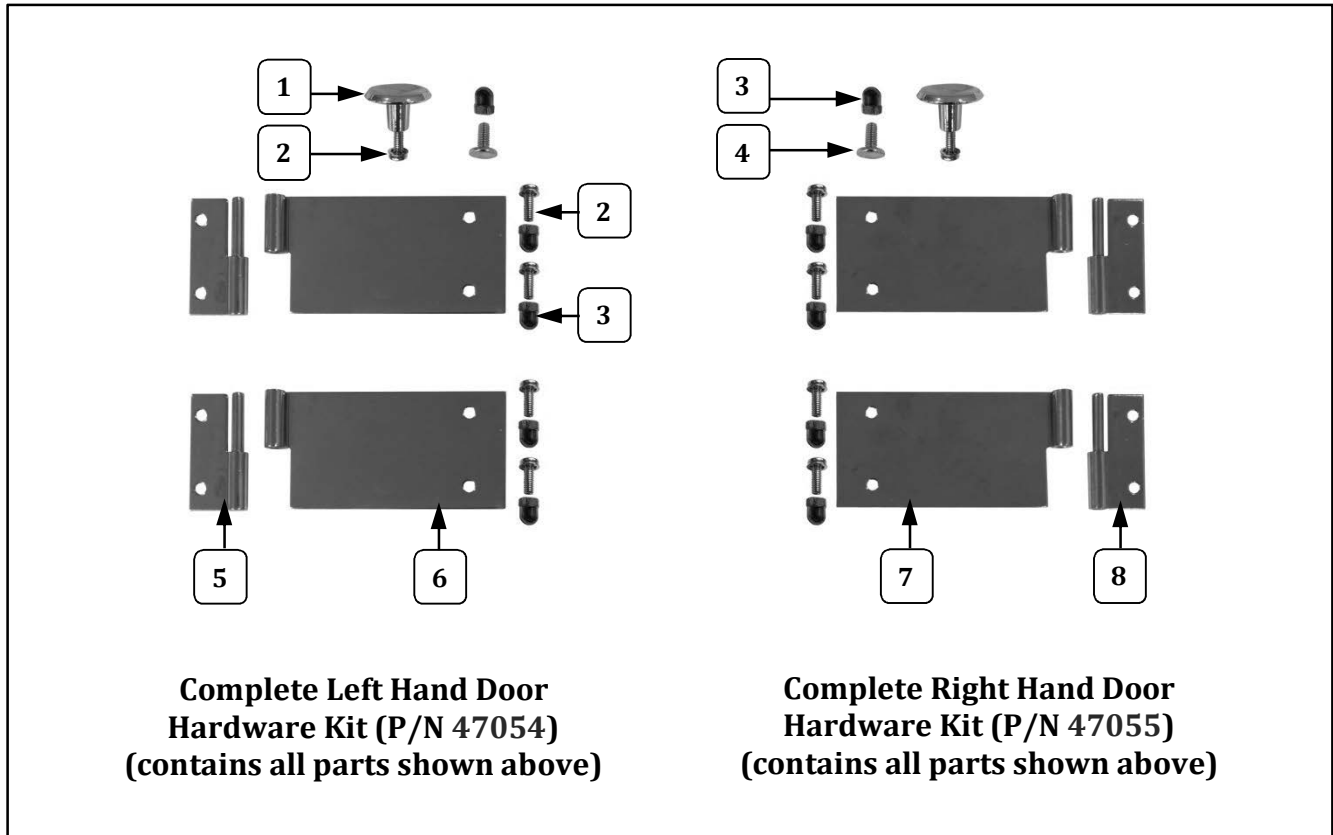
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5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350



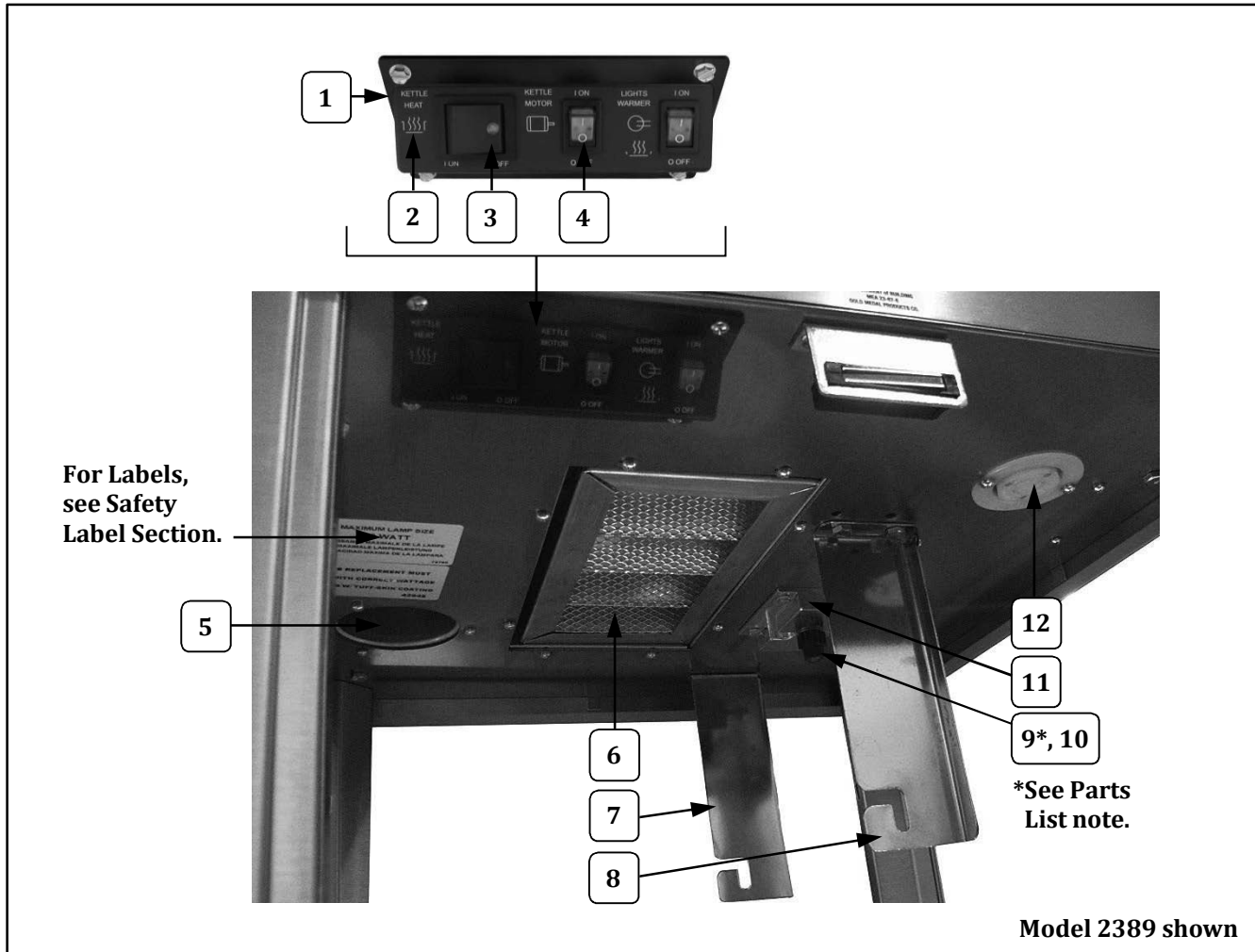
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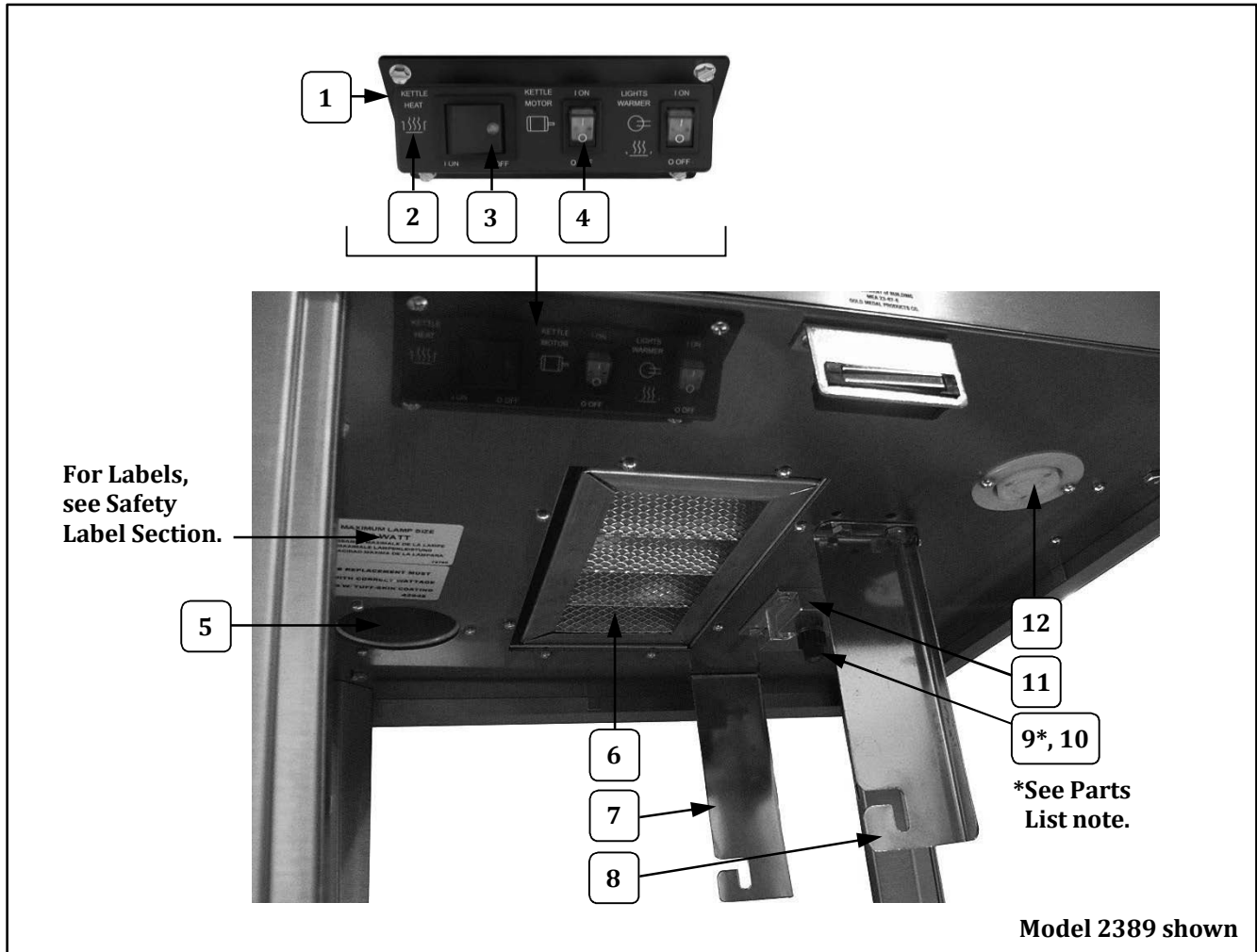
Cabinet Interior – Controls View



Item	Part Description	Part Number	
		2389	2389EX
1	SMALL SWITCH BOX	48501	48501
2	SMALL SWITCH LABEL	48502	48502
3	GREEN LIGHTED ROCKER SWITCH	42798	42798
4	DPST ROCKER SWITCH	42532	42532
5	50 WATT COATED FLOOD	42947	
	40 WATT COATED FLOOD		13122
6	5 X 10 X 2 FILTER	69850	69850
7	REAR HANGER ARM	49009	49009
8	FRONT HANGER ARM	49010	49010
9*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	SET SCREW #10-32 X 3/16	41742	41742
11	GEAR BLOCK	67194A	67194A
12	15 AMP TWIST LOCK KETTLE RECPT	49330	
	KETTLE LEAD-IN RECEPTACLE (reference Kettle Bottom Assy. for kettle plug configuration note)		49330EX



