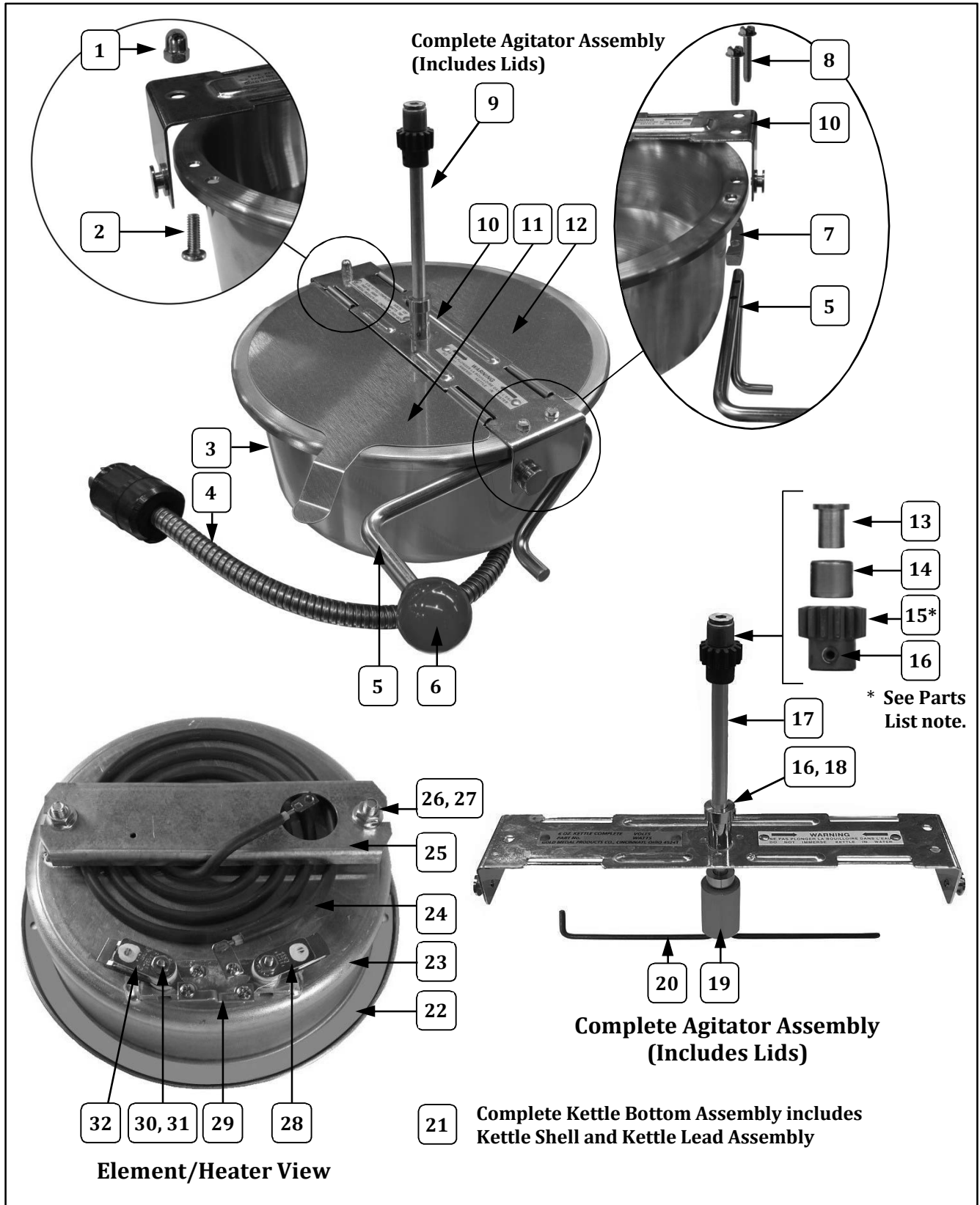




# 6 oz. Kettle Assembly – 49434KC – Parts Breakdown





## 6 oz. Kettle Assembly – 49434KC – Parts List

Item	Part Description	Part No.
		49434KC
1	ACORN NUT	47702
2	8-32 X 1/2 PHIL PAN M/S	47141
3	6 OZ. KETTLE SHELL	49431
4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
22	6 OZ. KETTLE GASKET	49368
23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
32	420°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76707



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4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
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21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
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23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
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5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
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20	6 OZ. STIR ROD	69714
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21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
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23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
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8	#8-32 X 1 SLOT HEX HD	38207
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10	KETTLE CROSSBAR ASSEMBLY	49471N
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12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
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15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
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27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
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29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
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29	THERMOSTAT SHUNT BAR	47193
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7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
22	6 OZ. KETTLE GASKET	49368
23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
32	420°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76707



## 6 oz. Kettle Assembly – 49434KC – Parts List

Item	Part Description	Part No.
		49434KC
1	ACORN NUT	47702
2	8-32 X 1/2 PHIL PAN M/S	47141
3	6 OZ. KETTLE SHELL	49431
4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
22	6 OZ. KETTLE GASKET	49368
23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
32	420°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76707



## 6 oz. Kettle Assembly – 49434KC – Parts List

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4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
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23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
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## 6 oz. Kettle Assembly – 49434KC – Parts List

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7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
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12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
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15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
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27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
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## 6 oz. Kettle Assembly – 49434KC – Parts List

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29	THERMOSTAT SHUNT BAR	47193
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## 6 oz. Kettle Assembly – 49434KC – Parts List

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28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
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30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
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27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
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20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
22	6 OZ. KETTLE GASKET	49368
23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
32	420°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76707



## 6 oz. Kettle Assembly – 49434KC – Parts List

Item	Part Description	Part No.
		49434KC
1	ACORN NUT	47702
2	8-32 X 1/2 PHIL PAN M/S	47141
3	6 OZ. KETTLE SHELL	49431
4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR ( <b>NOTE:</b> Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
<b>Kettle Bottom Assembly - Element/Heater View</b>		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
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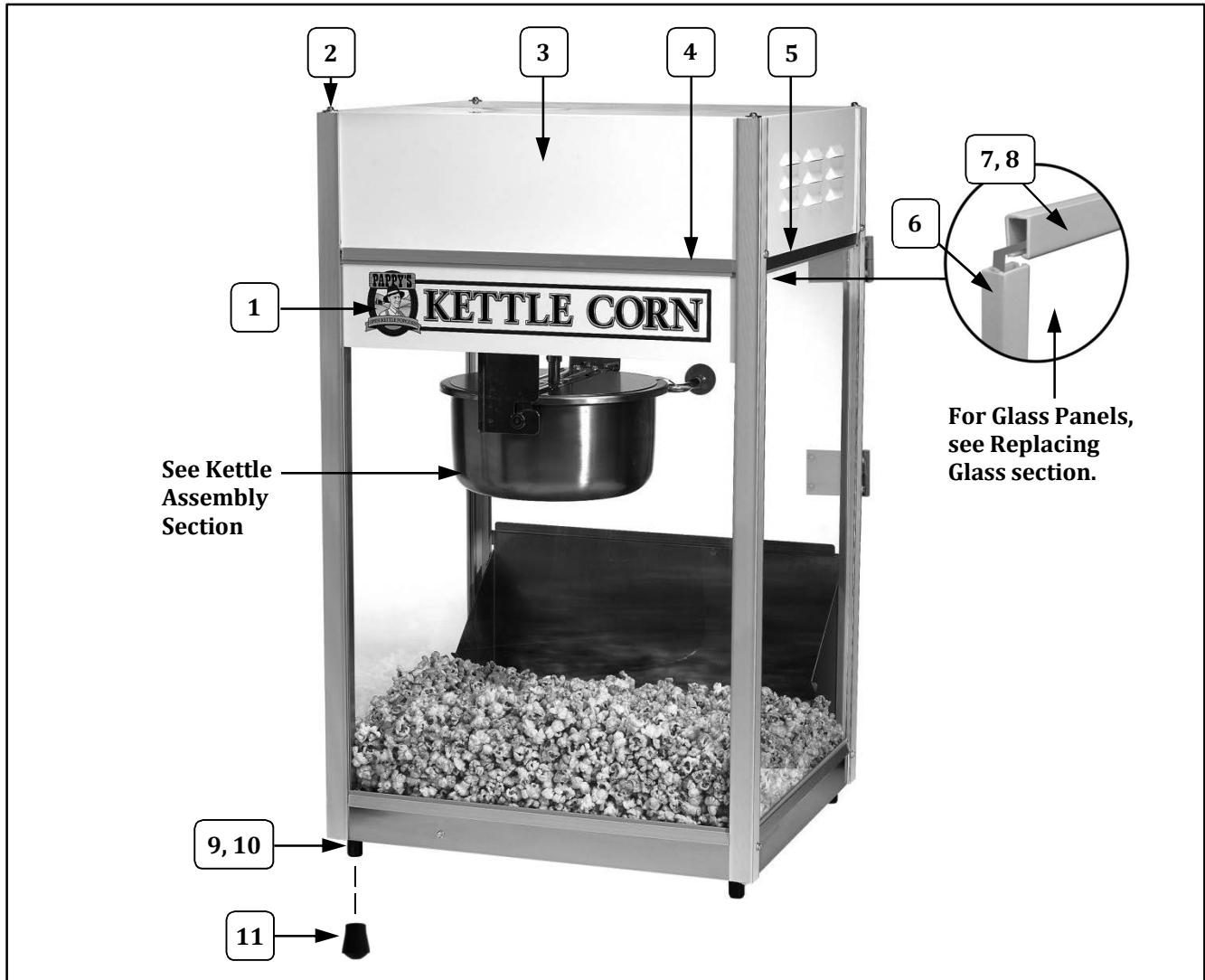
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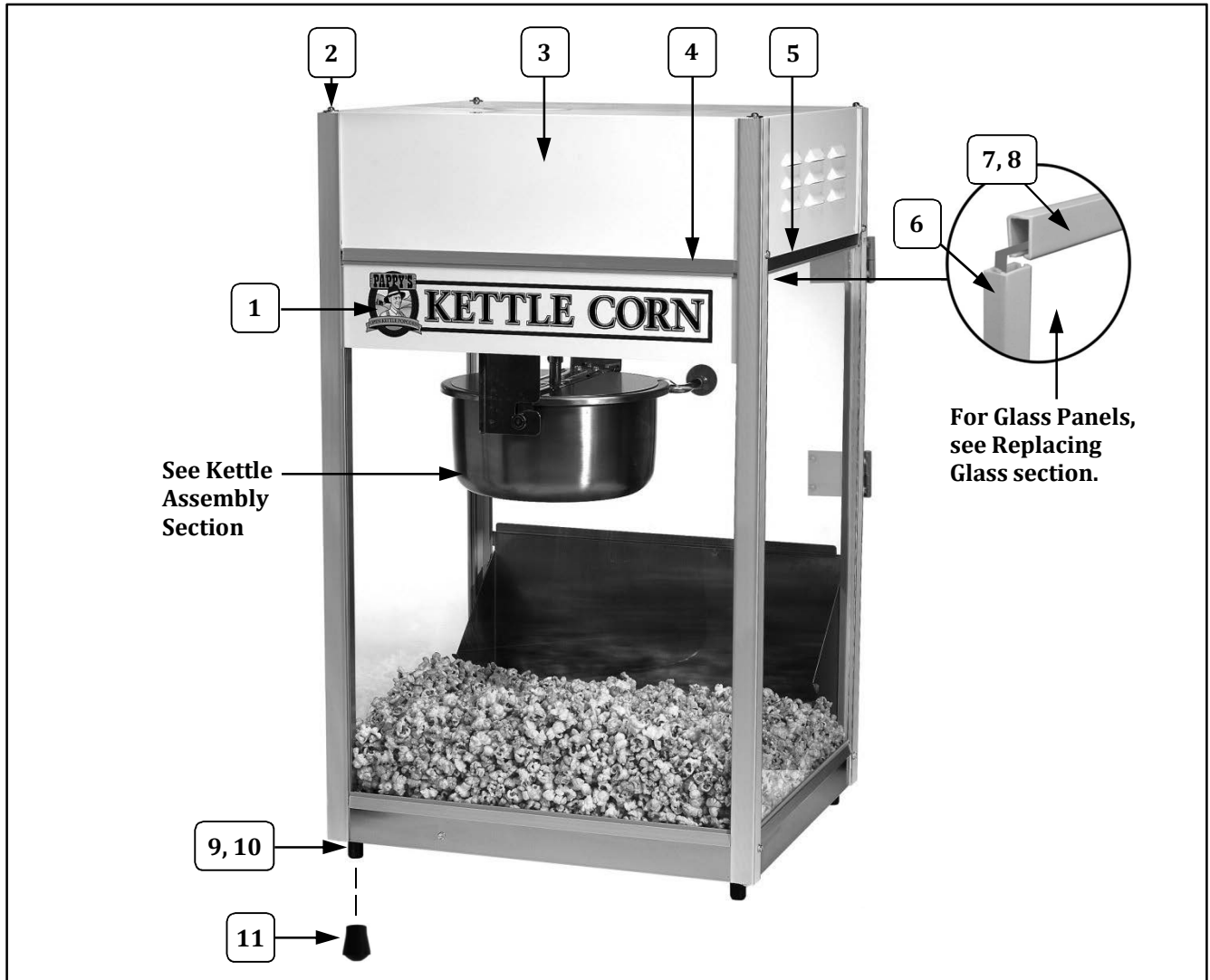
## Cabinet Exterior – Front View



Item	Part Description	Part No.
		2656KC
1	FRONT GLASS DECAL	49158KC
2	8-32" X 5/8" TYPE 23 HX HD	49052
3	TOP PAN (Dome)	49587
4	GLASS EXTRUSION (Front Glass)	74164
5	GLASS EXTRUSION (Side glass)	49508
6	21 5/8" GLASS CHANNEL (used on sides of glass panels)	49509
7	15" GLASS CHANNEL (used on top and bottom of side glass panels)	49510
8	17" GLASS CHANNEL (used on top and bottom of front glass panel)	49511
9	GLIDE	47328
10	10-24 X 3/4 HEX HD	41314
11	BLACK CRUTCH TIP	49123