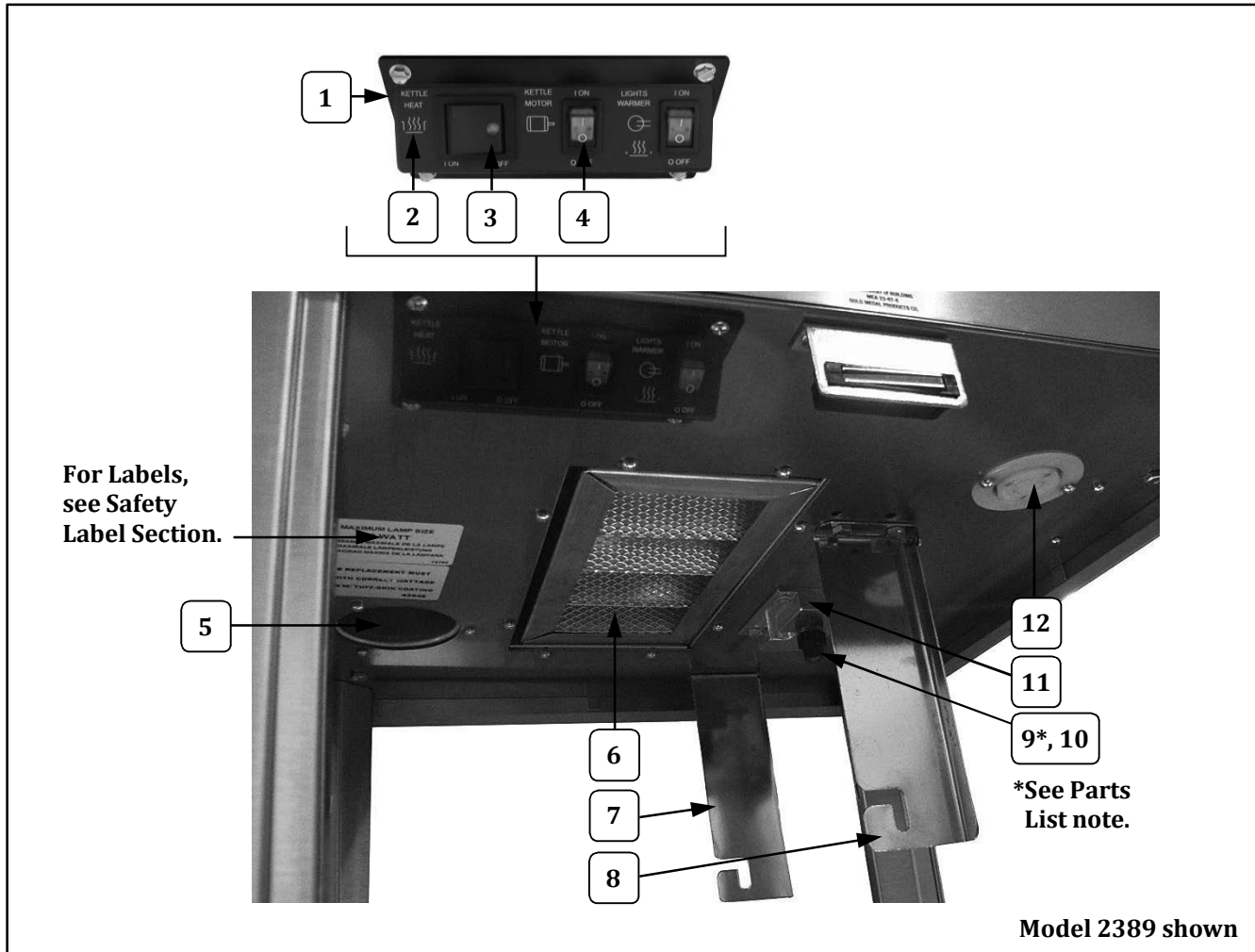
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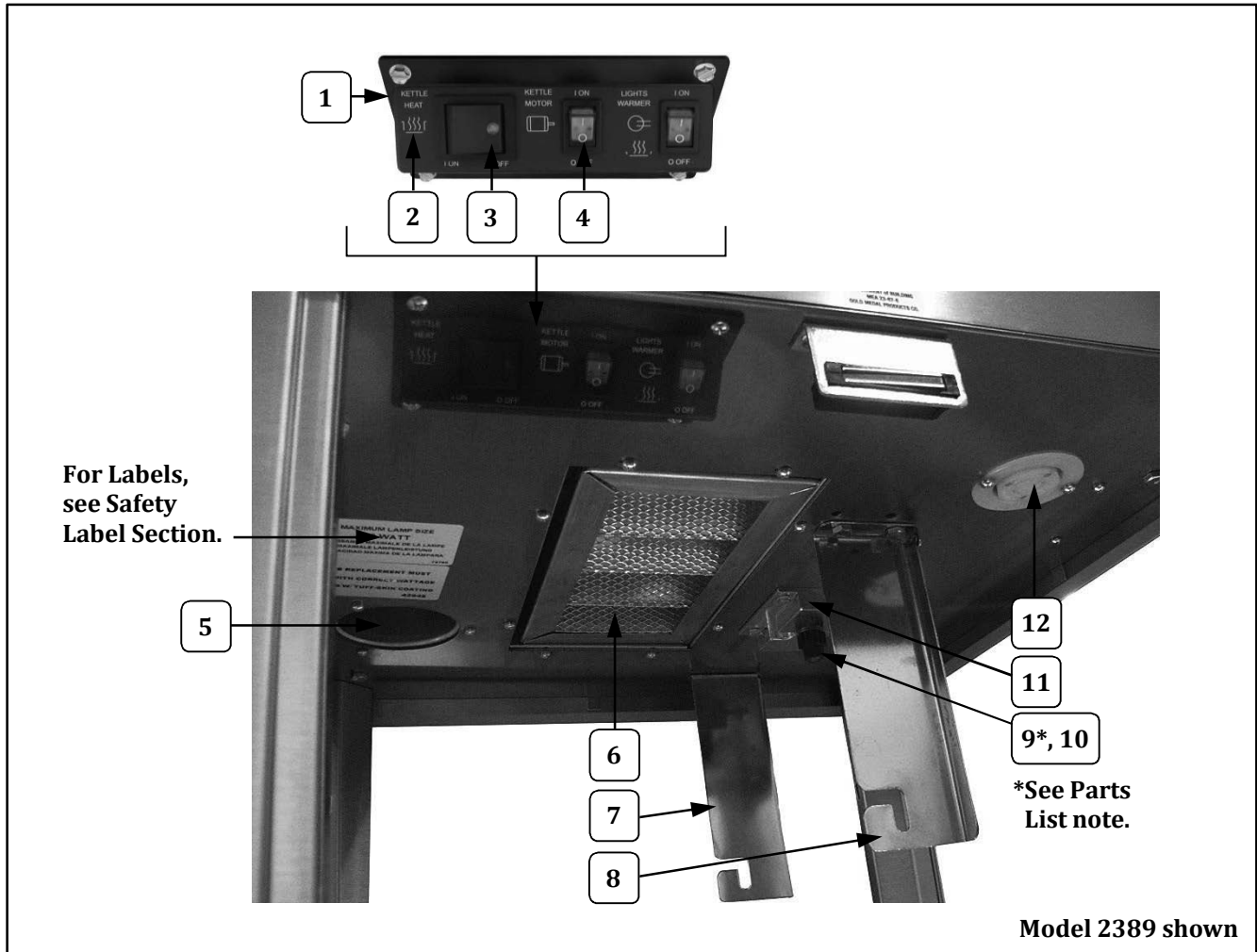
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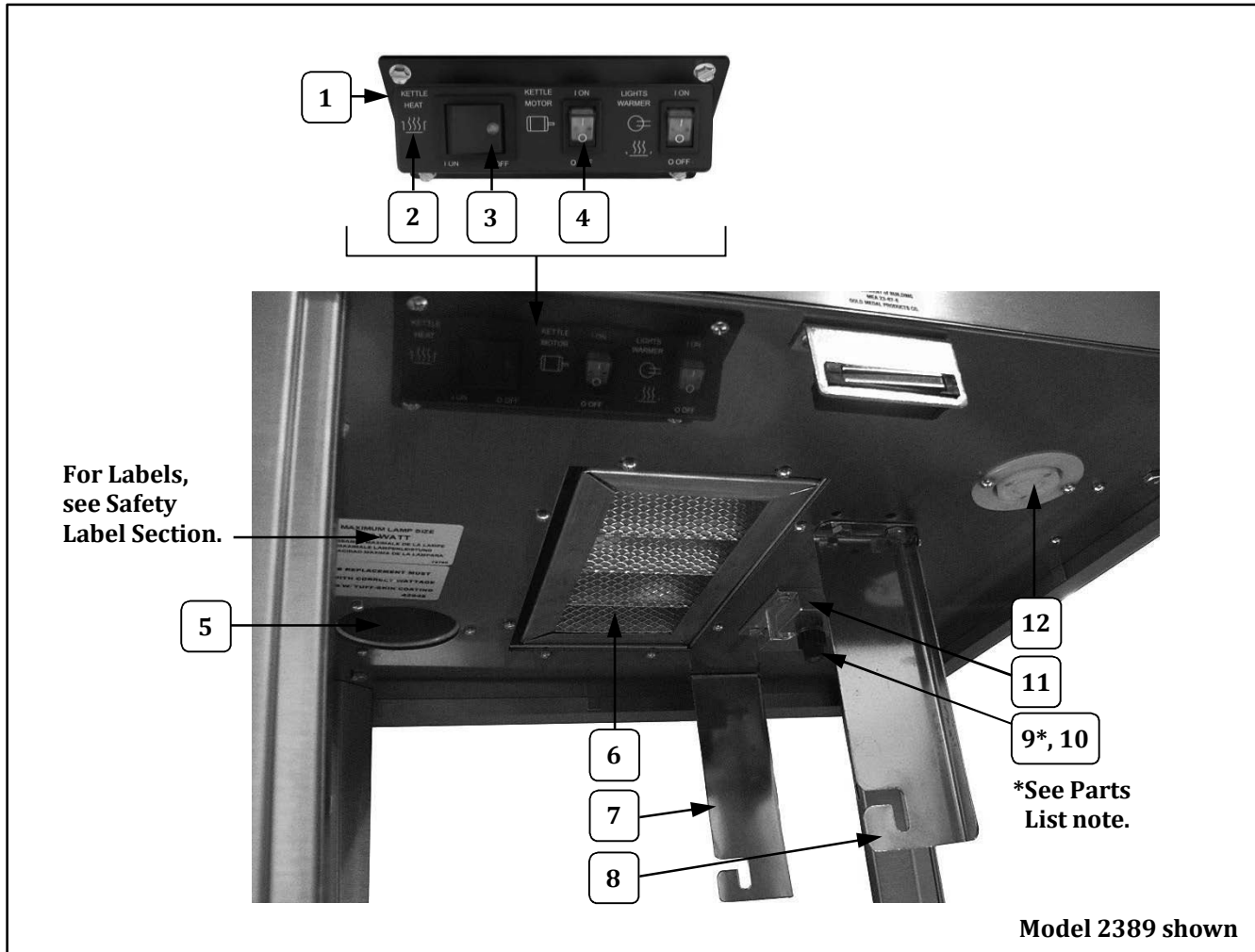
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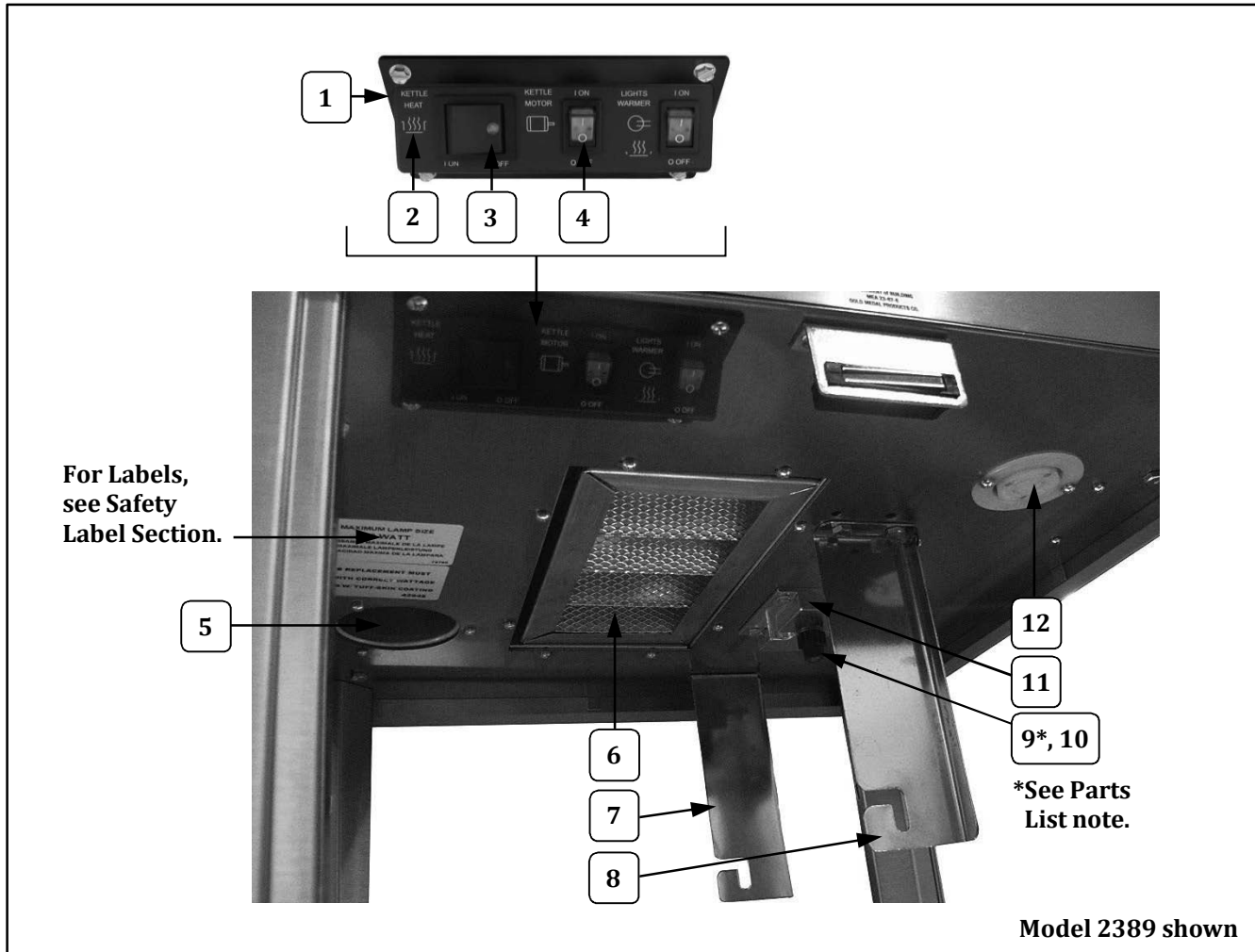
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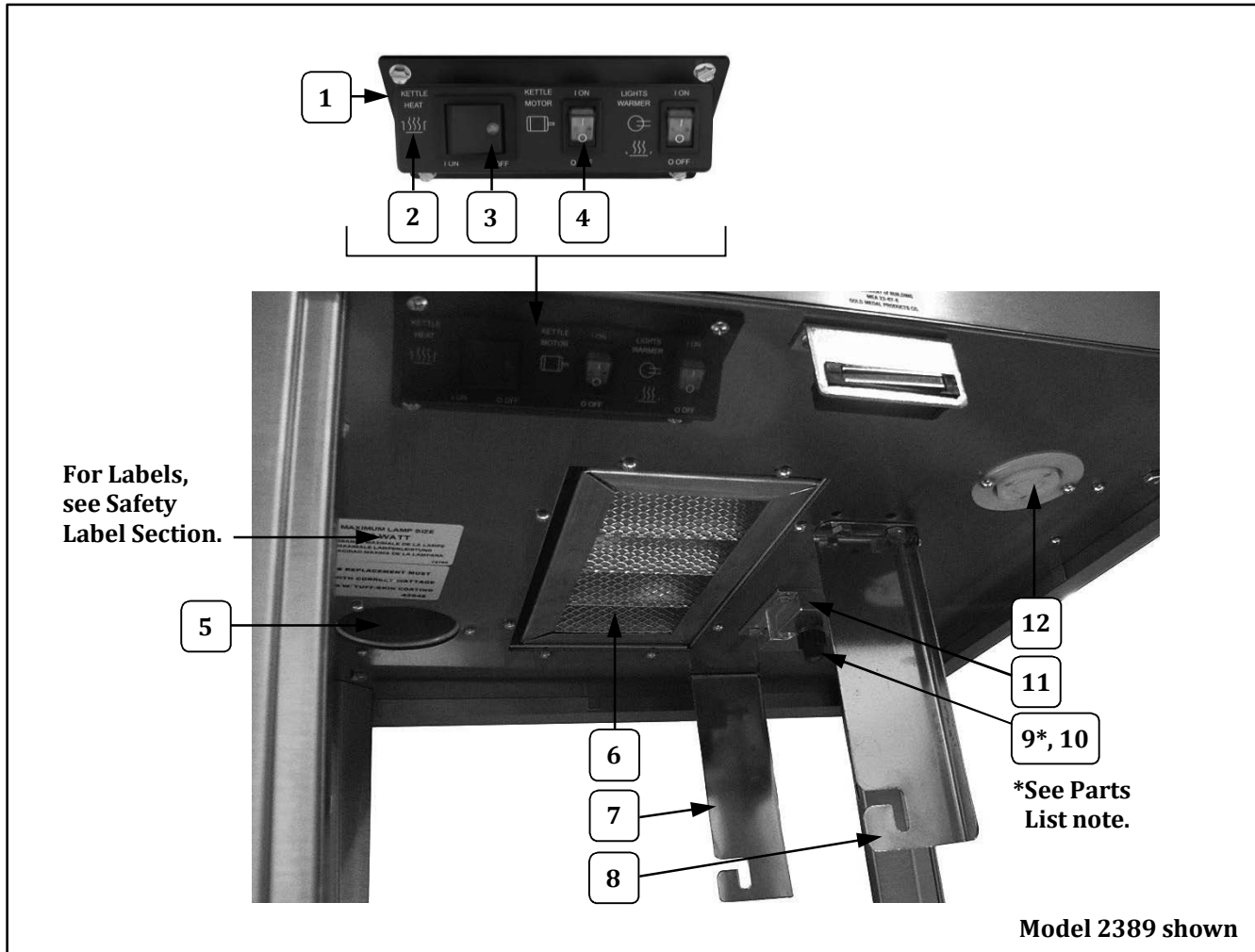
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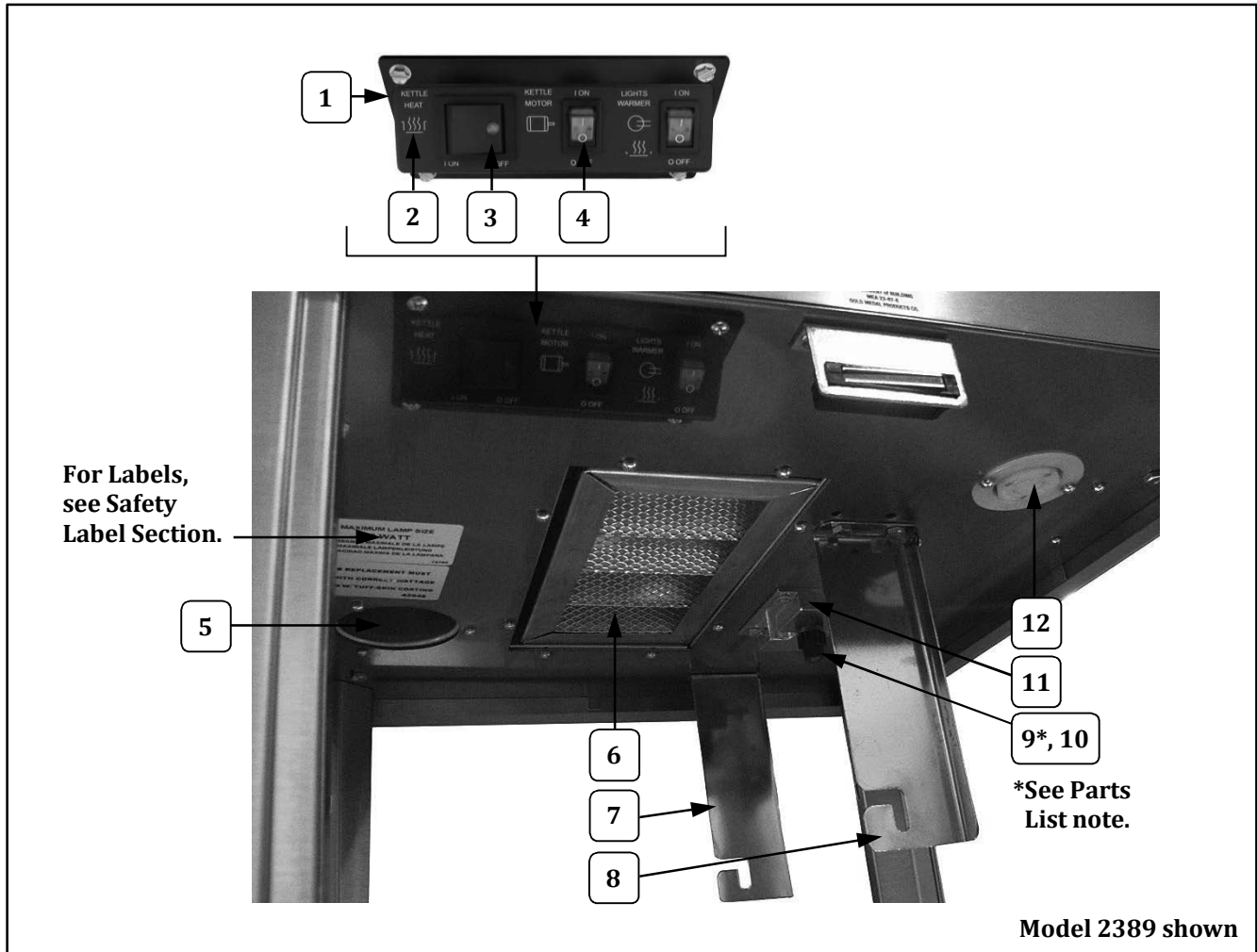
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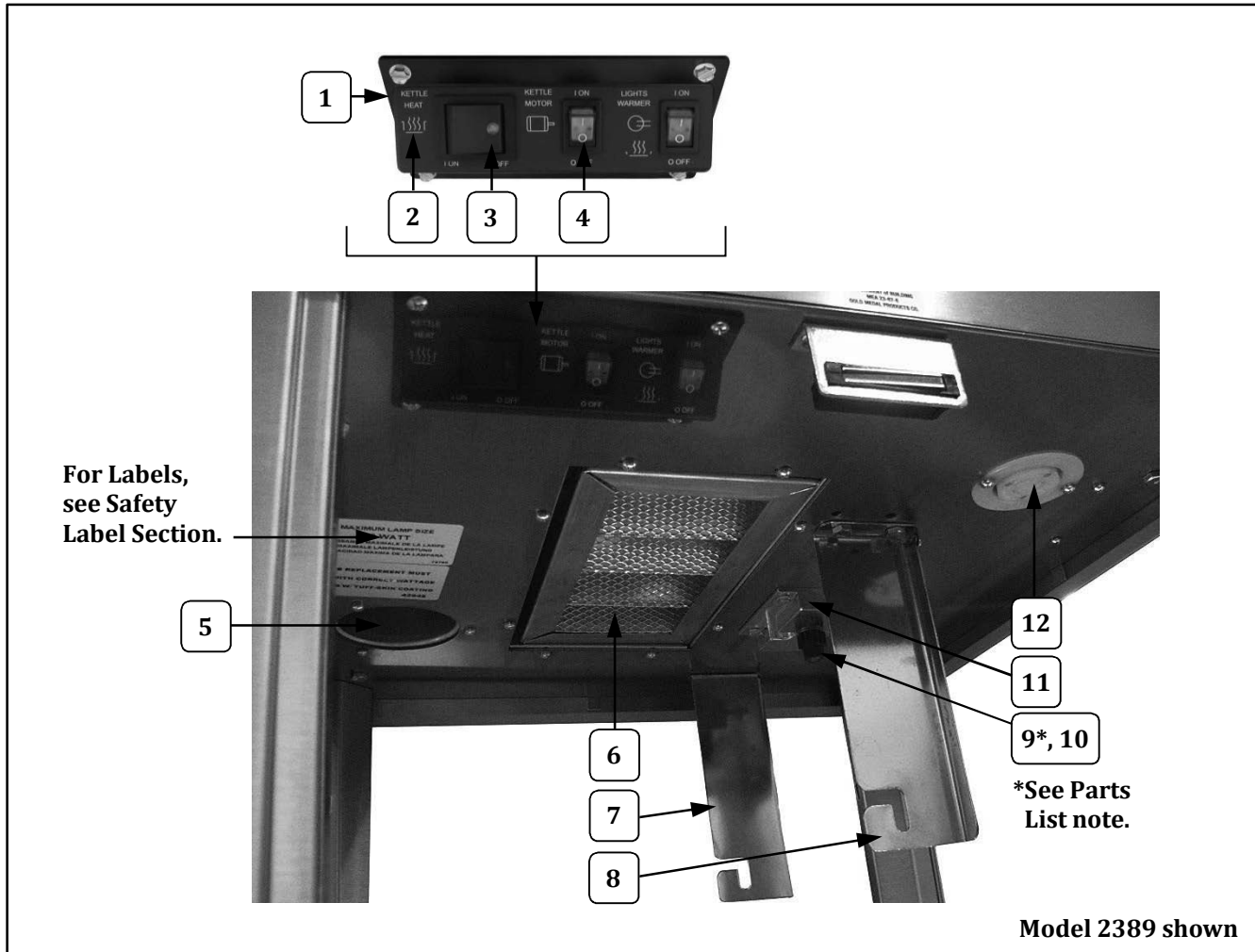
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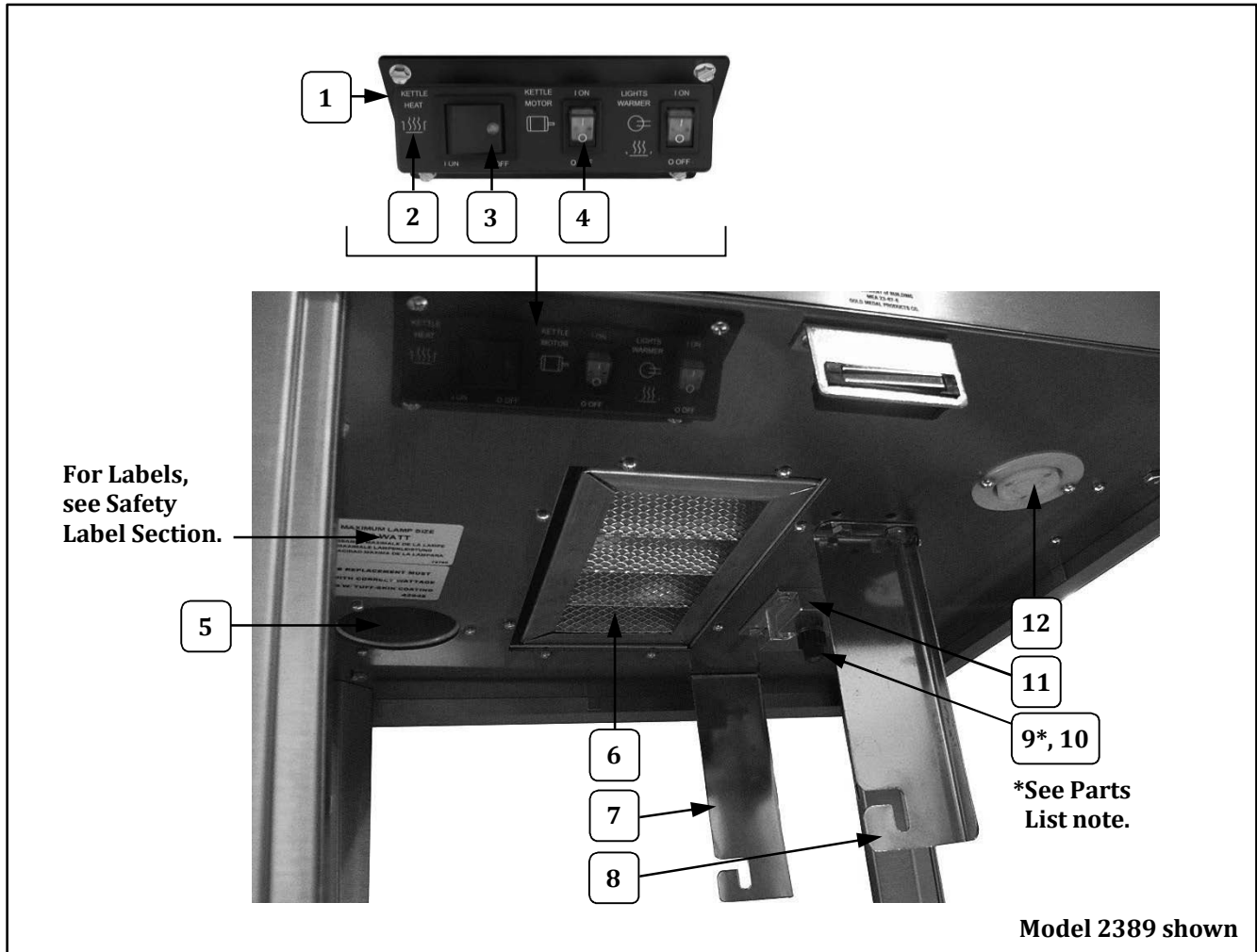
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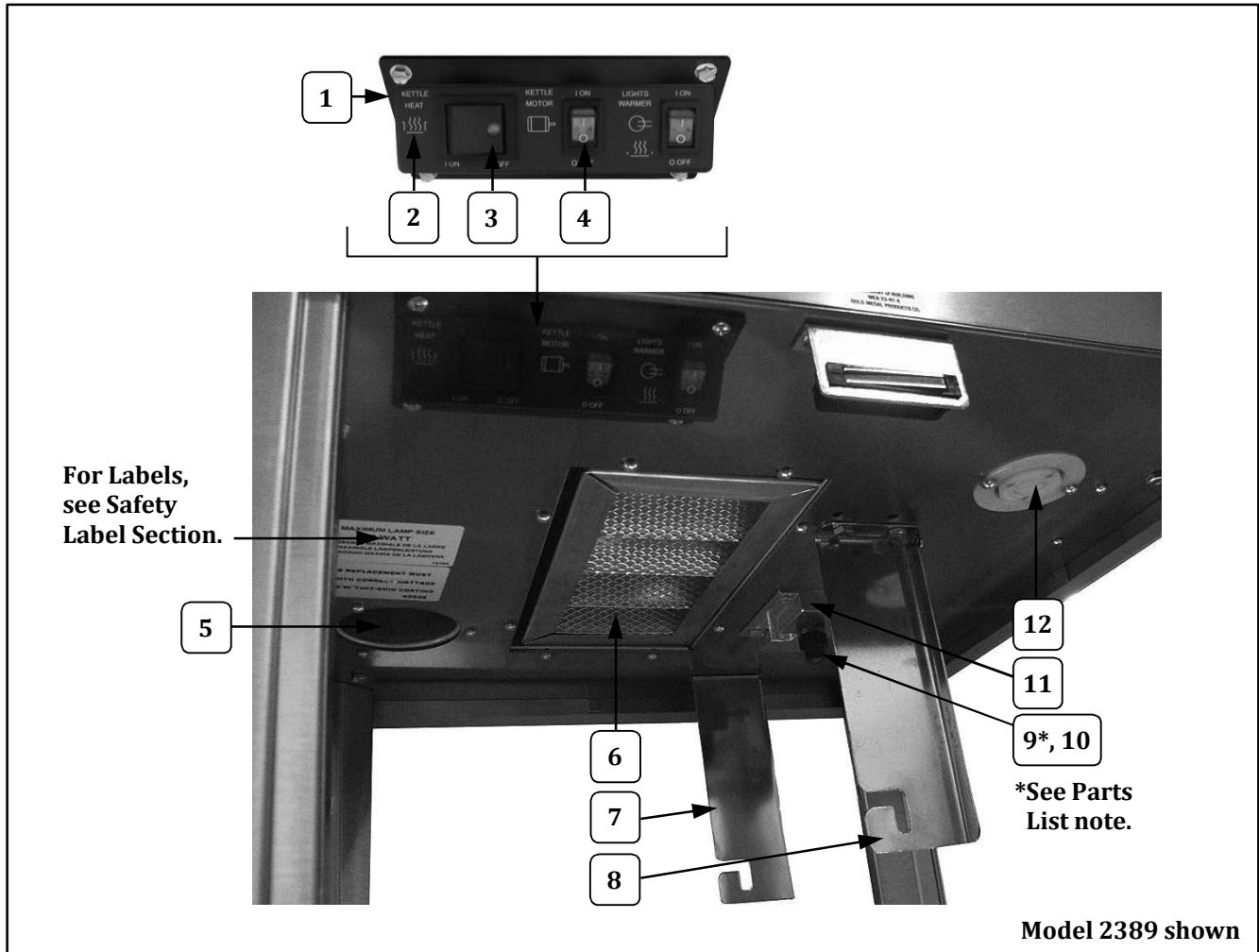
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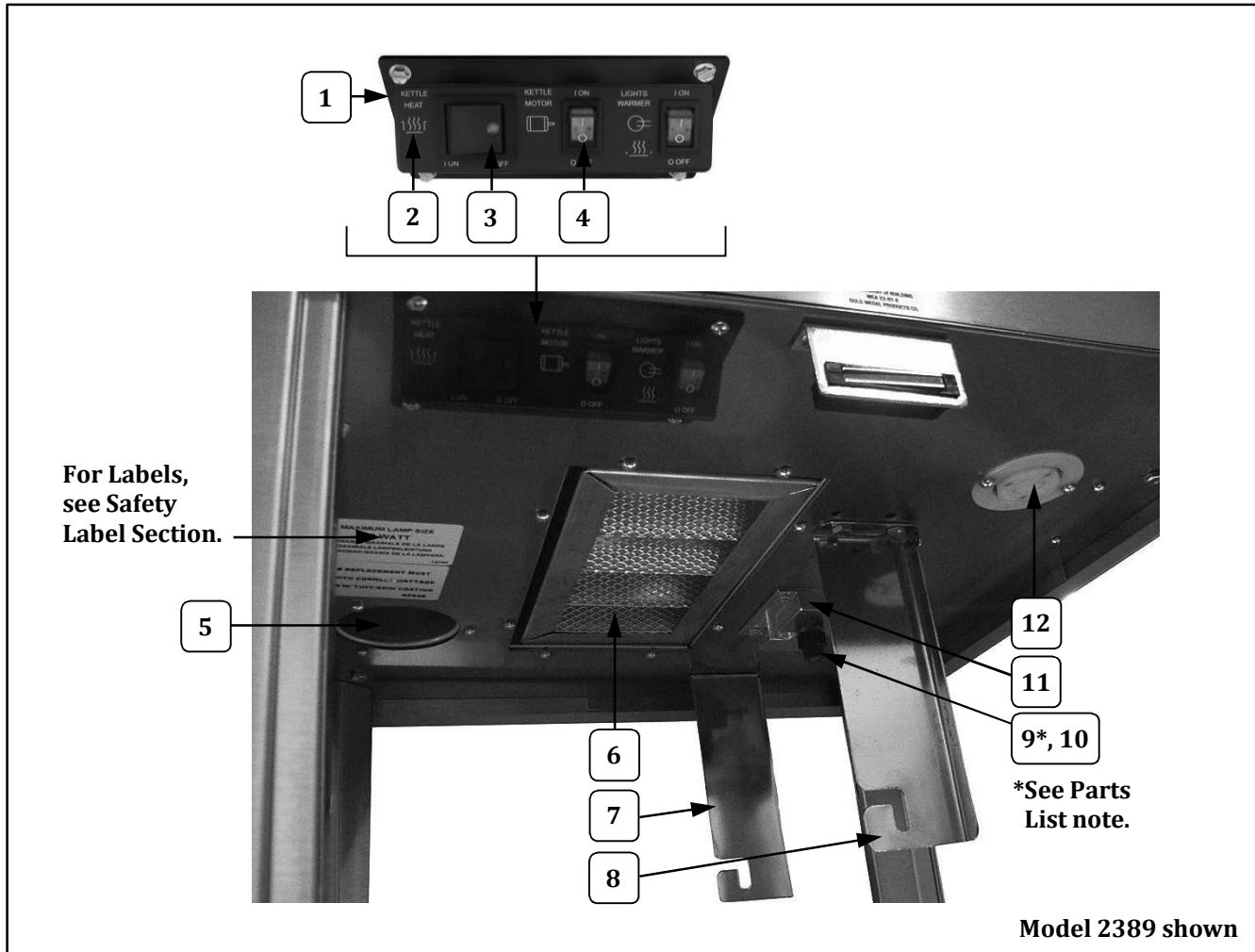
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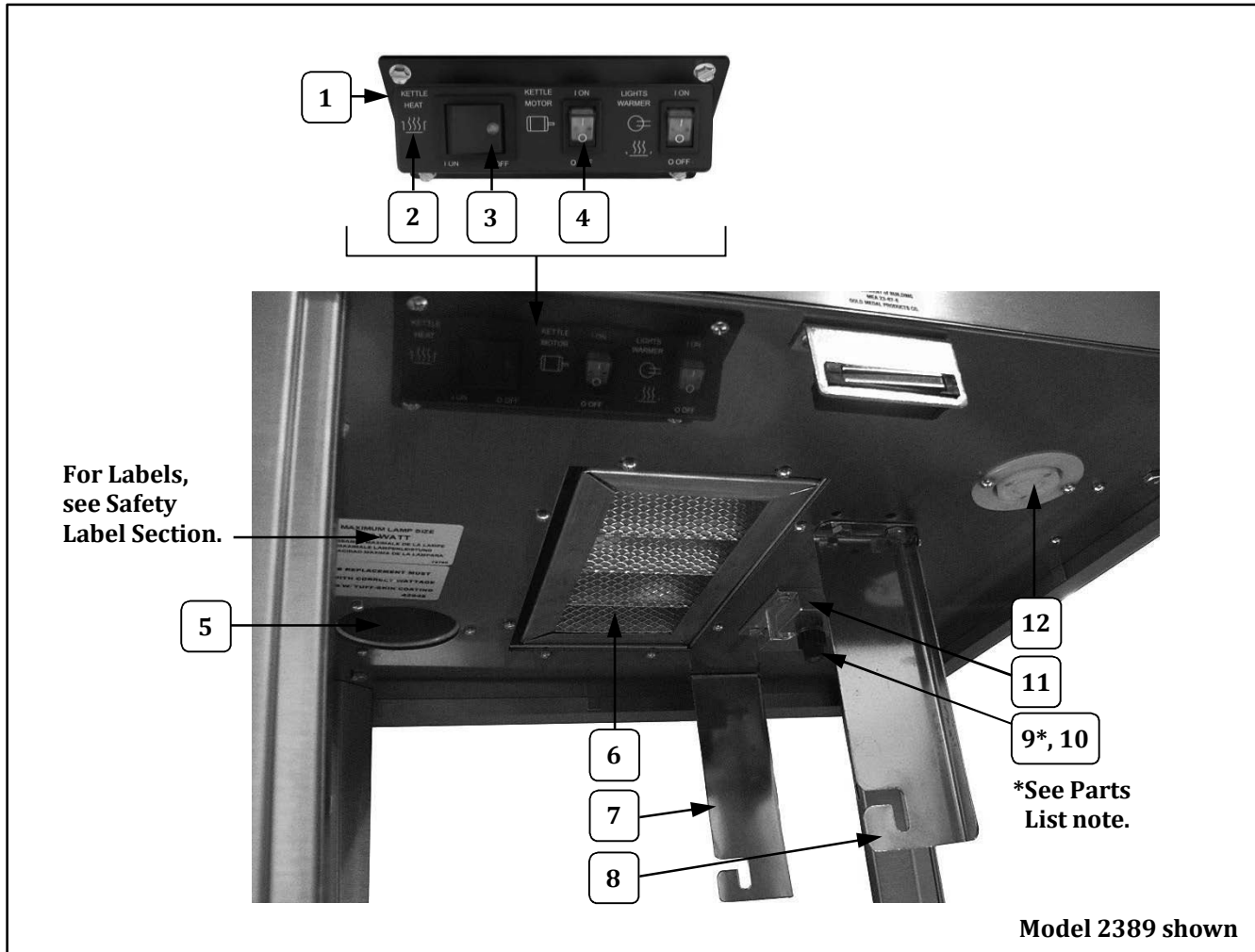
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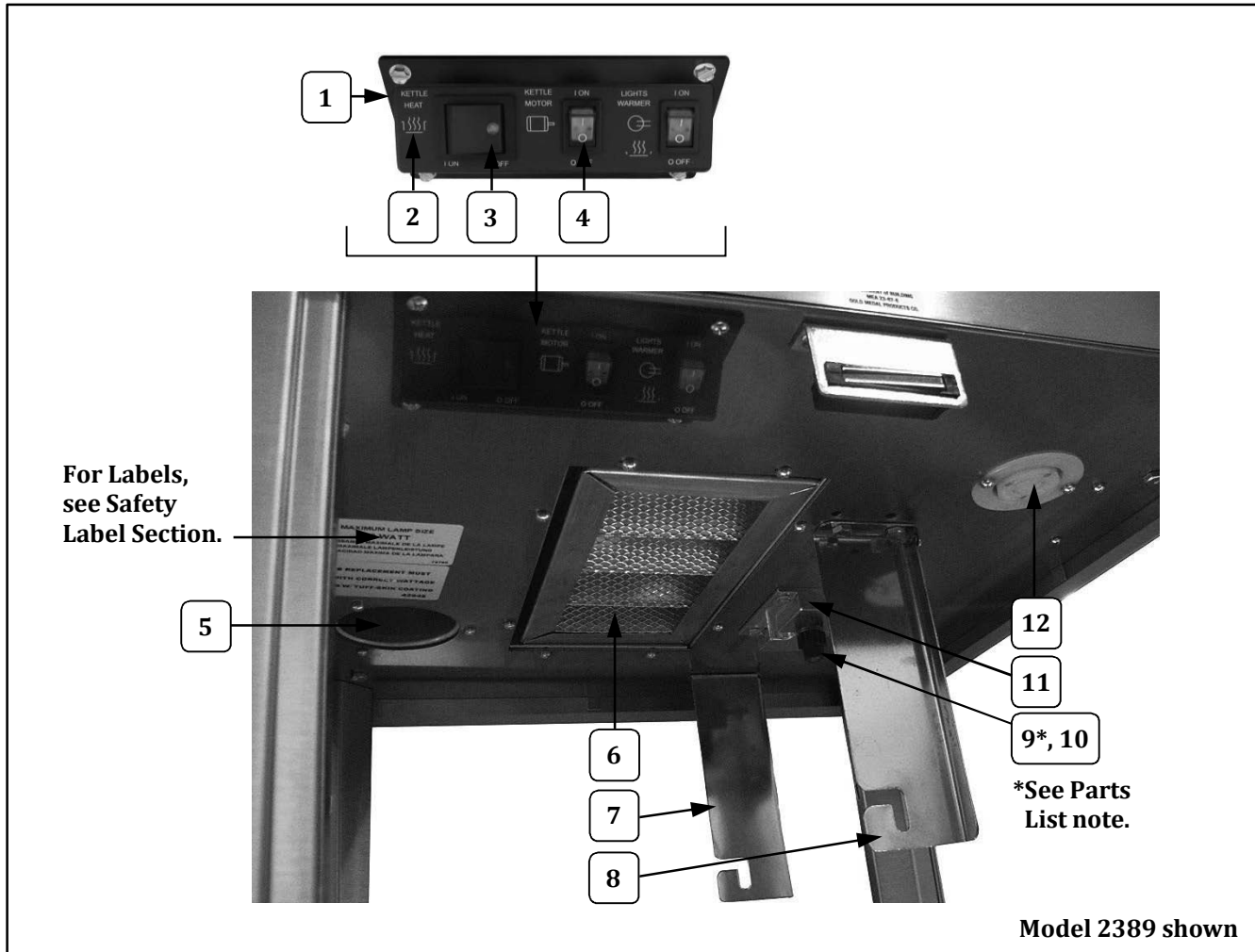
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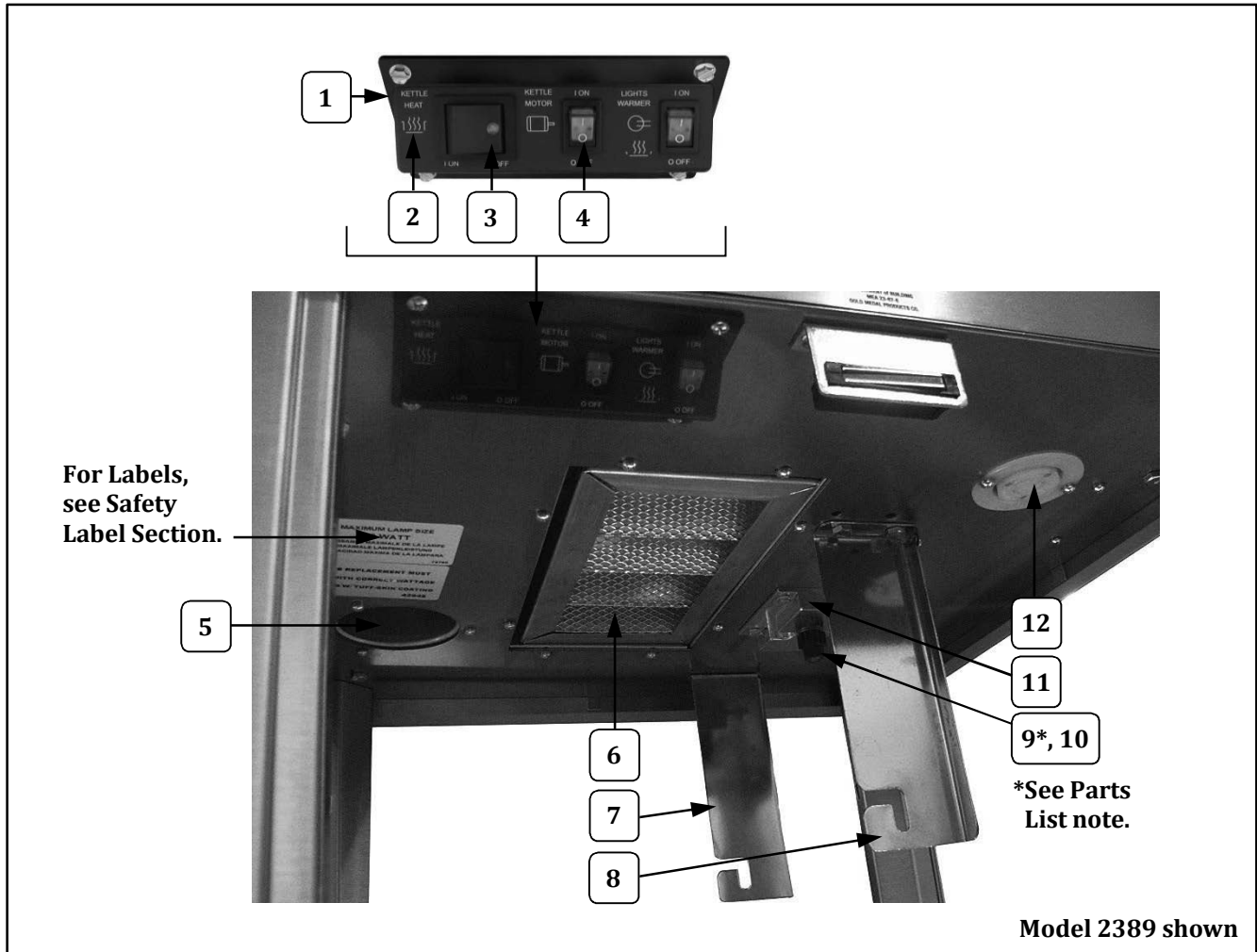
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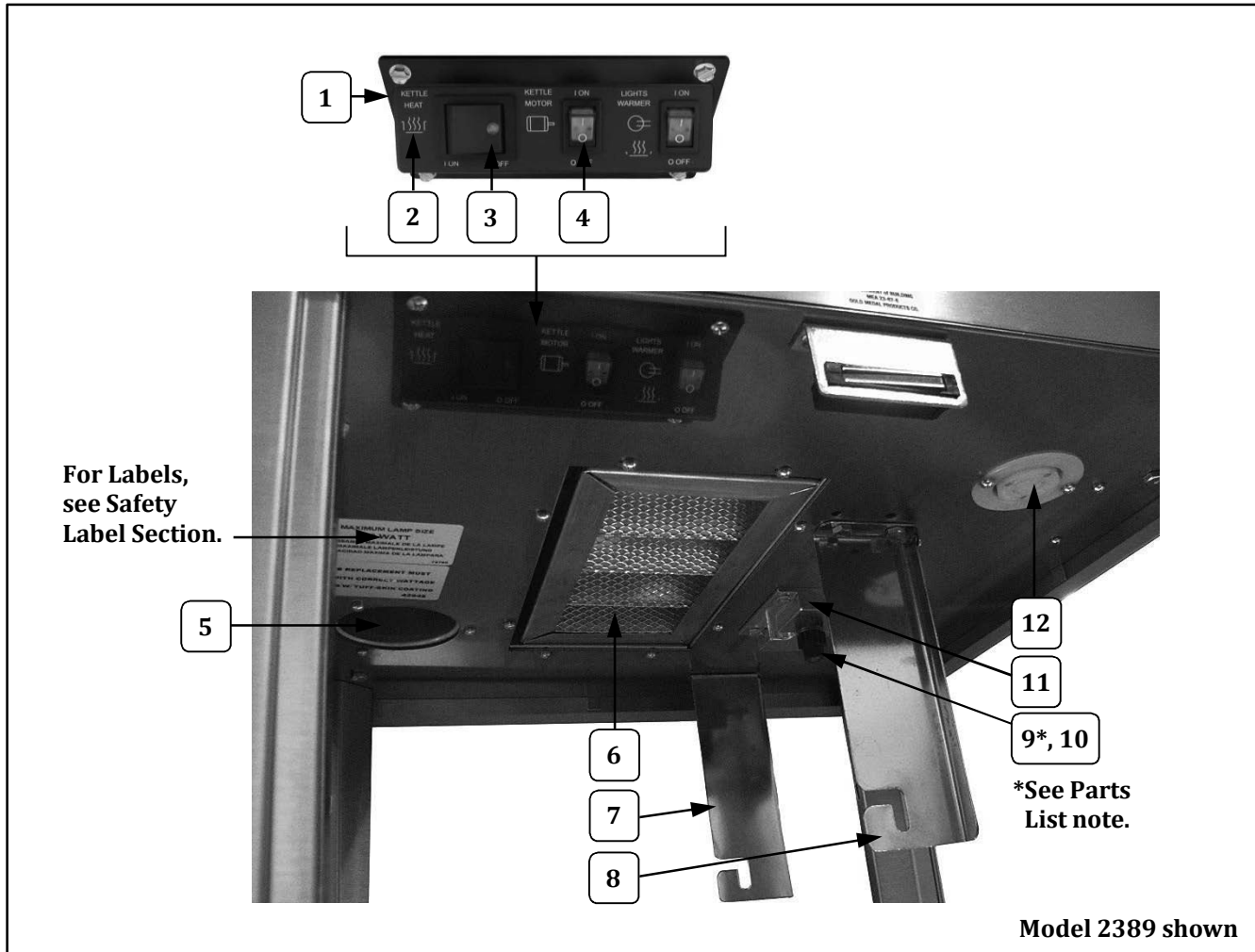
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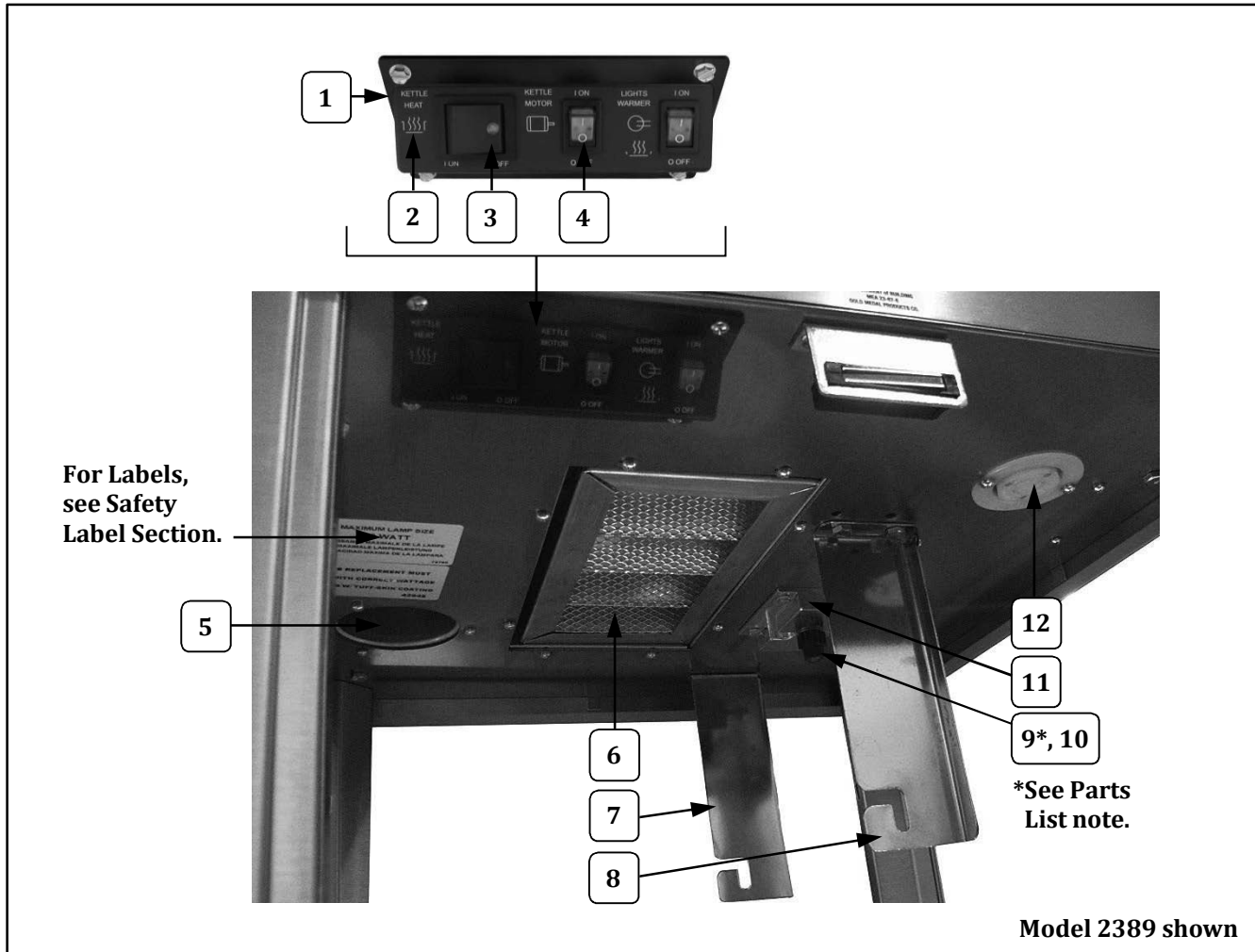
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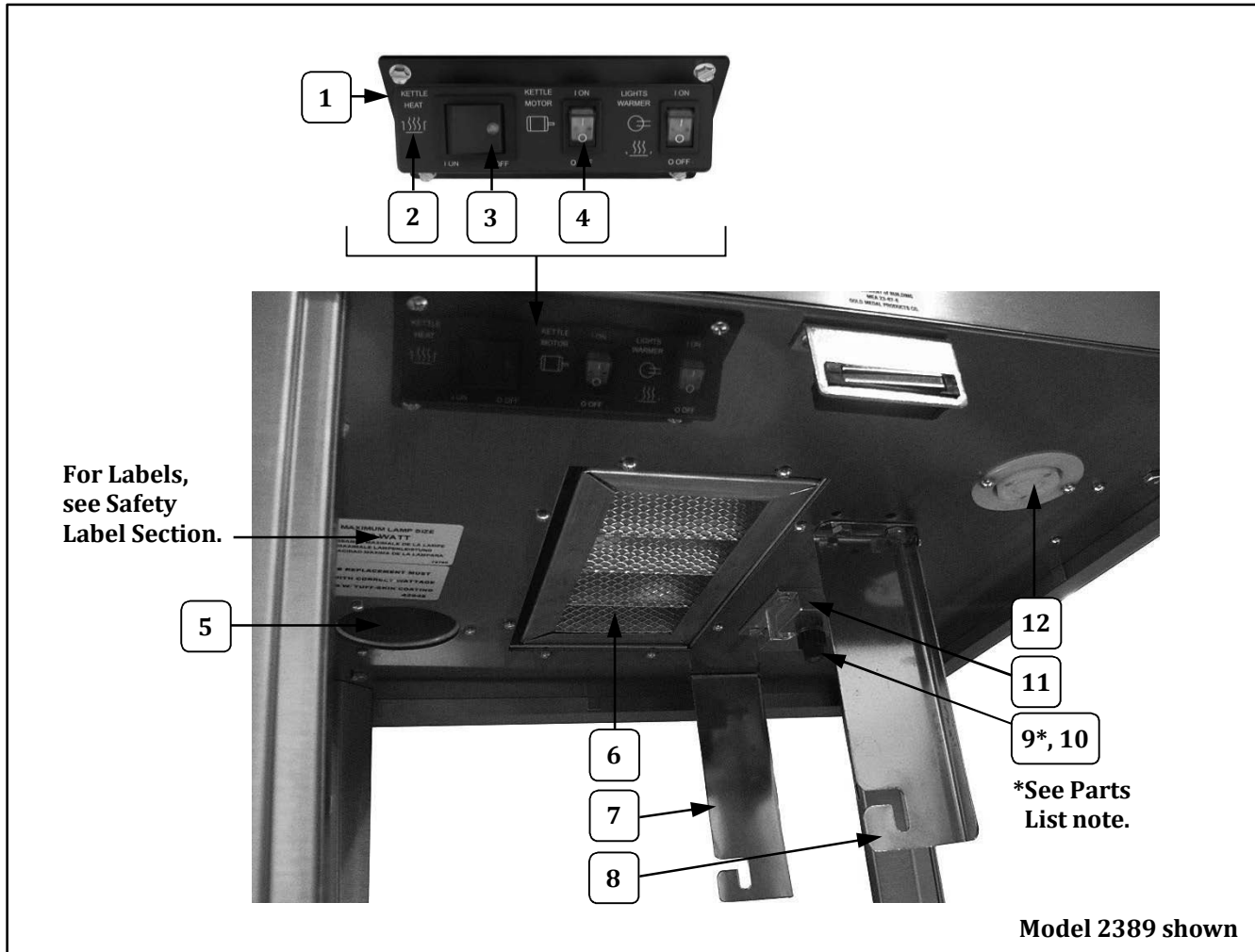
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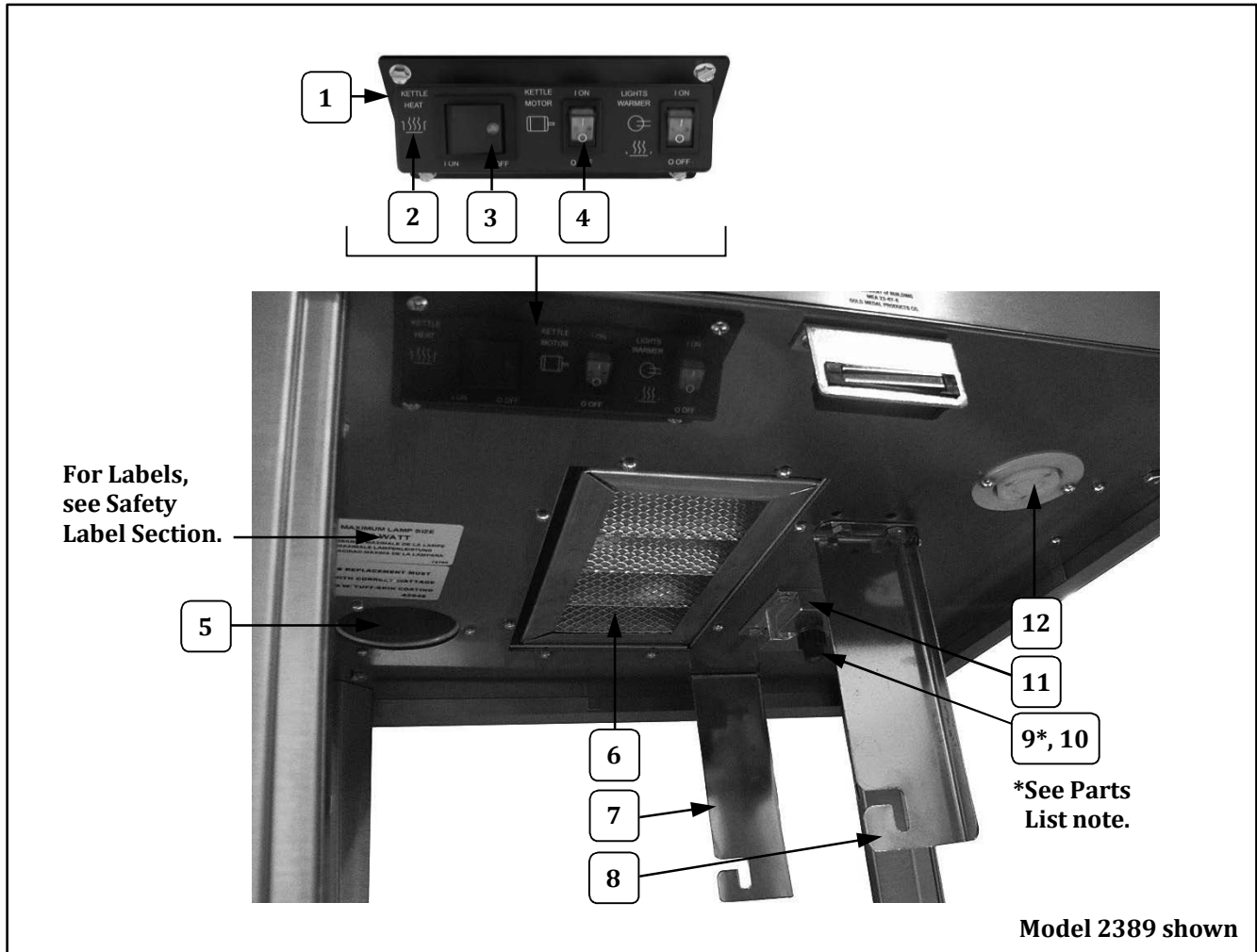
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9*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	SET SCREW #10-32 X 3/16	41742	41742
11	GEAR BLOCK	67194A	67194A
12	15 AMP TWIST LOCK KETTLE RECPT	49330	
	KETTLE LEAD-IN RECEPTACLE (reference Kettle Bottom Assy. for kettle plug configuration note)		49330EX



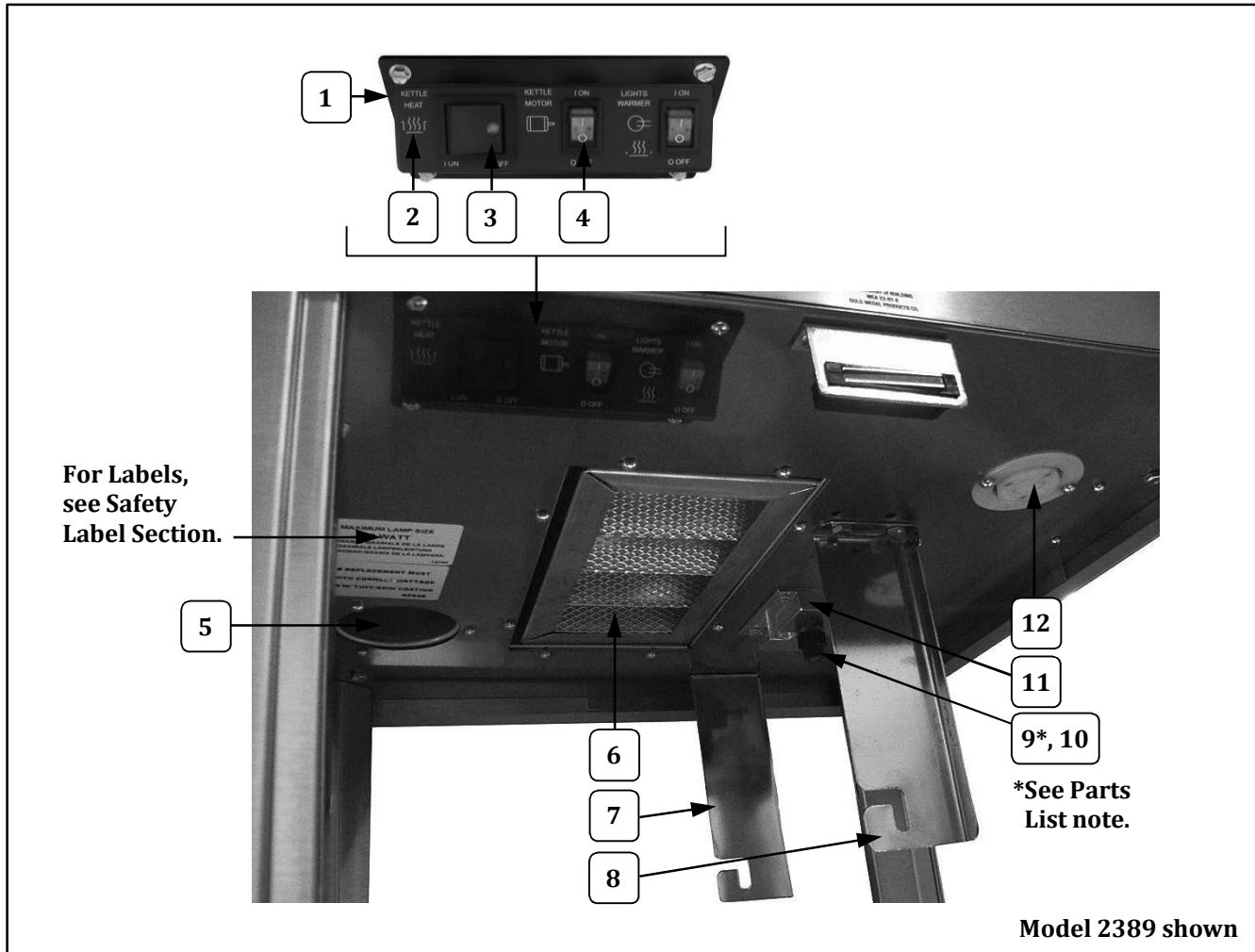
Cabinet Interior – Controls View



Item	Part Description	Part Number	
		2389	2389EX
1	SMALL SWITCH BOX	48501	48501
2	SMALL SWITCH LABEL	48502	48502
3	GREEN LIGHTED ROCKER SWITCH	42798	42798
4	DPST ROCKER SWITCH	42532	42532
5	50 WATT COATED FLOOD	42947	
	40 WATT COATED FLOOD		13122
6	5 X 10 X 2 FILTER	69850	69850
7	REAR HANGER ARM	49009	49009
8	FRONT HANGER ARM	49010	49010
9*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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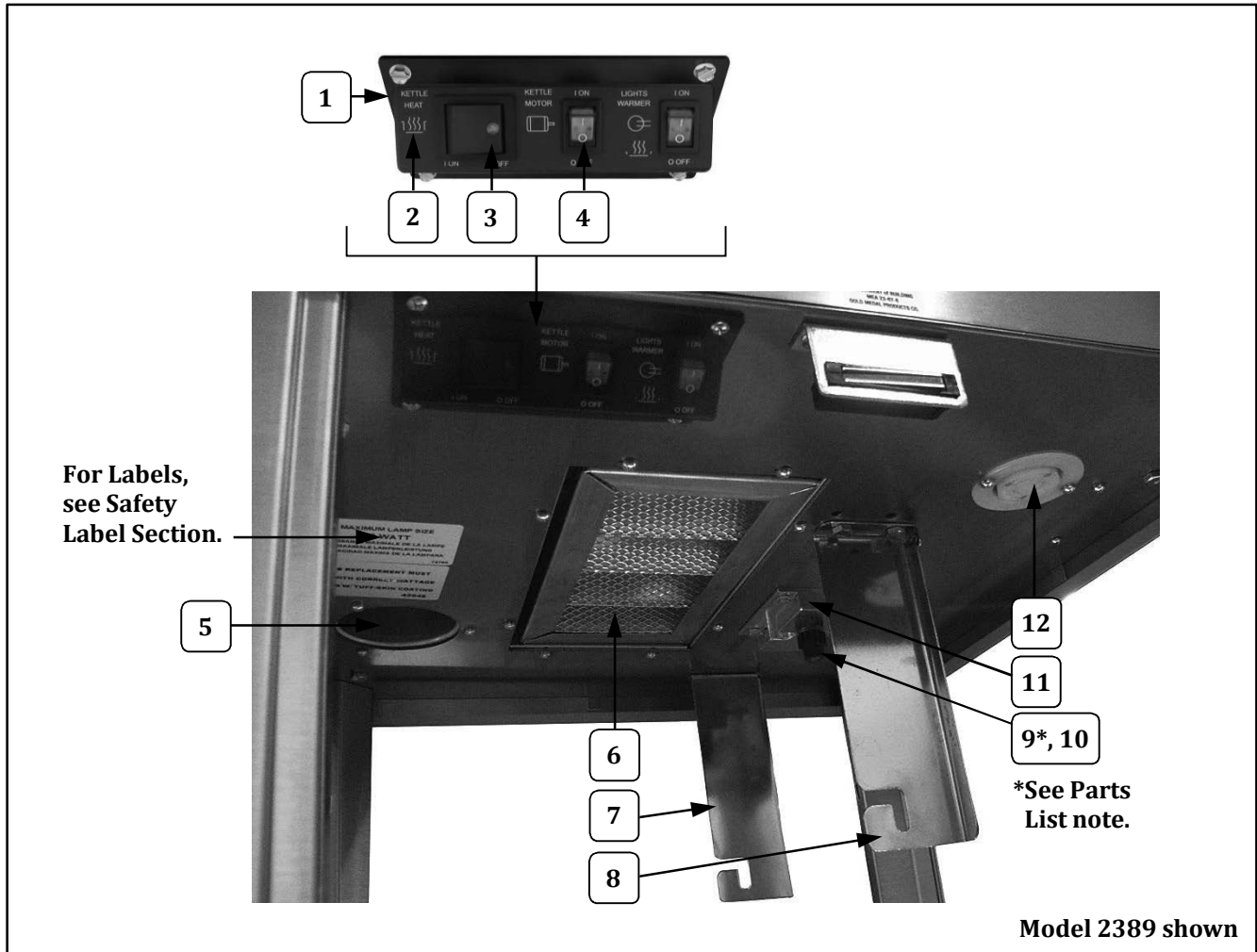
Cabinet Interior – Controls View