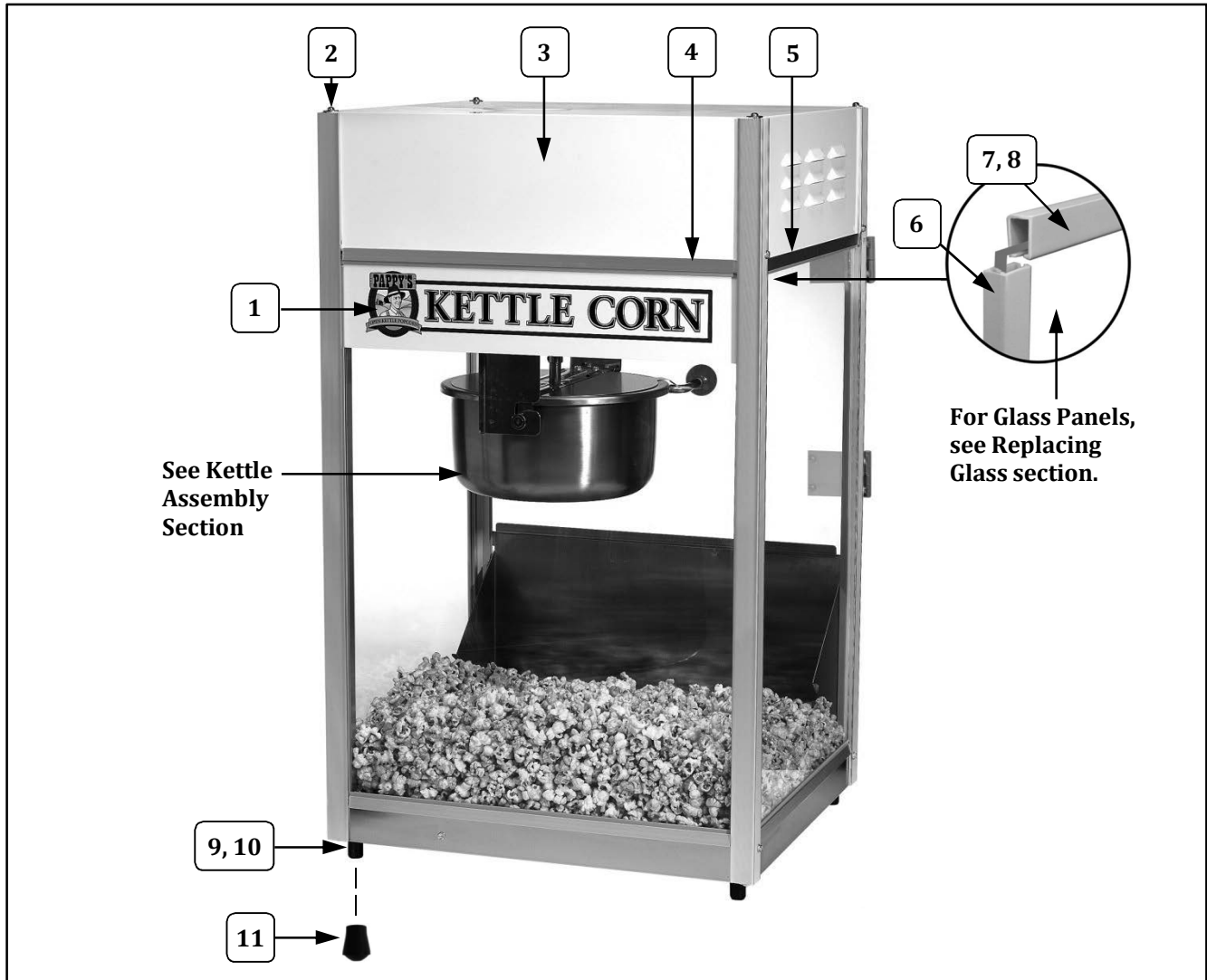
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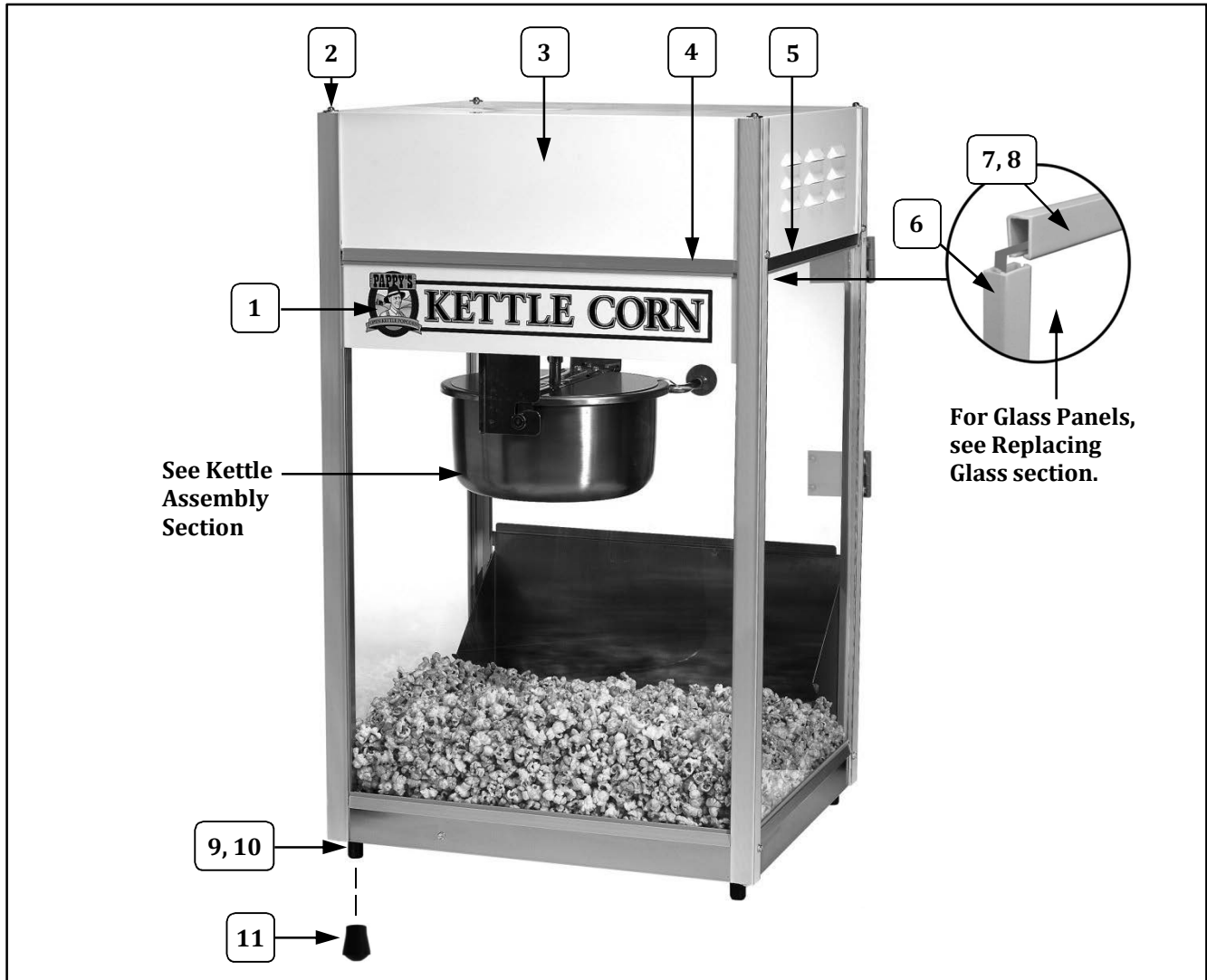
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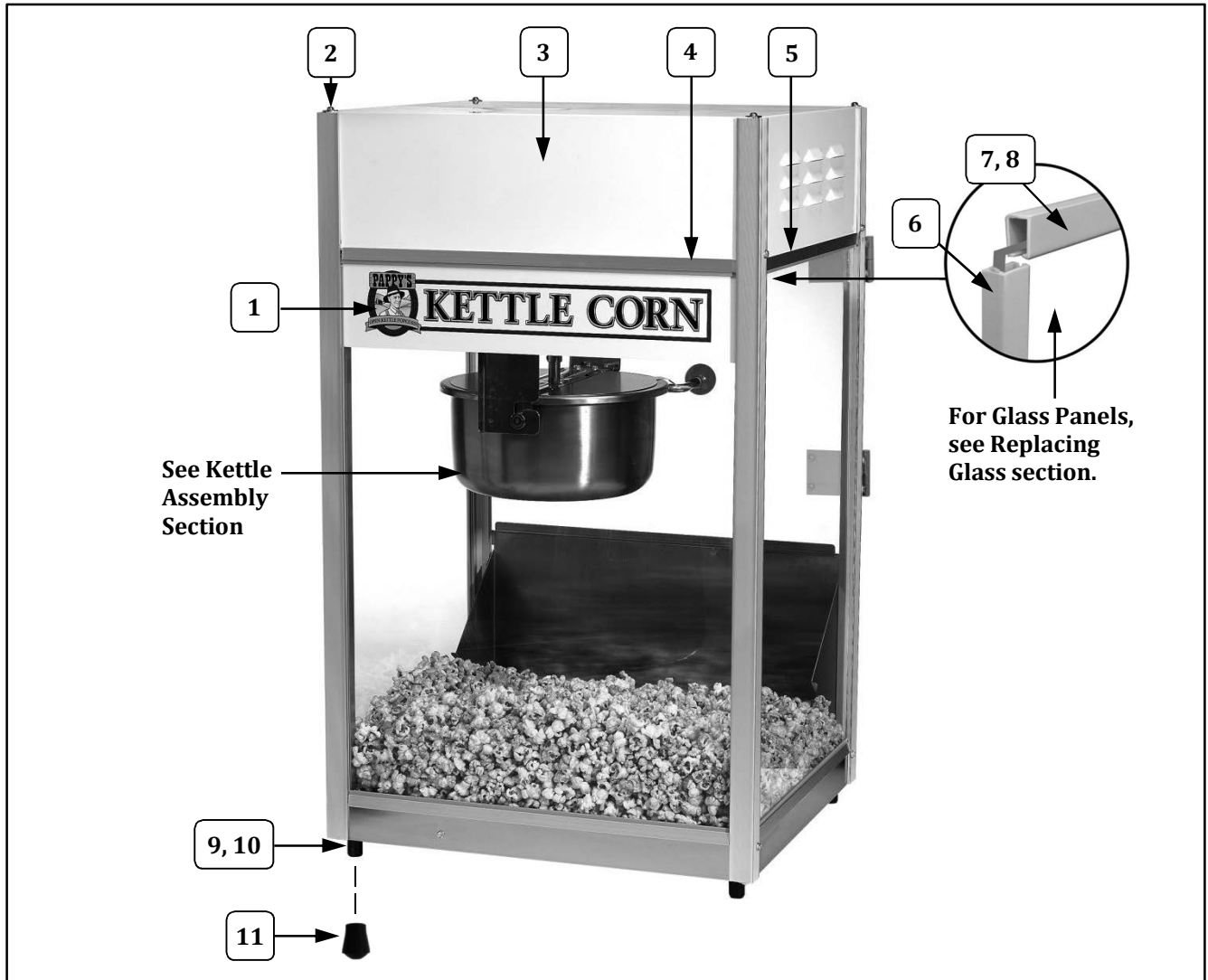
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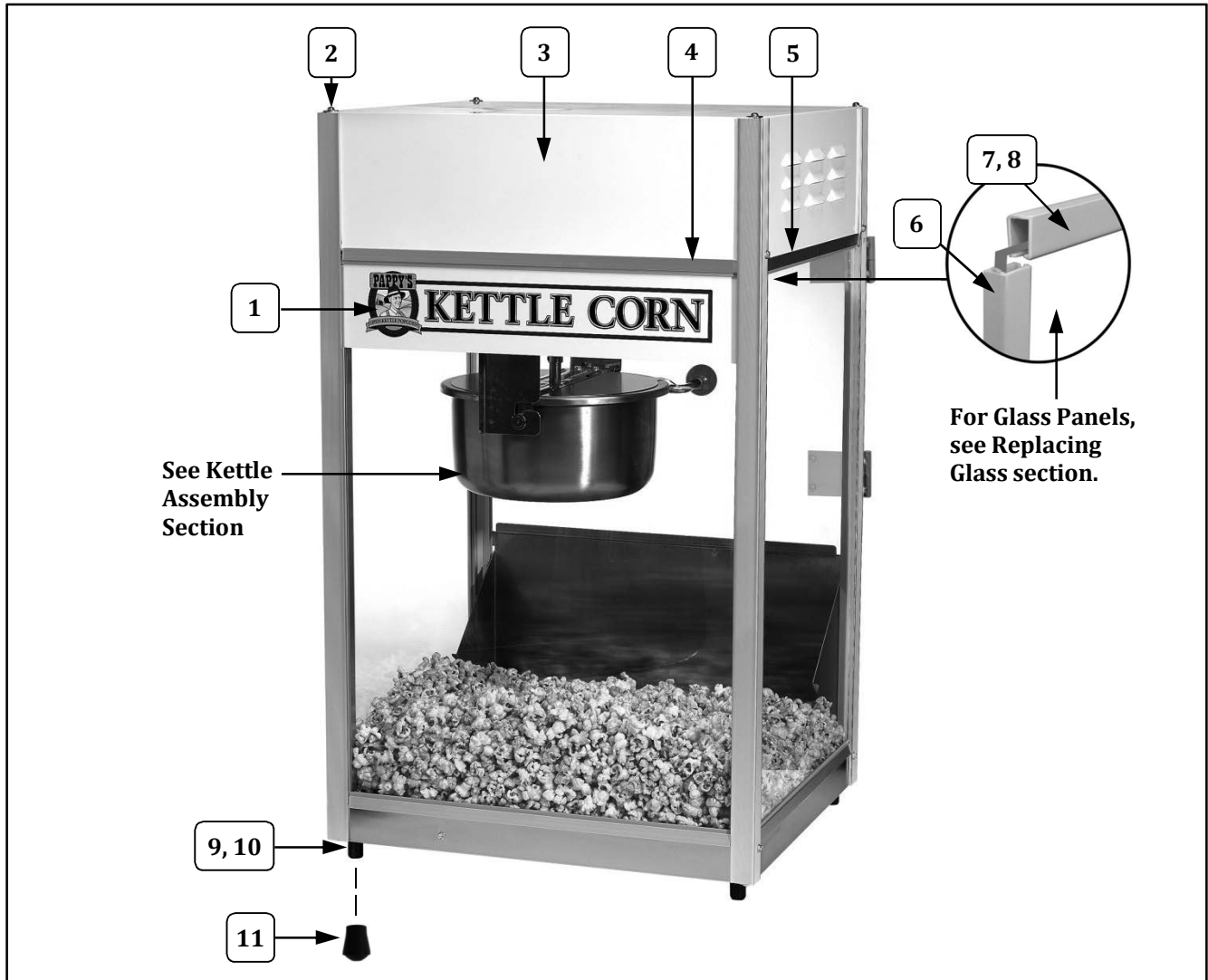
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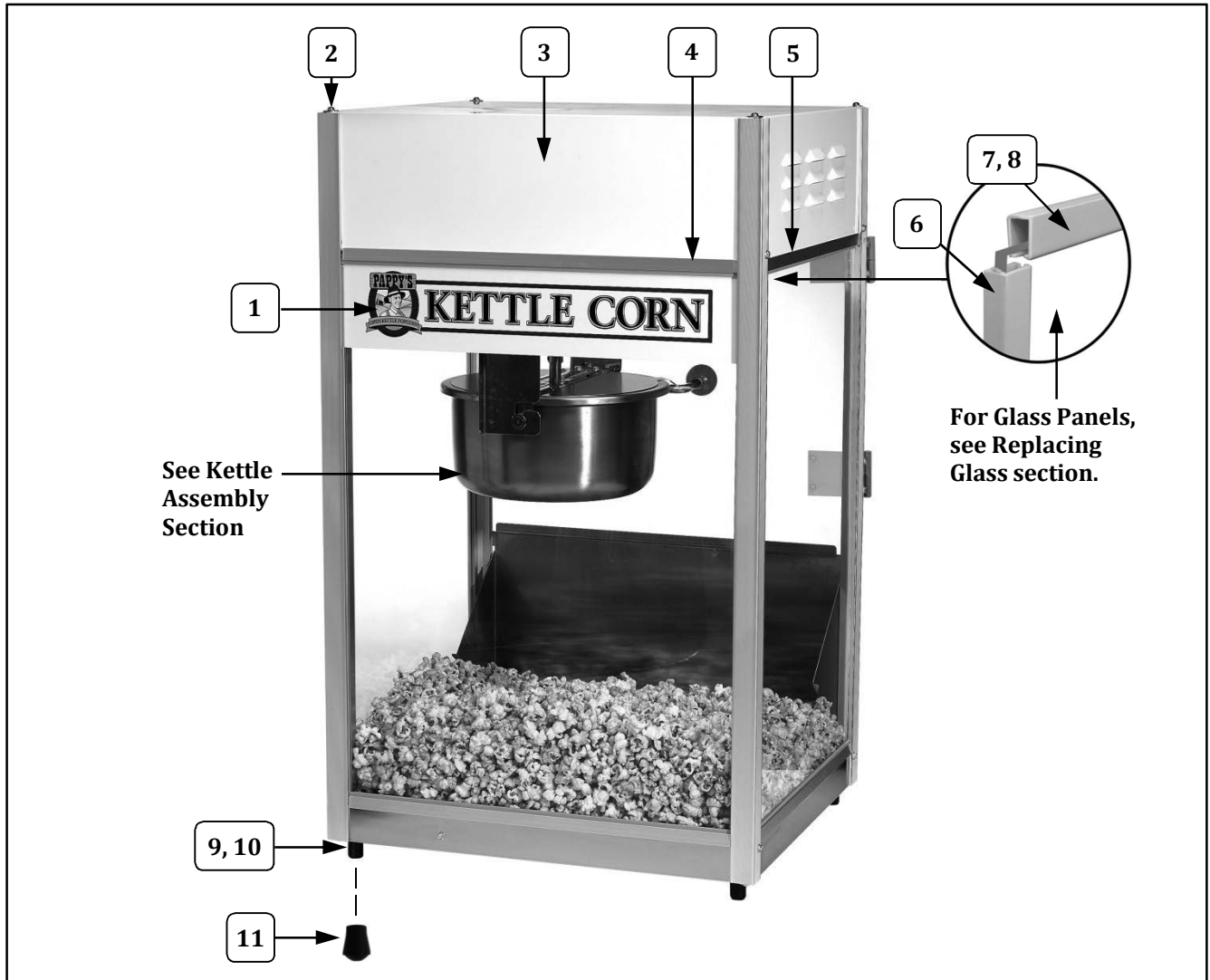
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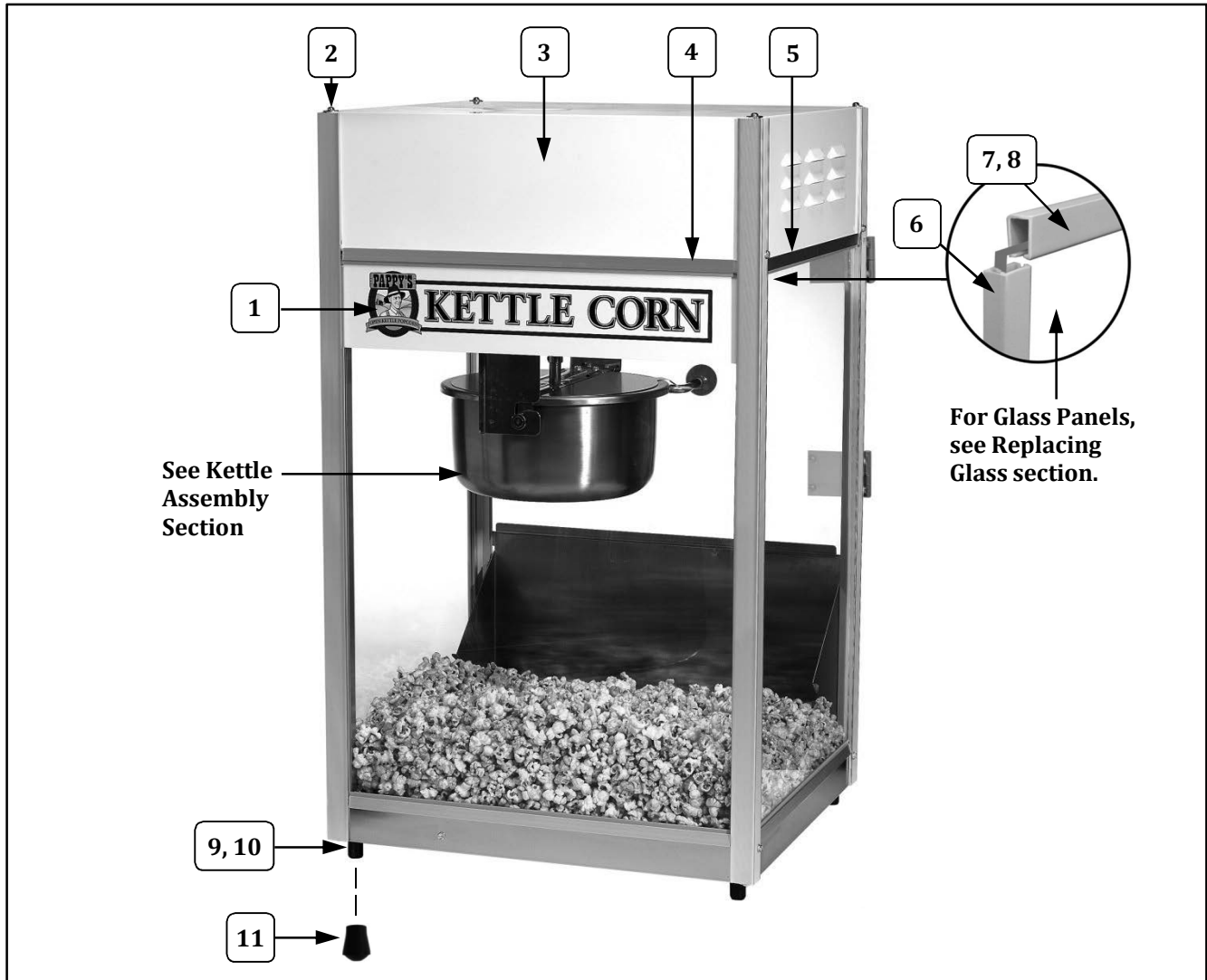
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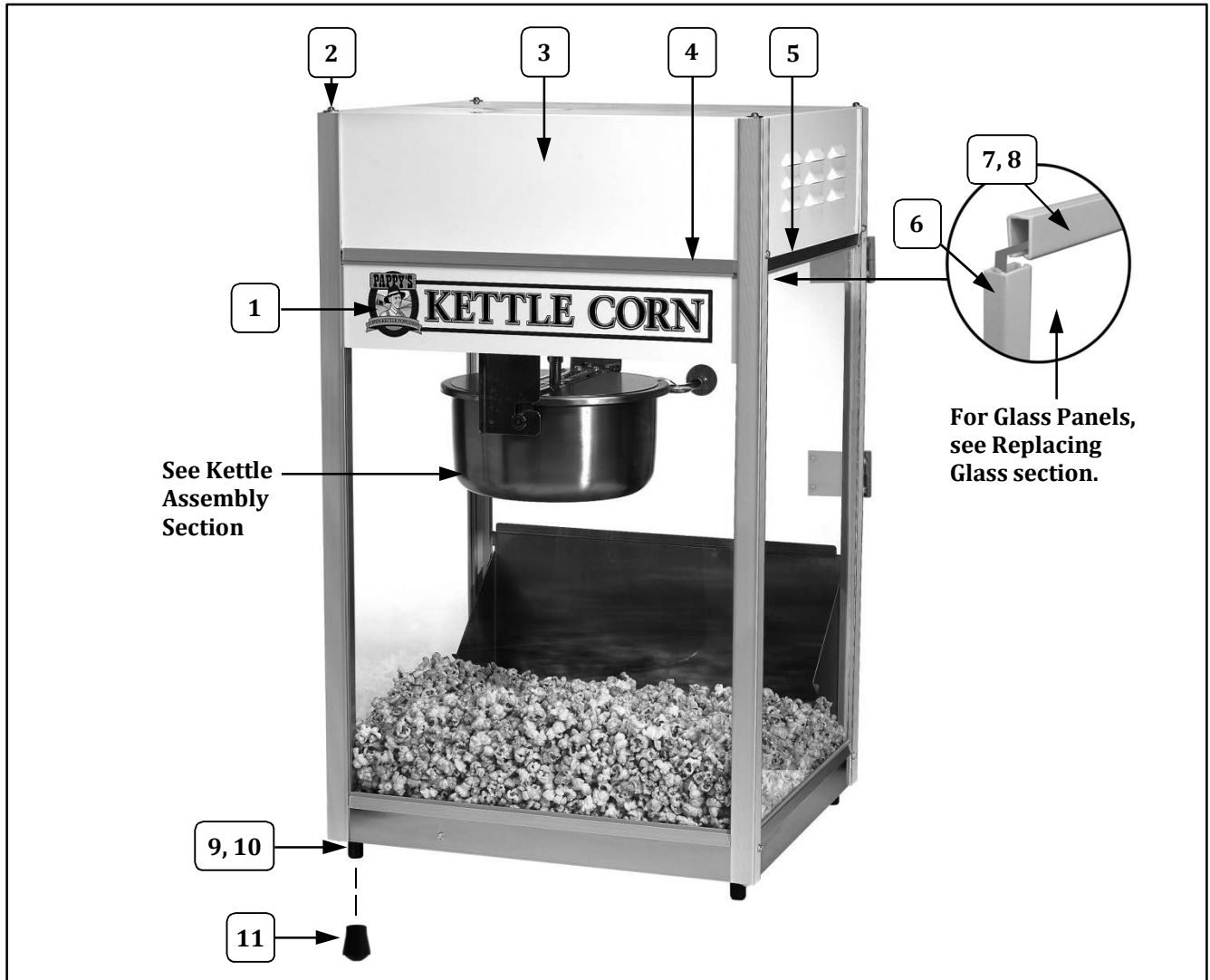