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		2389	2389EX
1	SMALL SWITCH BOX	48501	48501
2	SMALL SWITCH LABEL	48502	48502
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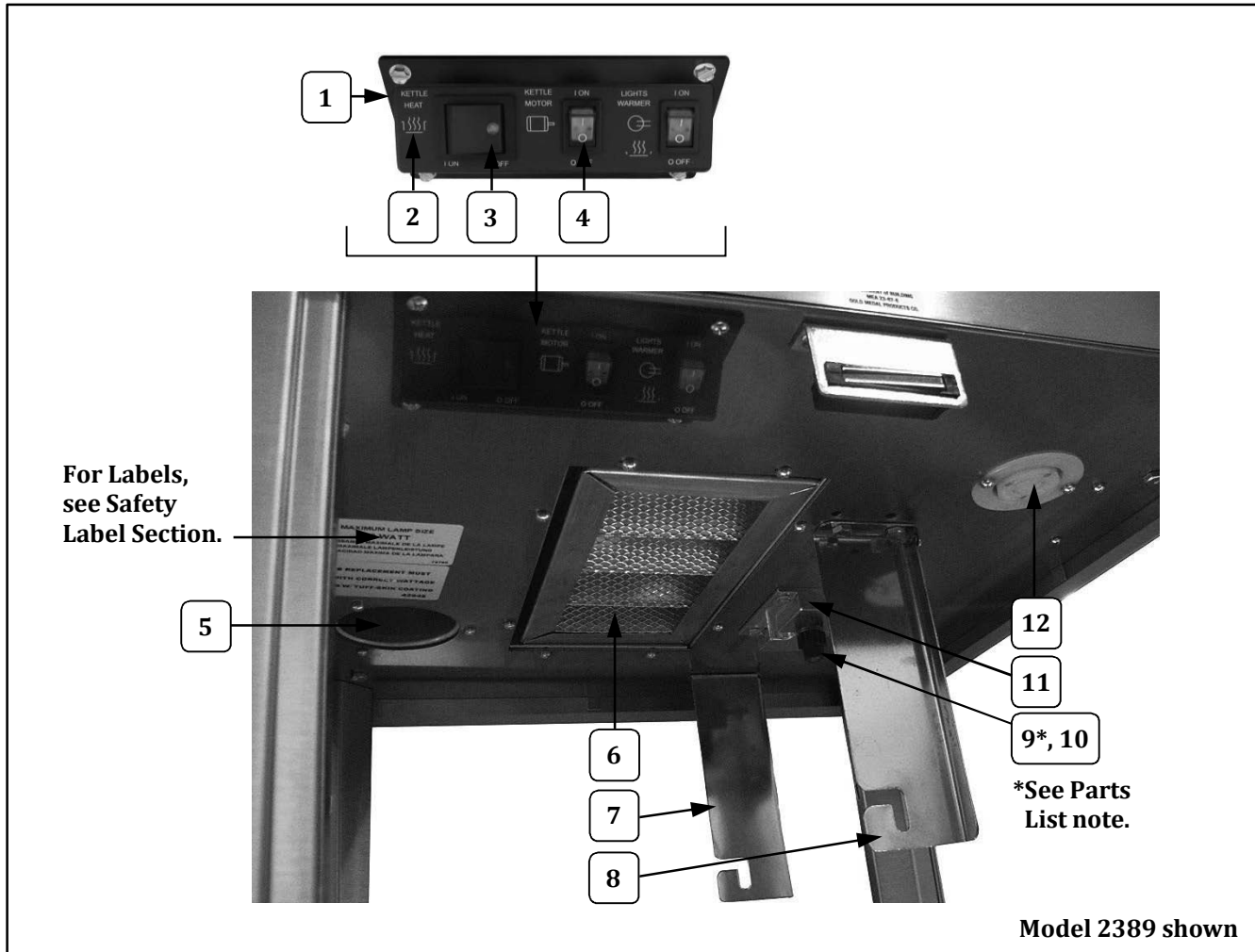
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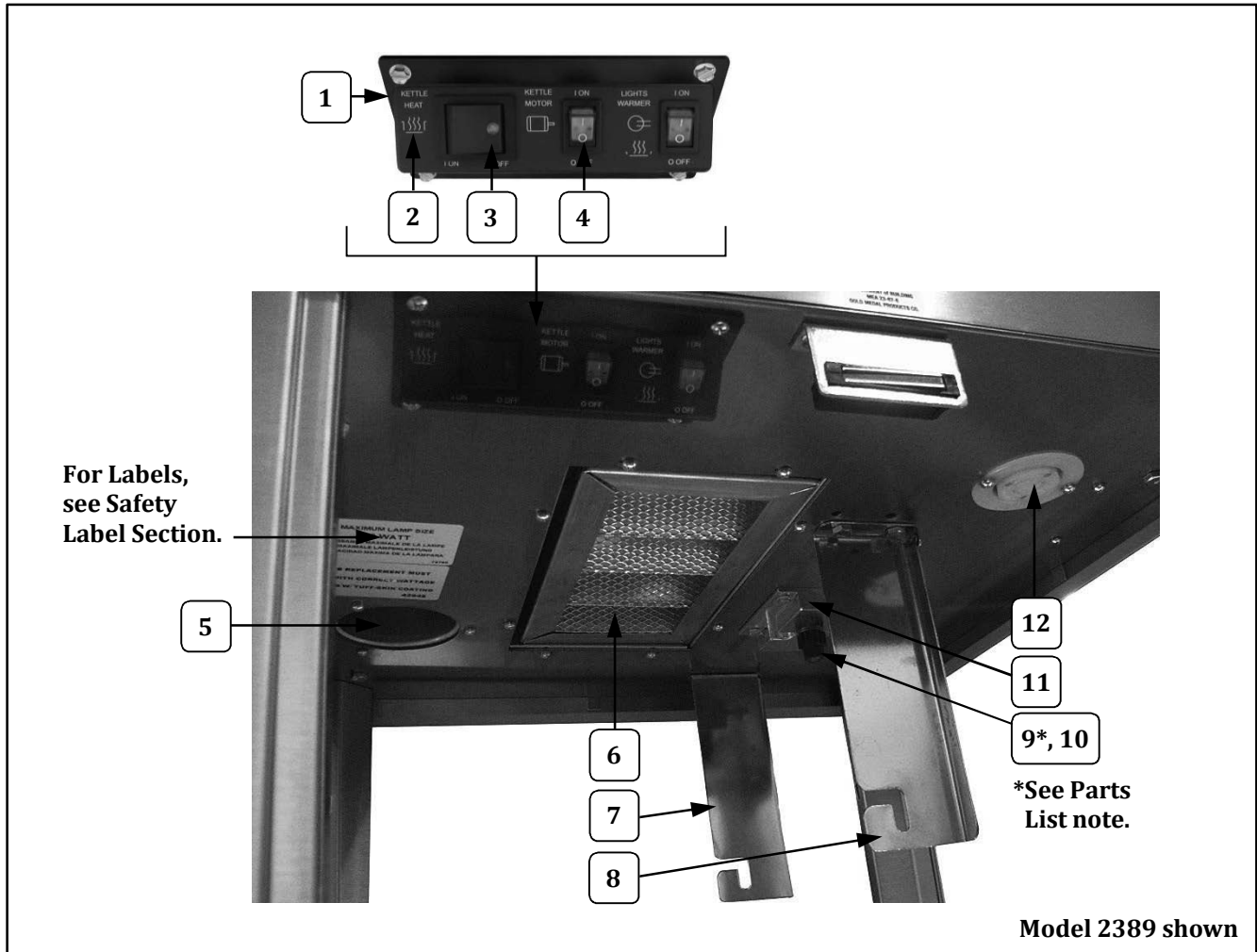
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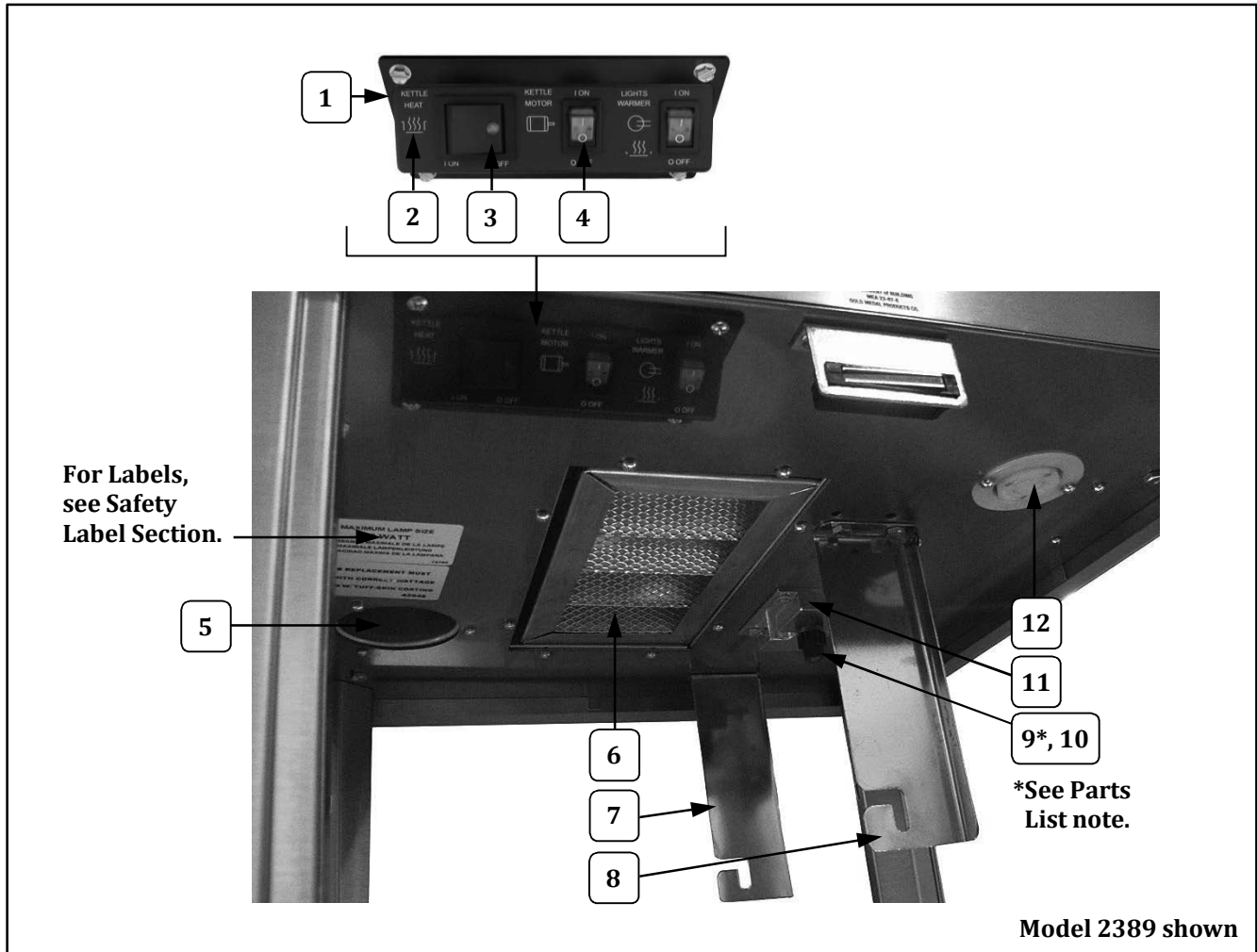
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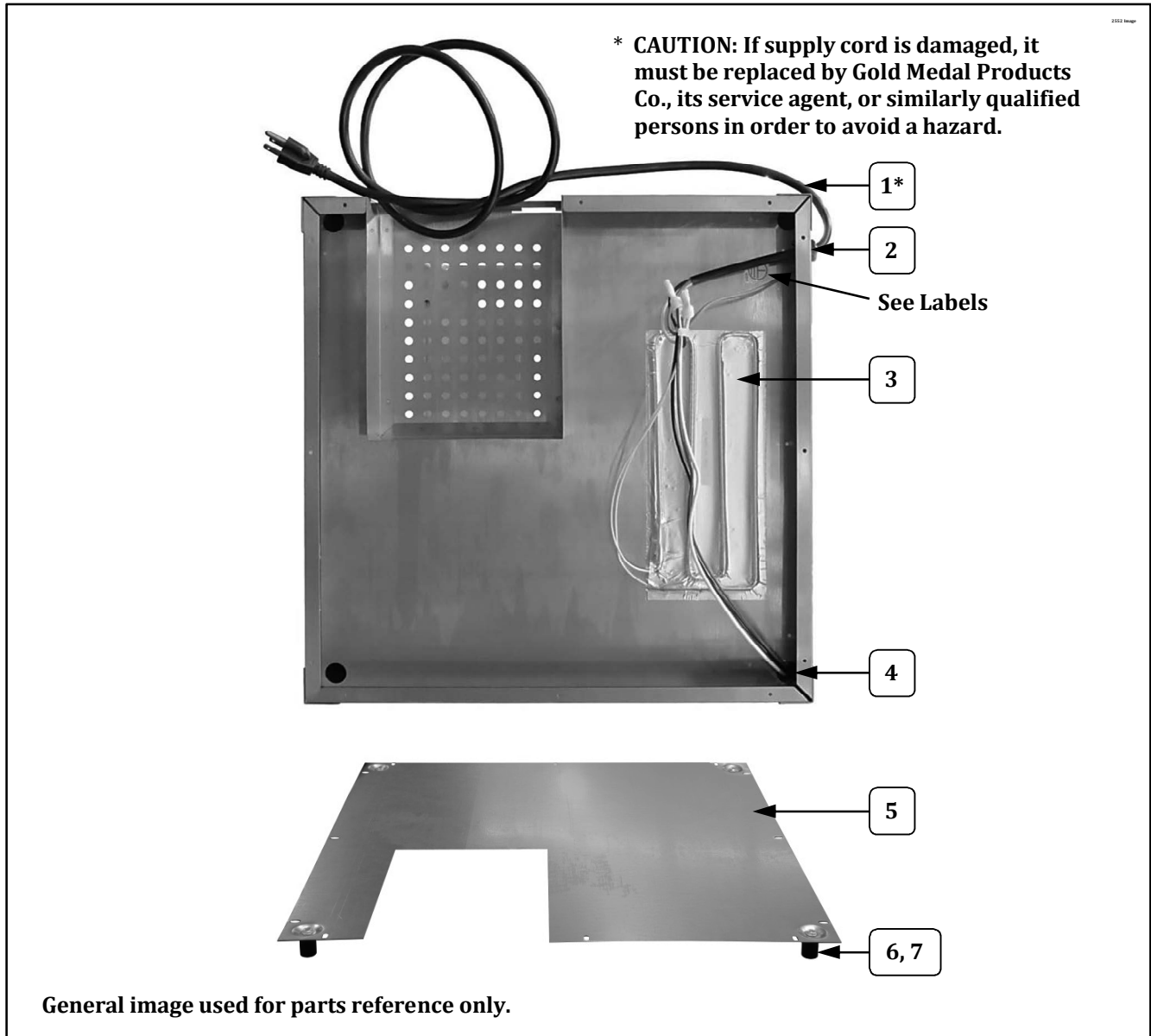
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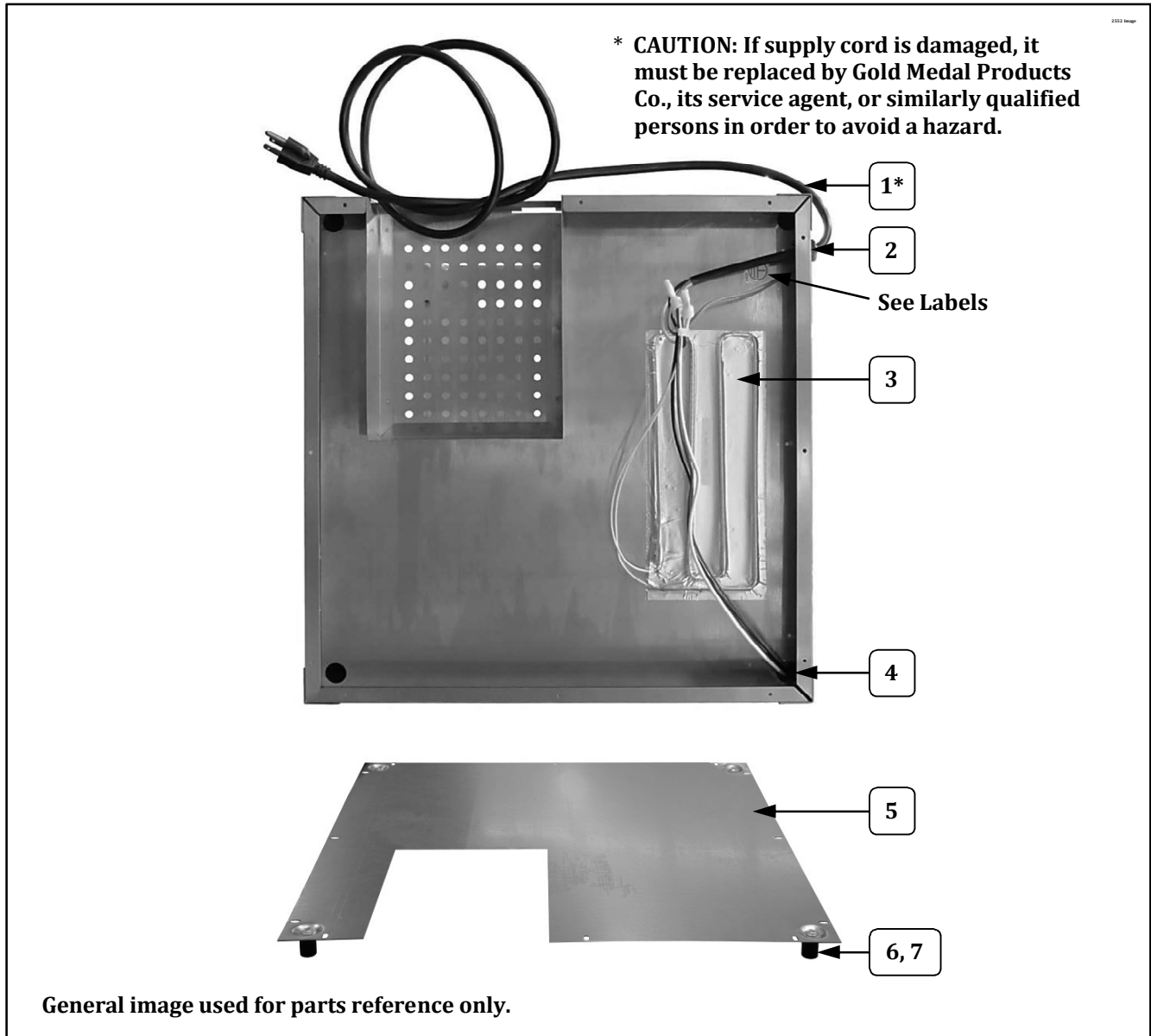
Cabinet Bottom – Corn Pan Element View



Item	Part Description	Part Number	
		2389	2389EX
1	LEAD IN CORD 15 AMP PLUG	87085	
	EXPORT POWER SUPPLY CORD		42369
2	STRAIN RELIEF	67060	67060
3	120 VOLT FOIL HEATER	40557	
	230 VOLT FOIL HEATER		40557EX
4	.875 SNAP BUSHING	45396	45396
5	BOTTOM COVER	49838	49838
6	GLIDE	47328	47328
7	10-24 X 3/4 HEX HD	41314	41314



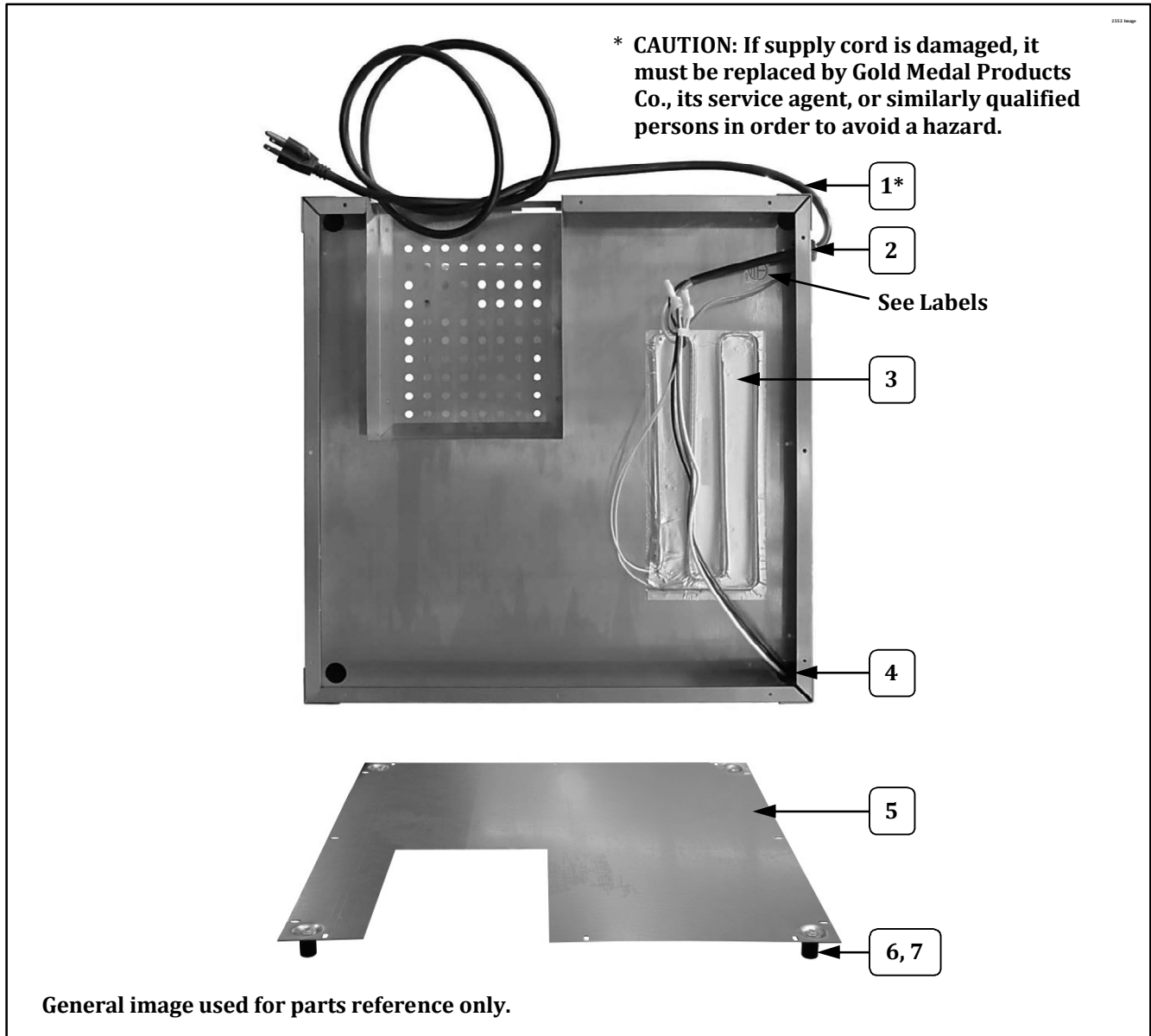
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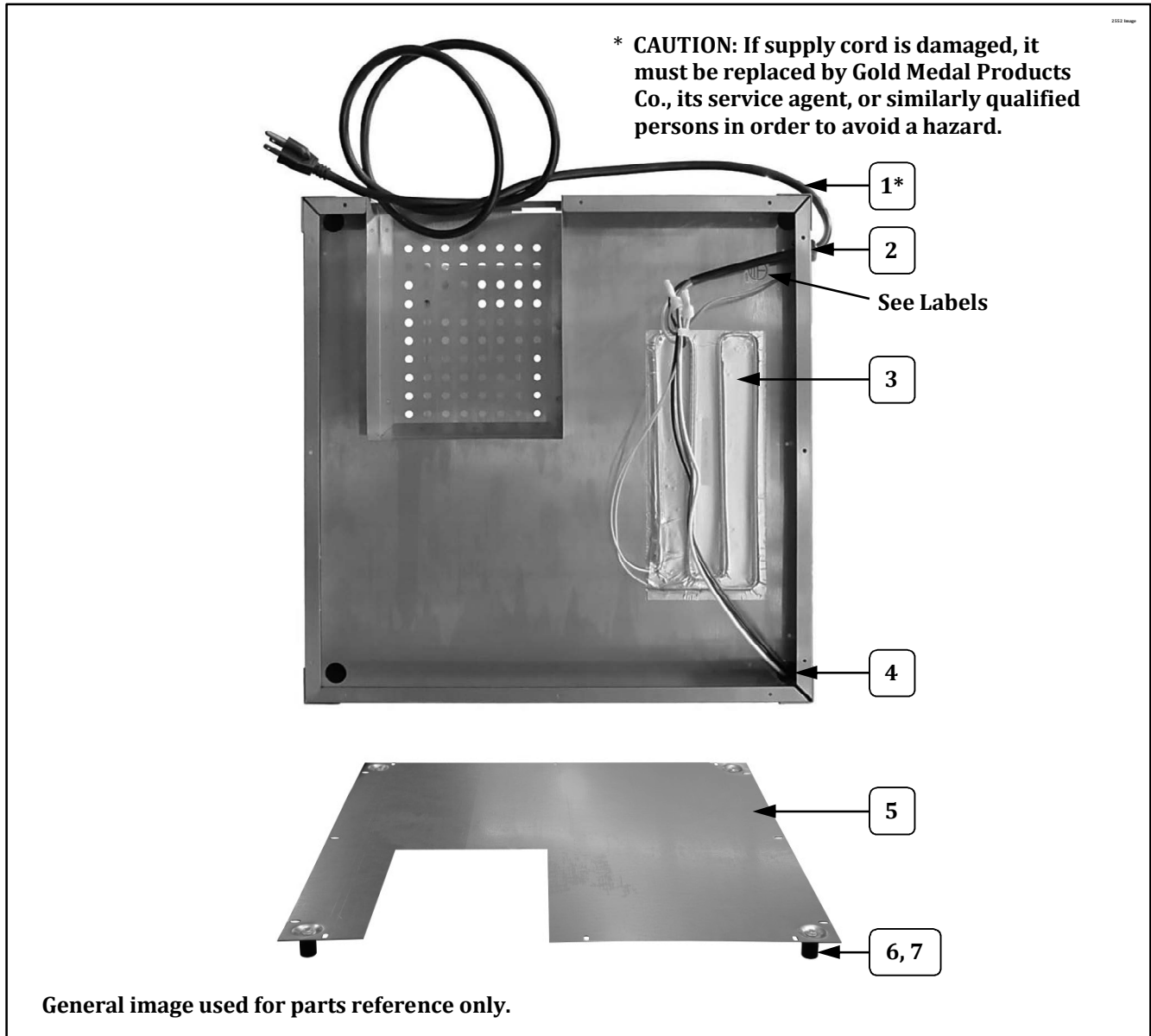


Cabinet Bottom – Corn Pan Element View



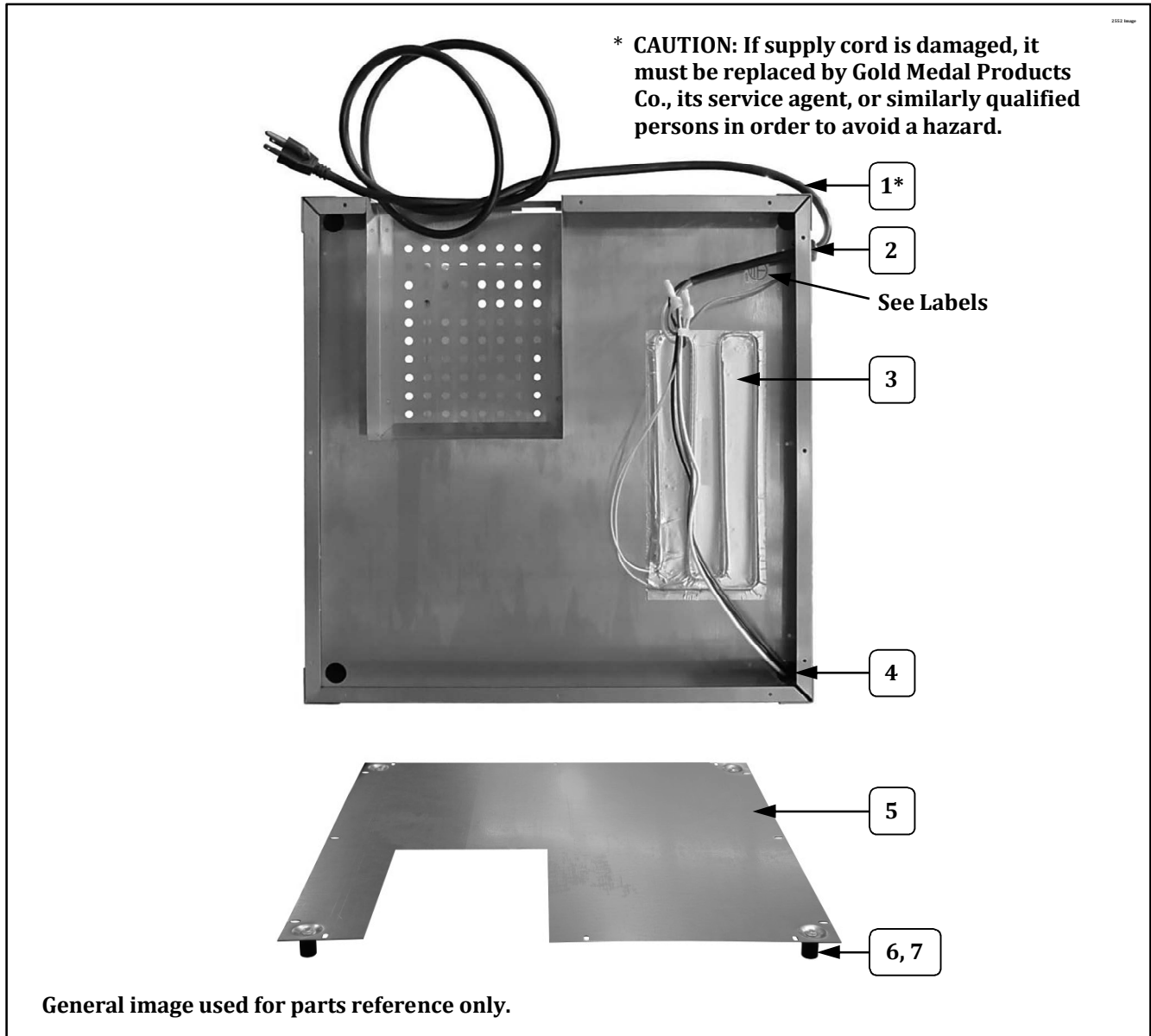
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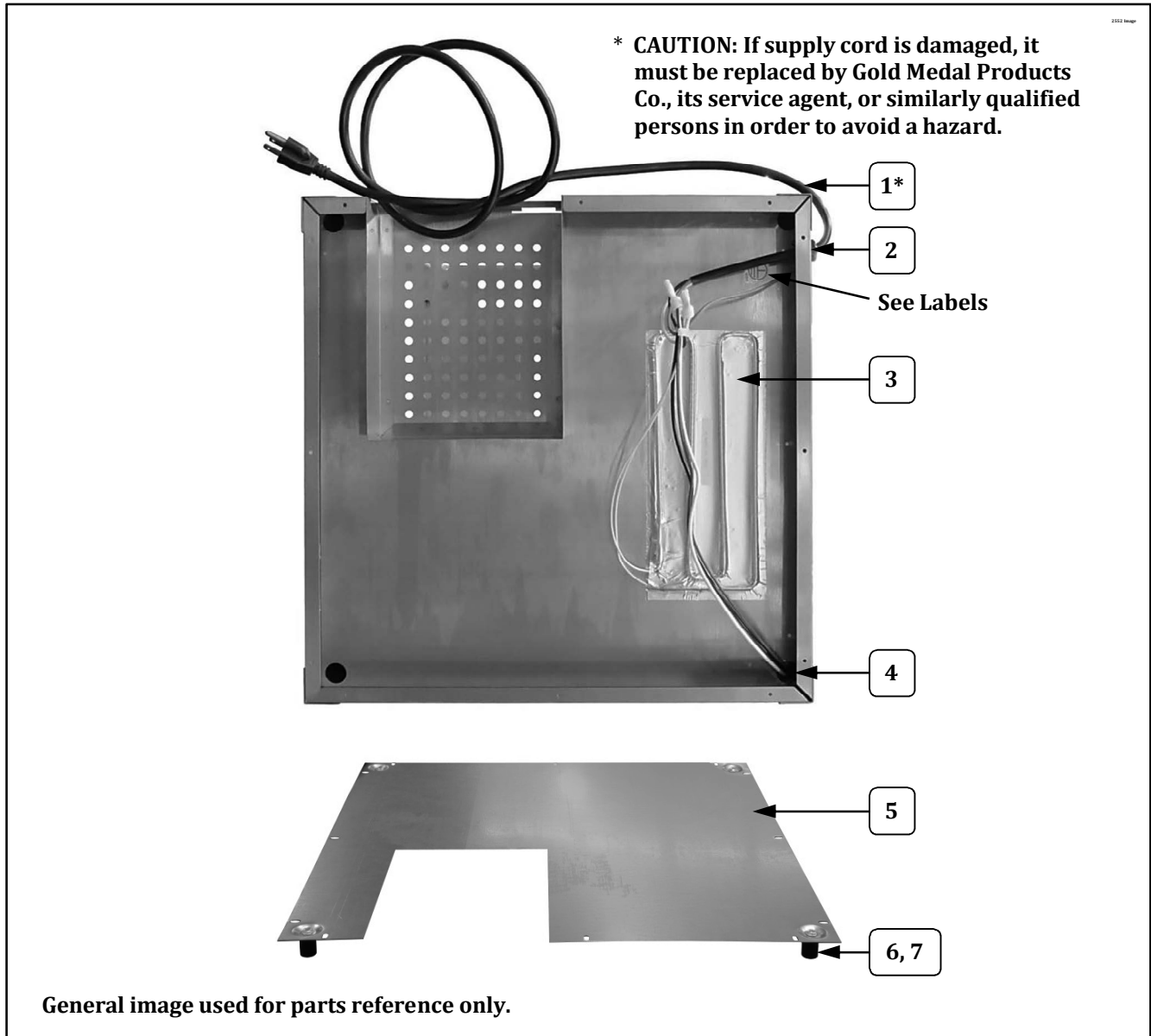
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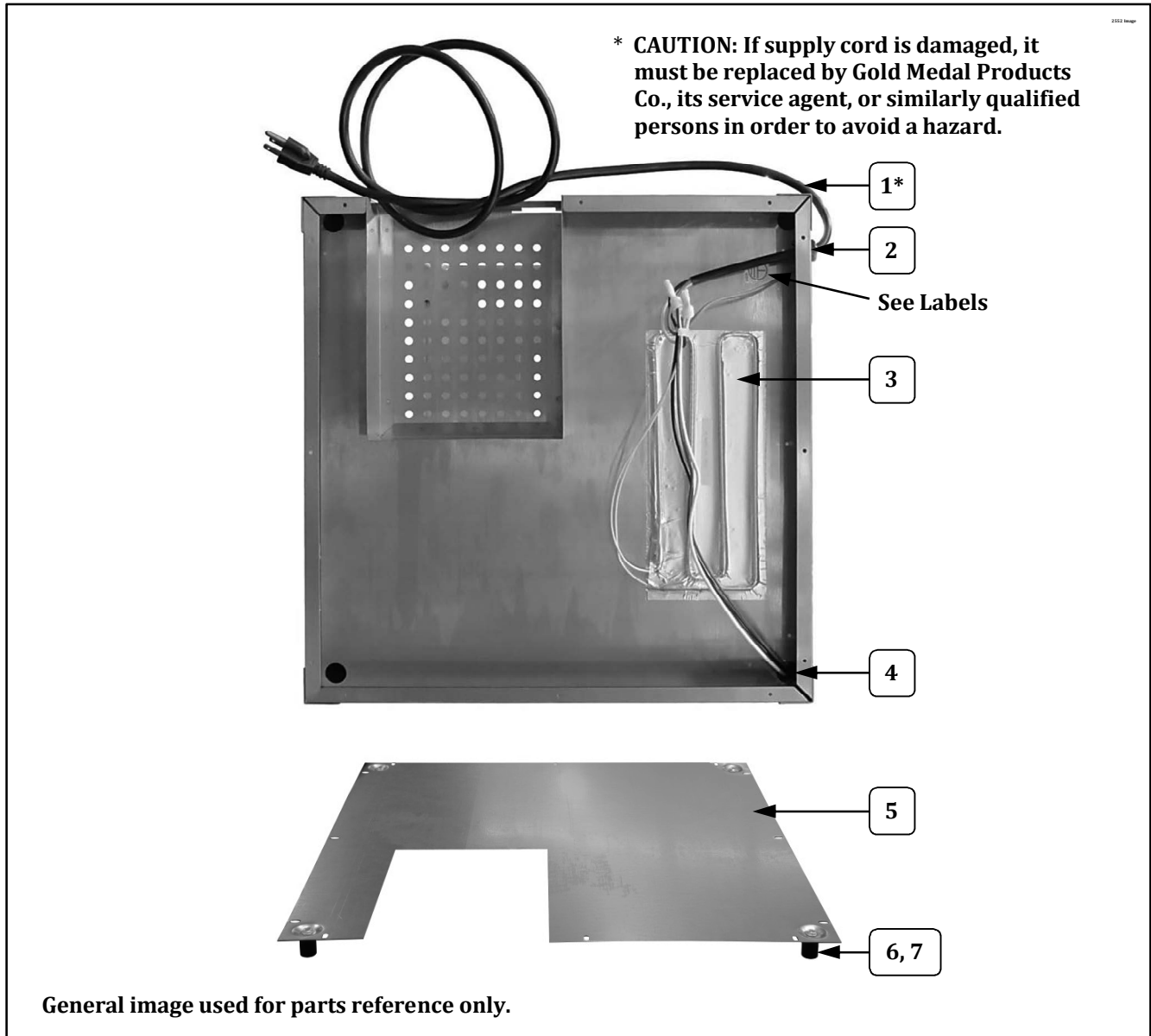
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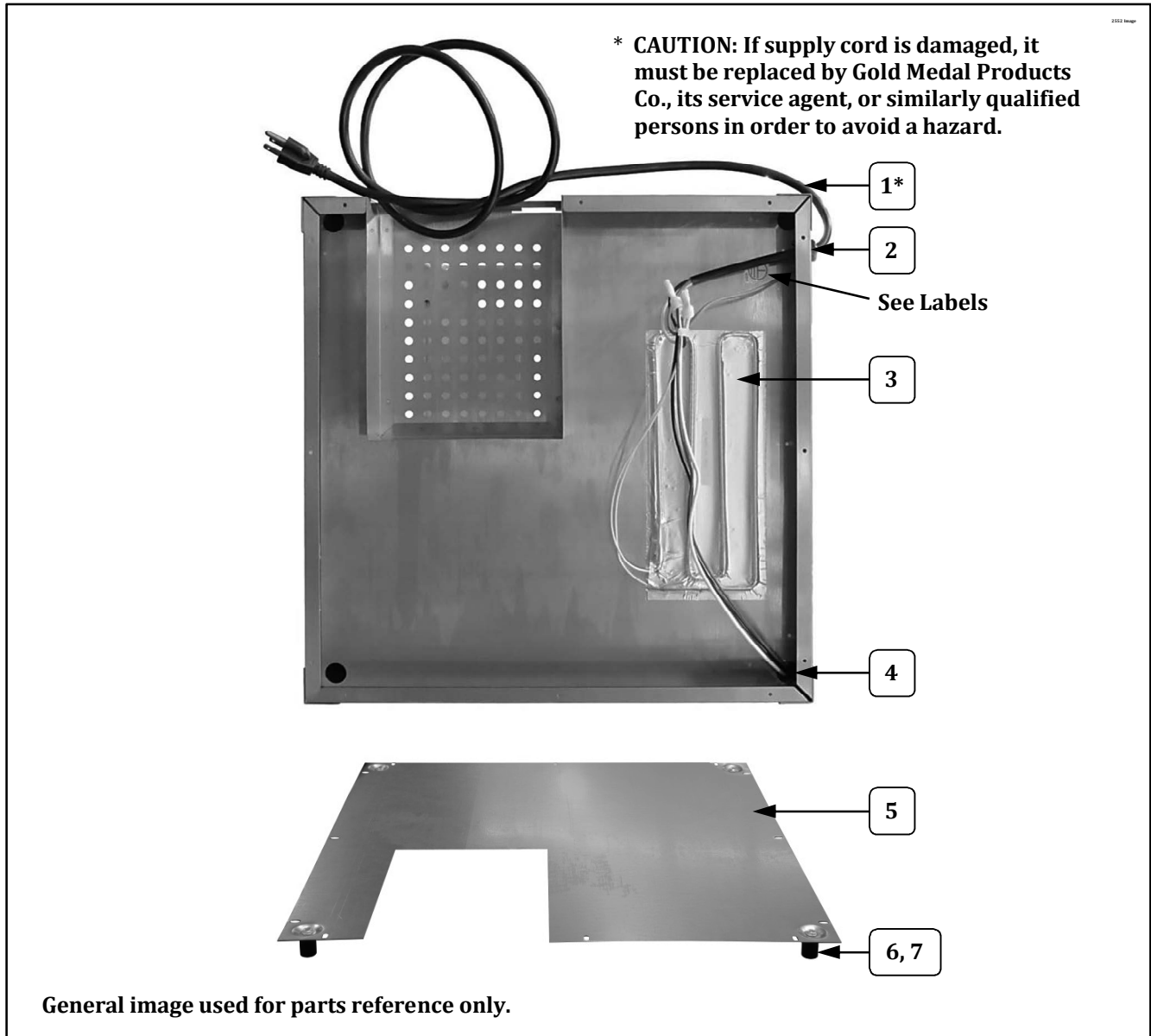
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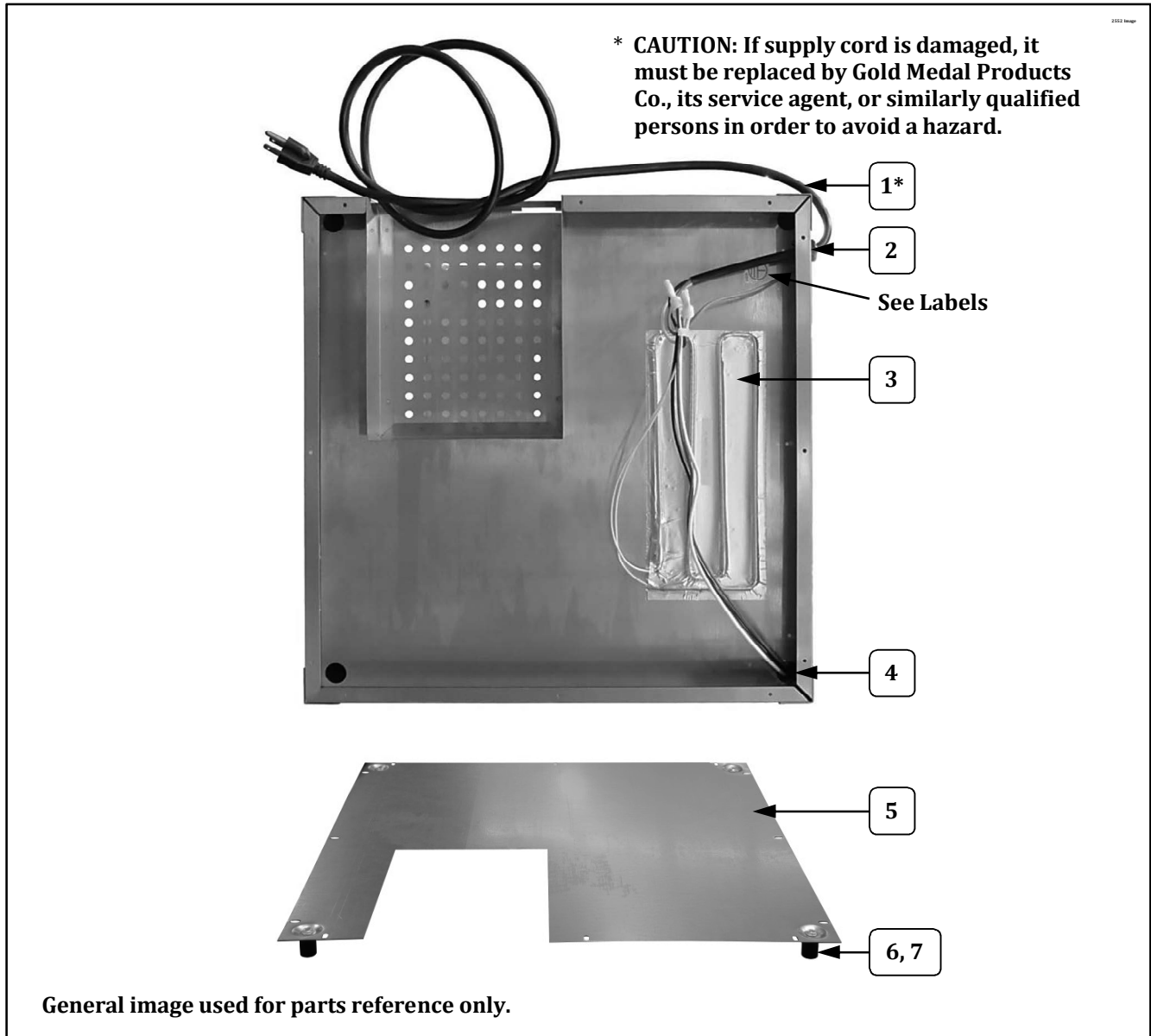


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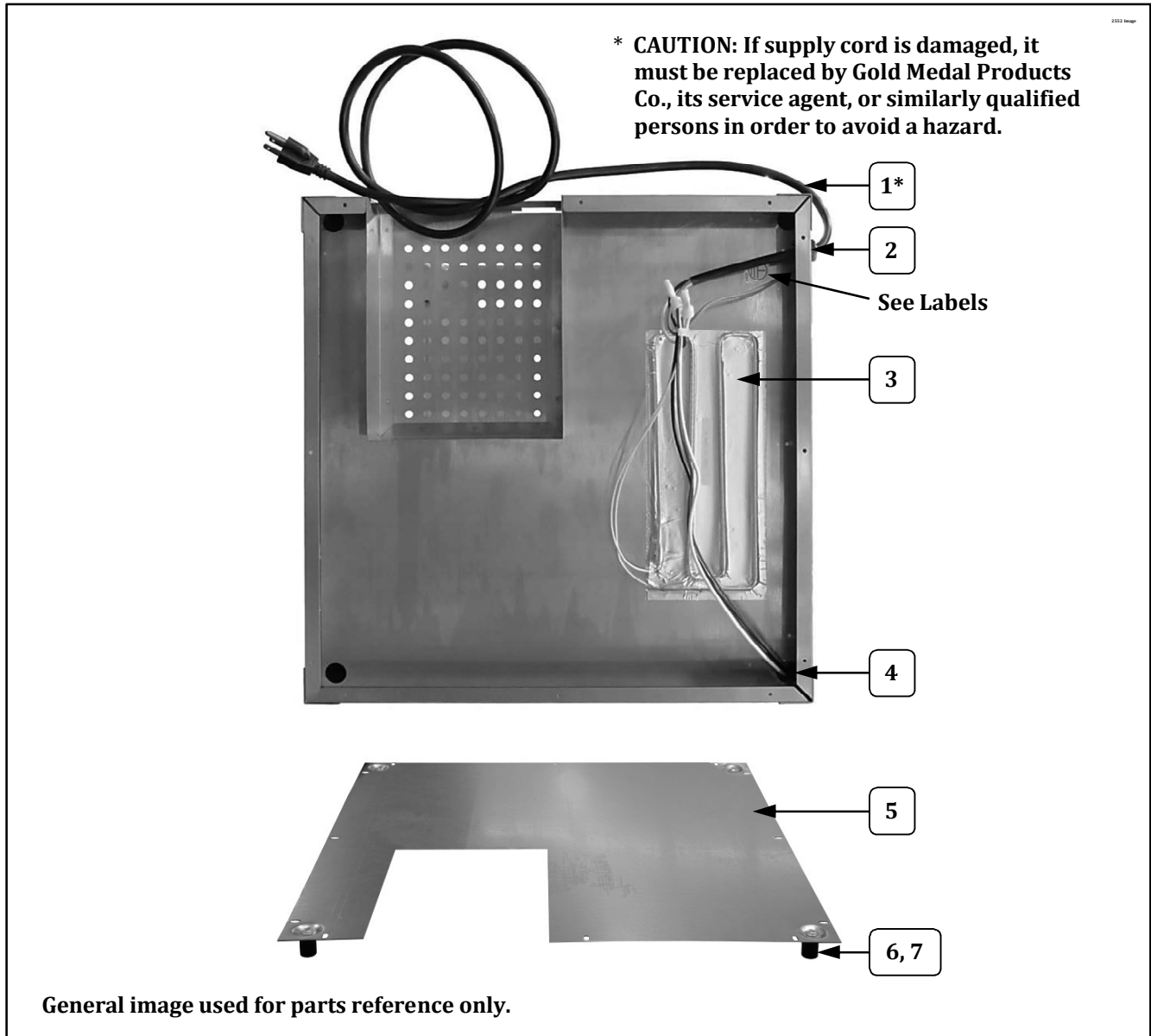
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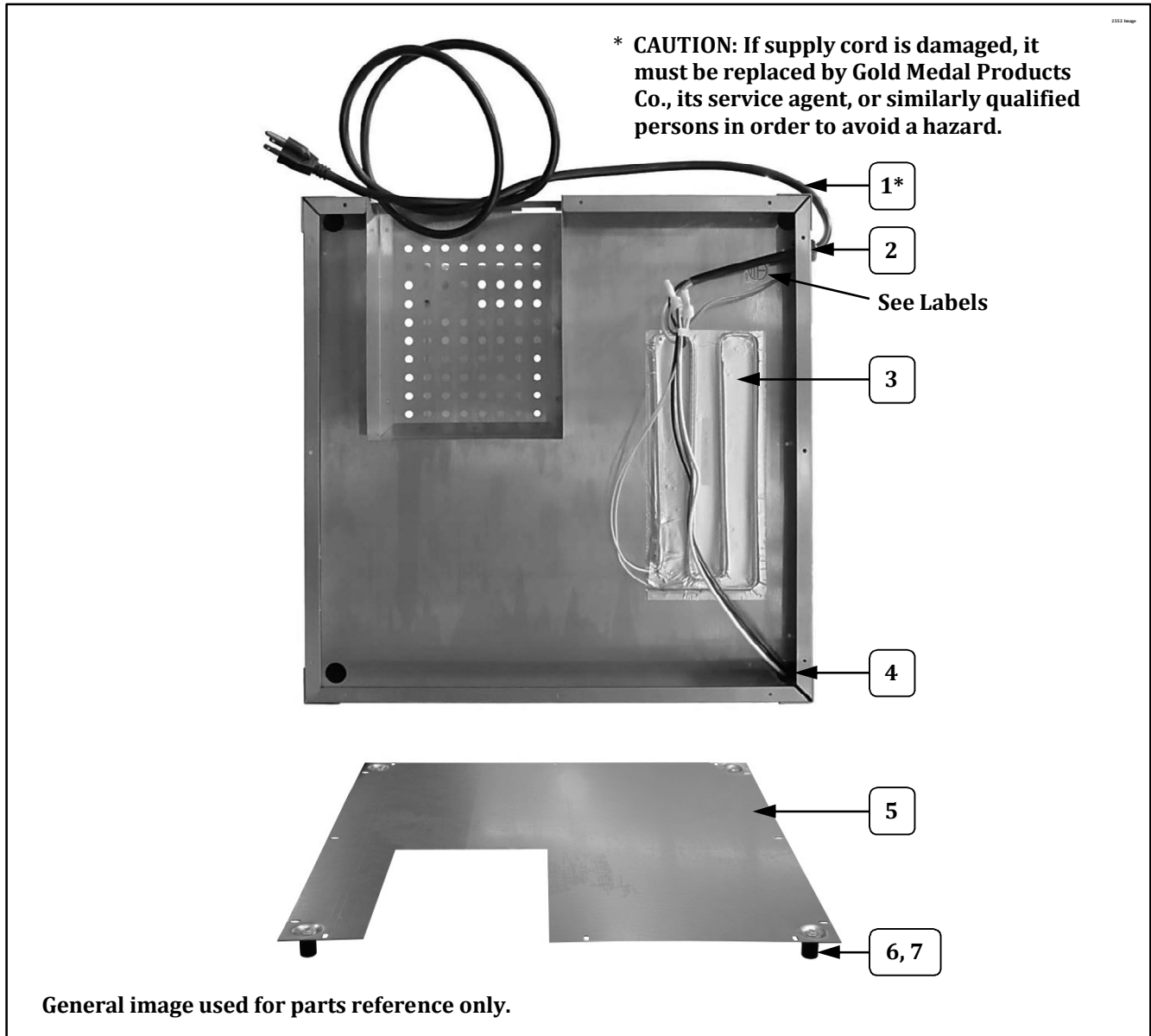


Cabinet Bottom – Corn Pan Element View



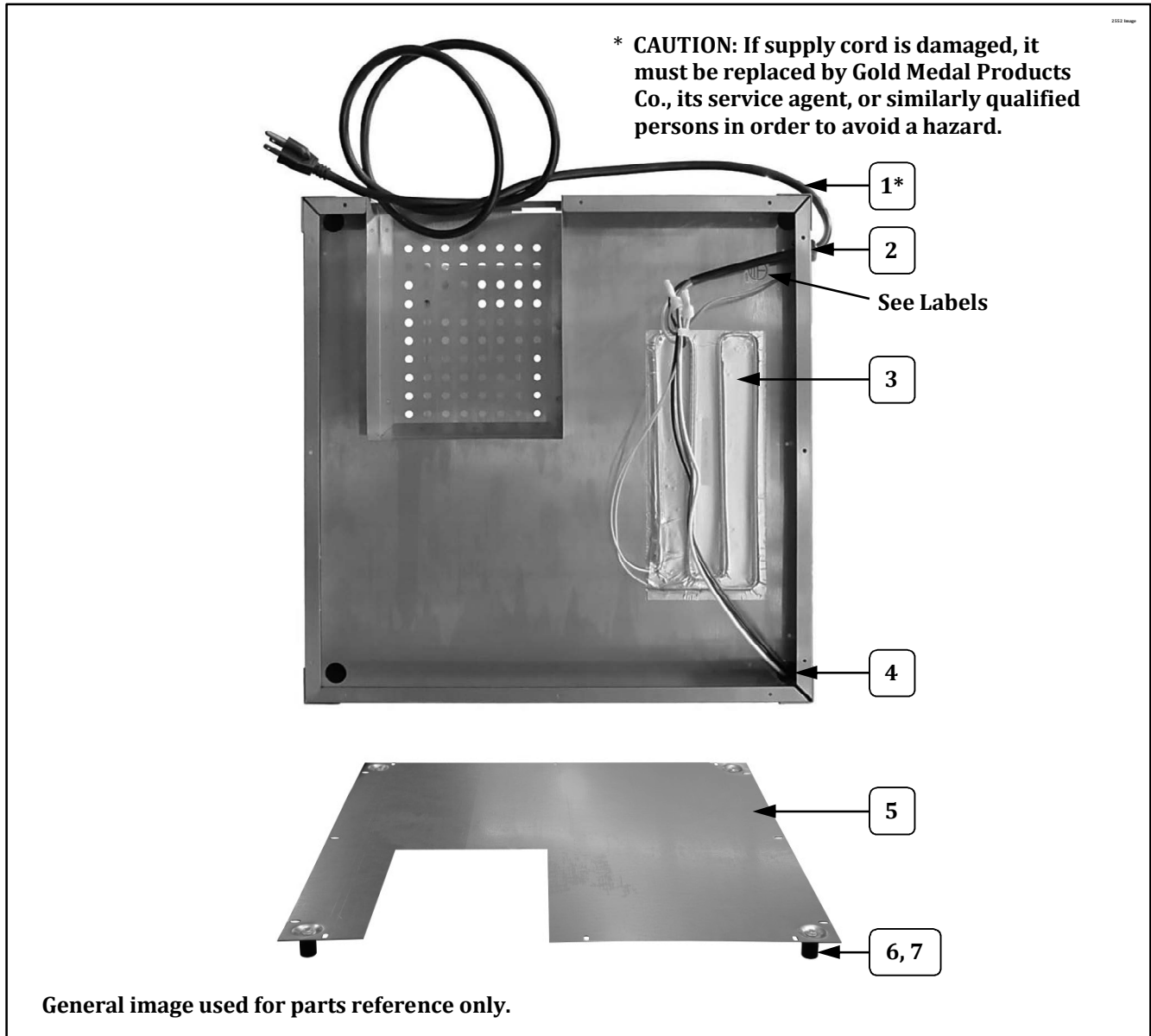
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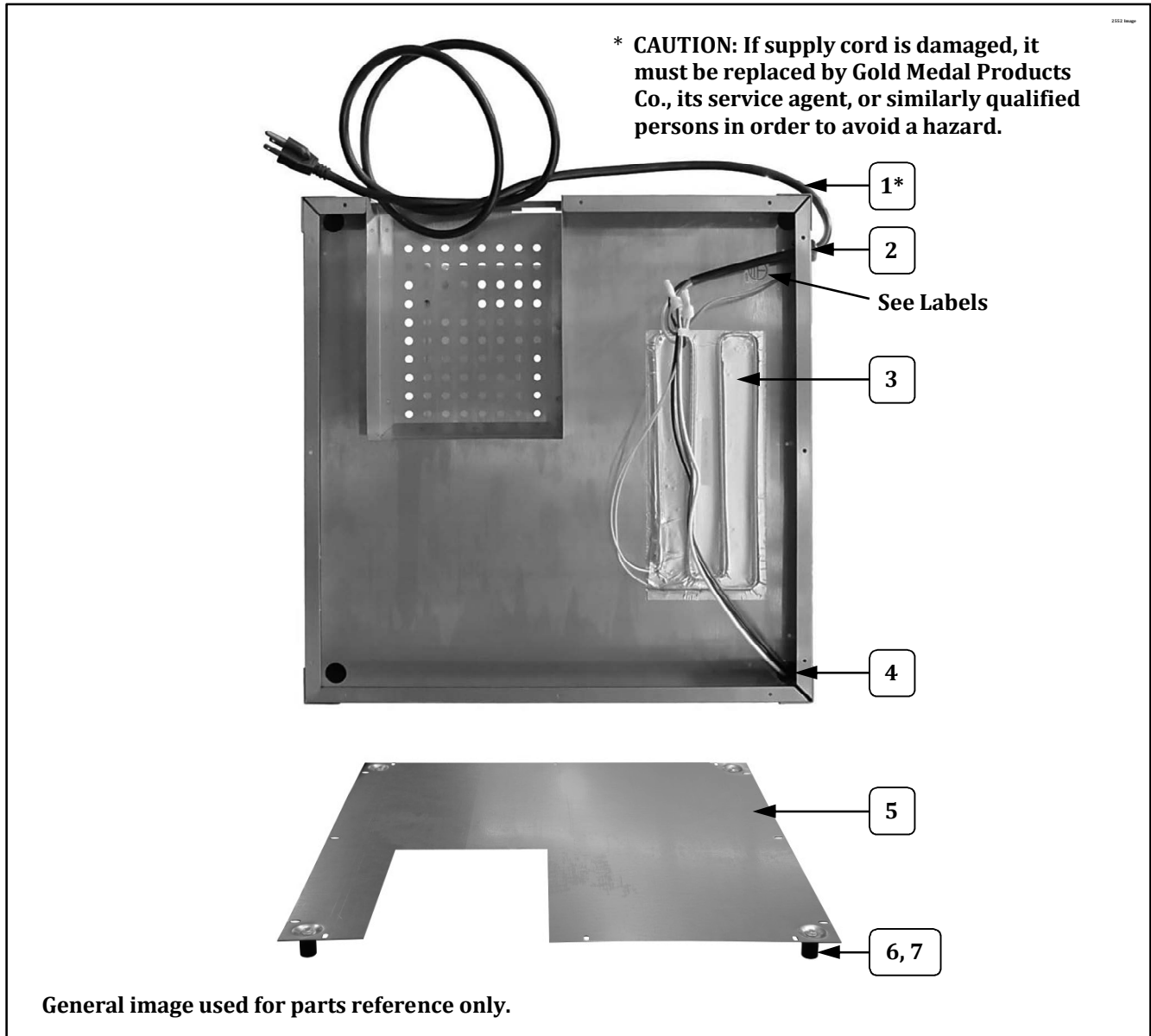
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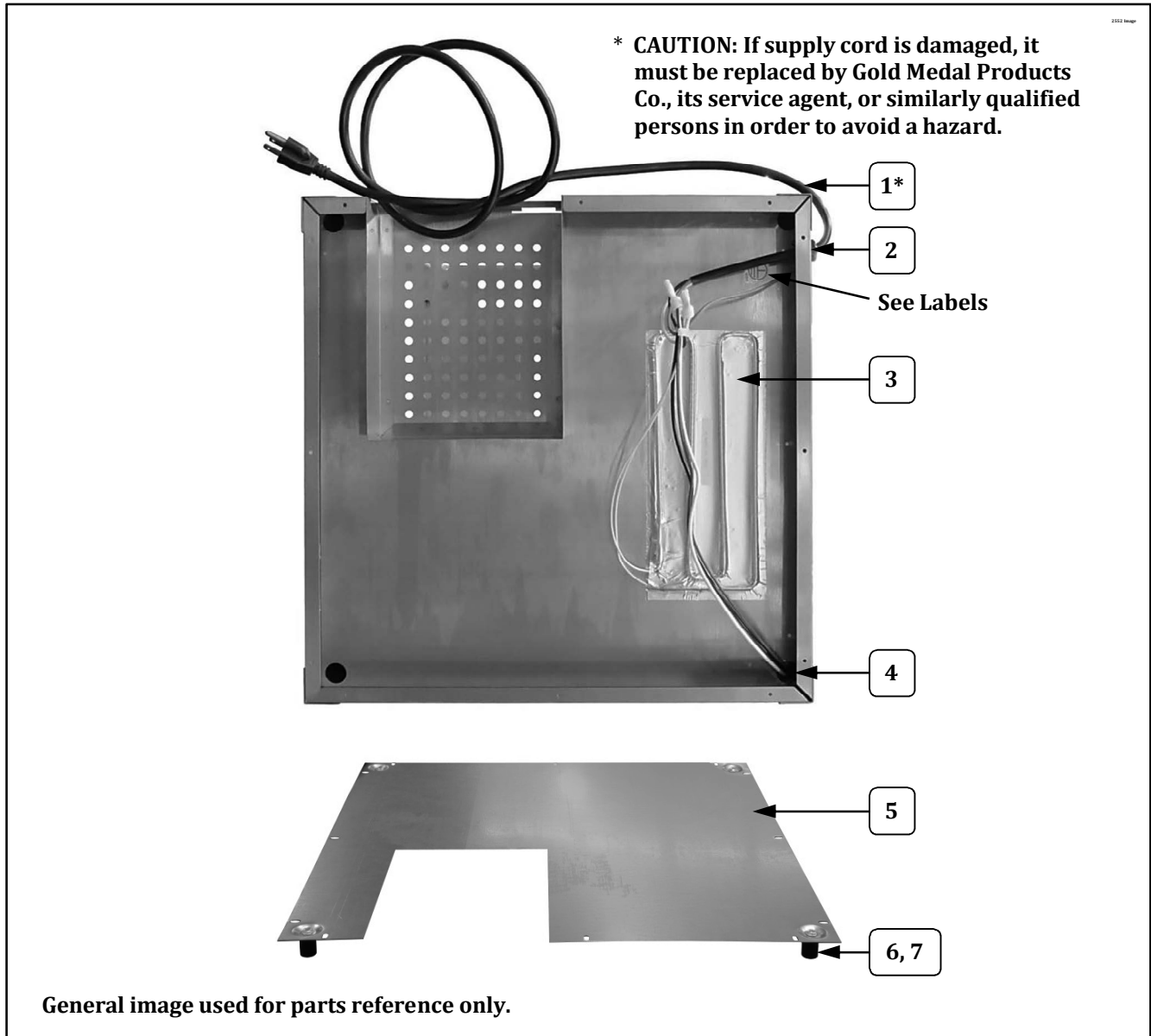
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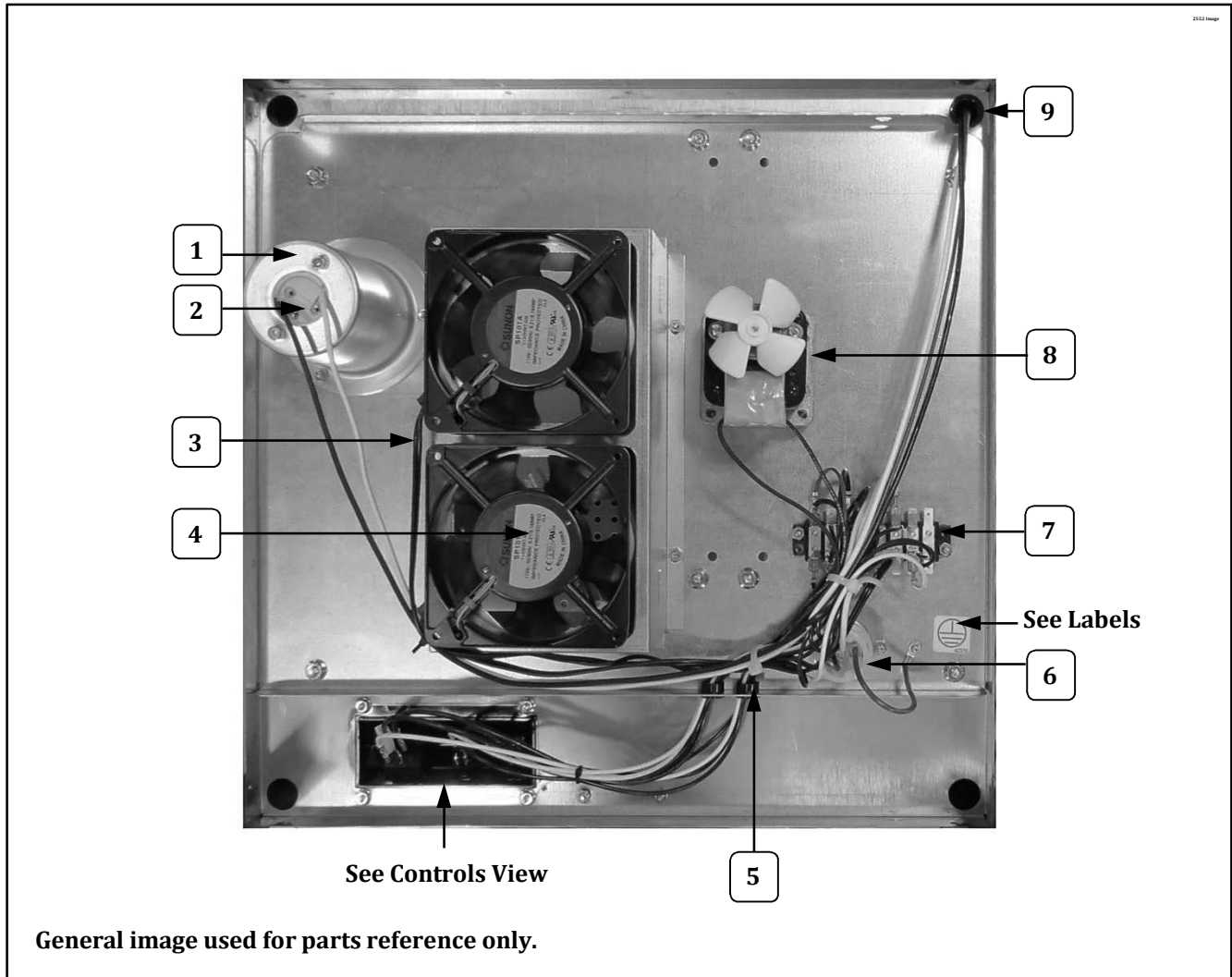
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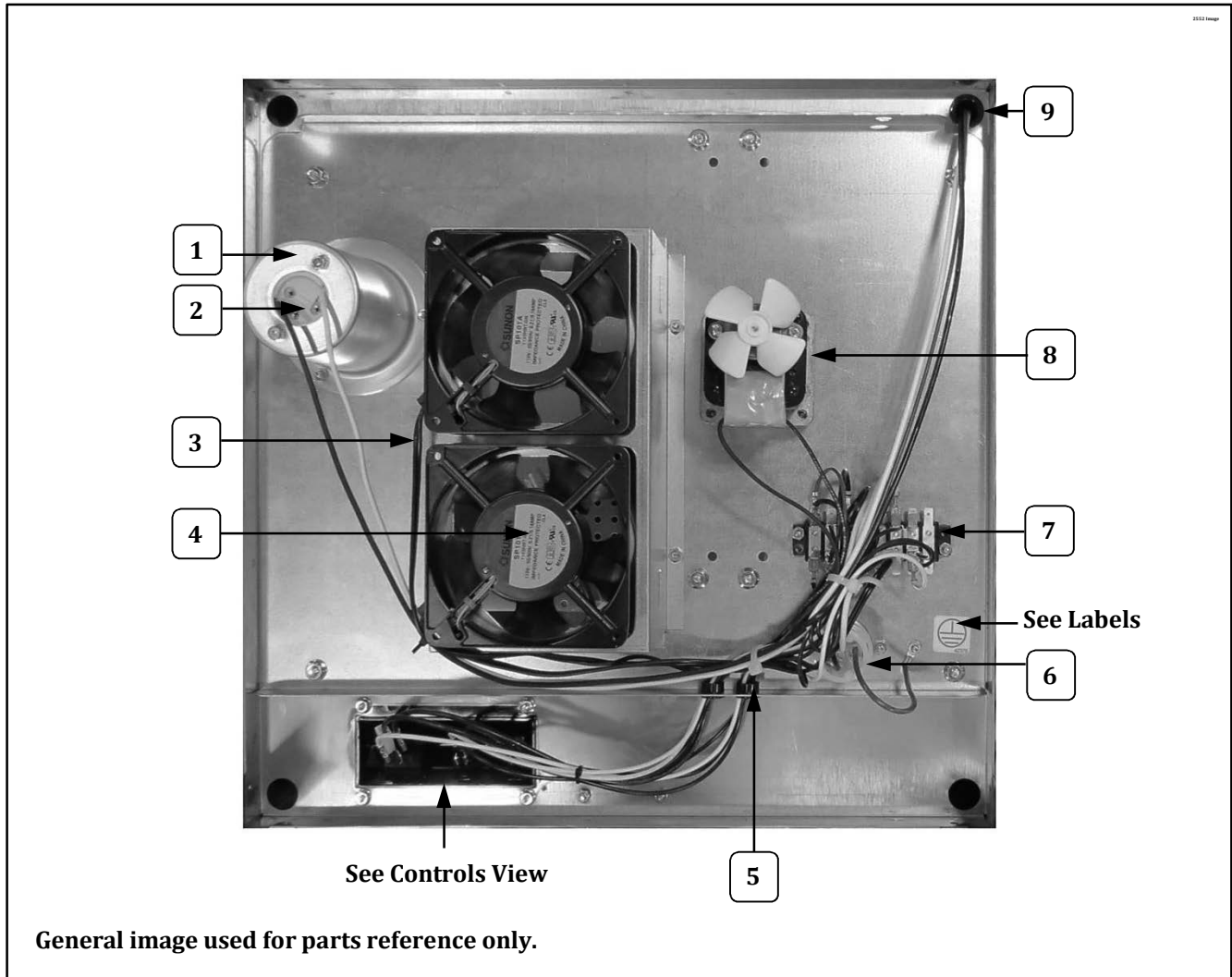
Motor Plate Assembly