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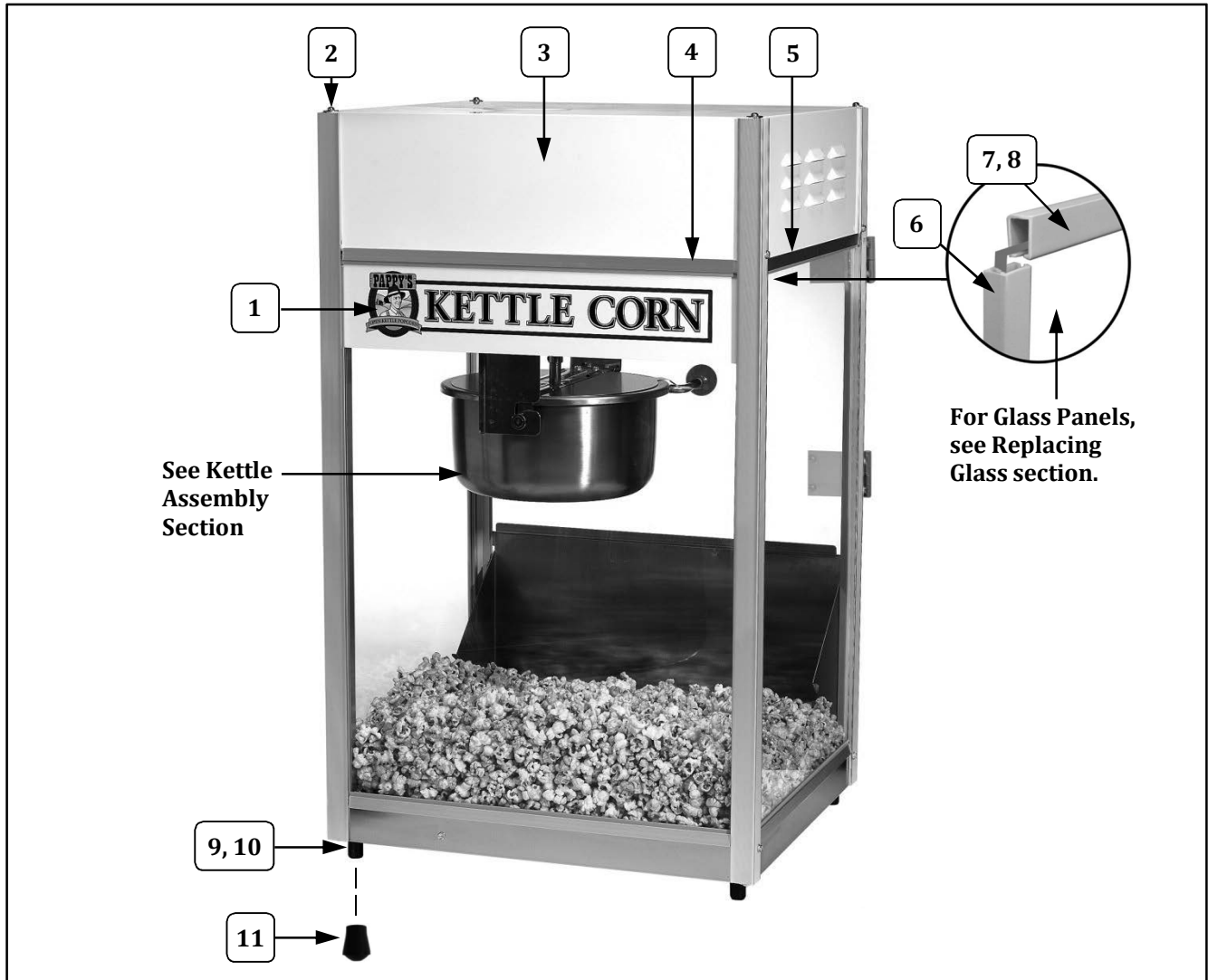
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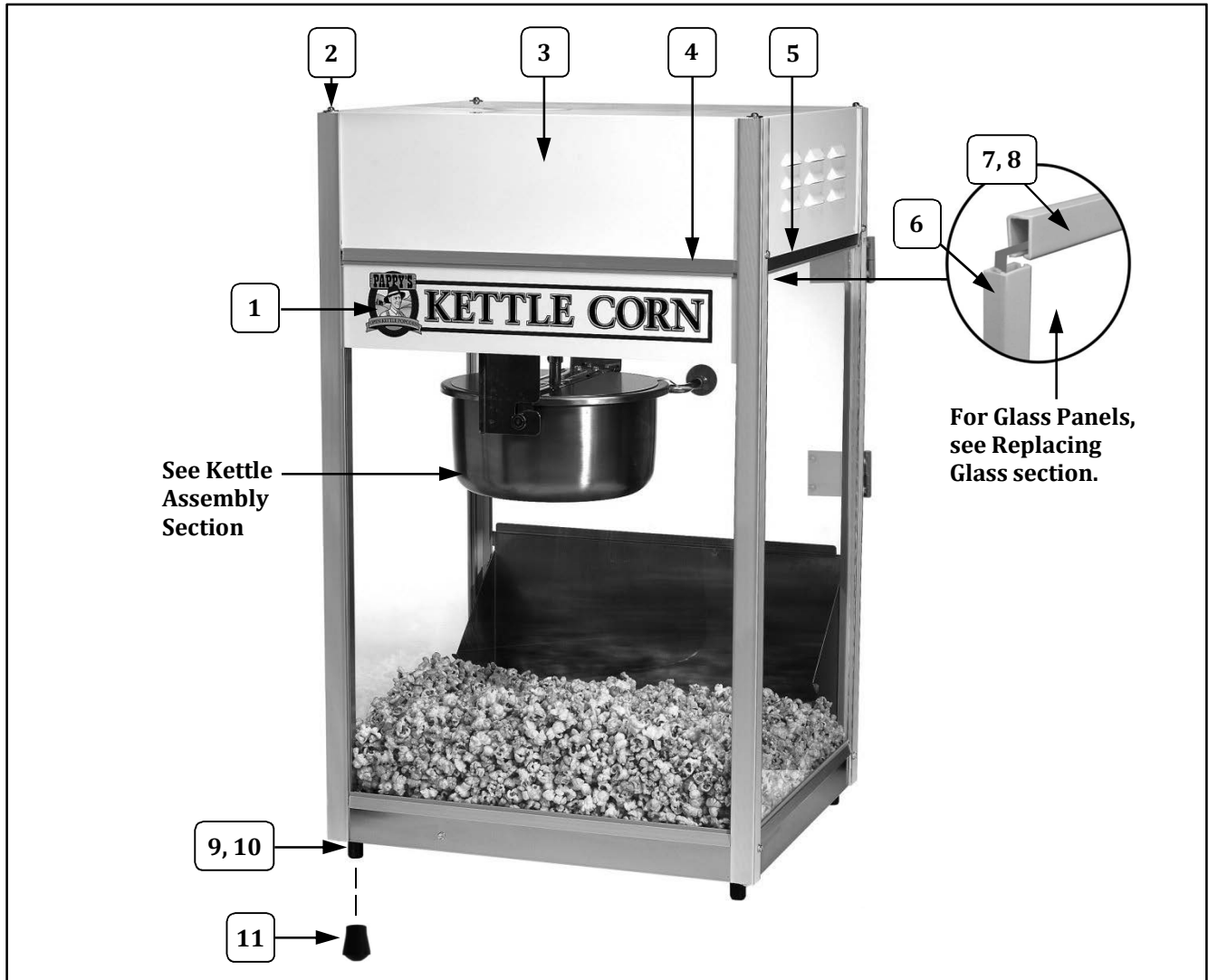
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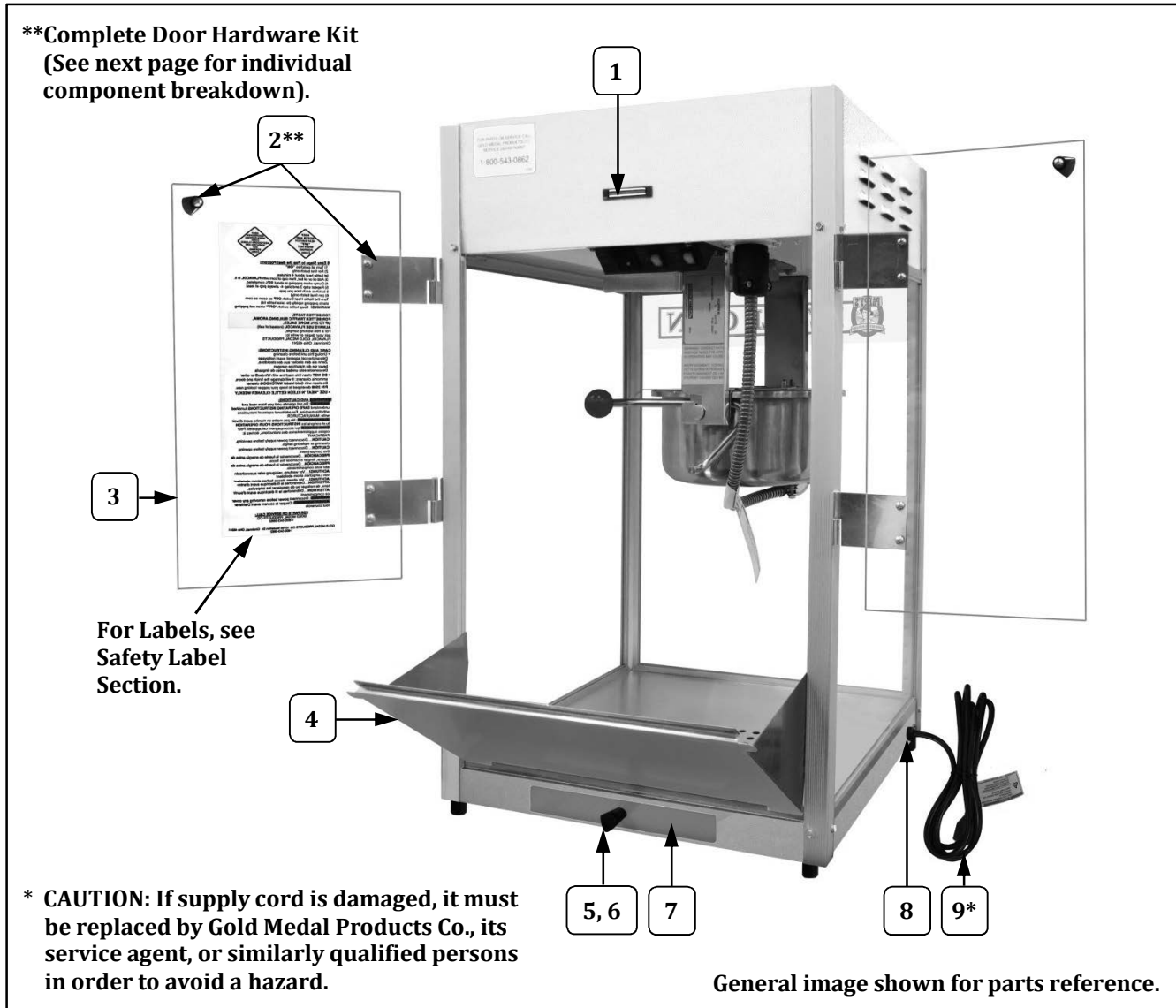
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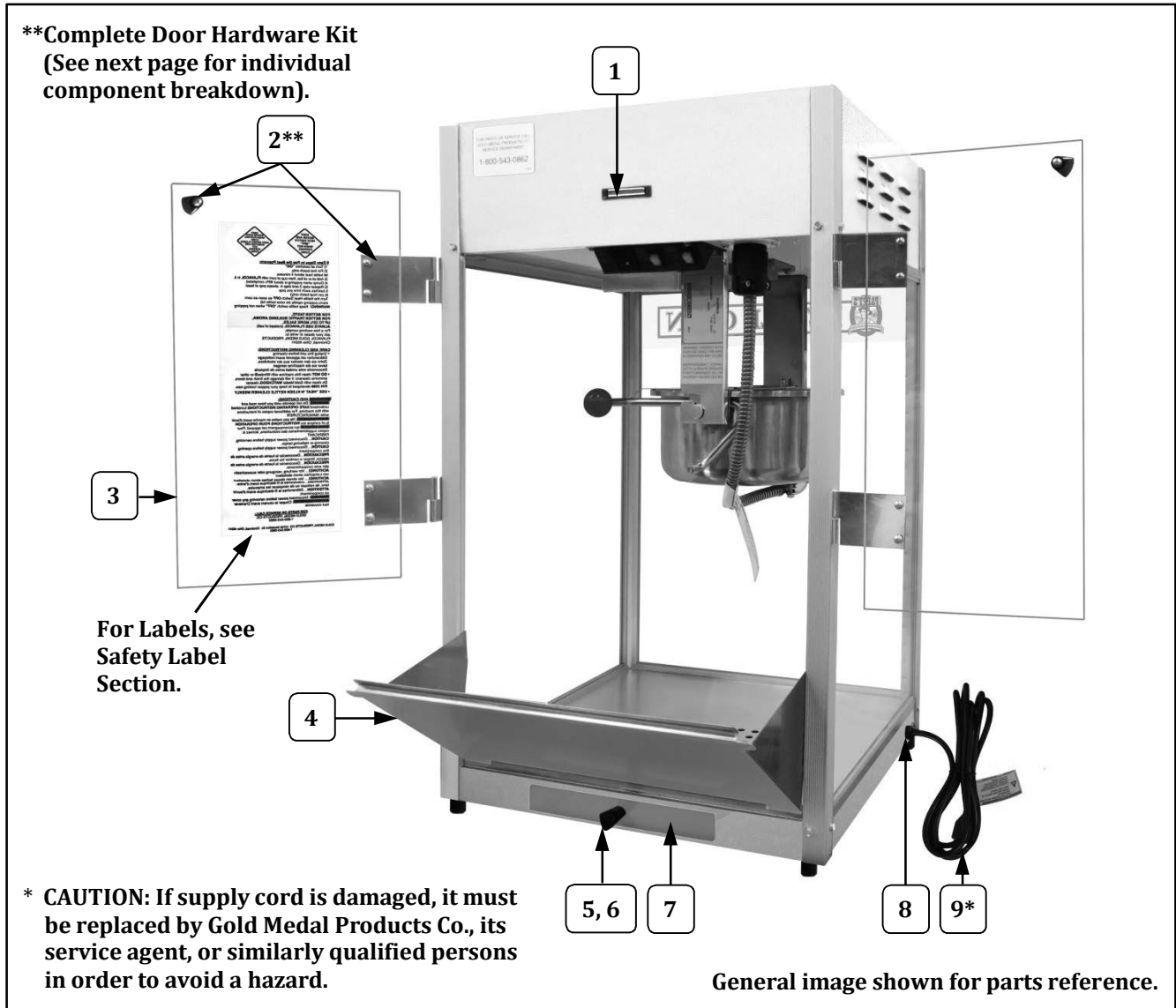
## Cabinet Exterior – Rear View



Item	Part Description	Part No. 2656KC
1	MAGNETIC CATCH	47561
2**	COMPLETE DOOR HARDWARE KIT	61380
3	PLEXIGLASS DOOR	49395
4	DROP PANEL	49145
5	KNOB LID LIFT	47120
6	8-32" X 3/8" PH PAN W/SEMS	42227
7	OLD MAID PAN	49100
8	#SR-6P3-4 STRAIN RELIEF	76026
9*	POWER SUPPLY CORD	22038



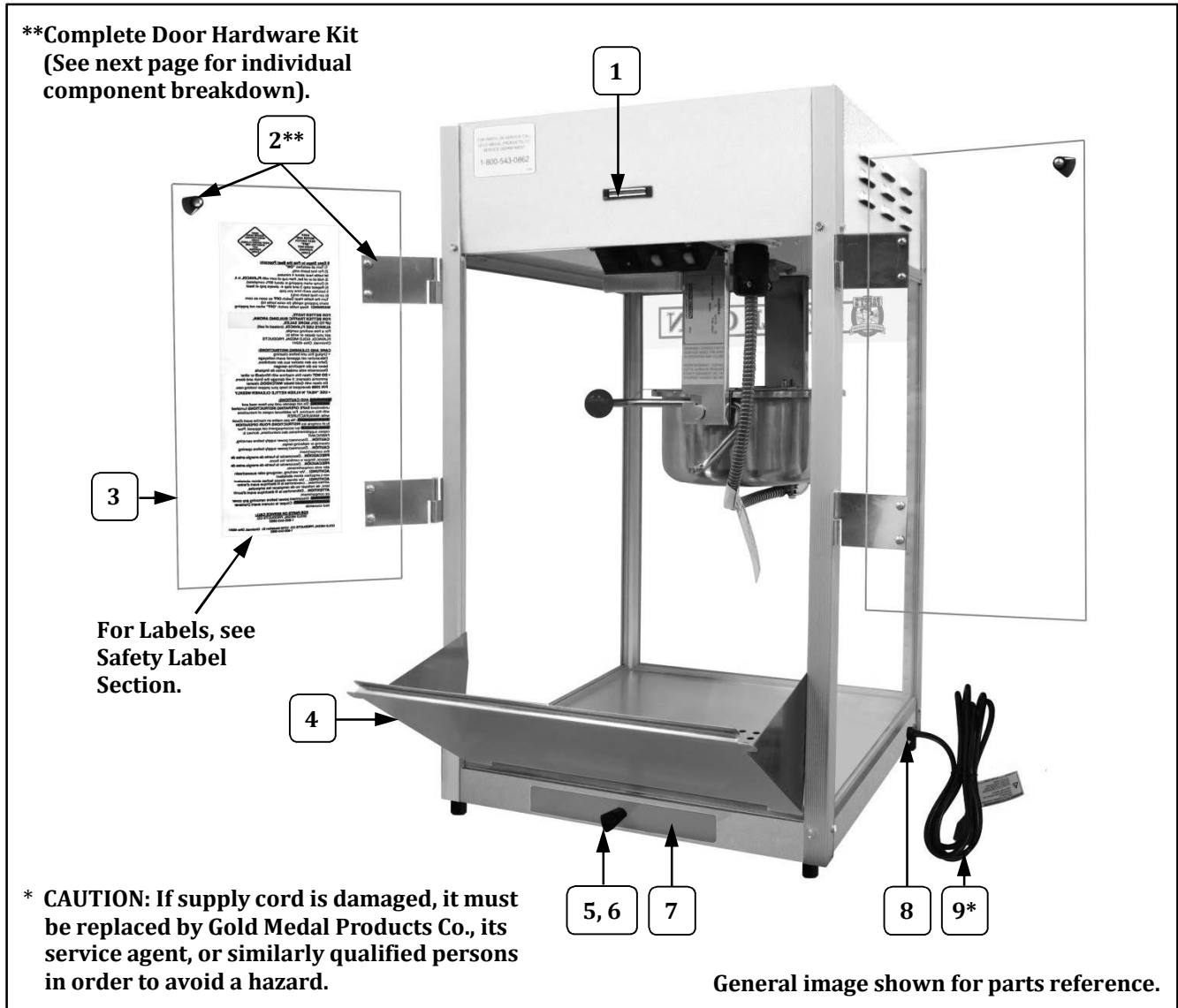
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8	#SR-6P3-4 STRAIN RELIEF	76026
9*	POWER SUPPLY CORD	22038



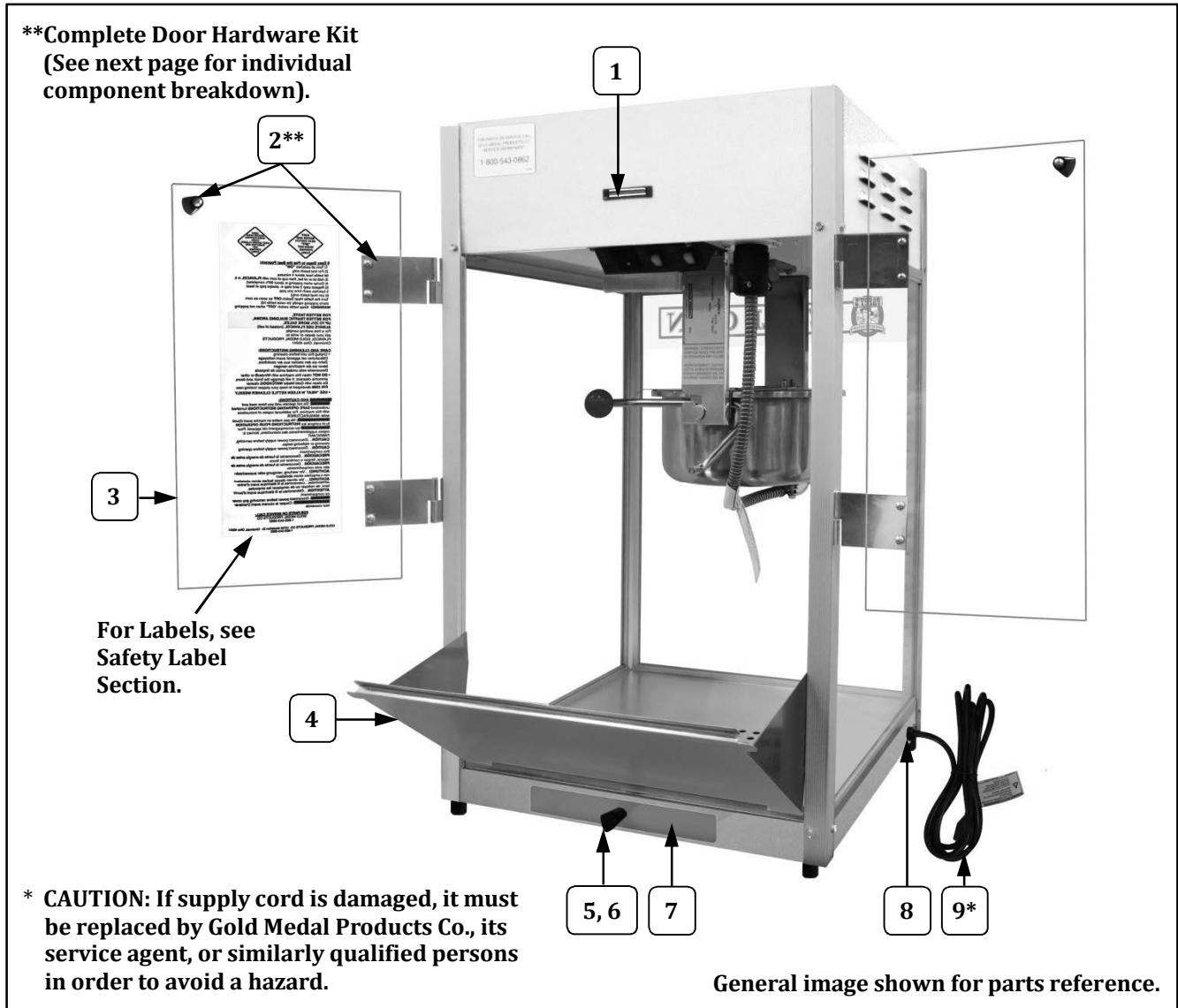
## Cabinet Exterior – Rear View



Item	Part Description	Part No. 2656KC
1	MAGNETIC CATCH	47561
2**	COMPLETE DOOR HARDWARE KIT	61380
3	PLEXIGLASS DOOR	49395
4	DROP PANEL	49145
5	KNOB LID LIFT	47120
6	8-32" X 3/8" PH PAN W/SEMS	42227
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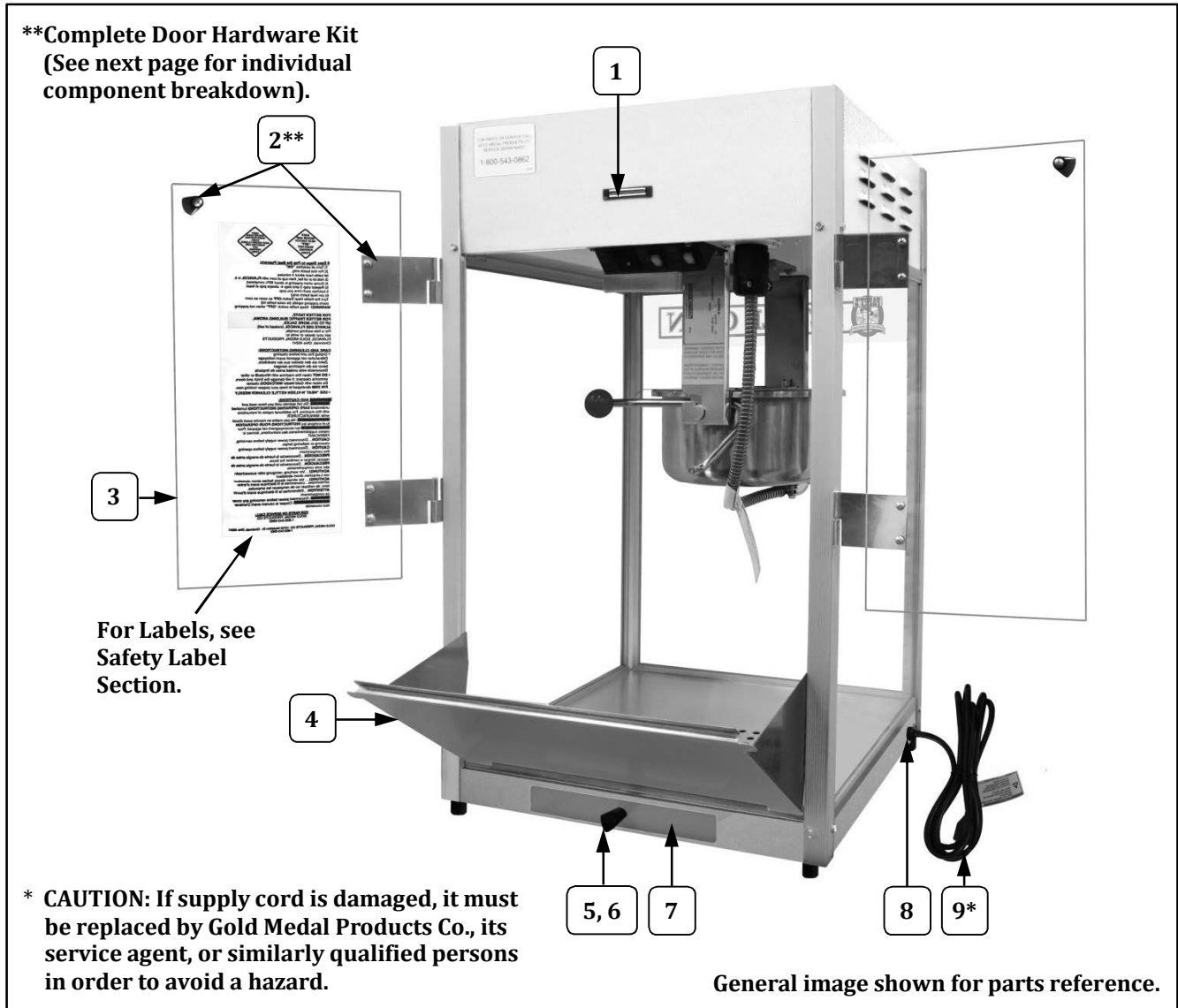
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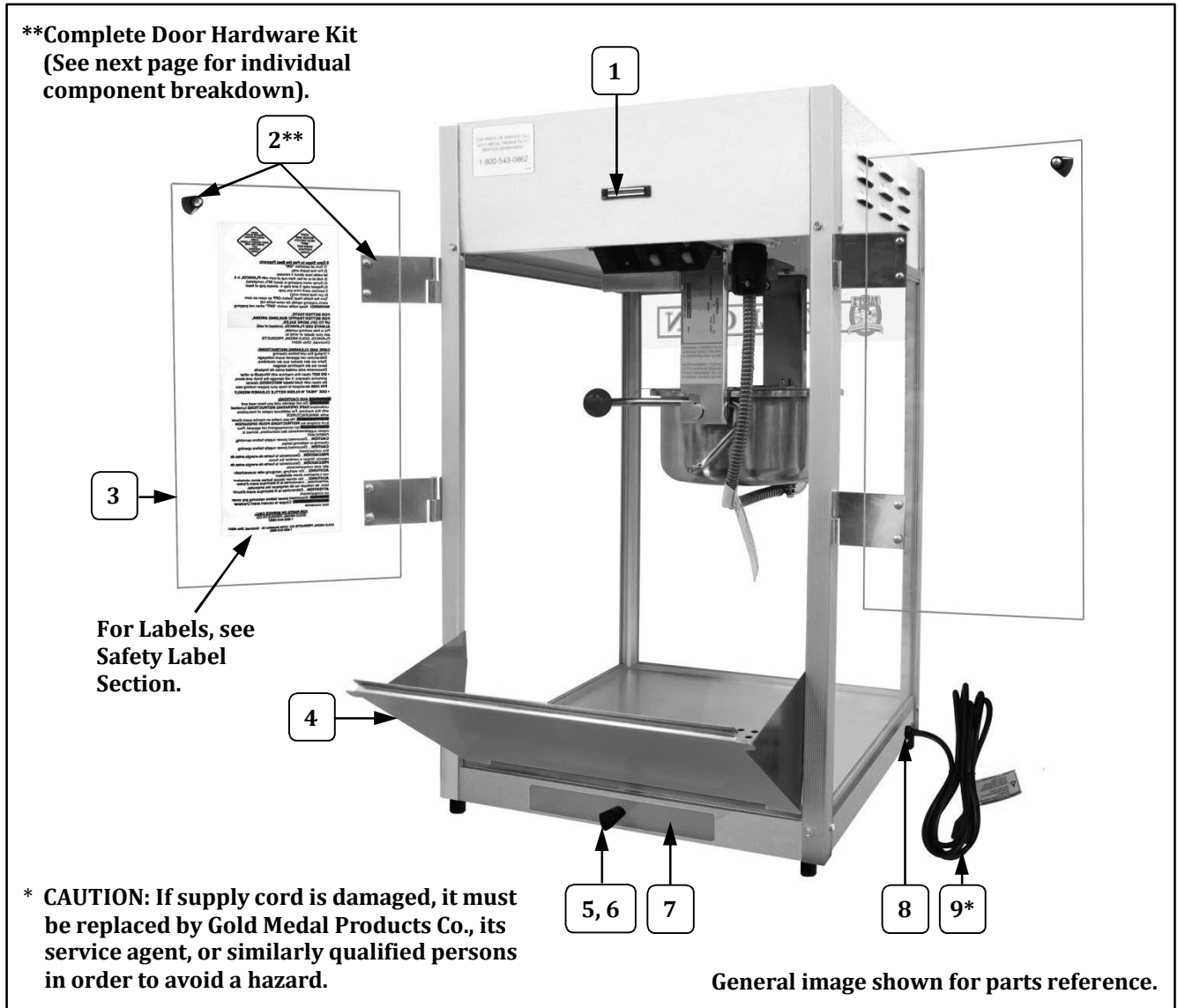