Item	Part Description	Part Number	
		2389	2389EX
1	LIGHT SHIELD CONICAL	40589	40589
2	LAMP HOLDER	47047	47047
3	BLOWER PLUG AND CORD	47199	47199
4	EXHAUST BLOWER	48018	
	EXHAUST BLOWER 220V,50CY		48037
5	.875 SNAP BUSHING	45396	45396
6	15 AMP TWIST LOCK KETTLE RECPT	49330	
	KETTLE LEAD-IN RECEPTACLE (reference Kettle Bottom Assy. for kettle plug configuration note)		49330EX
7	TERMINAL BLOCK	47208	47208
8	120 VOLT KETTLE DRIVE MOTOR	47038	
	230 VOLT KETTLE DRIVE MOTOR		47067
9	.625 SNAP BUSHING	47282	47282



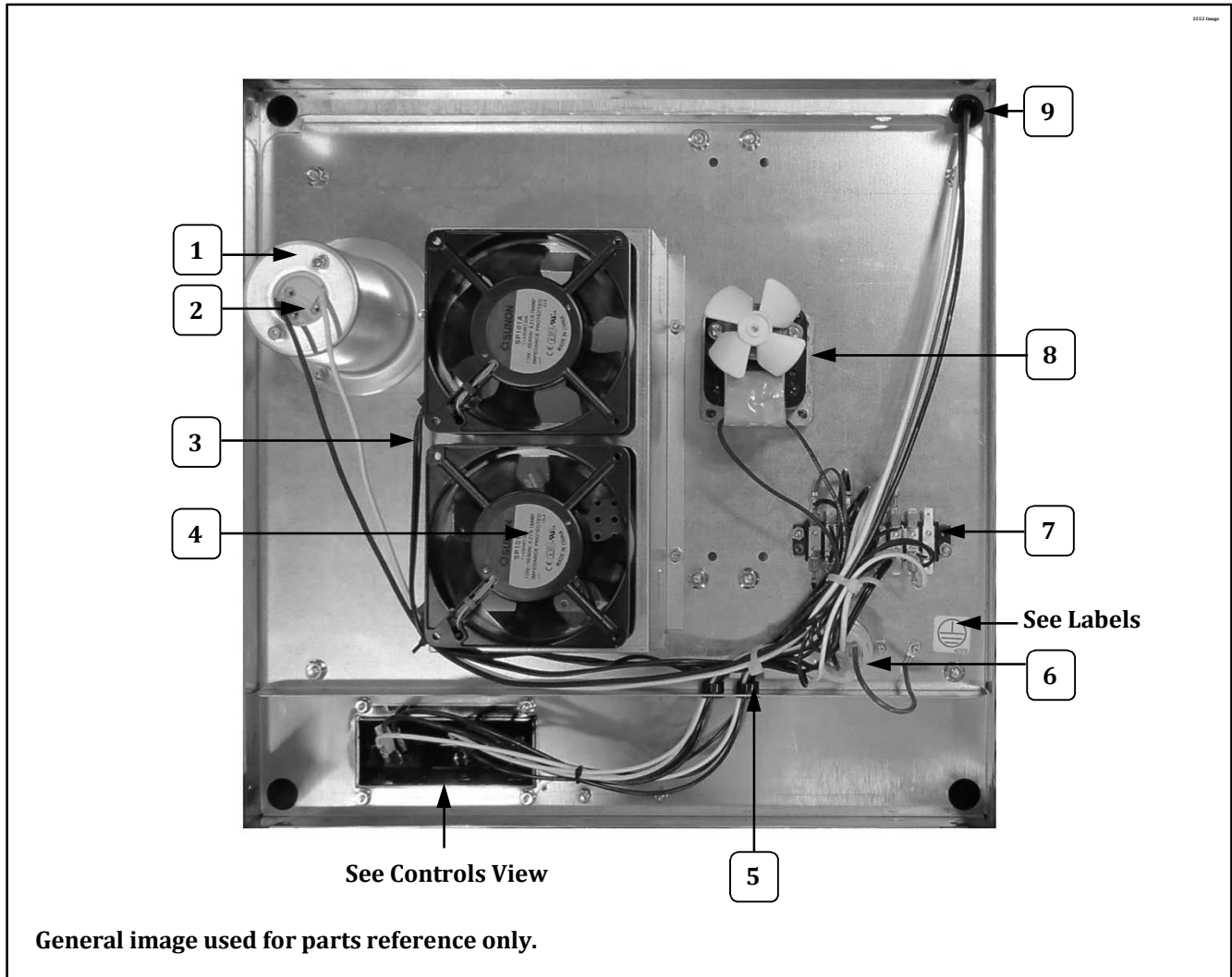
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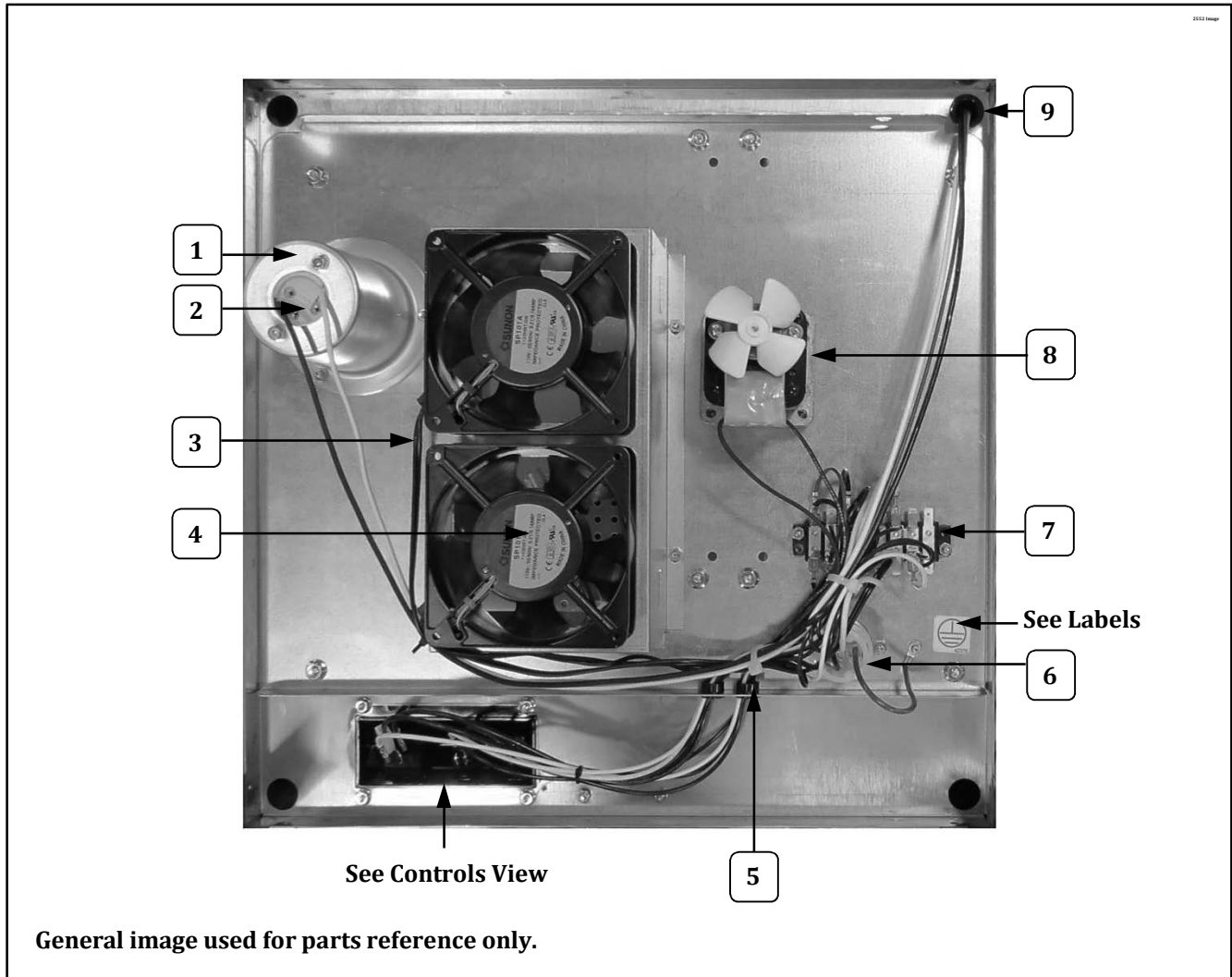
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Motor Plate Assembly

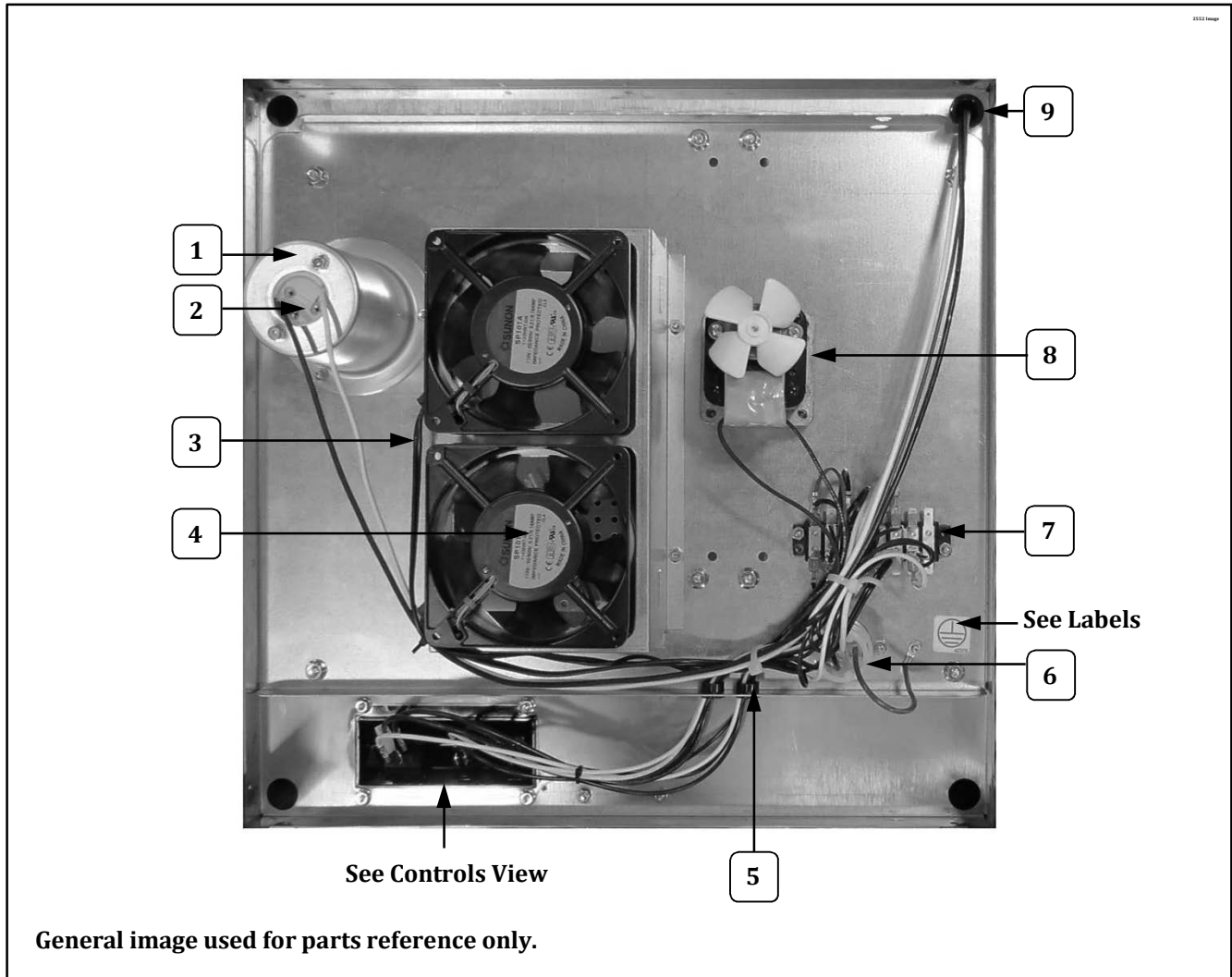


General image used for parts reference only.

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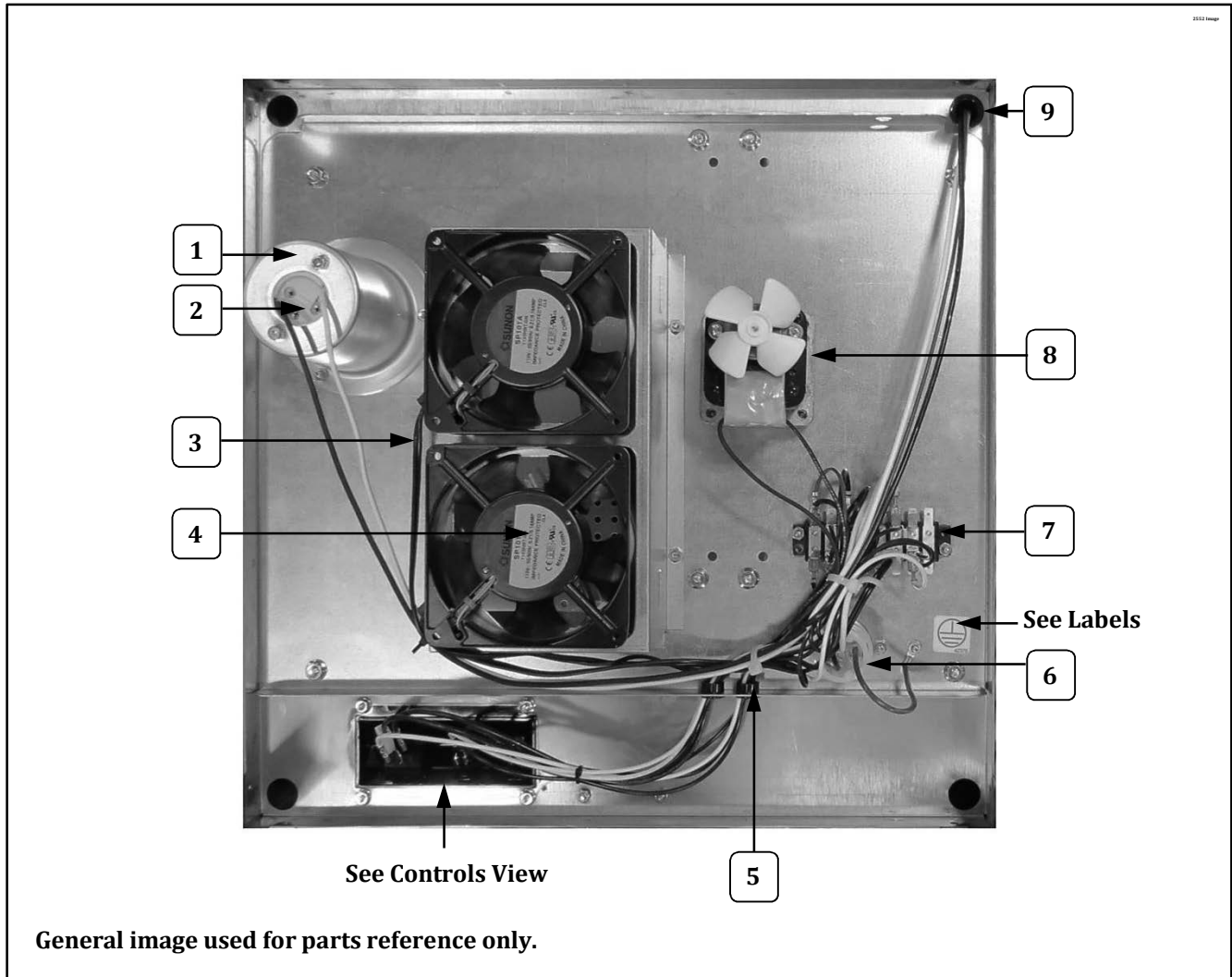
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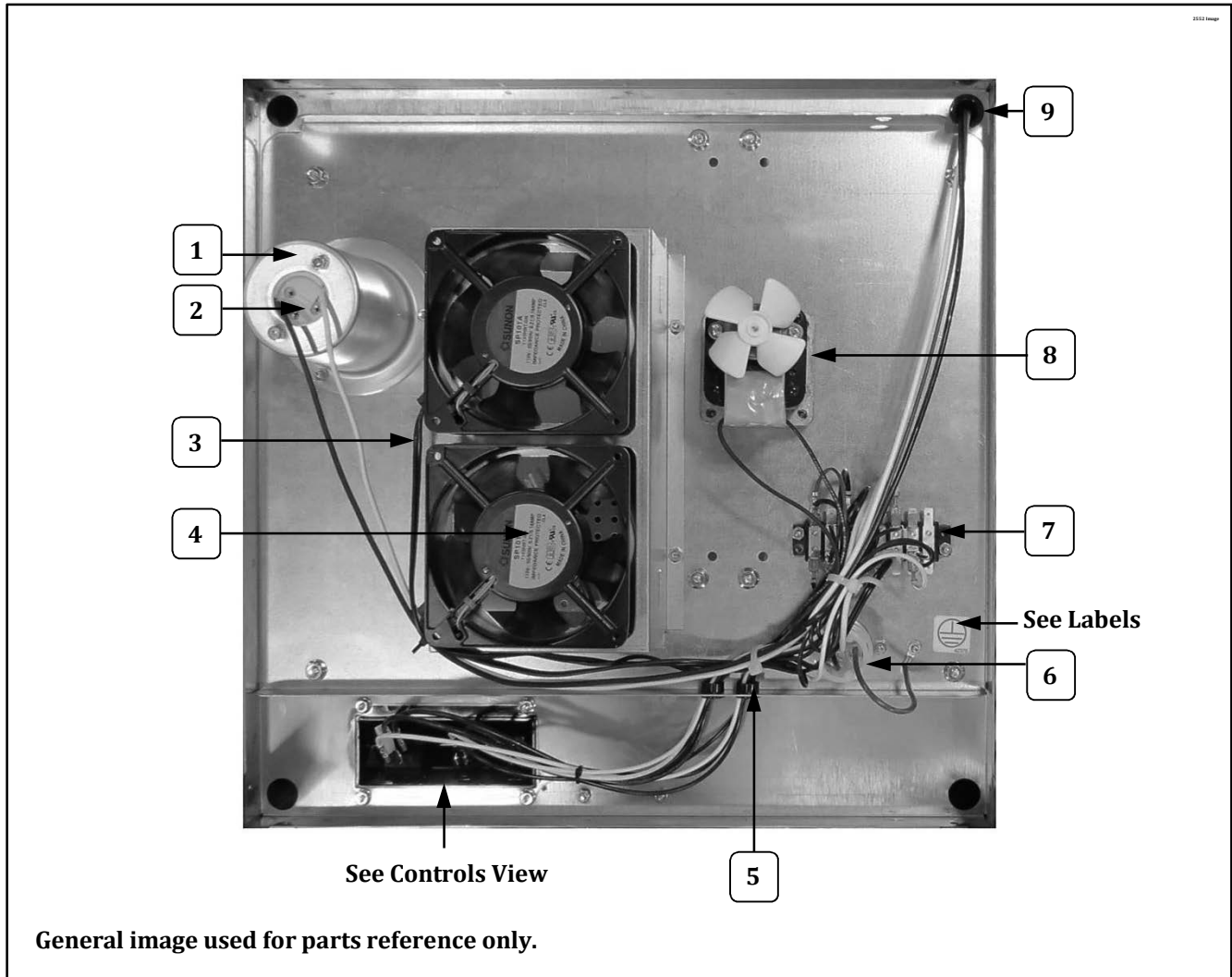


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8	120 VOLT KETTLE DRIVE MOTOR	47038	
	230 VOLT KETTLE DRIVE MOTOR		47067
9	.625 SNAP BUSHING	47282	47282



Motor Plate Assembly

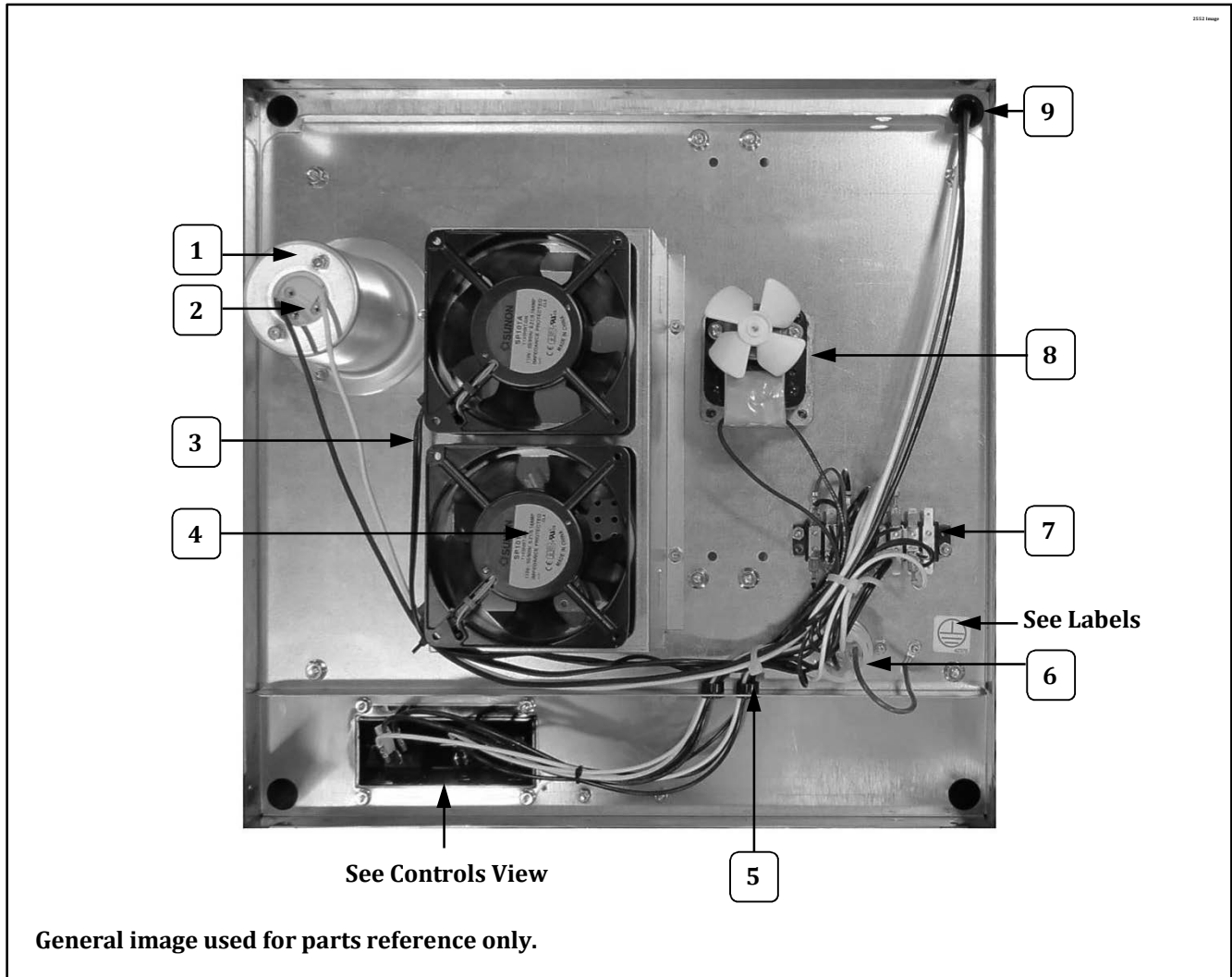


General image used for parts reference only.

Item	Part Description	Part Number	
		2389	2389EX
1	LIGHT SHIELD CONICAL	40589	40589
2	LAMP HOLDER	47047	47047
3	BLOWER PLUG AND CORD	47199	47199
4	EXHAUST BLOWER	48018	
	EXHAUST BLOWER 220V,50CY		48037
5	.875 SNAP BUSHING	45396	45396
6	15 AMP TWIST LOCK KETTLE RECPT	49330	
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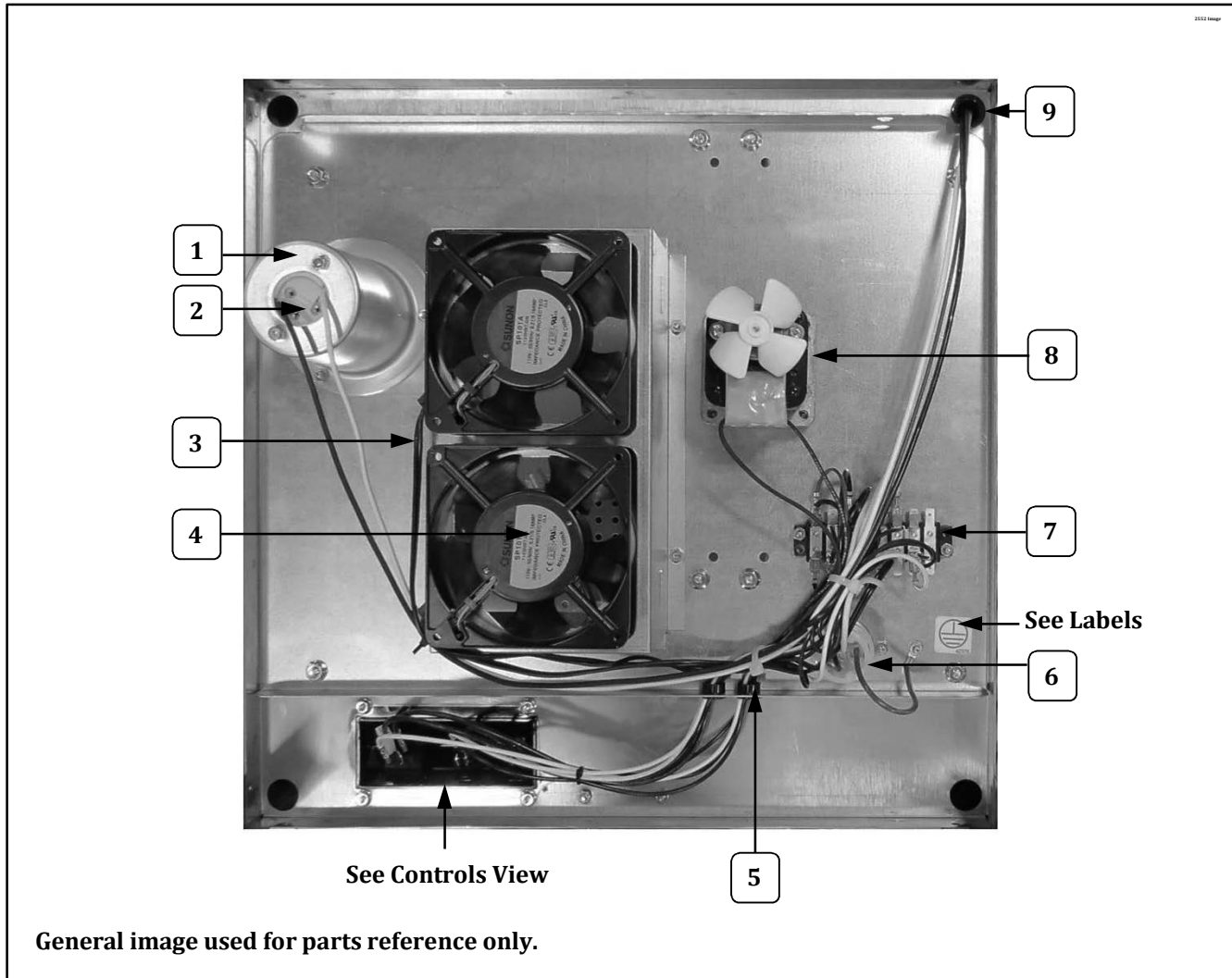
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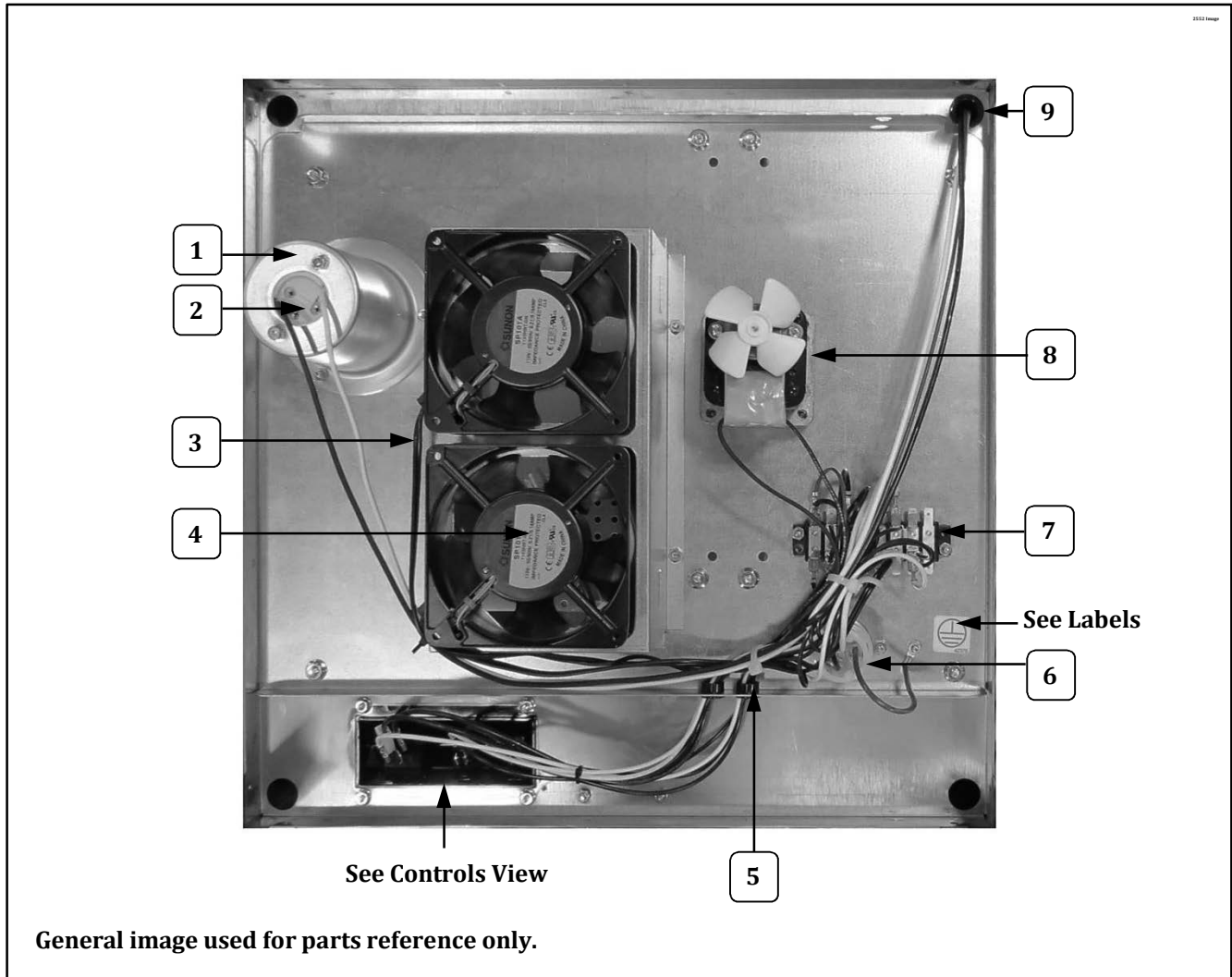


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Motor Plate Assembly

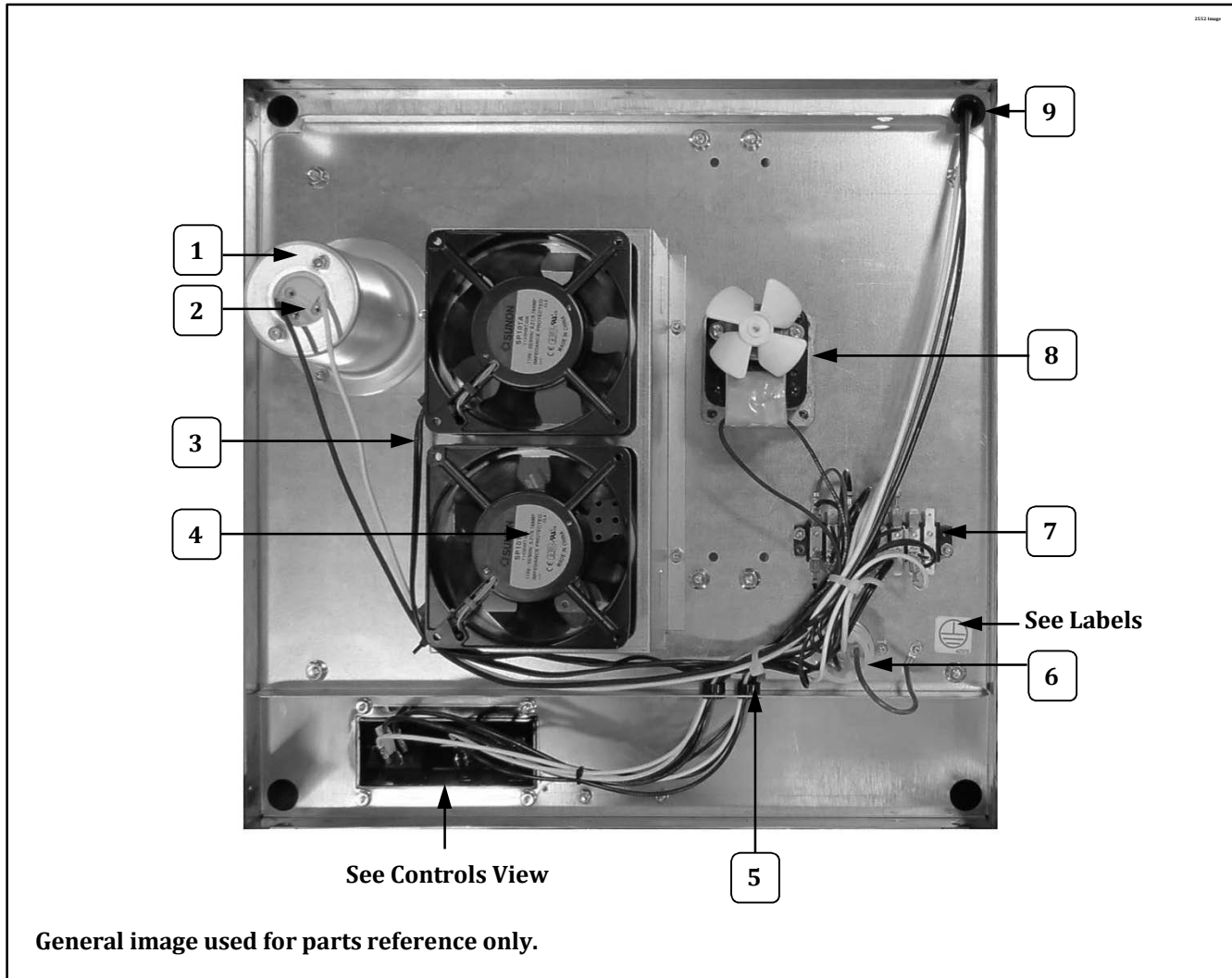


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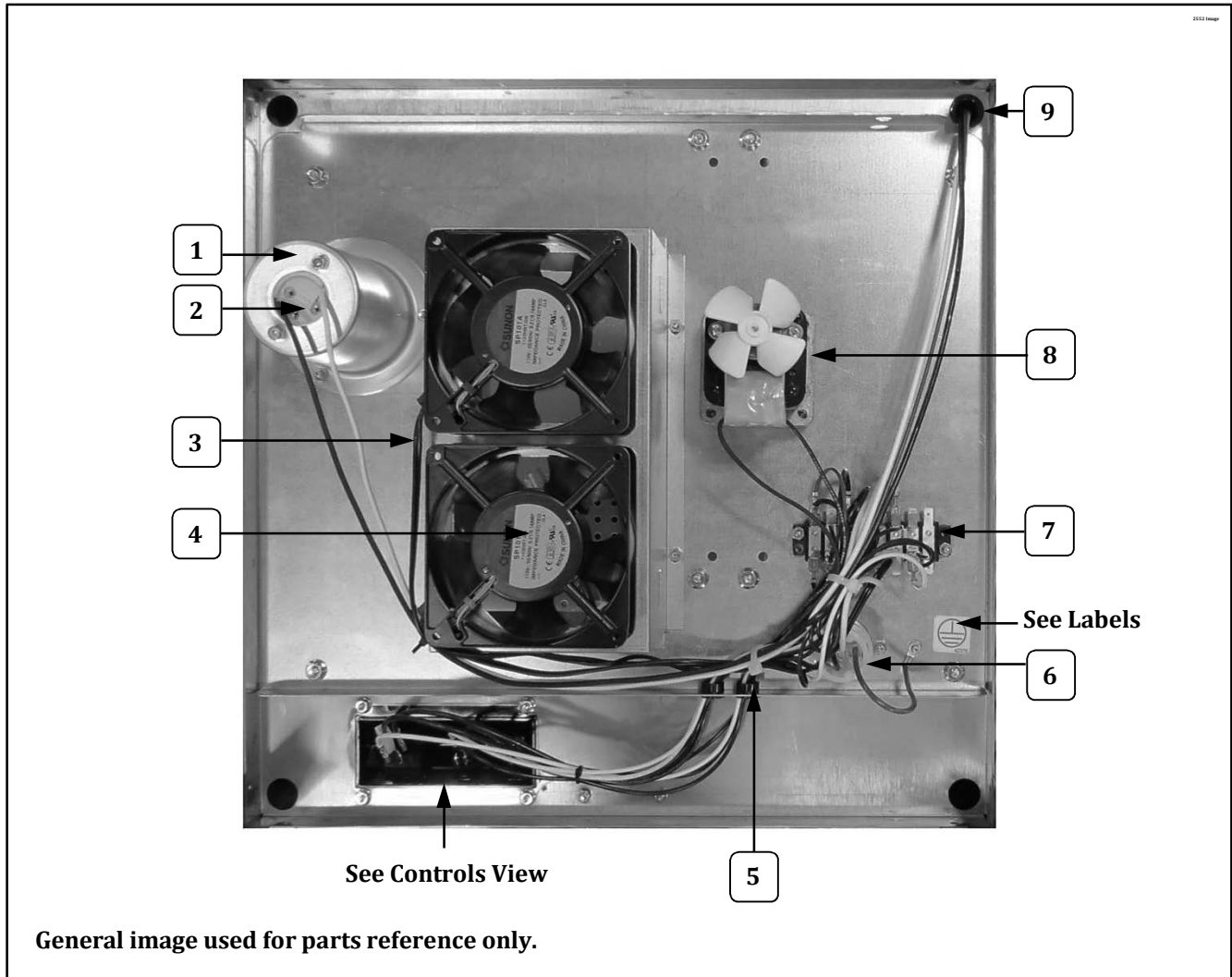
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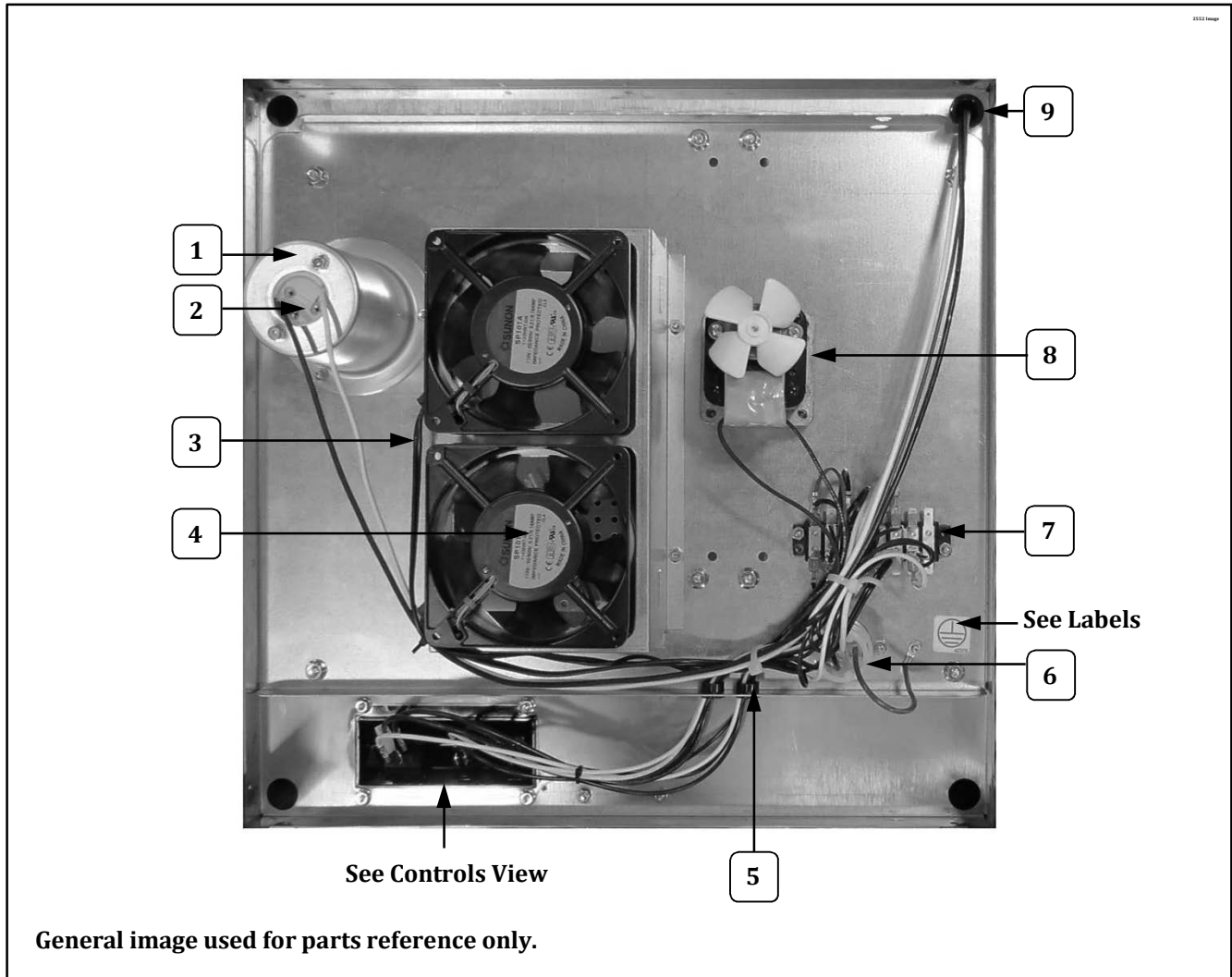


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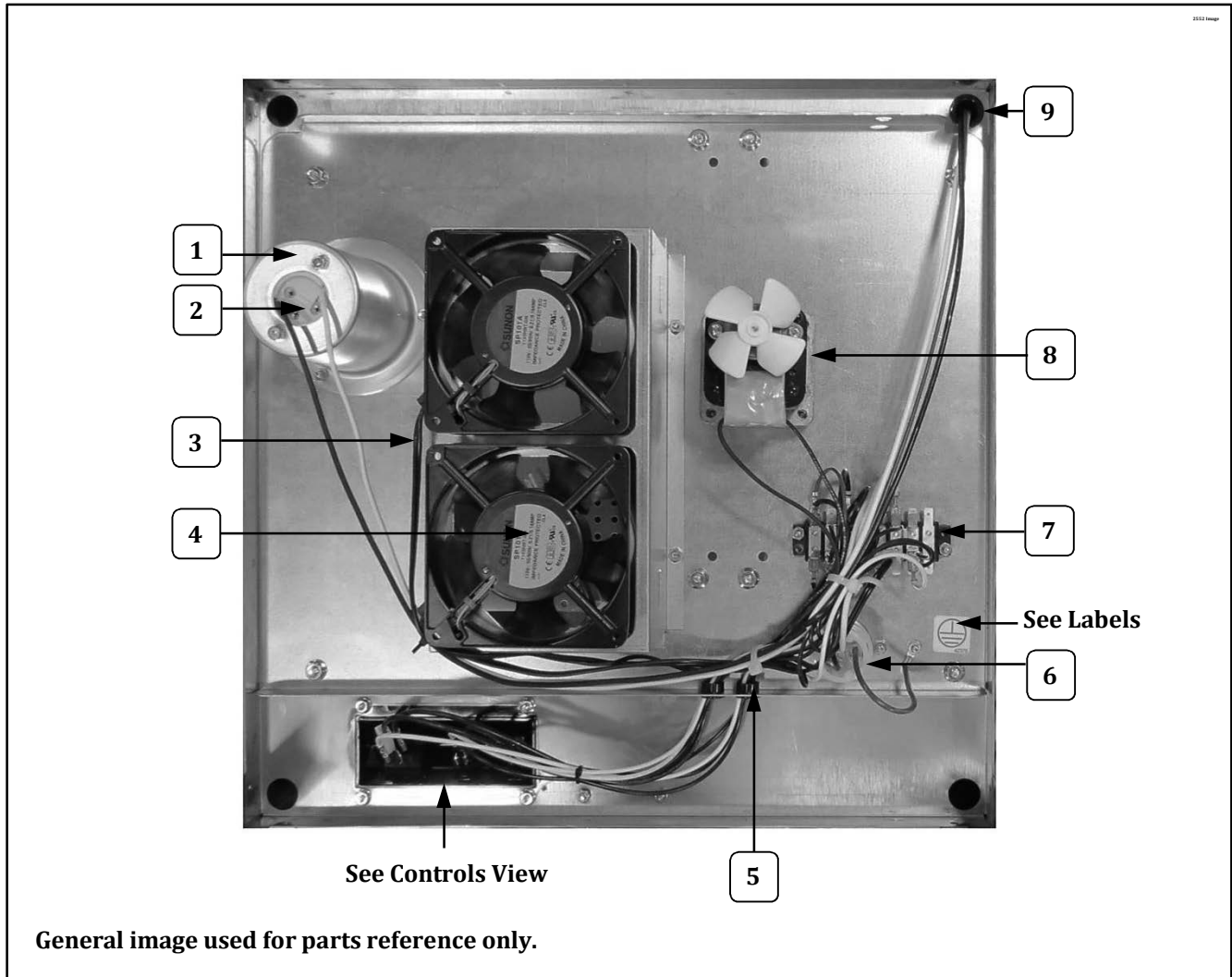
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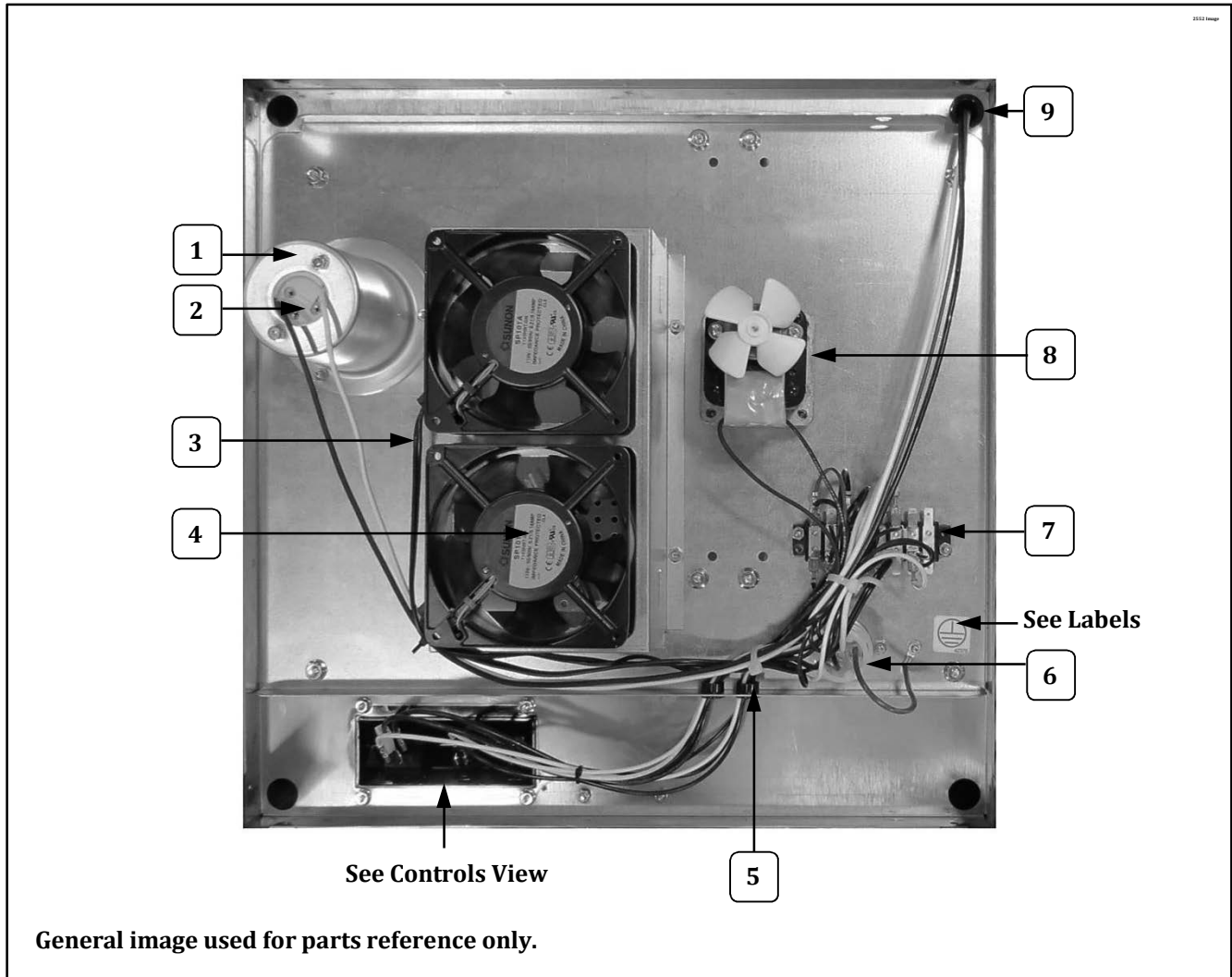


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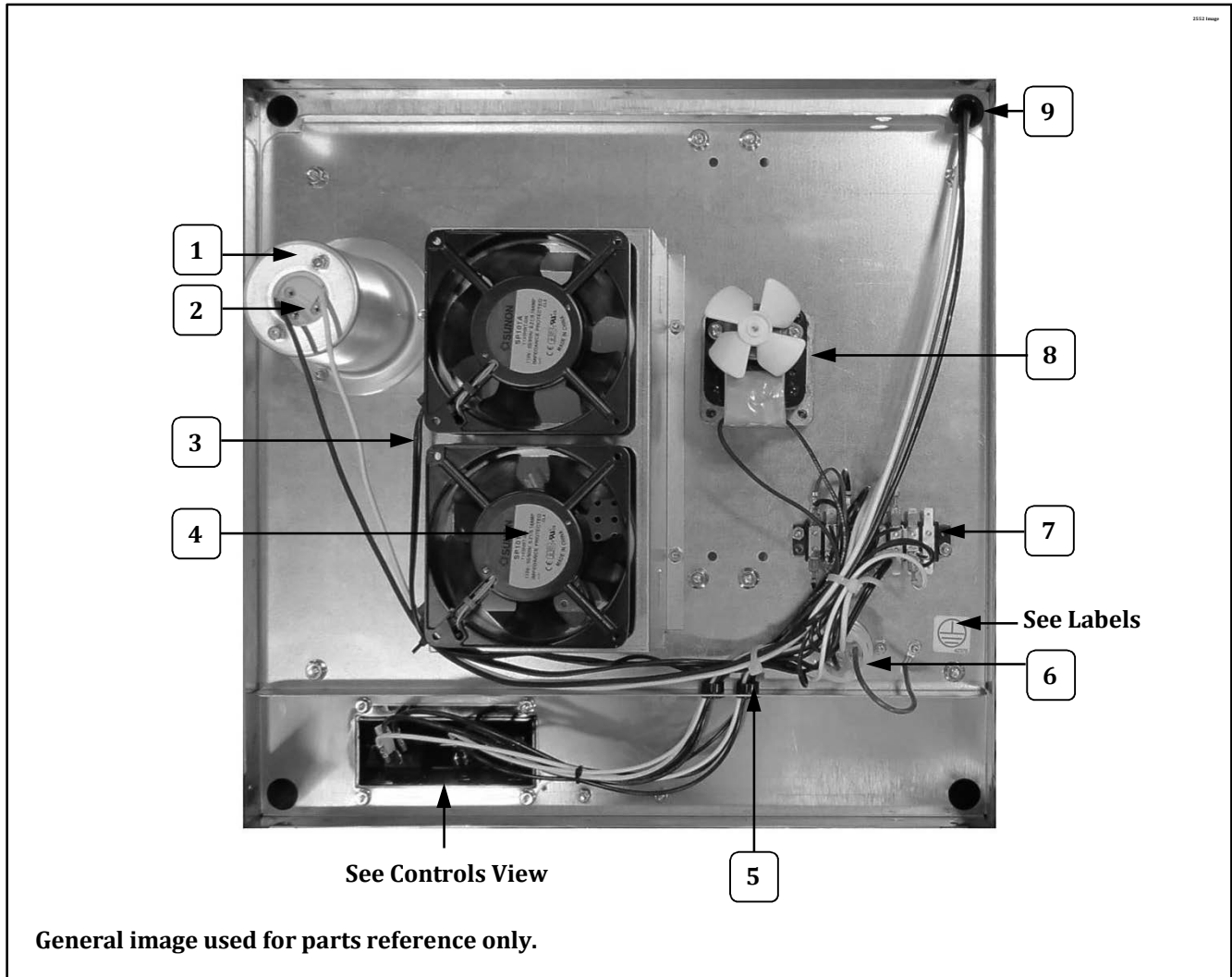


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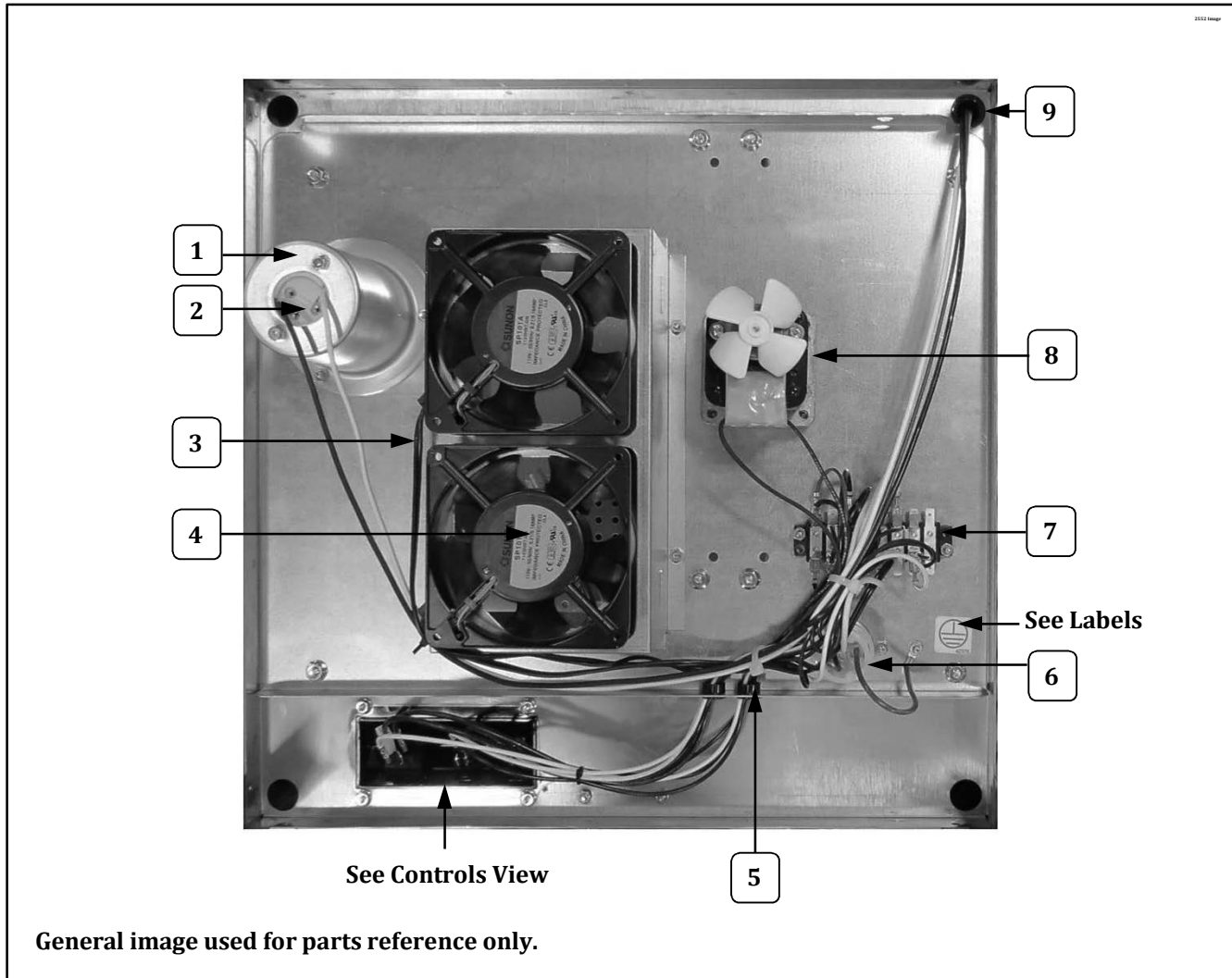
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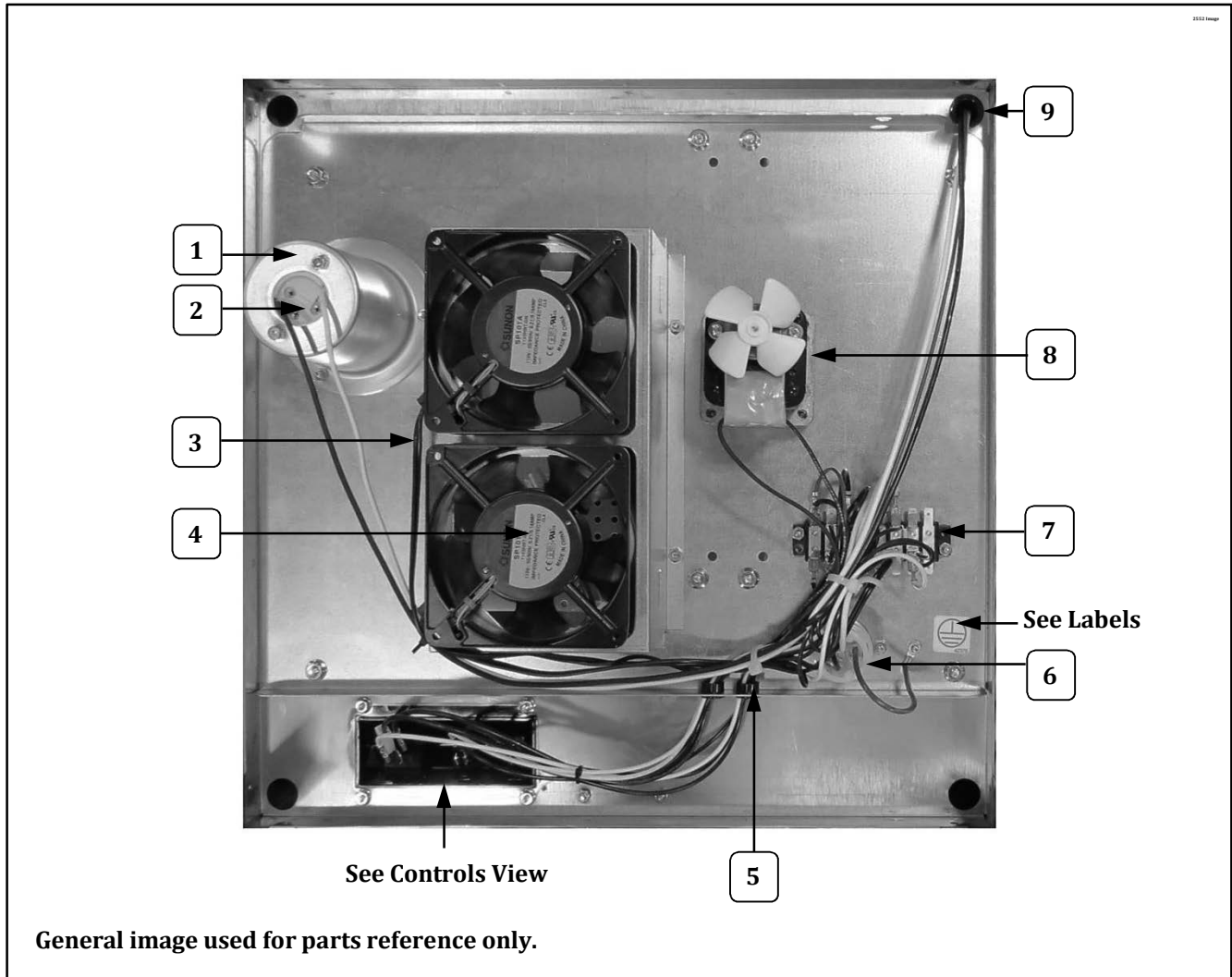


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Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**

4 Steps Steps to Pop the Best Popcorn:
1) Turn all switches "ON"
2) For hot kettle use:
a) Kettle heat about 4 minutes.
3) Add oil and place kettle on unit with FLAMCOIL in it.
4) Dump when popping is about 90% completed.
5) Repeat step 2 and step 3, always pop at least 4 (on hot kettle only).
6) Switch each step off as soon as corn starts popping, notify to next kettle (2).
WARNING: Kettle gets very "HOT" when not popping.