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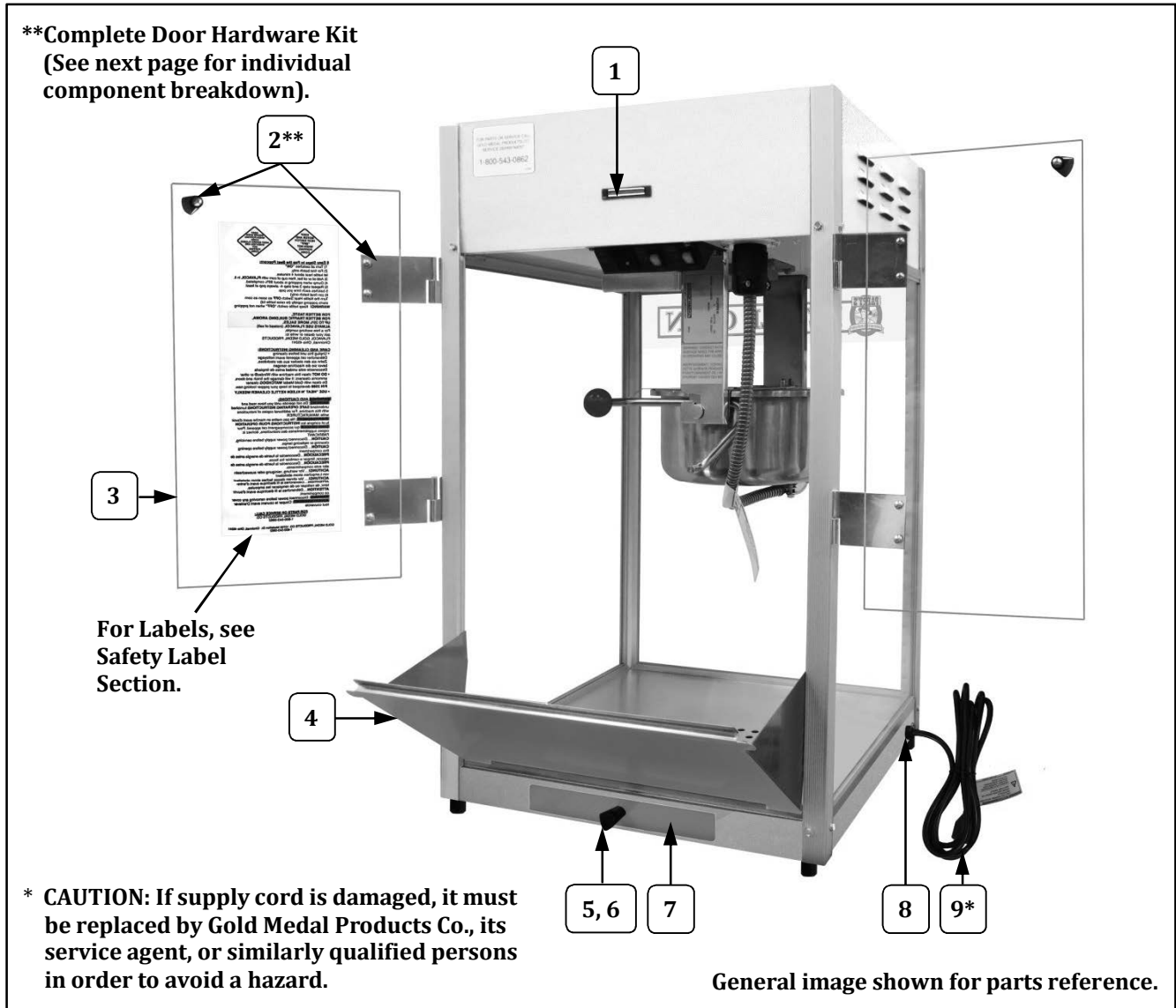
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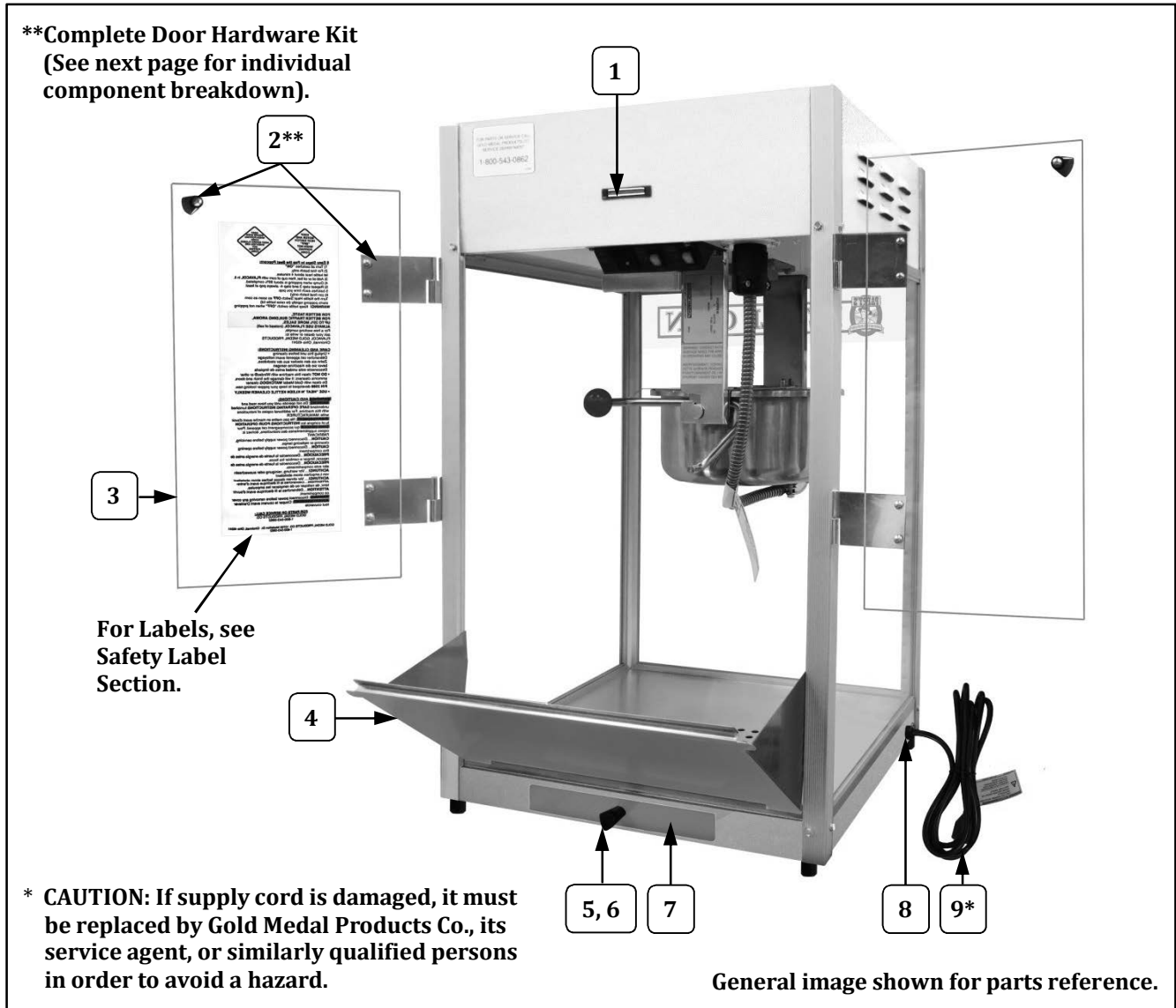
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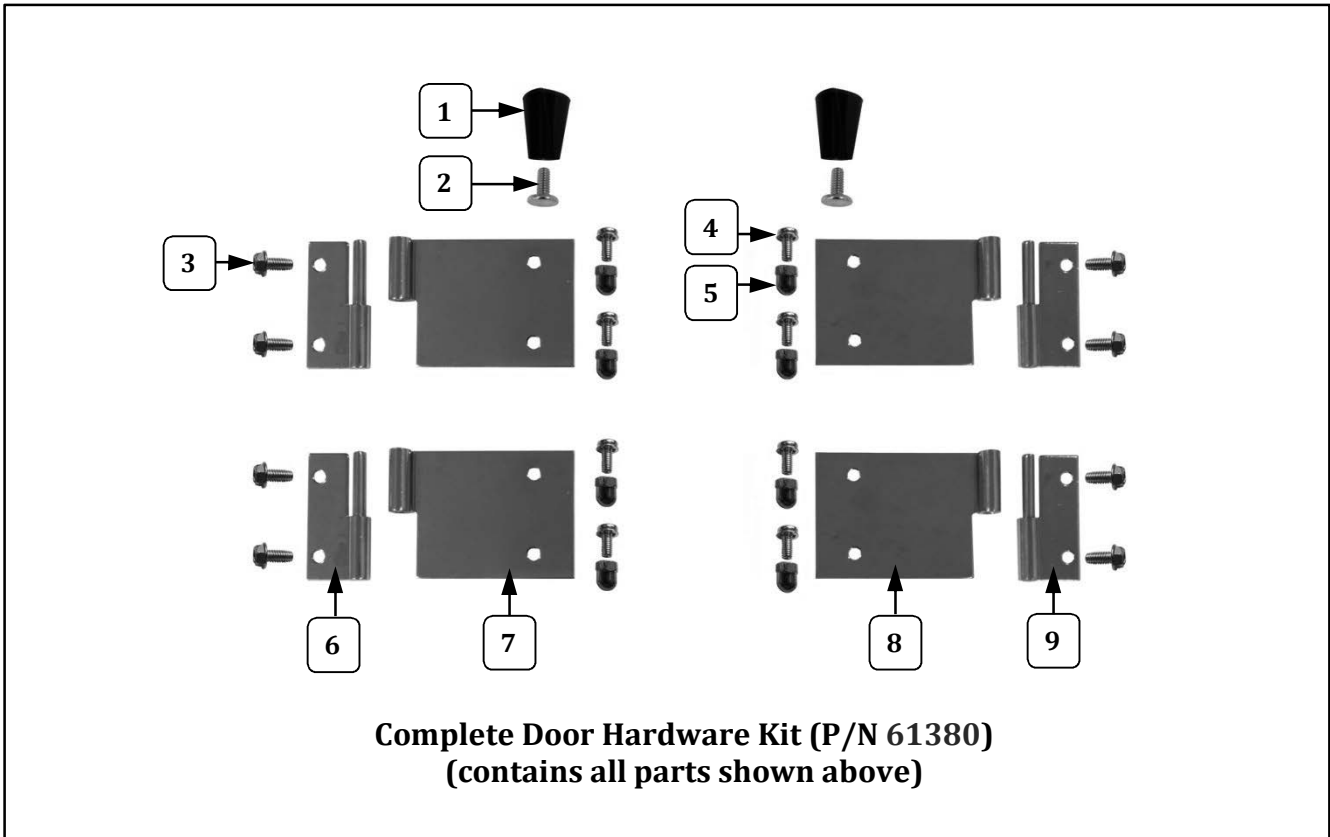
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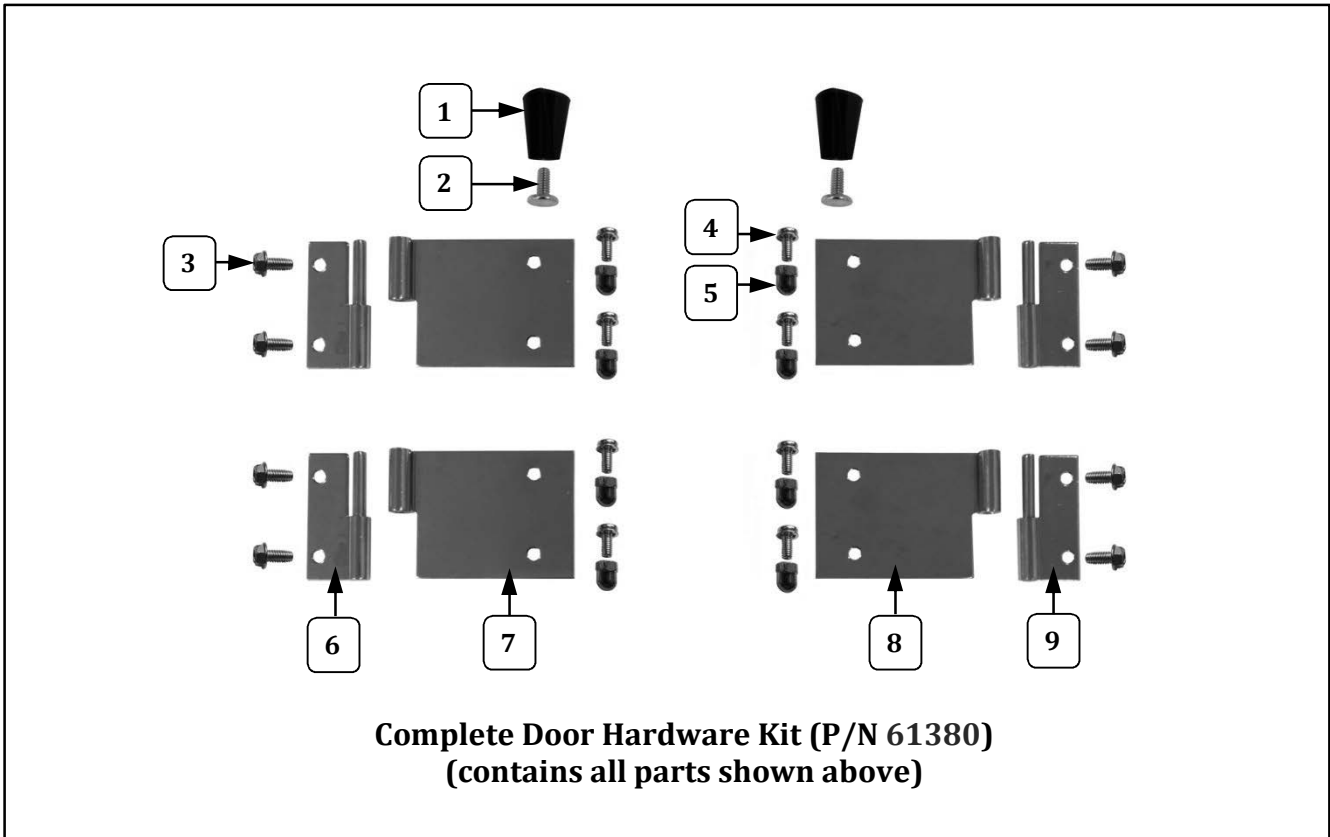
## Door Hardware Kit 61380 – Individual Component Breakdown



Item	Part Description	Part No.
		61380
1	KNOB LID LIFT	47120
2	TEE BOLT	75267
3	8-32 X 5/16 SLOTTED HEX	49594
4	8-32 X 3/8 PH PAN W/SEMS	42227
5	ACORN NUT #8-32	47702
6	MALE HINGE SHORT LEFT	41349
7	FEMALE HINGE LEFT HAND	61359
8	FEMALE HINGE RIGHT HAND	61373
9	MALE HINGE SHORT RIGHT	41350



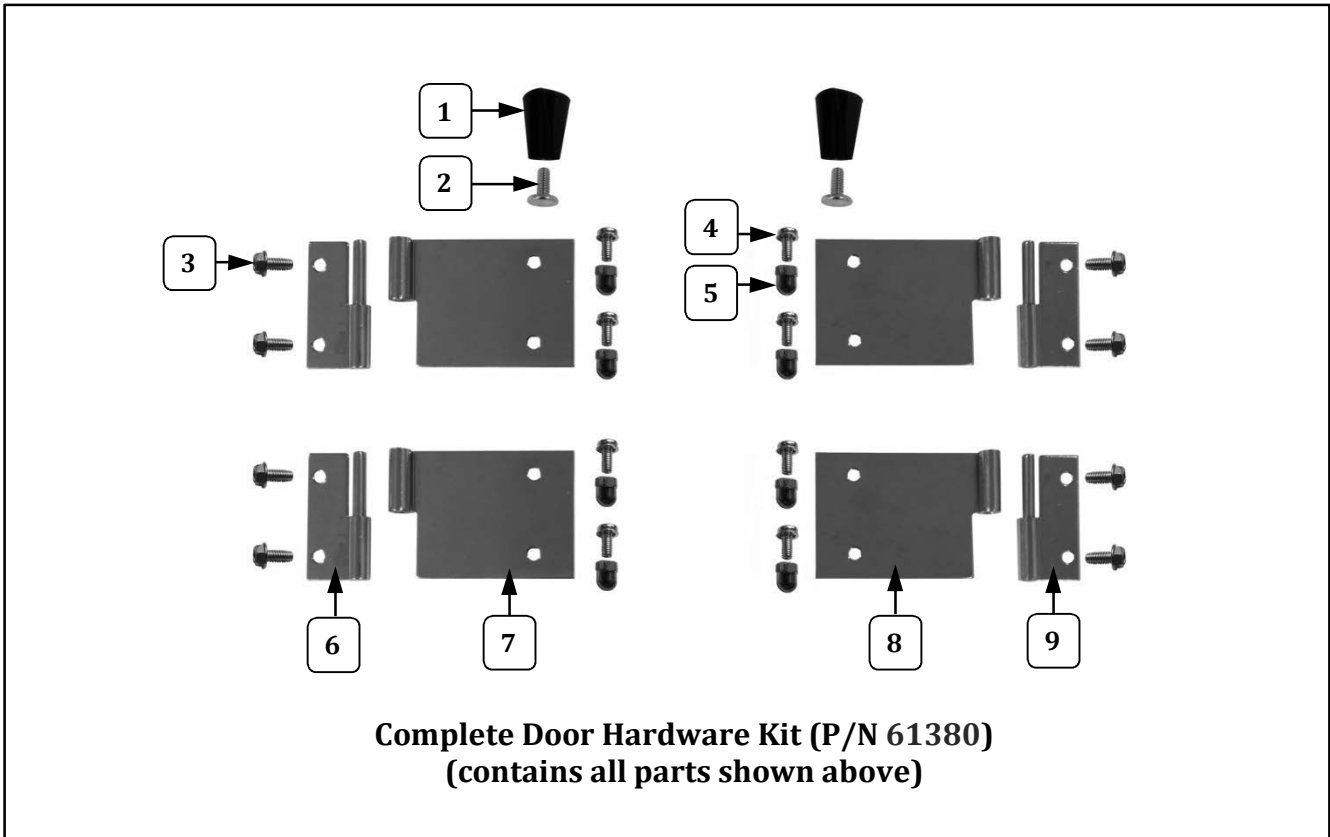
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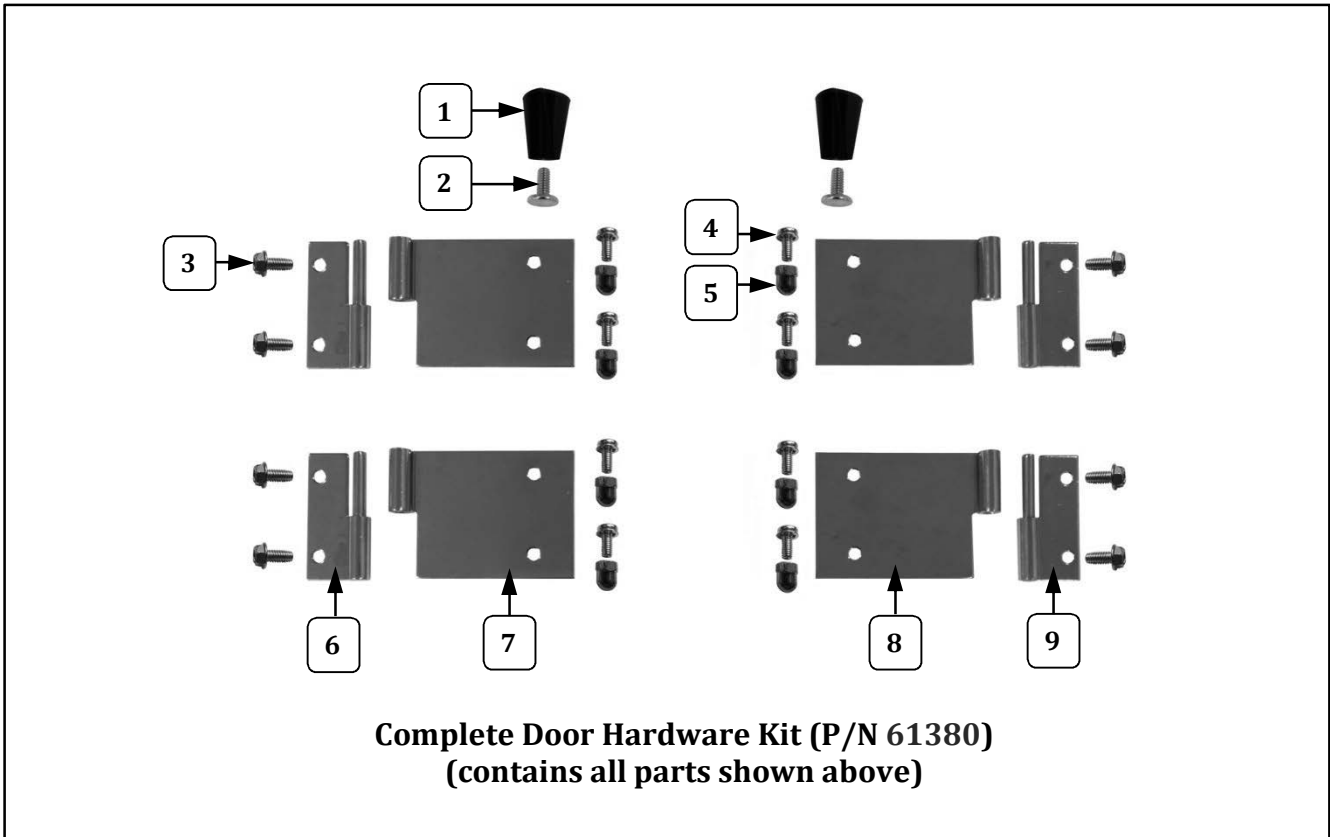
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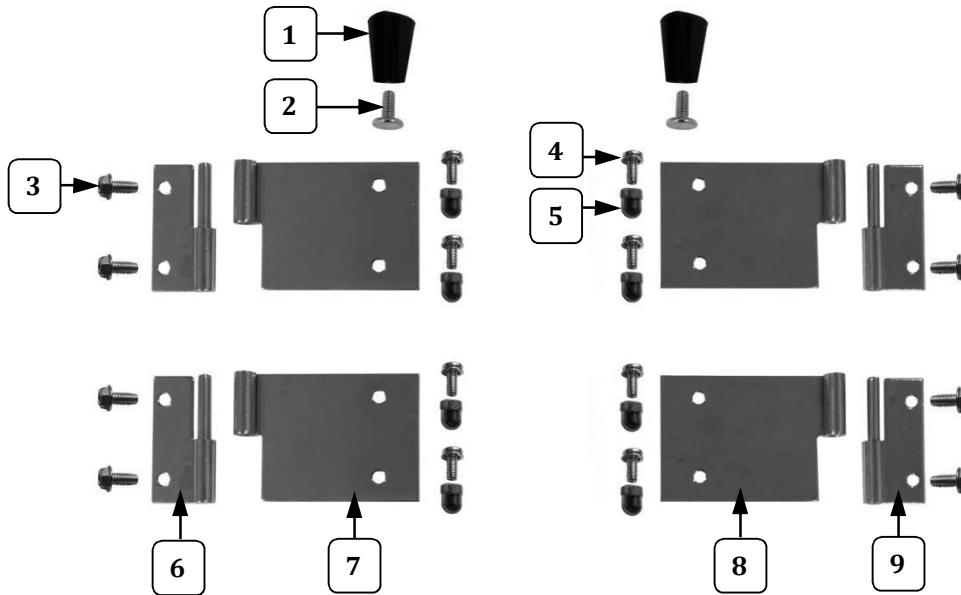
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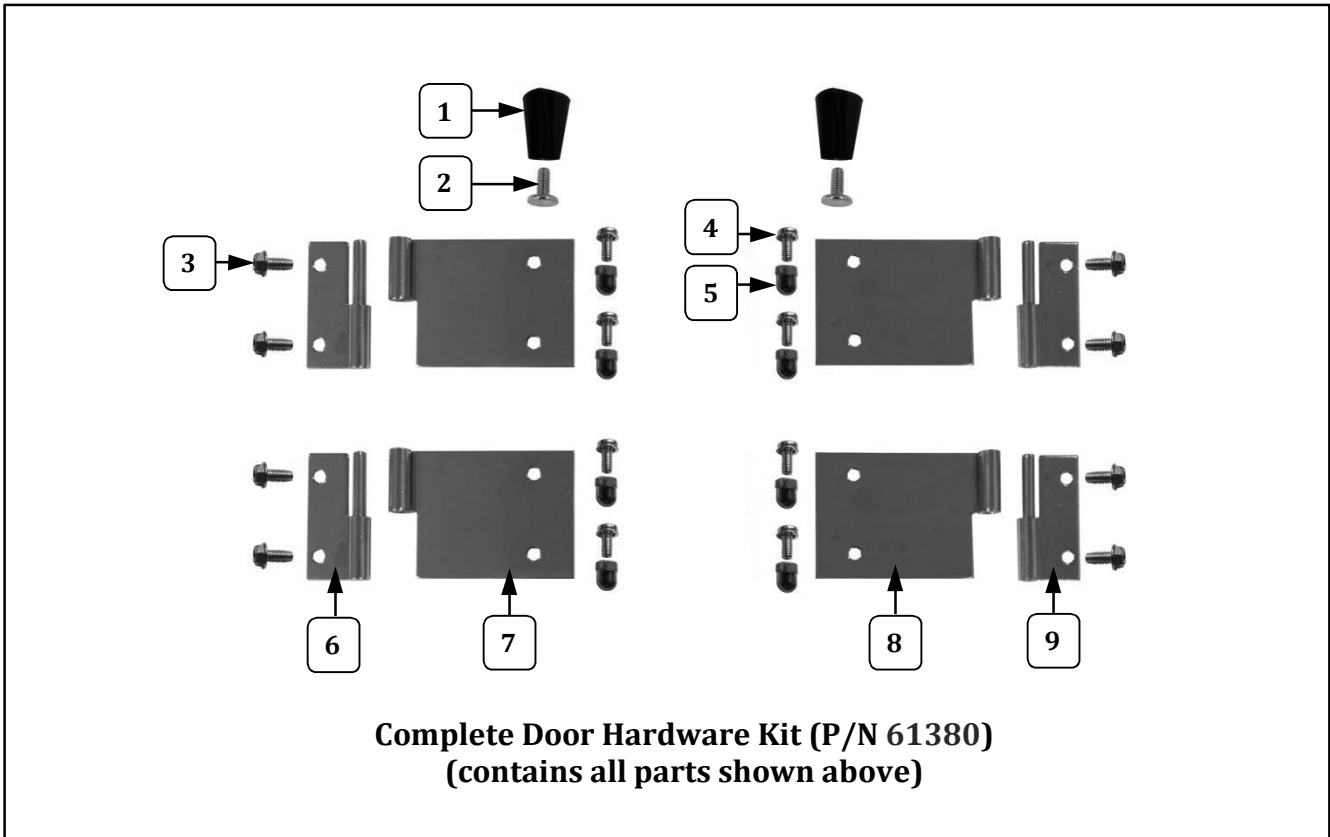
**Complete Door Hardware Kit (P/N 61380)**  
**(contains all parts shown above)**

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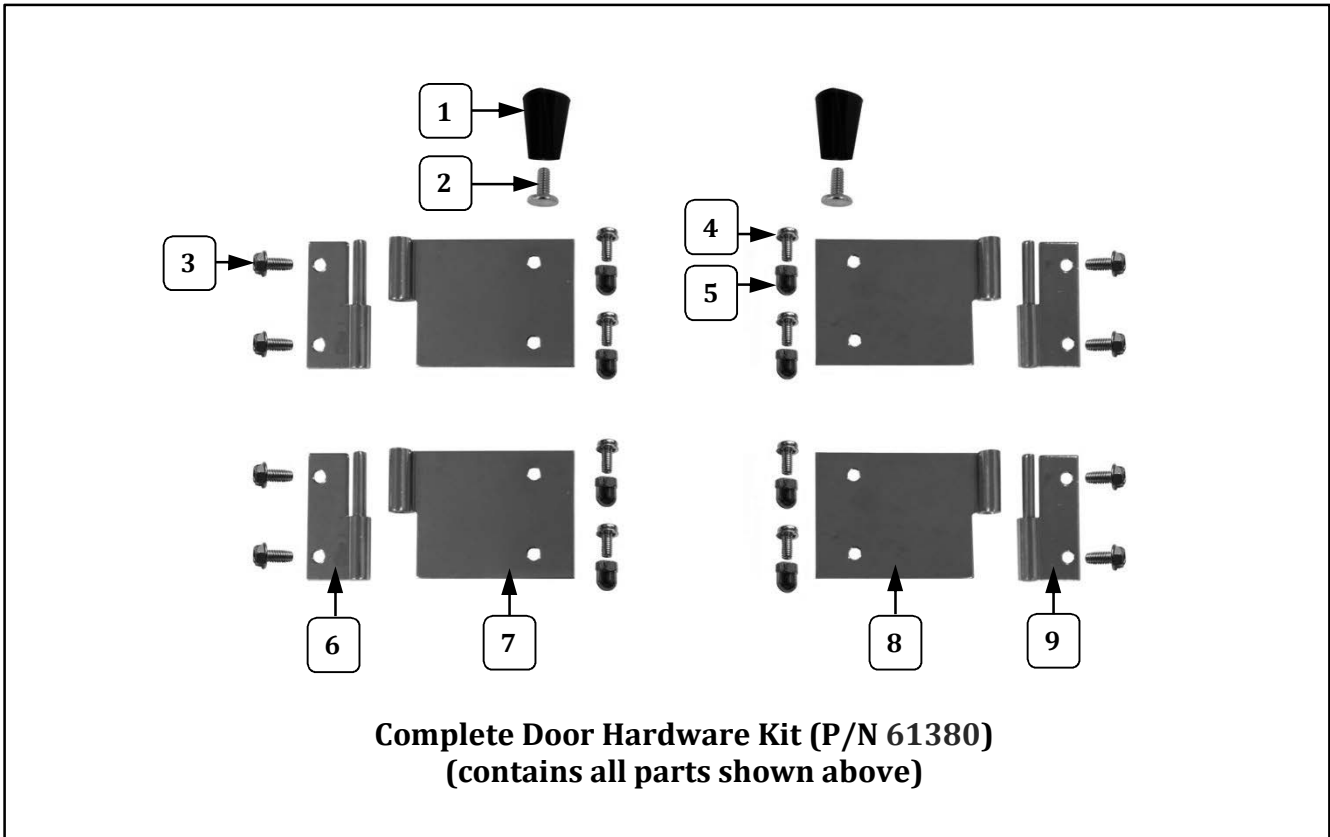
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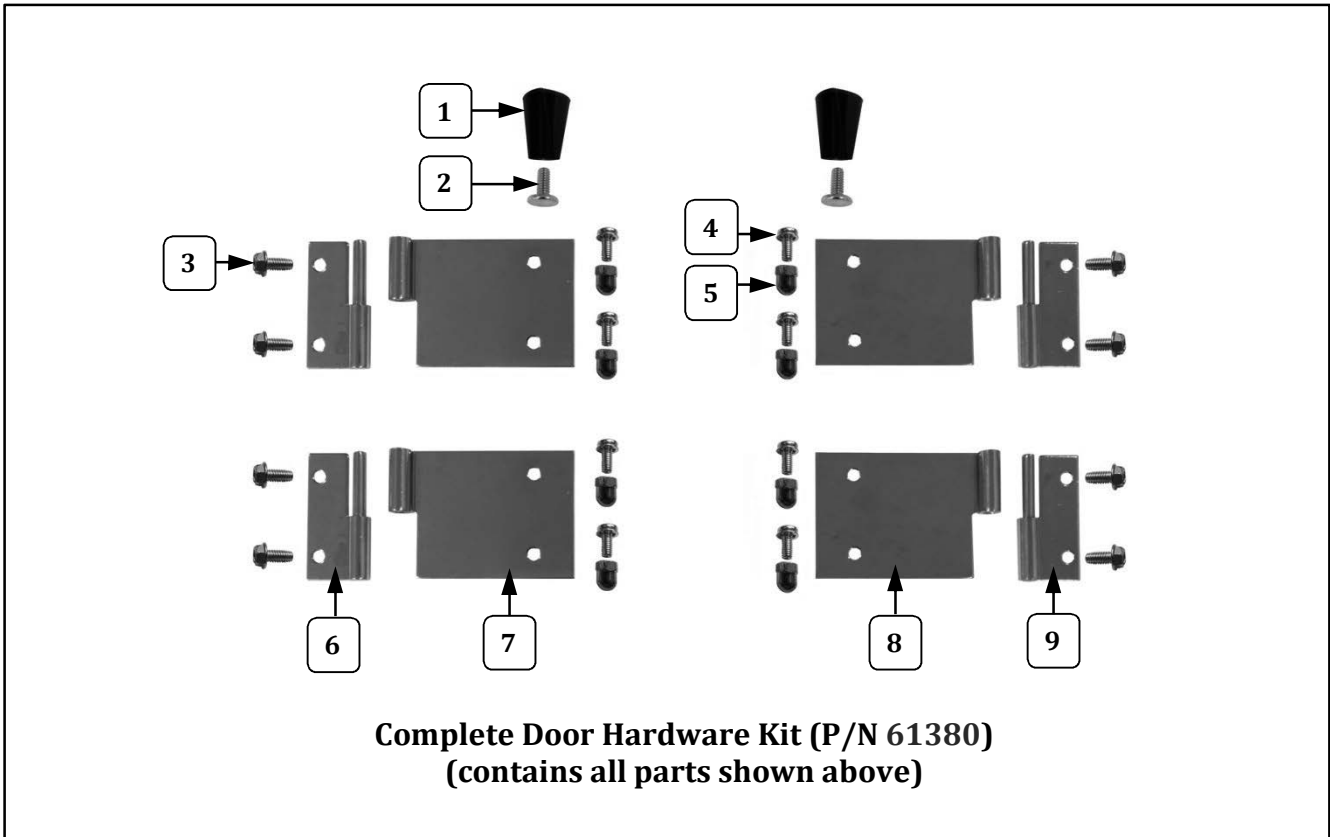
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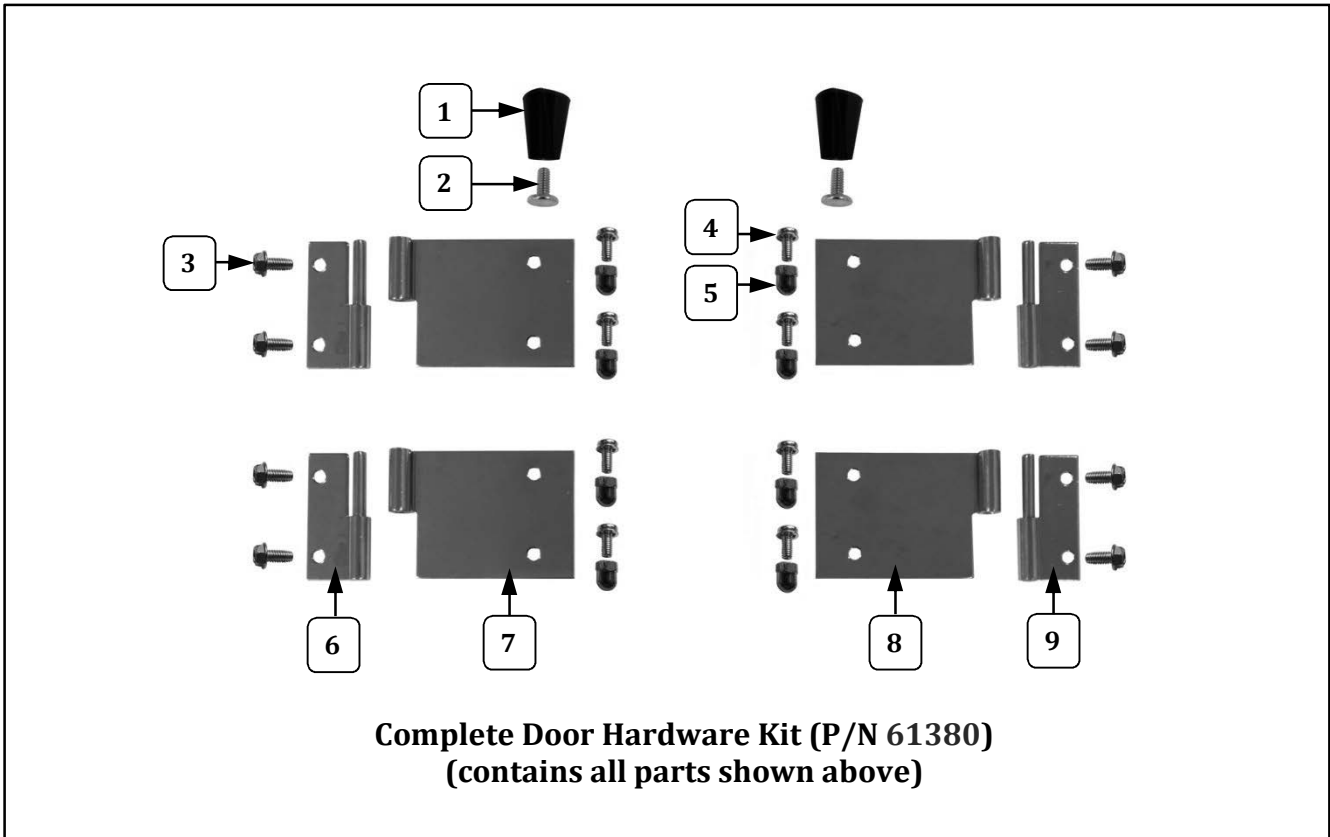
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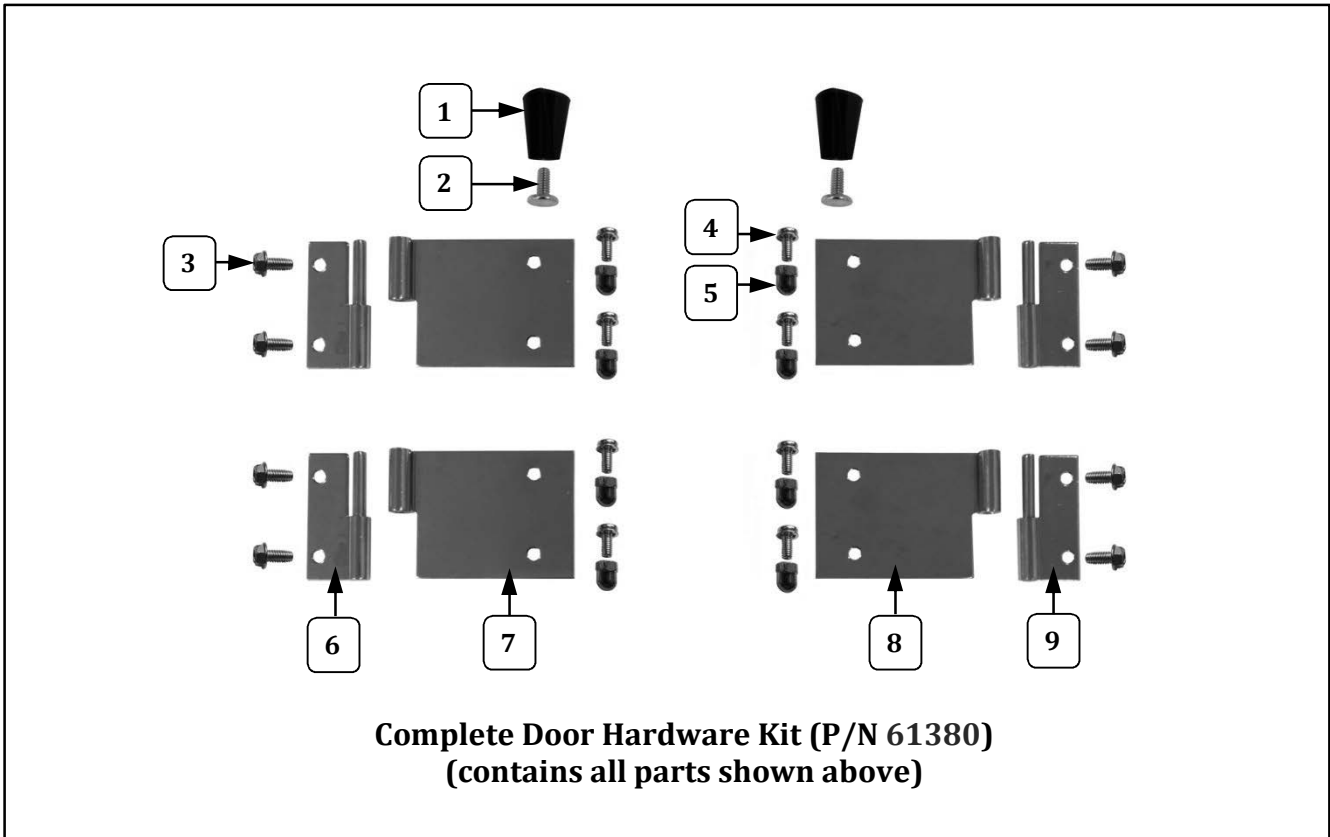
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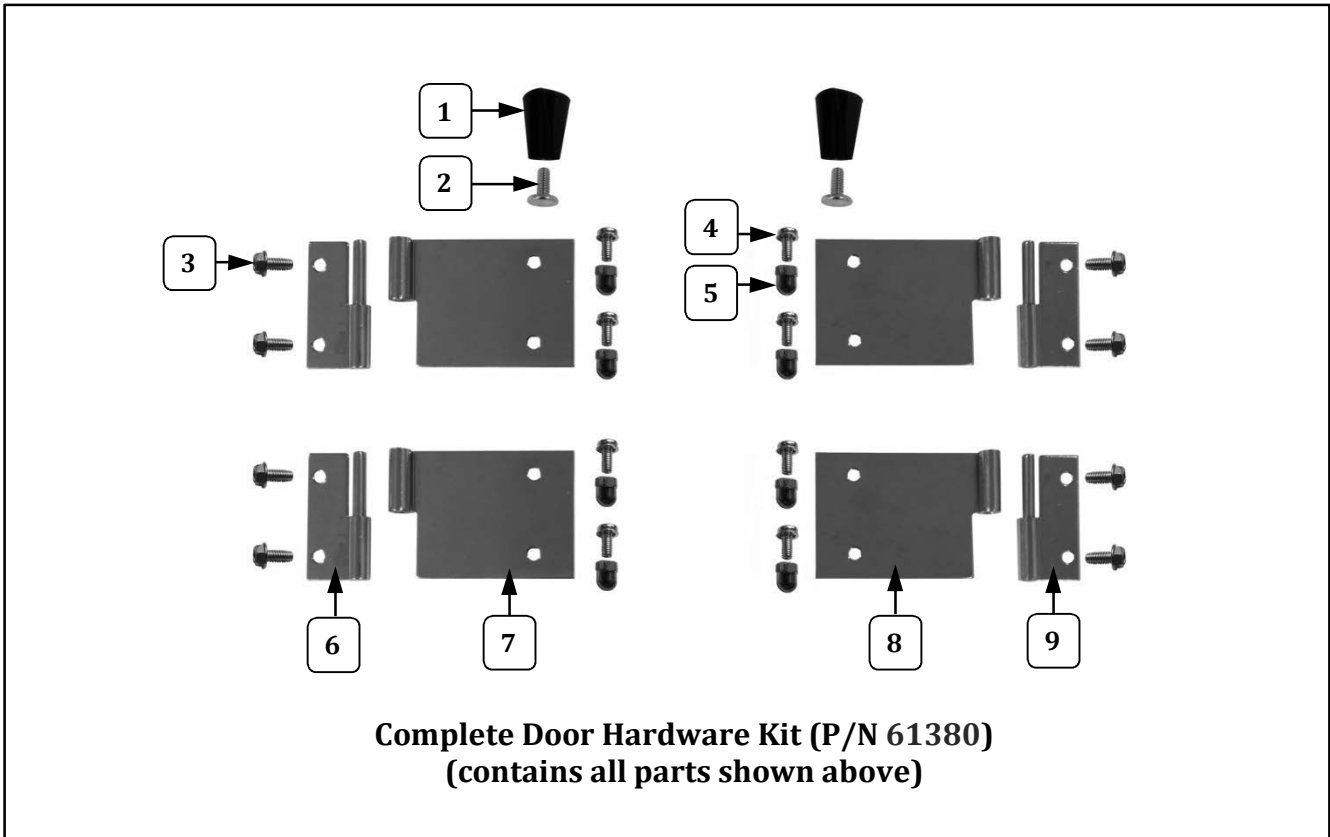
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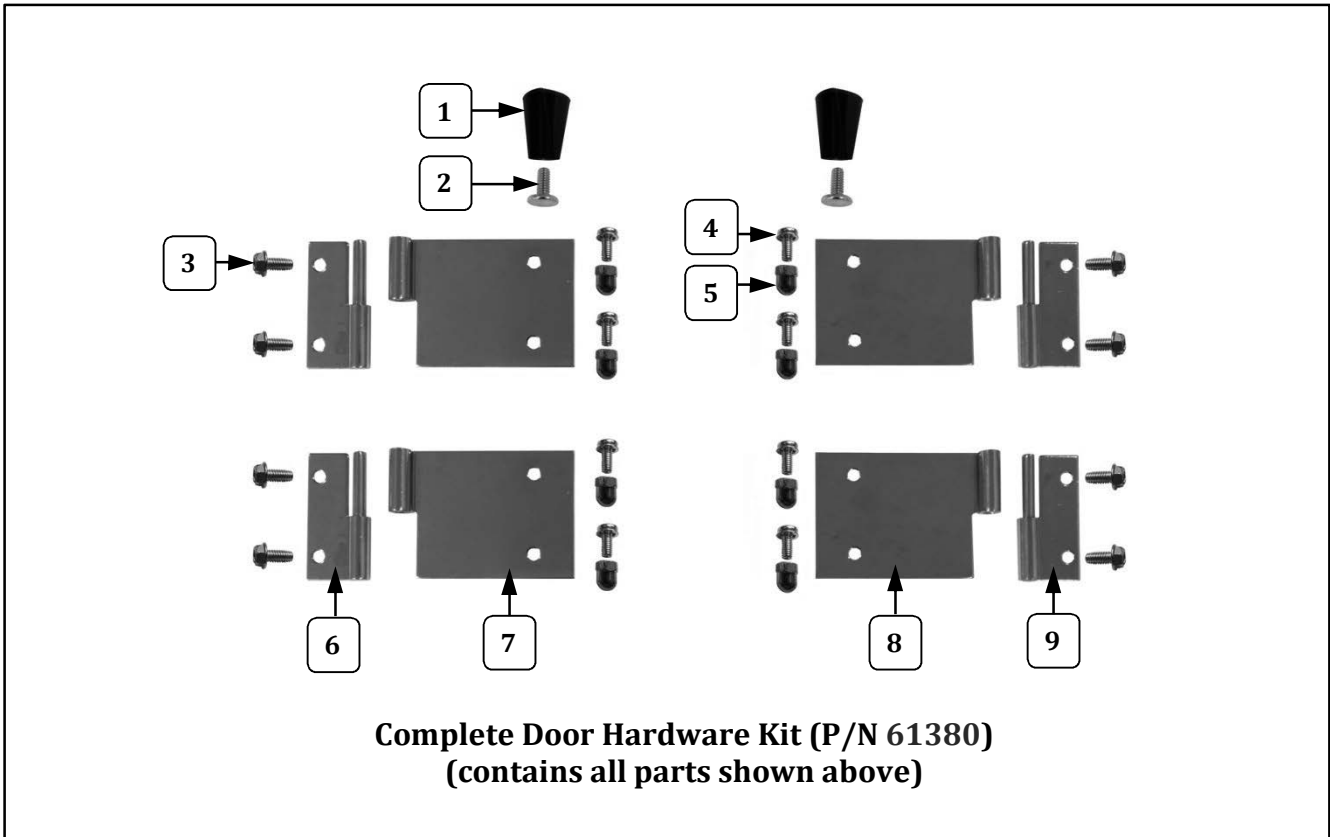
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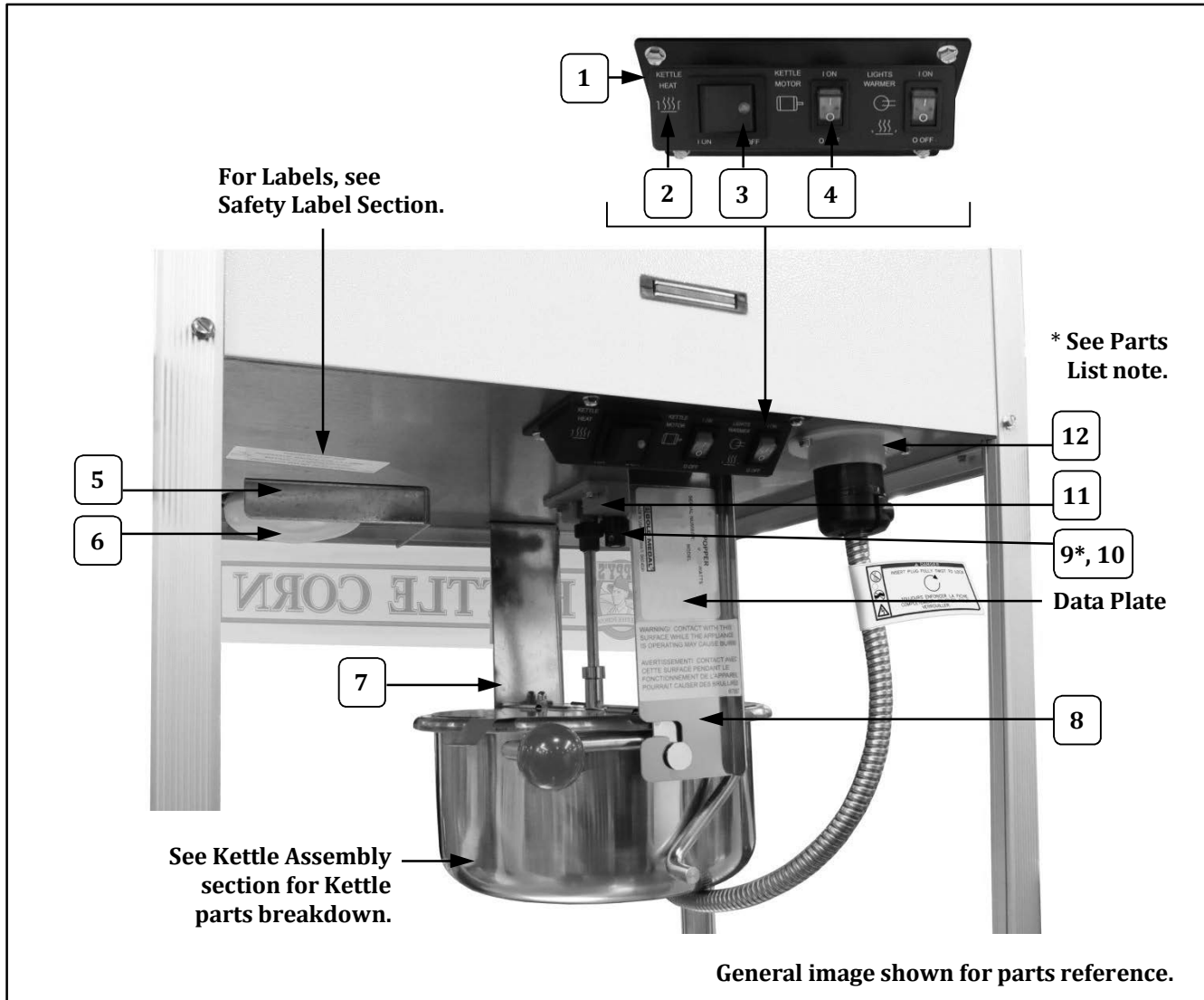
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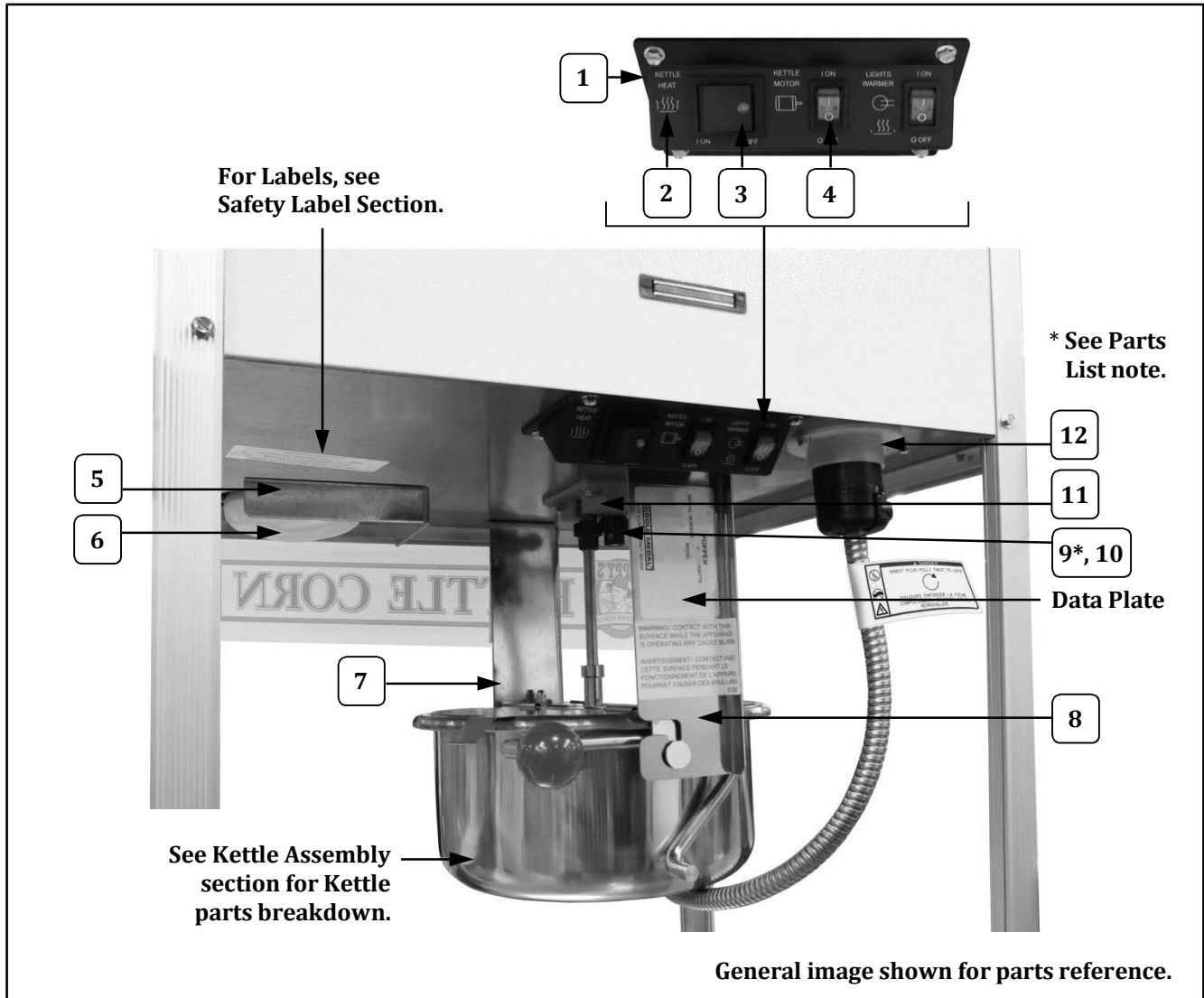