FOR BETTER TASTE:
FOR BETTER TASTIC BUILDING ANIMAL, UP TO 20 MORE SALES!
ALWAYS USE FLAMCOIL (instead of salt)
For a less working sample,
add and taste in kettle:
FLAMCO, GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut apparent power before cleaning.
Jours ne déconnecter que les interrupteurs avant de débrancher la machine.
Disconnector cut apparent power before cleaning.
• **DO NOT** clean this machine with Windex® or other chemical cleaners. It will damage the look and show.
Do clean with Gold Medal WATCHDOG cleaner.
PIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY

WARNING AND CAUTIONS:
WARNING: Do not operate and you have read and understand **SAFE OPERATING INSTRUCTIONS** furnished with this machine. For additional copies of instructions write MANUFACTURER.
WARNING: Ne pas mettre en marche avant d'avoir lu attentivement les **INSTRUCTIONS POUR OPERATEUR**.
WARNING: Et accompagnement cut apparent. Four copies supplémentaires des instructions, écrivez le FABRICANT.
CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.
CAUTION: Déconnecter l'énergie avant de réparer, nettoyer ou remplacer les pièces.
PRECAUTION: Déconnecter la fuente de energía antes de abrir el compartimiento.
PRECAUTION: Déconnecter la fuente de energía antes de abrir el compartimiento.
ACHTUNG: Vor wartung, reingung oder auswecheln von Leistungen Strom abstellen!
ATTENTION: Vor öffnen des Faches Strom abstellen!
ATTENTION: Débrancher le interrupteur de tension avant de commencer le nettoyage.
ATTENTION: Débrancher le interrupteur de tension avant de commencer le nettoyage.
ATTENTION: Disconnect power before servicing any cover.
ATTENTION: Couper le courant avant d'ouvrir tout couvercle.

FOR PARTS OR SERVICE CALL
GOLD MEDAL PRODUCTS CO.
1800-444-4444
GOLD MEDAL PRODUCTS CO. 1870 Hamilton Dr. Cincinnati, Ohio 45201
740-50-9090

4 → **MAIN GROUND LABEL**
42375

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

DANGER
DO NOT CARRY BY THE CORD OR PLUG.
NE PAS DEPENDRE L'APPAREIL EN TRAJANT SUR LE CORDON OU LA FICHE.
KEEP ENTIRE AREA DRY.
PLACER DANS UN ENDROIT ENTIEREMENT SEC.
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.
DANGER DE DECHARGE ELECTRIQUE GRAVE POUVANT CAUSER LA MORT!
DO NOT REMOVE TAG.
NE PAS ENLEVER L'ETIQUETTE.

DANGER
INSERT PLUG FULLY TWIST TO LOCK

TOUJOURS ENFONCER LA FICHE COMPLETEMENT. TOURNER POUR VERROUILLER.

Kettle Lead In Label

6 → **WARNING LABEL CORD**
68720

DANGER
ONLY USE PROPERLY GROUNDED RECEPTACLE
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.
UNIQUEMENT UTILISE TOMACORRENTES RESIDUAMENTE CONECTADOS PUEDE RESULTAR EN SEVERA DESGARRA ELECTRICA O MUERTE.
DO NOT REMOVE TAG.
NE PAS QUITE LA FICHIERA.

DANGER
ONLY USE PROPERLY GROUNDED RECEPTACLE
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.
UNIQUEMENT UTILISE TOMACORRENTES RESIDUAMENTE CONECTADOS PUEDE RESULTAR EN SEVERA DESGARRA ELECTRICA O MUERTE.
DO NOT REMOVE TAG.
NE PAS QUITE LA FICHIERA.

7 → **TAG, POWER CORD**
76135

WARNING
ELECTRICAL GROUNDING INSTRUCTIONS
THIS APPLIANCE IS EQUIPPED WITH A THREE PRONG (GROUNDING) PLUG FOR YOUR PROTECTION AGAINST SHOCK HAZARD AND SHOULD BE PLUGGED DIRECTLY INTO A PROPERLY GROUNDED THREE PRONG RECEPTACLE DO NOT CUT OR REMOVE THE GROUNDING PRONG FROM THIS PLUG.
AVERTISSEMENT
INSTRUCTIONS DE MISE A LA TERRE
CET APPAREIL COMPORTE UNE FICHE A TROIS BROCHES AVEC MISE A LA TERRE VOUS POUR PROTEGER CONTRE LES CHOC ELECTRIQUES CETTE FICHE DOIT ETRE RACCORDE DIRECTEMENT A UNE PRISE A TROIS PENTES
NE PAS COUPER NI RETENIR LA BROCHE DE TERRE DE LA FICHE

Item	Part Description	Part Number	
		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
3	UNIVERSAL POPPER DECAL	41019	41019
4	MAIN GROUND LABEL	42375	42375
5	CONDUIT WARNING LABEL	82840	82840
6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	

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gmpopcorn.com



Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**

4 Steps Steps to Pop the Best Popcorn:
1) Turn all switches "ON"
2) For first batch only
3) Kettle heat about 4 minutes.
4) Add oil and heat for 20 min with FLANCOOL in it.
5) Dump when popping is about 90% completed.
6) Repeat step 3 and step 4 always pop at least 2 (or less) batches only.
7) Switch each time you pop.
8) Turn the kettle heat Switch OFF as soon as corn starts popping (notify to raise kettle lid)
WARNING: Kettle reaches "OFF" when not popping

FOR BETTER TASTE:
FOR BETTER TASTIC BUILDING ANIMALS:
UP TO 2% MORE SALT!
ALWAYS USE FLANCOOL (instead of salt)
For a less working sample,
add and taste in kettle:
FLANCOOL, GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut apparent power (outletage)
Zurück aus dem stecker alle der stecker:
bevor sie die maschine reinigen.
Déconnecter avec contact avant de nettoyer.
• **DO NOT** clean this machine with Windex® or other chemical cleaners. Wash through the front and steam.
Do clean with Gold Medal WATCHDOG cleaner
FIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
• **WARNING:** Do not operate and you have read and understand **SAFE OPERATING INSTRUCTIONS** furnished with this machine. For additional copies of instructions write MANUFACTURER.
• **ATTENTION:** Ne pas mettre en marche avant d'avoir lu les **INSTRUCTIONS POUR OPERATEUR**.
• **PRECAUCION:** No acompañar con aparato. Four copies correspondientes de las instrucciones, escribir a: FABRICANT.
CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.
CAUTION: Disconnect power supply before opening the compartment.
PRECAUCION: Desconectar la fuente de energía antes de abrir el compartimiento.
PRECAUCION: Desconectar la fuente de energía antes de abrir el compartimiento.
ACHTUNG: Vor wartung, reinigung oder auswechseln von teileteilen Strom abstellen!
ATTENTION: Vor öffnen des faches Strom abstellen!
ATTENTION: Desconectar la fuente de energía antes de abrir el compartimiento.
ATTENTION: Desconectar la fuente de energía antes de abrir el compartimiento.
ATTENTION: Disconnect power before removing any cover.
ATTENTION: Couper le courant avant d'ouvrir tout couvercle.

FOR PARTS OR SERVICE CALL:
GOLD MEDAL PRODUCTS CO.
1800-444-6666
Cincinnati, Ohio 45201
7410-00-000

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

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		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
3	UNIVERSAL POPPER DECAL	41019	41019
4	MAIN GROUND LABEL	42375	42375
5	CONDUIT WARNING LABEL	82840	82840
6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	



Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

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6) Repeat step 2 and step 4 always pop at least 4 min (not less than 4 min)
7) Switch each time you pop.
8) Switch each time you pop off as soon as corn starts popping (notify to raise kettle lid)
WARNING: Kettle reaches "OFF" when not popping

FOR BETTER TASTE:
FOR BETTER TASTIC BUILDING ANIMALS:
UP TO 2% MORE SALT!
ALWAYS USE FLANCOOL (instead of salt)
For a less salty sample, use and taste in water:
FLANCOOL, GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut approval must be complete.
Zurück aus dem stecker alle der beschreibung.
before de de machine manager.
Descorrete antes de limpiar o limpiar.
• **DO NOT** clean this machine with Windex® or other chemical cleaners. It will damage the look and show.
Do clean with Gold Medal WATCHDOG cleaner
PIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
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ACHTUNG: Vor wartung, reingung oder auswechseln von Leistungen Strom abstellen!
ACHTUNG: Vor öffnen des faches Strom abstellen!
ATTENTION: Débrancher le branchement d'énergie avant de commencer la réparation.
ATTENTION: Débrancher le branchement d'énergie avant de commencer la réparation.
• **WARNING:** Disconnect power before removing any cover.
• **WARNING:** Couper le courant avant d'ouvrir tout couvercle.

FOR PARTS OR SERVICE CALL:
GOLD MEDAL PRODUCTS CO.
SOLUTIONS PRODUCTS CO.
1-800-444-6666
GOLD MEDAL PRODUCTS CO. 12700 Hamilton Dr. Cincinnati, Ohio 45241
7440-00-000

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

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Safety Labels

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50 WATT
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MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
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6) Repeat step 2 and step 4 always pop at least 4 min (not less than 4 min)
7) Switch each time you pop.
8) Switch each time you pop off as soon as corn starts popping (notify to raise kettle lid)
WARNING: Kettle reaches "OFF" when not popping

FOR BETTER TASTE:
FOR BETTER TASTING BUILDING AROMA, UP TO 2% MORE SALT.
ALWAYS USE FLAMCOIL (instead of salt)
For a less salty popcorn,
add and taste in small:
FLAMCOIL GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut apparent power (outletage)
Zurück aus dem stecker alle der stecker:
avant de débrancher machine
Disconectar antes de limpiar o limpiar
• **DO NOT** clean this machine with Windex® or other chemical cleaners. Wash through the front and steam.
Do clean with Gold Medal WATCHDOG cleaner
PIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
Read the manual and you have read and understand **SAFE OPERATING INSTRUCTIONS** furnished with this machine. For additional copies of instructions write MANUFACTURER
NE PAS TOUILLER: Ne pas mettre en marche avant d'avoir lu attentivement les **INSTRUCTIONS POUR OPERATEUR**
NE PAS TOUILLER: Ne pas mettre en marche avant d'avoir lu attentivement les **INSTRUCTIONS POUR OPERATEUR**
Four cases: accompagnées des instructions, en français et en anglais
FABRICANT: GOLD MEDAL PRODUCTS
CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.
ATTENTION: Déconnecter l'énergie avant de servir, nettoyer ou remplacer les pièces.
PRECAUCION: Desconectar la fuente de energía antes de servir, limpiar o cambiar las piezas.
PRECAUCION: Desconectar la fuente de energía antes de servir, limpiar o cambiar las piezas.
ACHTUNG: Vor wartung, reinigung oder auswechseln von **Leuchten** Strom abstellen!
ATTENTION: Vor öffnen des kessels strom abstellen!
ATTENTION: Débrancher le 6 électrique avant d'ouvrir le couvercle.
ATTENTION: Débrancher le 6 électrique avant d'ouvrir le couvercle.
ATTENTION: Couper le courant avant d'ouvrir tout couvercle.

FOR PARTS OR SERVICE CALL:
GOLD MEDAL PRODUCTS CO.
SOLUSHEAN PRODUCTS CO.
1-800-444-6666
GOLD MEDAL PRODUCTS CO. 12700 Hamilton Dr. Cincinnati, Ohio 45241
740-30-0000

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

Item	Part Description	Part Number	
		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
3	UNIVERSAL POPPER DECAL	41019	41019
4	MAIN GROUND LABEL	42375	42375
5	CONDUIT WARNING LABEL	82840	82840
6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	



Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**

4 Steps Steps to Pop the Best Popcorn:
1) Turn all switches "ON"
2) For first batch only
3) Kettle heat about 4 minutes.
4) Add oil and heat for 20 min with FLANCOOL in it.
5) Dump when popping is about 90% completed.
6) Repeat steps 2 and 3 until it always pops at least 4 (on test batch only)
7) Turn the kettle heat Switch OFF as soon as corn starts popping (notify to raise kettle lid)
WARNING: Kettle kettle switch "OFF" when not popping

FOR BETTER TASTE:
FOR BETTER TASTIC BUILDING ANIMAL
UP TO 25 MORE SALTY!
ALWAYS USE FLANCOOL (instead of salt)
For a less salty sample,
add and taste in small:
FLANCOOL GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut approval must be plugged
Zurück an den stecker alle der instructions
bevor sie die maschine reinigen
Disconnector muss vollständig in die stecker
• **DO NOT** clean this machine with Windex® or other chemical cleaners. It will damage the look and steam.
Do clean with Gold Medal WATCHDOG cleaner
PIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
• **WARNING:** Do not operate and you have read and understand **SAFE OPERATING INSTRUCTIONS** furnished with this machine. For additional copies of instructions write MANUFACTURER
• **WARNING:** Ne pas mettre en marche avant d'avoir lu attentivement les **INSTRUCTIONS POUR OPERATEUR**
• **WARNING:** Et accompagnement cut approval. Four copies supplémentaires des instructions, écrivez le FABRICANT
• **CAUTION:** Disconnect power supply before servicing, cleaning or replacing parts.
• **CAUTION:** Disconnect power supply before opening the compartment.
• **PRECAUTION:** Déconnecter la source de énergie antes de abrir el compartimento.
• **PRECAUTION:** Déconnecter la source de énergie antes de abrir el compartimento.
• **ACHTUNG:** Vor wartung, reinigung oder auswechseln von teile müssen strom abstellen!
• **ACHTUNG:** Vor öffnen dieses faches strom abstellen!
• **ATTENTION:** Déconnecter le branchement d'énergie avant de commencer le service.
• **ATTENTION:** Déconnecter le fil électrique avant d'ouvrir le compartiment.
• **ATTENTION:** Disconnect power before servicing any cover
• **ATTENTION:** Couper le courant avant d'ouvrir tout couvercle

FOR PARTS OR SERVICE CALL
GOLD MEDAL PRODUCTS CO.
1800-444-6666
GOLD MEDAL PRODUCTS CO. 1870 Hamilton Dr. Cincinnati, Ohio 45201
740-50-0000

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

Item	Part Description	Part Number	
		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
3	UNIVERSAL POPPER DECAL	41019	41019
4	MAIN GROUND LABEL	42375	42375
5	CONDUIT WARNING LABEL	82840	82840
6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	

Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**
41019

2 → **BULB REPLACEMENT MUST BE WITH CORRECT WATTAGE BULB W/ TUFF-SKIN COATING**
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

Kettle Lead In Label

Power Cord Labels

Item	Part Description	Part Number	
		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
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6	WARNING LABEL CORD	68720	68720
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Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**

4 Steps Steps to Pop the Best Popcorn:
1) Turn all switches "ON"
2) For hot kettle use:
a) Kettle heat about 4 minutes.
b) Add oil and heat for 20 min with FLANCOOL in it.
c) Dump when popping is about 90% completed.
d) Repeat step 2 and step 3 always pop at least 4 (on hot kettle only).
3) Switch each step you pop.
4) Turn the kettle heat Switch OFF as soon as corn starts popping (notify to raise kettle lid).
WARNING: Kettle kettle switch "OFF" when not popping.

FOR BETTER TASTE:
FOR BETTER TASTIC BUILDING ANIMAL
UP TO 25 MORE SALTS
Always use FLANCOOL (instead of salt)
For a hot working sample,
add and taste in kettle:
FLANCOOL, GOLD MEDAL PRODUCTS
Cornmeal, Old Dutch!

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut apparent power (outletage)
Zurück aus dem stecker alle der stecker:
bevor sie die maschine reinigen.
Déconnecter avec contact avant de nettoyer.
• **DO NOT** clean this machine with Windex® or other chemical cleaners. Wash through the front and steam.
Do clean with Gold Medal WATCHDOG cleaner
FIN 288 developed to keep your popper looking new.
• **USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY**

WARNING AND CAUTIONS:
Read the manual and you have read and understand **SAFE OPERATING INSTRUCTIONS** furnished with this machine. For additional copies of instructions write MANUFACTURER.
NEVER OPERATE: Ne son mettre en marche avant d'avoir lu les instructions pour l'opération.
NEVER OPERATE: Ne son mettre en marche avant d'avoir lu les instructions pour l'opération. Four cases: accompagnées des instructions, en français, en anglais, en allemand, en espagnol.
CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.
CAUTION: Disconnect power supply before opening the compartment.
PRECAUCION: Desconectar la fuente de energía antes de abrir el compartimento.
PRECAUCION: Desconectar la fuente de energía antes de abrir el compartimento.
ACHTUNG: Vor wartung, reinigung oder auswechseln von teileteilen Strom abstellen!
ATTENTION: Vor öffnen dieses faches Strom abstellen!
ATTENTION: Desconectar la fuente de energía antes de abrir el compartimento.
ATTENTION: Desconectar la fuente de energía antes de abrir el compartimento.
ATTENTION: Desconectar power before removing any cover.
ATTENTION: Couper le courant avant d'ouvrir tout couvercle.

FOR PARTS OR SERVICE CALL
GOLD MEDAL PRODUCTS CO.
1800-444-6666
GOLD MEDAL PRODUCTS CO. 18700 Lakeside Dr. Cincinnati, Ohio 45241
740-50-0000

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

Item	Part Description	Part Number	
		2389	2389EX
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6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	

Safety Labels

1 →

MAXIMUM LAMP SIZE
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 →

4 →

42375

2 →

**BULB REPLACEMENT MUST
BE WITH CORRECT WATTAGE
BULB W/ TUFF-SKIN COATING**
42948

Unit Labels

5 →

⚠ DANGER
DO NOT CARRY BY THE CORD OR PLUG.
NE PAS DEPORTER L'APPAREIL EN TRAJANT SUR
LE CORDON OU LA FICHE.
KEEP ENTIRE AREA DRY.
PLACER DANS UN ENDROIT ENTIEREMENT SEC.
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.
DANGER DE DECHARGE ELECTRIQUE GRAVE
POURANT CAUSER LA MORT!
DO NOT TOUCH HOT SURFACE.
NE PAS TOUCHER LA SURFACE CHAUDE.
DO NOT REMOVE TAG NE PAS ENLEVER L'ETIQUETTE

82840

⚠ DANGER
INSERT PLUG FULLY TWIST TO LOCK

TOUJOURS ENFONCER LA FICHE
COMPLETEMENT, TOURNER POUR
VERROUILLER.

Kettle Lead In Label

6 →

⚠ DANGER
ONLY USE PROPERLY GROUNDED
RECEPTACLE
SEVERE ELECTRIC SHOCK OR
DEATH MAY RESULT.
UNIQUEMENT UTILISE TOMACORRIENTES
DEBIDAMENTE CONECTADOS PUEDE
RESULTAR EN SEVERA DESCARGA
ELECTRICA O MUERTE.
DO NOT REMOVE TAG NE PAS QUITER LA FICHE.

68720

⚠ DANGER
ONLY USE PROPERLY GROUNDED
RECEPTACLE
SEVERE ELECTRIC SHOCK OR
DEATH MAY RESULT.
UNIQUEMENT UTILISE TOMACORRIENTES
DEBIDAMENTE CONECTADOS PUEDE
RESULTAR EN SEVERA DESCARGA
ELECTRICA O MUERTE.
DO NOT REMOVE TAG NE PAS QUITER LA FICHE.

7 →

WARNING
ELECTRICAL GROUNDING INSTRUCTIONS
THIS APPLIANCE IS EQUIPPED WITH A THREE PRONG
(GROUNDING) PLUG FOR YOUR PROTECTION AGAINST SHOCK
HAZARD AND SHOULD BE PLUGGED DIRECTLY INTO A
PROPERLY GROUNDED THREE PRONG RECEPTACLE
DO NOT CUT OR REMOVE THE GROUNDING PRONG
FROM THIS PLUG.
AVERTISSEMENT
INSTRUCTIONS DE MISE A LA TERRE
CET APPAREIL COMPORTE UNE FICHE A TROIS BROCHES AVEC
MISE A LA TERRE VOUS POUR PROTEGER CONTRE LES CHOCES
ELECTRIQUES CETTE FICHE DOIT ETRE RACCORDEE
DIRECTEMENT A UNE PRISE A TROIS FENTES
NE PAS COUPER NI RETENIR LA BROCHE DE TERRE DE LA FICHE.
UNITE DE 120 V 1500 WATT UNIT UNIT L'UNITE DE 120 V 1500 WATT

Power Cord Labels

Item	Part Description	Part Number	
		2389	2389EX
1	WARNING, MAX LAMP 50W	74795	
2	COATED BULB LABEL	42948	42948
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6	WARNING LABEL CORD	68720	68720
7	TAG, POWER CORD	76135	



Safety Labels

1 → **MAXIMUM LAMP SIZE**
50 WATT
PUISSANCE MAXIMALE DE LA LAMPE
MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA
74795

3 → **UNIVERSAL POPPER DECAL**

4 Steps Steps to Pop the Best Popcorn:
1 Turn all switches "ON"
2 For best taste pop
in kettle heat about 4 minutes.
3 Add oil and heat corn of corn with FLANCOOL in it.
4 Dump when popping is about 90% completed.
5 Remove lid and shake it slowly pop at least
4 (on hot heat only)
6 Turn the kettle heat Switch OFF as soon as corn
starts popping rapidly to save kettle lid!
WARNING: Kettle kettle switch "OFF" when not popping

FOR BETTER TASTE:
FOR BETTER TASTE BUILDING AROMA,
UP TO 2X MORE SALT!
ALWAYS USE FLANCOOL (instead of salt)
For a less salty snack,
add and taste it instead.
FLANCOOL, GOLD MEDAL PRODUCTS
Cincinnati, Ohio 45201

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
Disconnector cut power ahead of cleaning.
Jours ne débranchez pas de l'électricité
avant de débrancher la machine.
Disconnector cuts power ahead of cleaning.
• **DO NOT** clean this machine with Windex® or other
chemical cleaners. Wash through the front and steam.
Do clean with Gold Medal WATCHDOG cleaner
PIN 288 developed to keep your popper looking new.
• USE "TREAT 'N KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
Read the manual and you have read and
understand **SAFE OPERATING INSTRUCTIONS** furnished
with this machine. For additional copies of instructions
write MANUFACTURER.
NEVER touch the kettle when it is hot.
NEVER touch the kettle when it is hot.
NEVER touch the kettle when it is hot.
Four
copies supplied with this machine. Write to:
FABRICANT
CAUTION: Disconnect power supply before servicing,
cleaning or replacing parts.
CAUTION: Disconnect power supply before opening
the compartment.
PRECAUCION: Desconectar la fuente de energía antes de
servicio, limpieza o cambiar las partes.
PRECAUCION: Desconectar la fuente de energía antes de
abrir el compartimento.
ACHTUNG: Vor Wartung, Reinigung oder Auswecheln
von Leuchte (nicht abstellen)
ATTENTION: Vor öffnen des Kessels (nicht abstellen)
ATTENTION: Vor öffnen des Kessels (nicht abstellen)
ATTENTION: Desconectar la fuente de energía antes de
servicio.
ATTENTION: Desconectar la fuente de energía antes de
abrir el compartimento.
tout connecté.
FOR PARTS OR SERVICE CALL
GOLD MEDAL PRODUCTS CO.
1-800-444-6666
GOLD MEDAL PRODUCTS CO. 12700 Hamilton Dr., Cincinnati, Ohio 45241
74430-9000

2 → **BULB REPLACEMENT MUST**
BE WITH CORRECT WATTAGE
BULB W/ TUFF-SKIN COATING
42948

4 → **MAIN GROUND LABEL**
42375

Unit Labels

5 → **CONDUIT WARNING LABEL**
82840

6 → **WARNING LABEL CORD**
68720

7 → **TAG, POWER CORD**
76135

Item	Part Description	Part Number	
		2389	2389EX
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7	TAG, POWER CORD	76135	

Accessories



Item	Part Description	Part Number	
		2389	2389EX
1	MEASURE ONE CUP	47147	47147
2	6.5 CC MEASURE	47678	47678
3	OIL MEASURE (1/3 CUP)	47150	47150
4	STAMPED ALUMINUM SCOOP	2071	2071

Accessories



Item	Part Description	Part Number	
		2389	2389EX
1	MEASURE ONE CUP	47147	47147
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Accessories



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Accessories



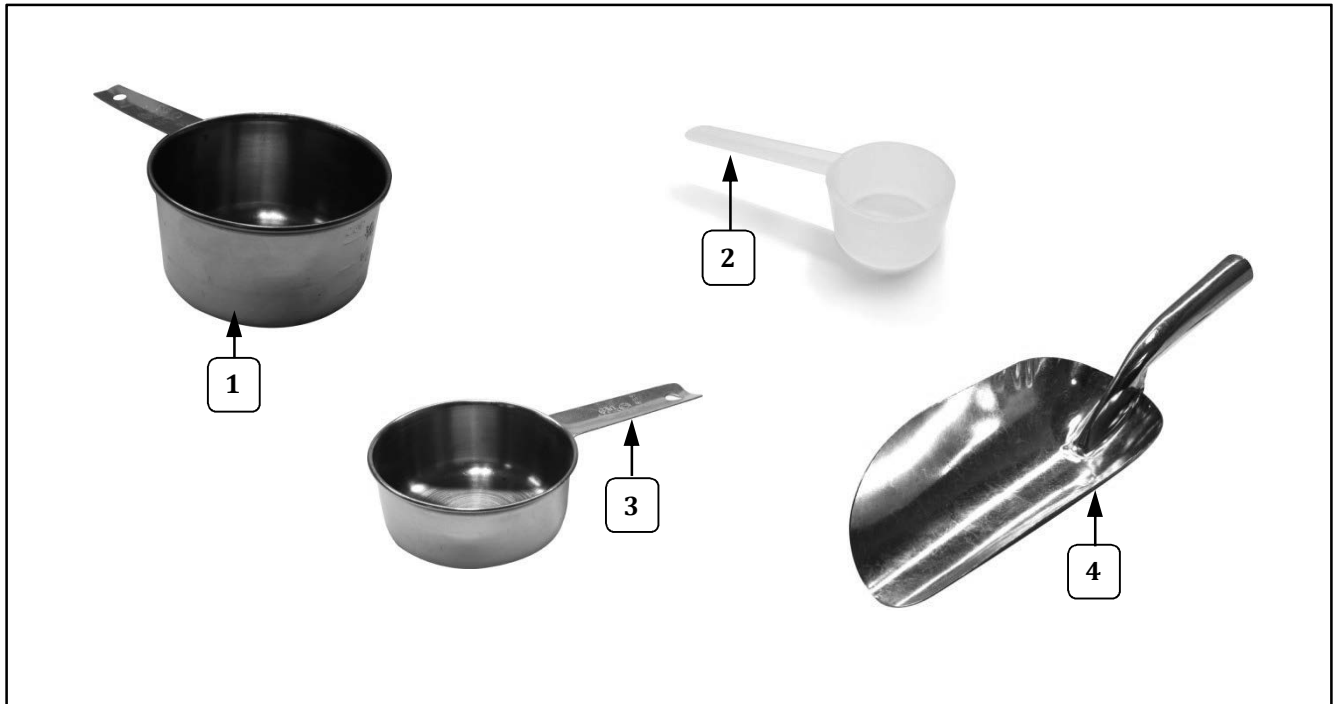
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Accessories



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