Item	Part Description	Part No.
		2656KC
1	SMALL SWITCH BOX	48501
2	SWITCH BOX LABEL	48502
3	GREEN LIGHTED ROCKER SWITCH	42798
4	DPST ROCKER SWITCH	42532
5	LIGHT SHIELD ANGLE	47799
6	REFLECTOR FLOOD 65W	41671
7	REAR HANGER ARM	49009
8	FRONT HANGER ARM	49010
9	SPUR GEAR (NOTE: Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
10	10-32" X 3/16" SET SCREW	41742
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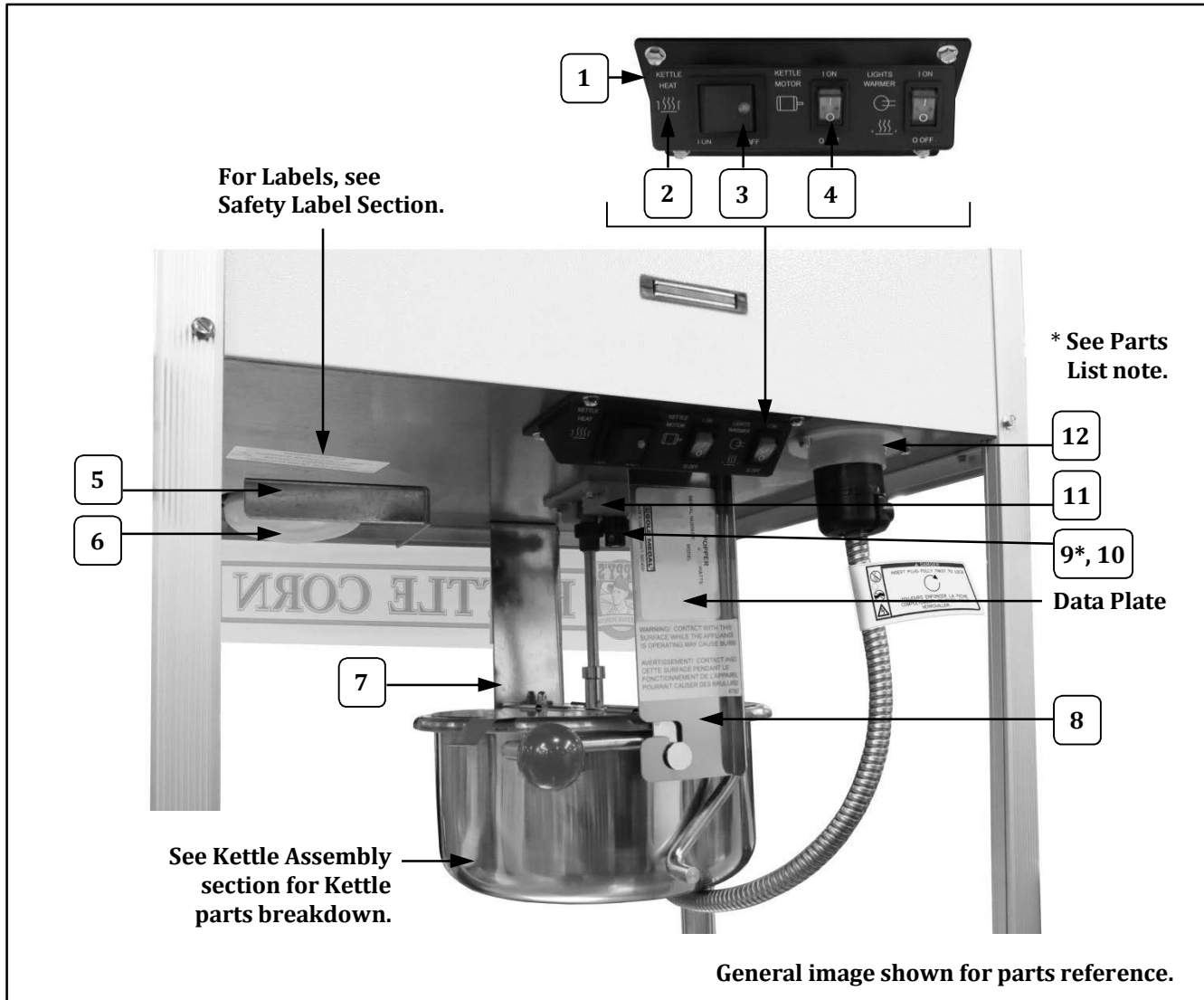
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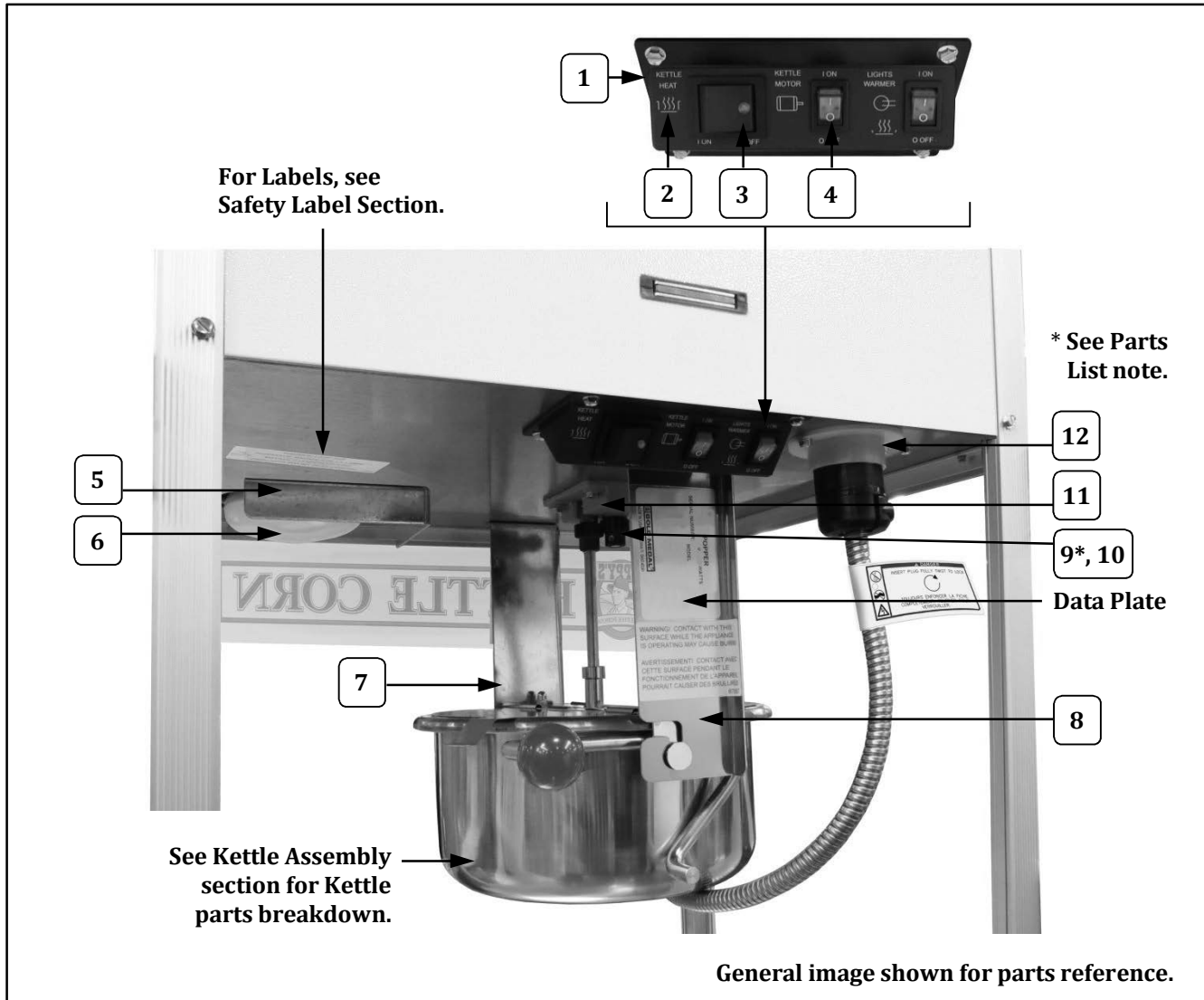
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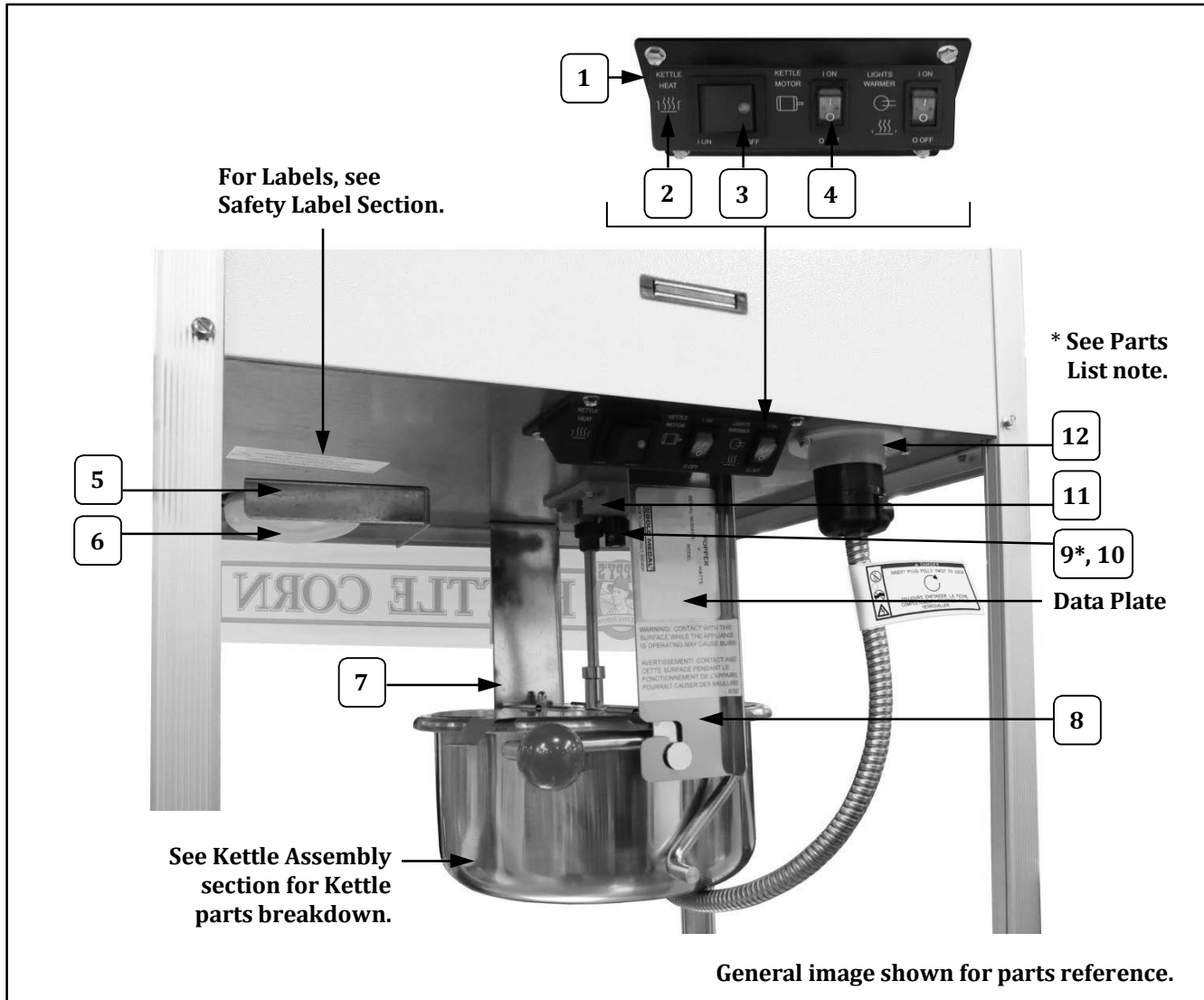
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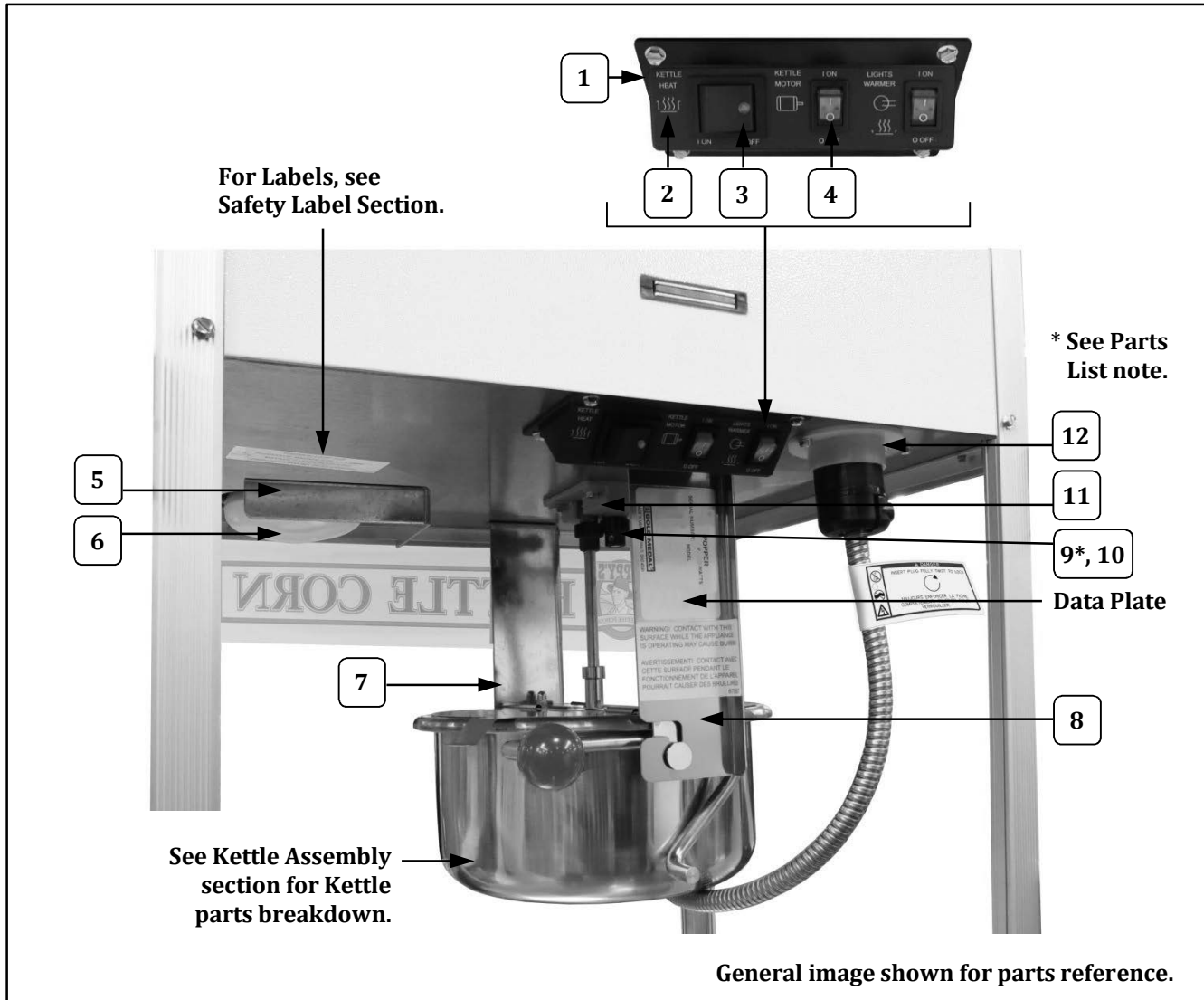
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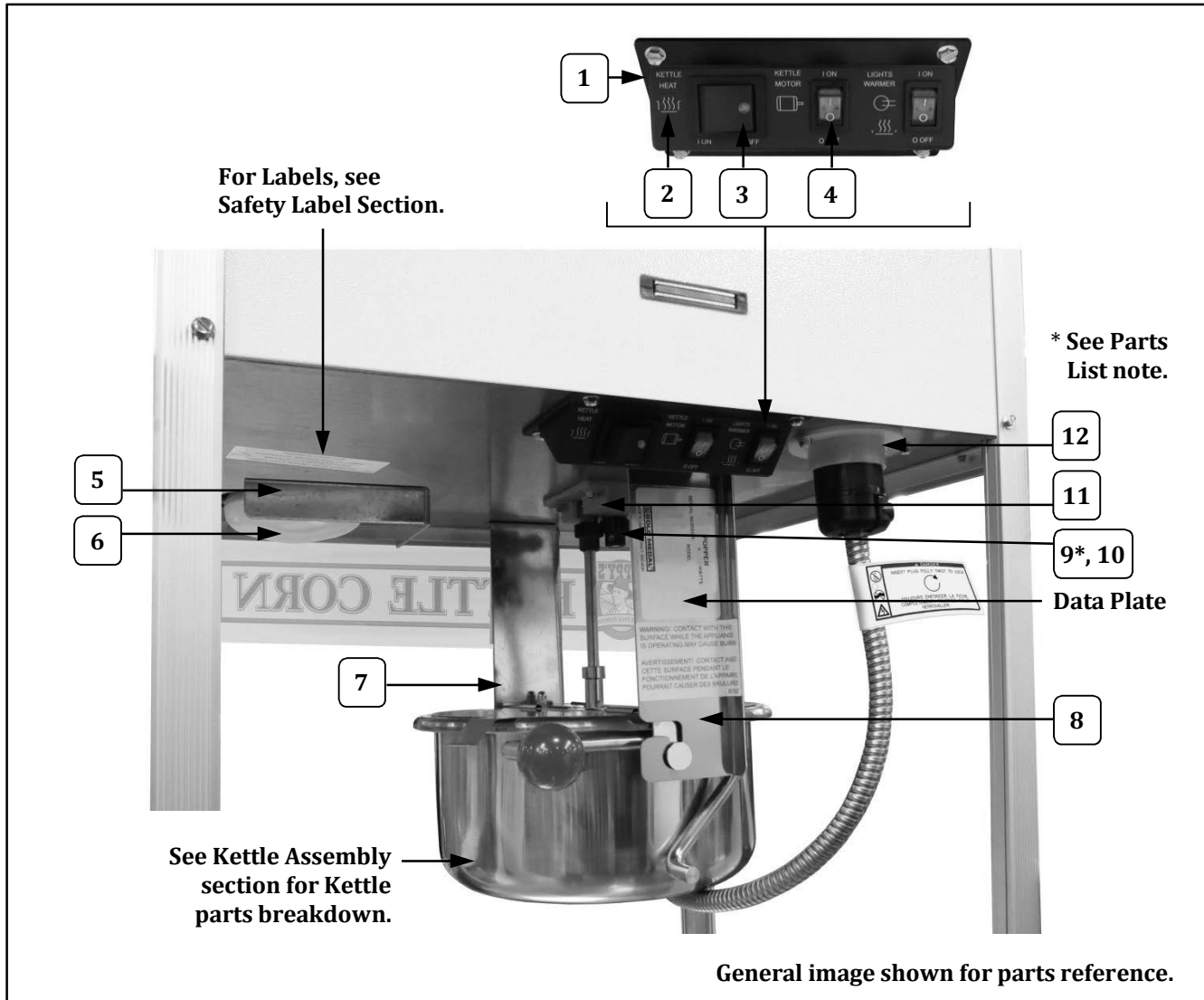
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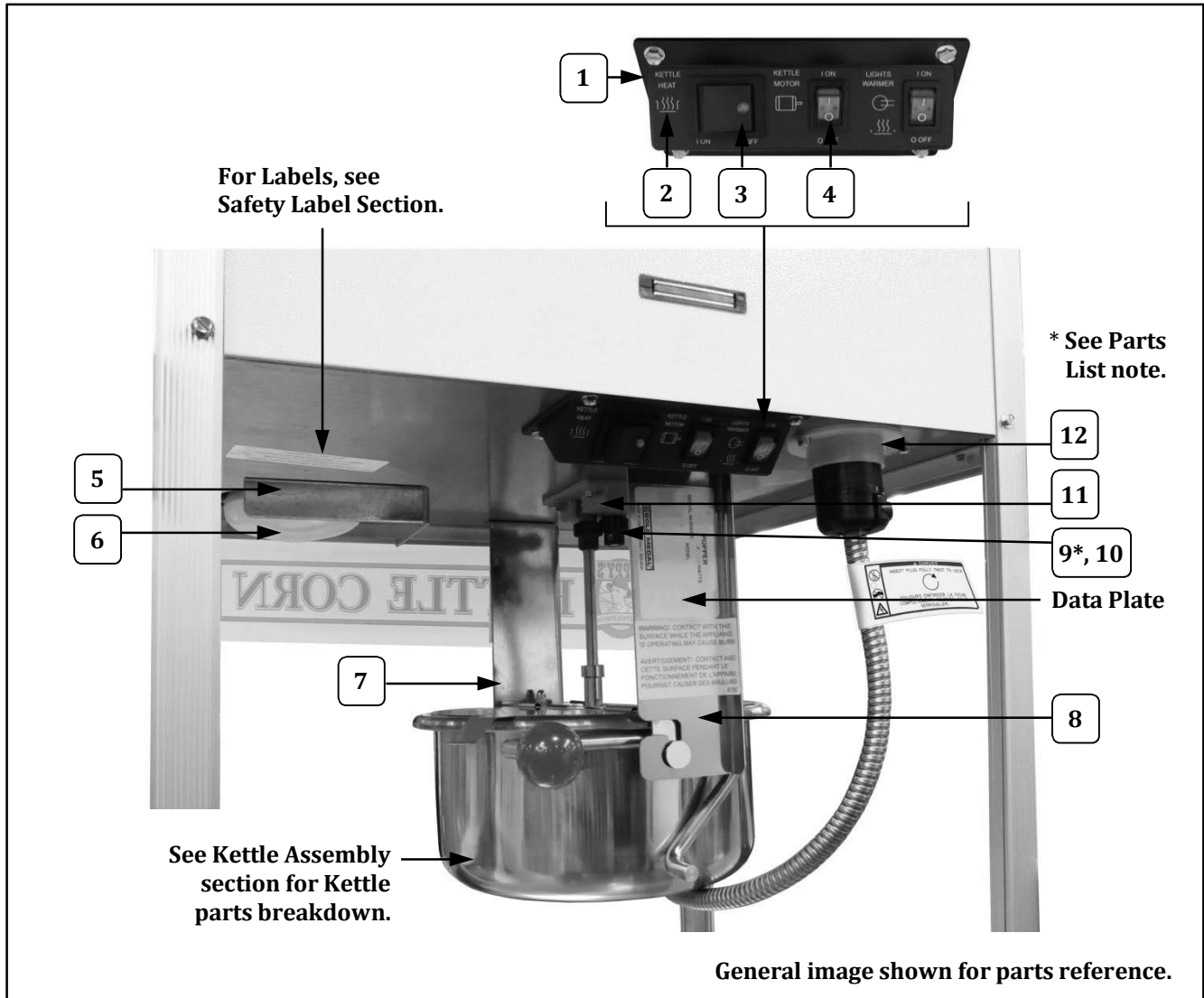


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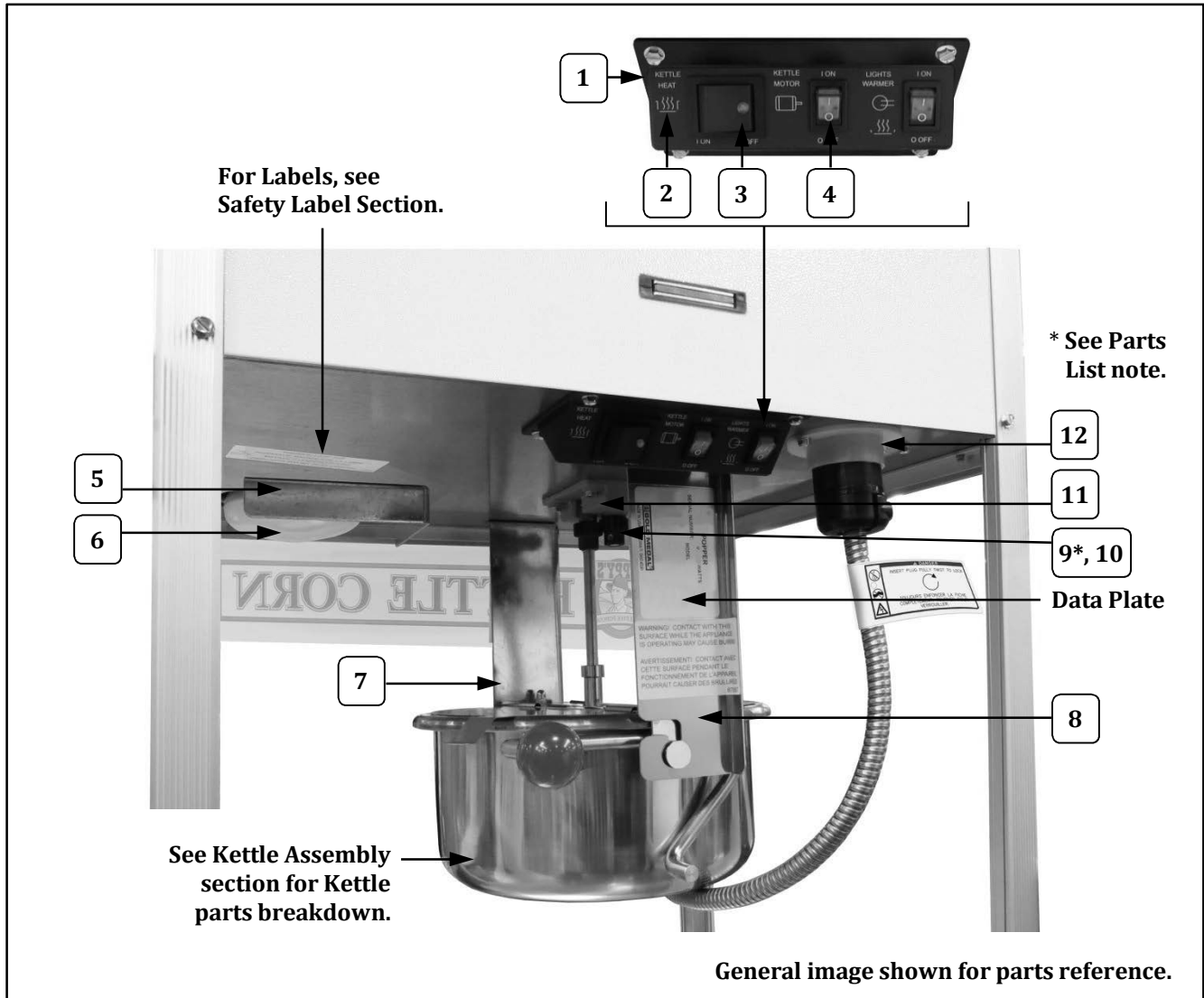
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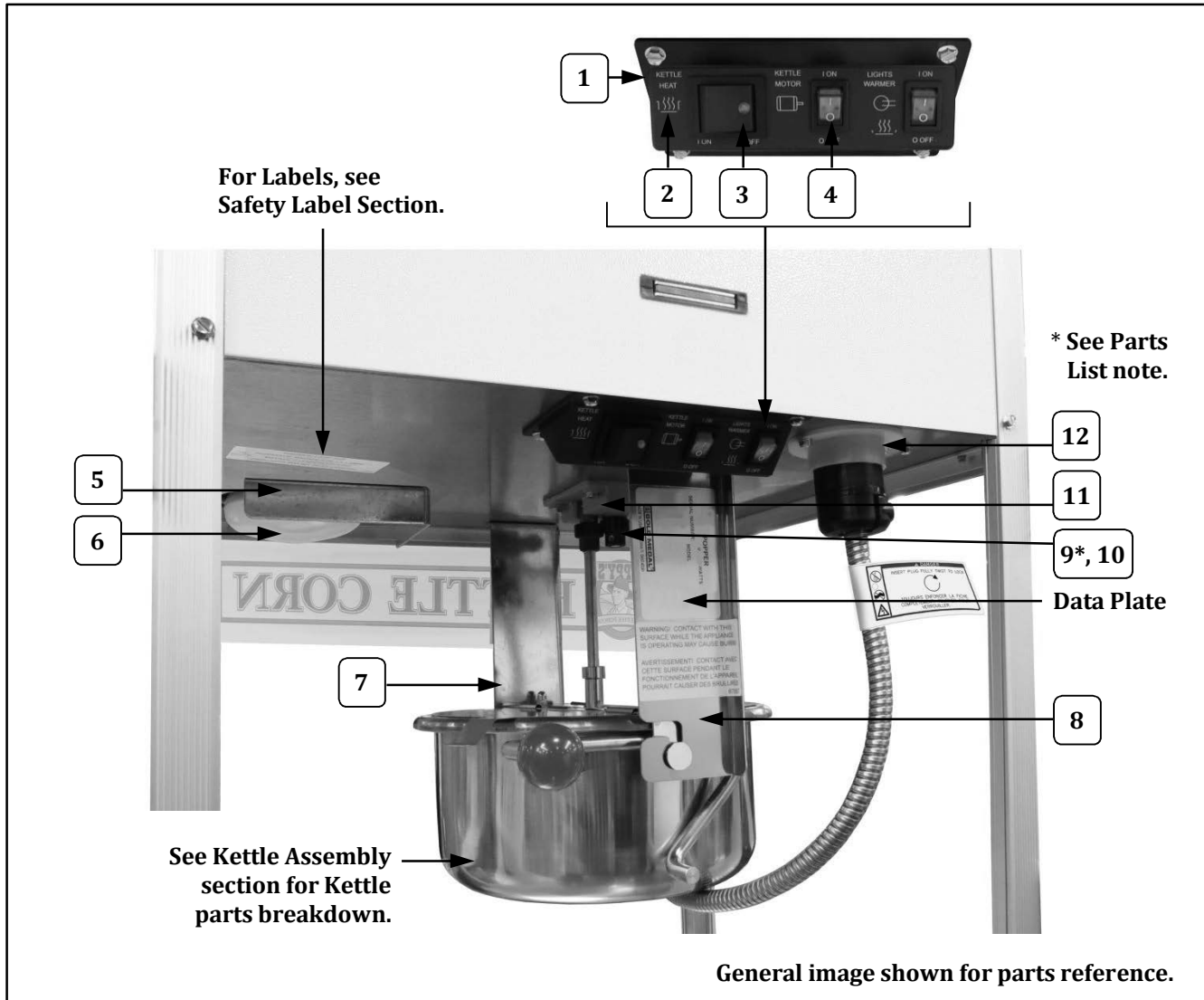


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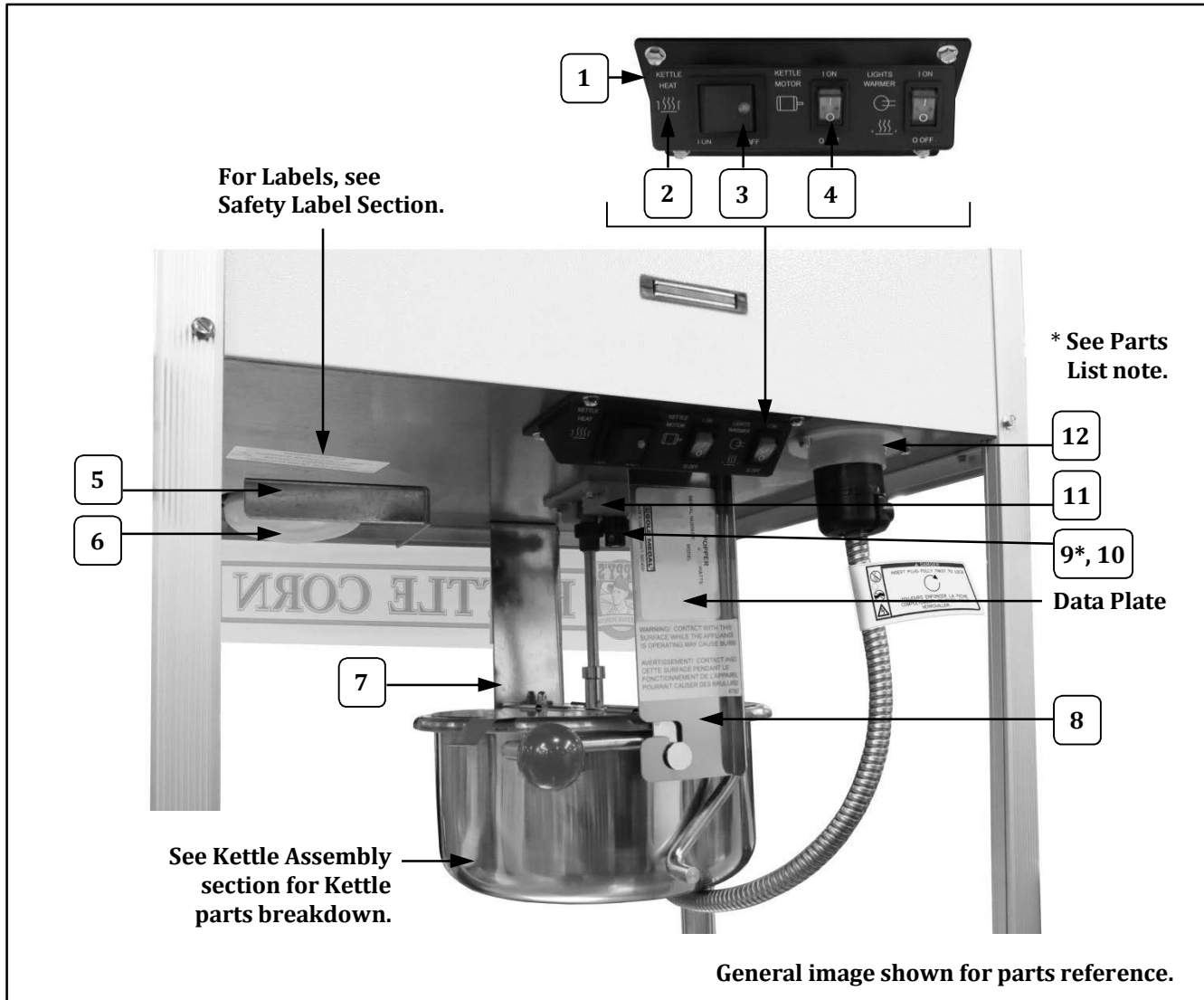


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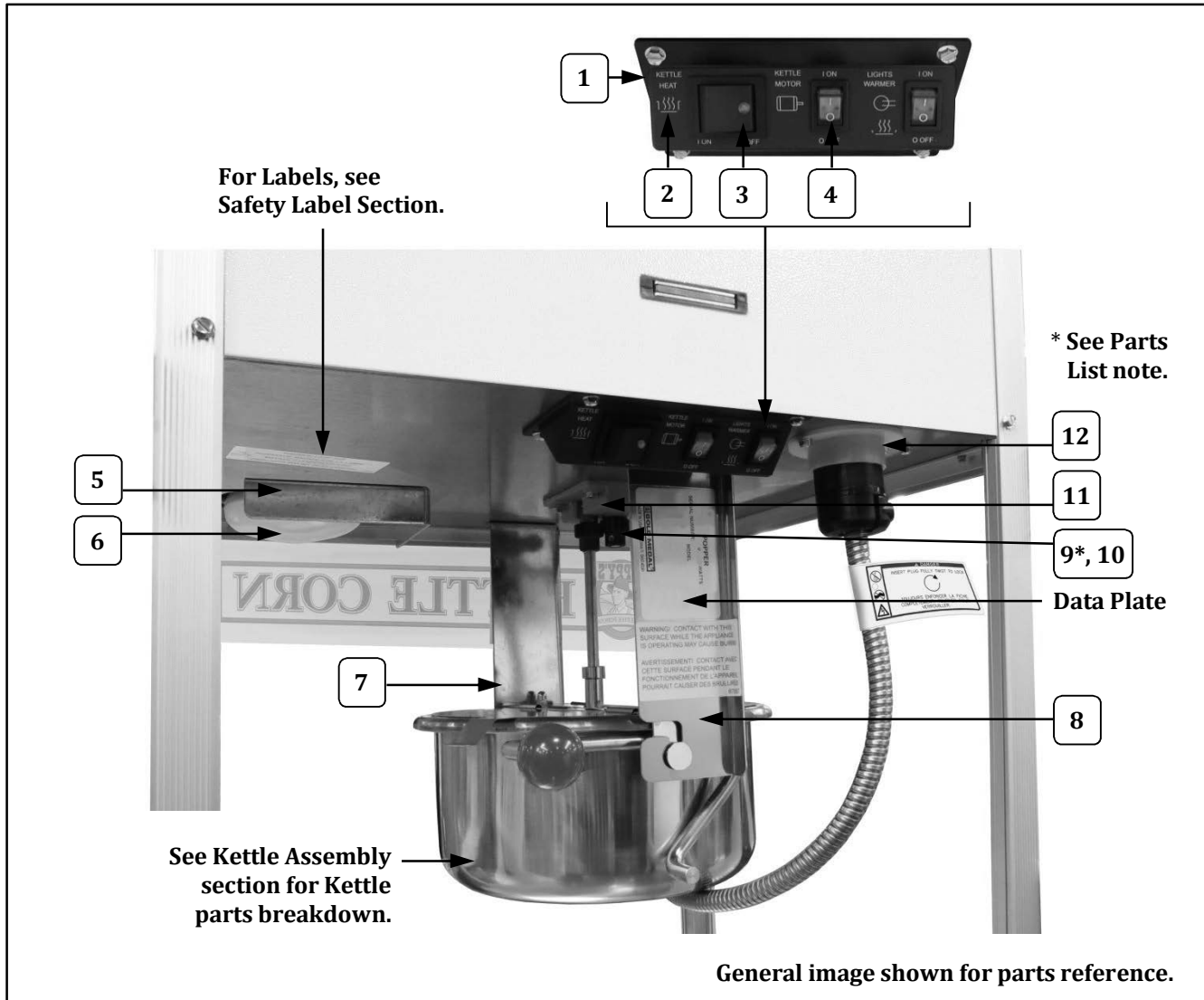
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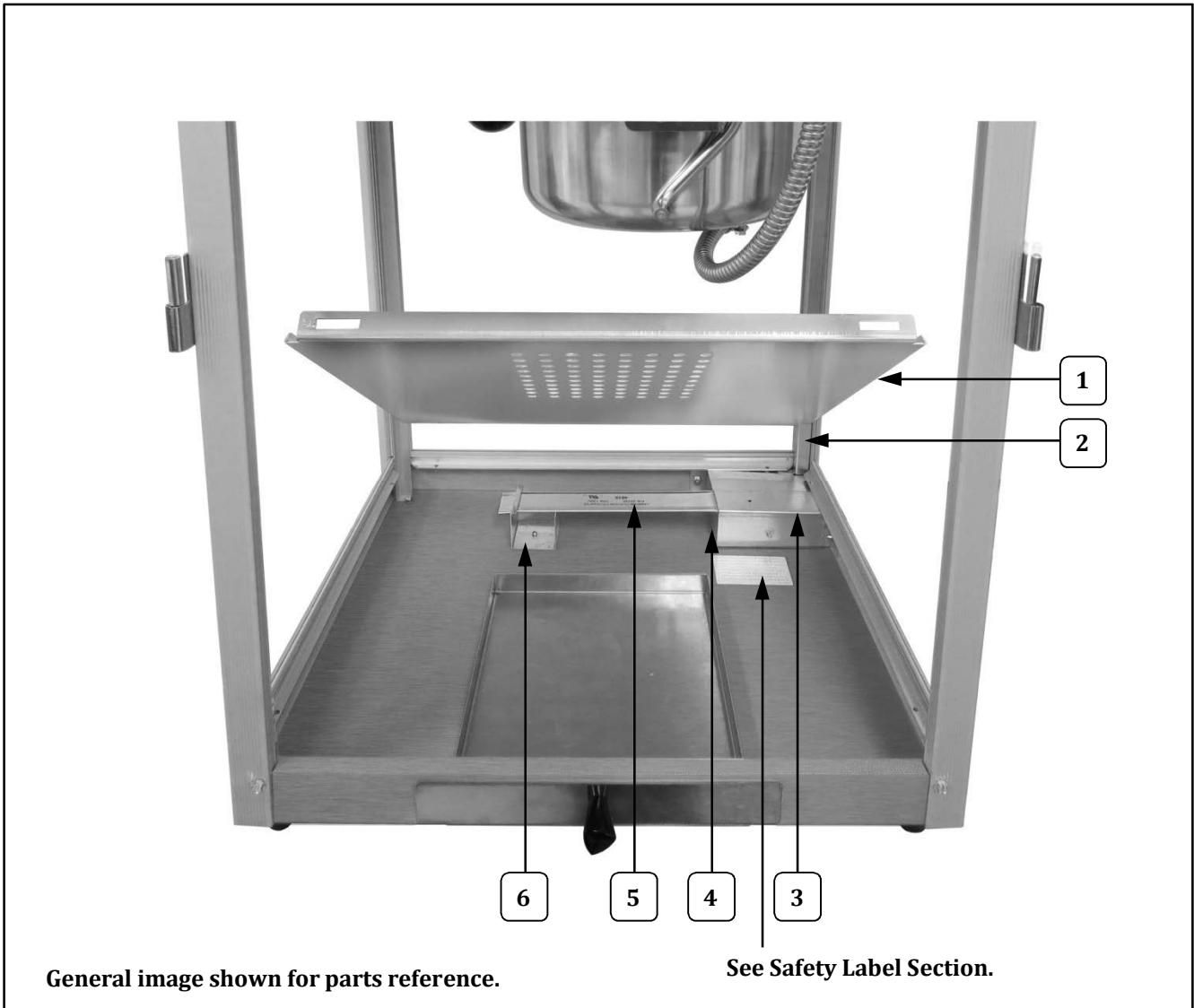
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2	SWITCH BOX LABEL	48502
3	GREEN LIGHTED ROCKER SWITCH	42798
4	DPST ROCKER SWITCH	42532
5	LIGHT SHIELD ANGLE	47799
6	REFLECTOR FLOOD 65W	41671
7	REAR HANGER ARM	49009
8	FRONT HANGER ARM	49010
9	SPUR GEAR (NOTE: Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
10	10-32" X 3/16" SET SCREW	41742
11	GEAR BLOCK ASSEMBLY	67194A
12	15 AMP TWIST LOCK KETTLE RECPT	49330



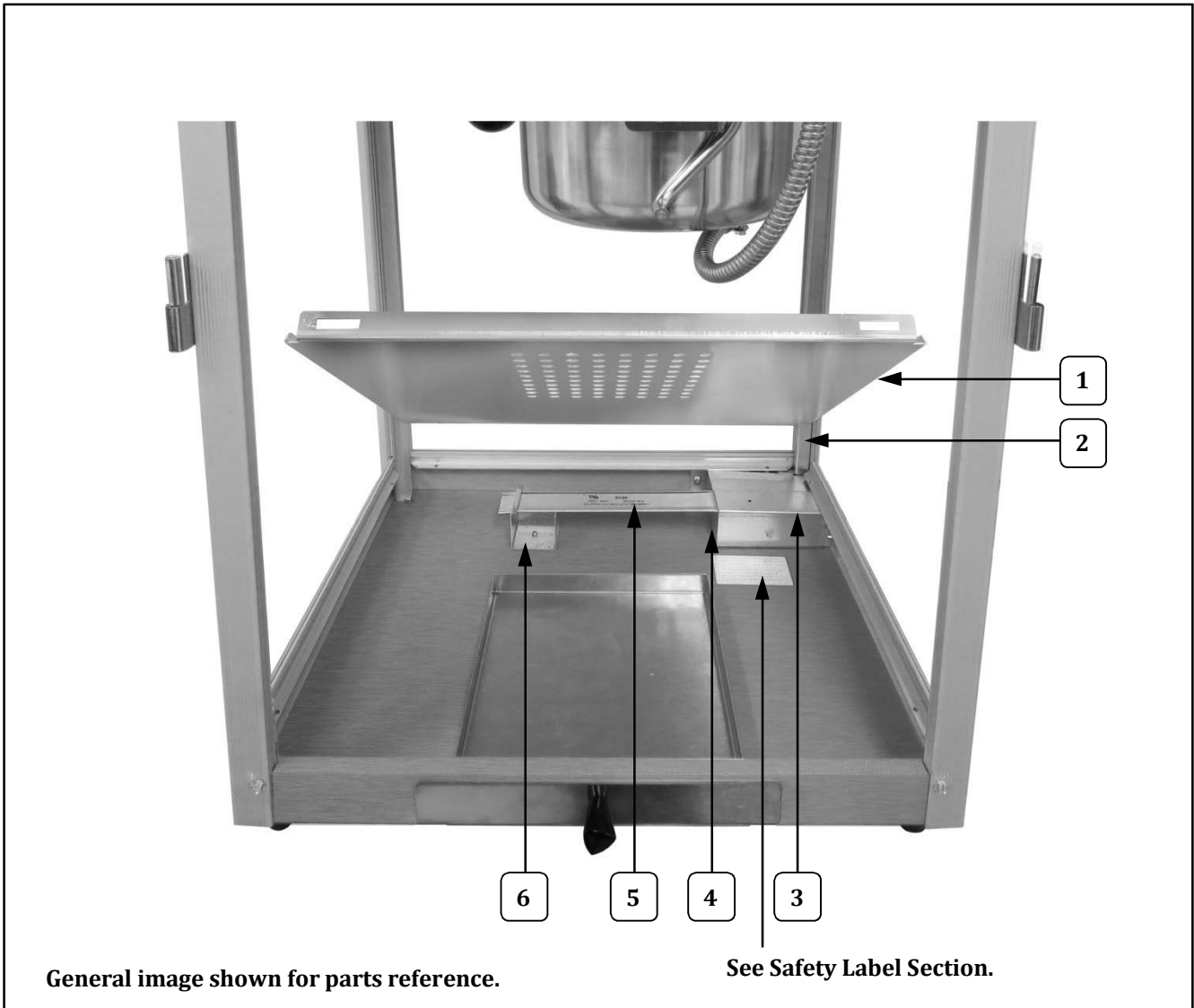
## Cabinet Interior – Bottom View



Item	Part Description	Part No.
		2656KC
1	BOTTOM CORN PAN	49506
2	WIRE DUCT (Runs the entire length of the corner post)	49091
3	CORNER COVER – COVER	49104
4	CORNER COVER	49105
5	STRIP HEAT ELEMENT 50W	49440
6	STRIP HEATER BRACKET	49425



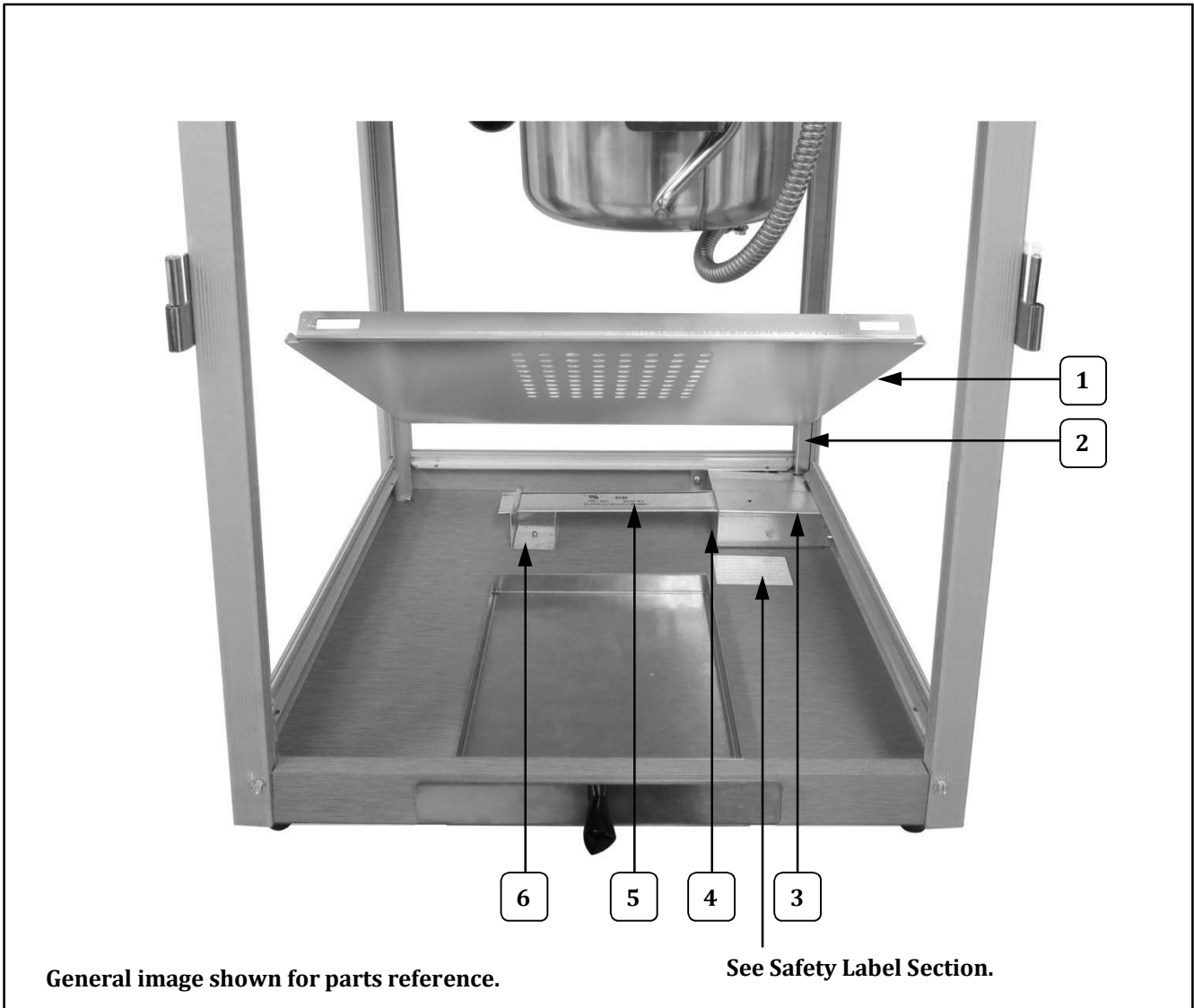
## Cabinet Interior – Bottom View



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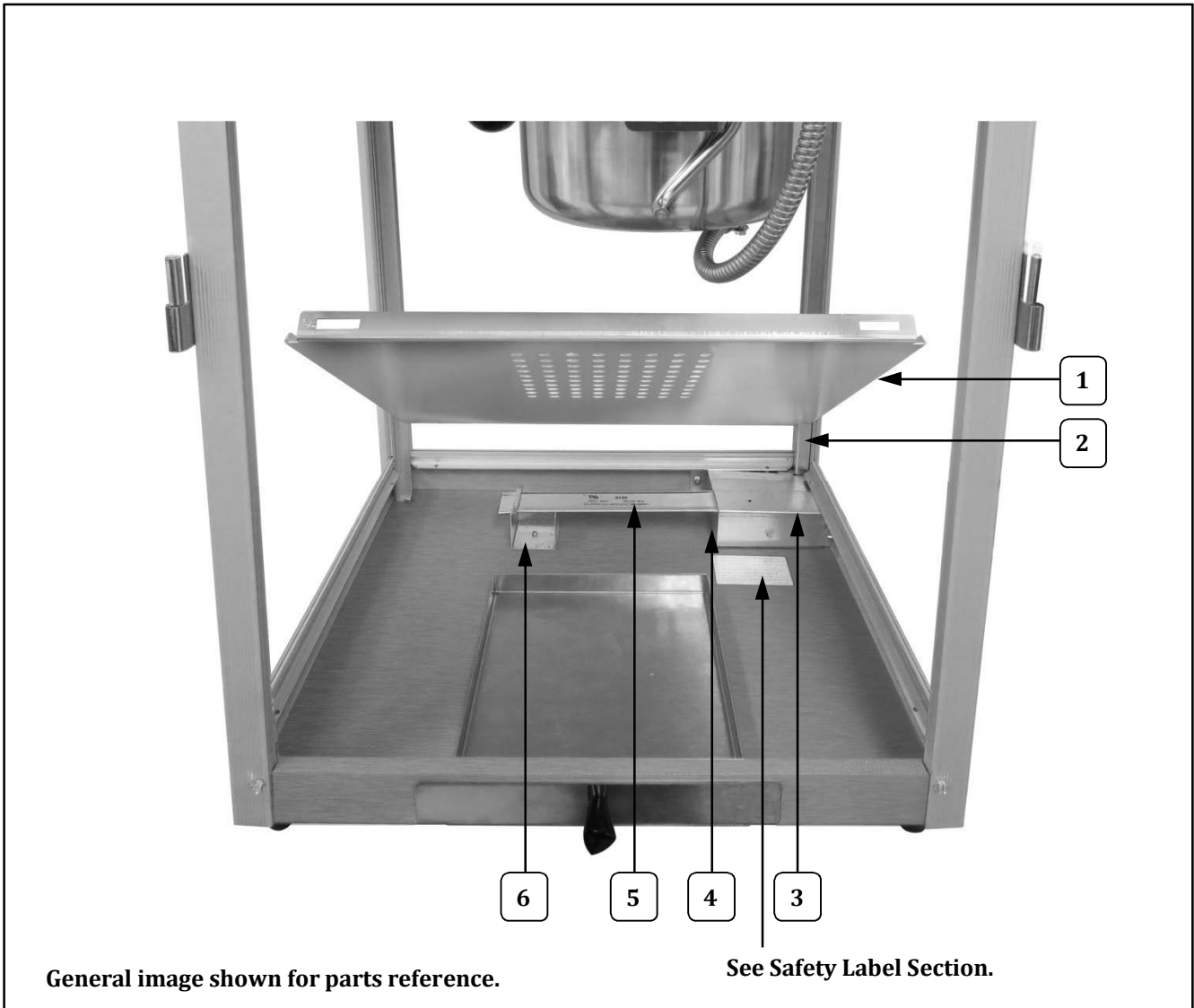
## Cabinet Interior – Bottom View



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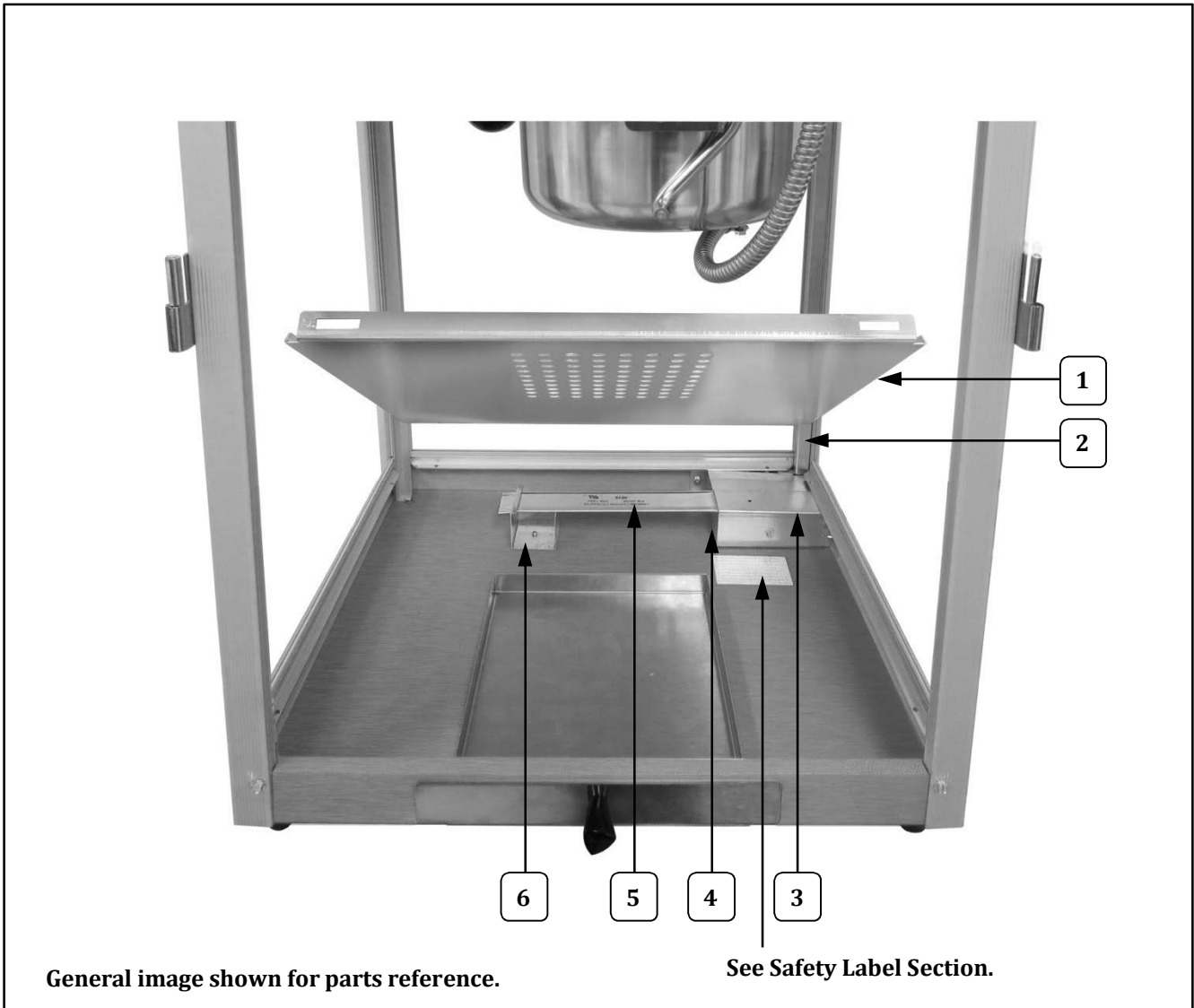
## Cabinet Interior – Bottom View



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		2656KC
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5	STRIP HEAT ELEMENT 50W	49440
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## Cabinet Interior – Bottom View

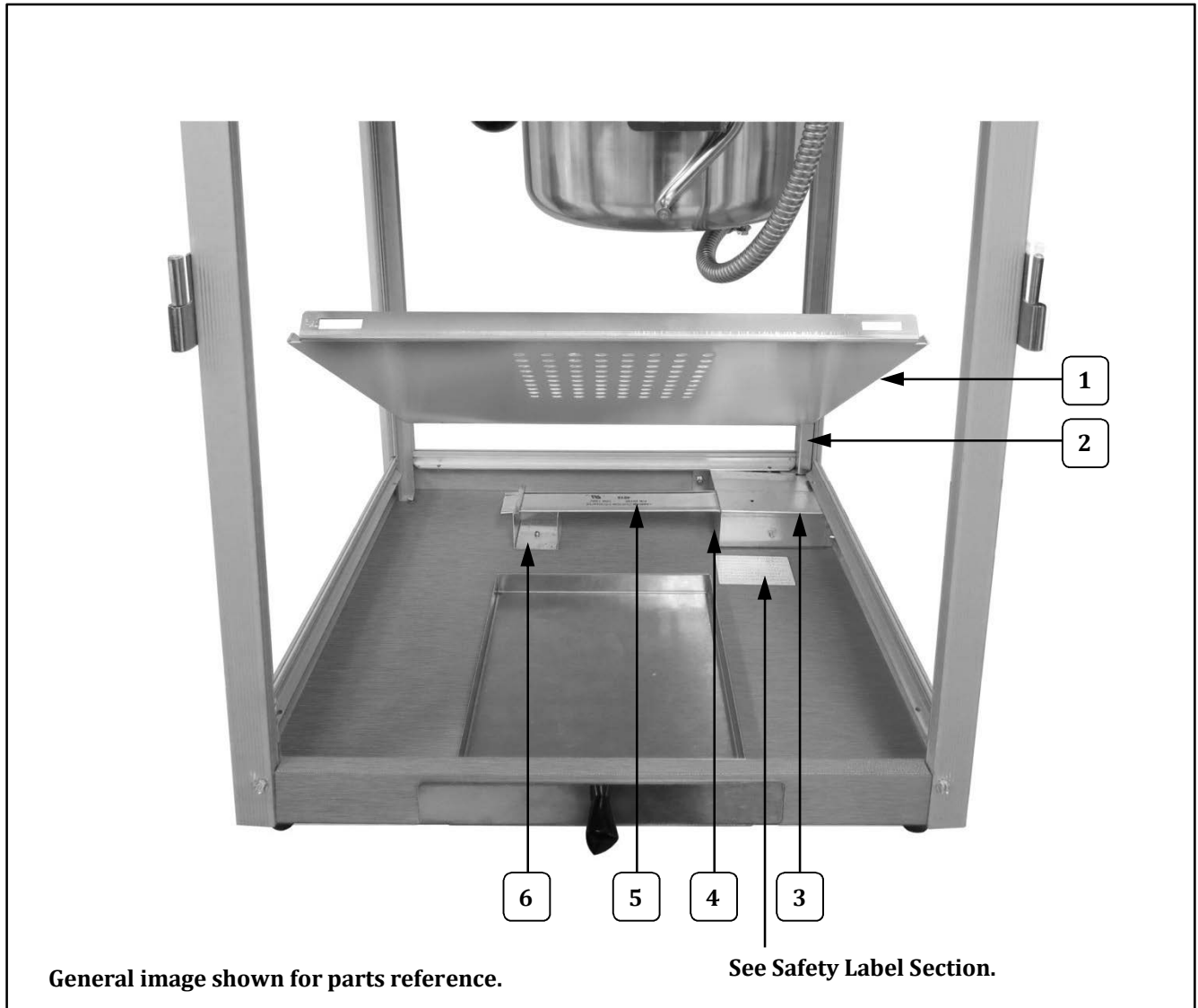


Item	Part Description	Part No.
		2656KC
1	BOTTOM CORN PAN	49506
2	WIRE DUCT (Runs the entire length of the corner post)	49091
3	CORNER COVER – COVER	49104
4	CORNER COVER	49105
5	STRIP HEAT ELEMENT 50W	49440
6	STRIP HEATER BRACKET	49425



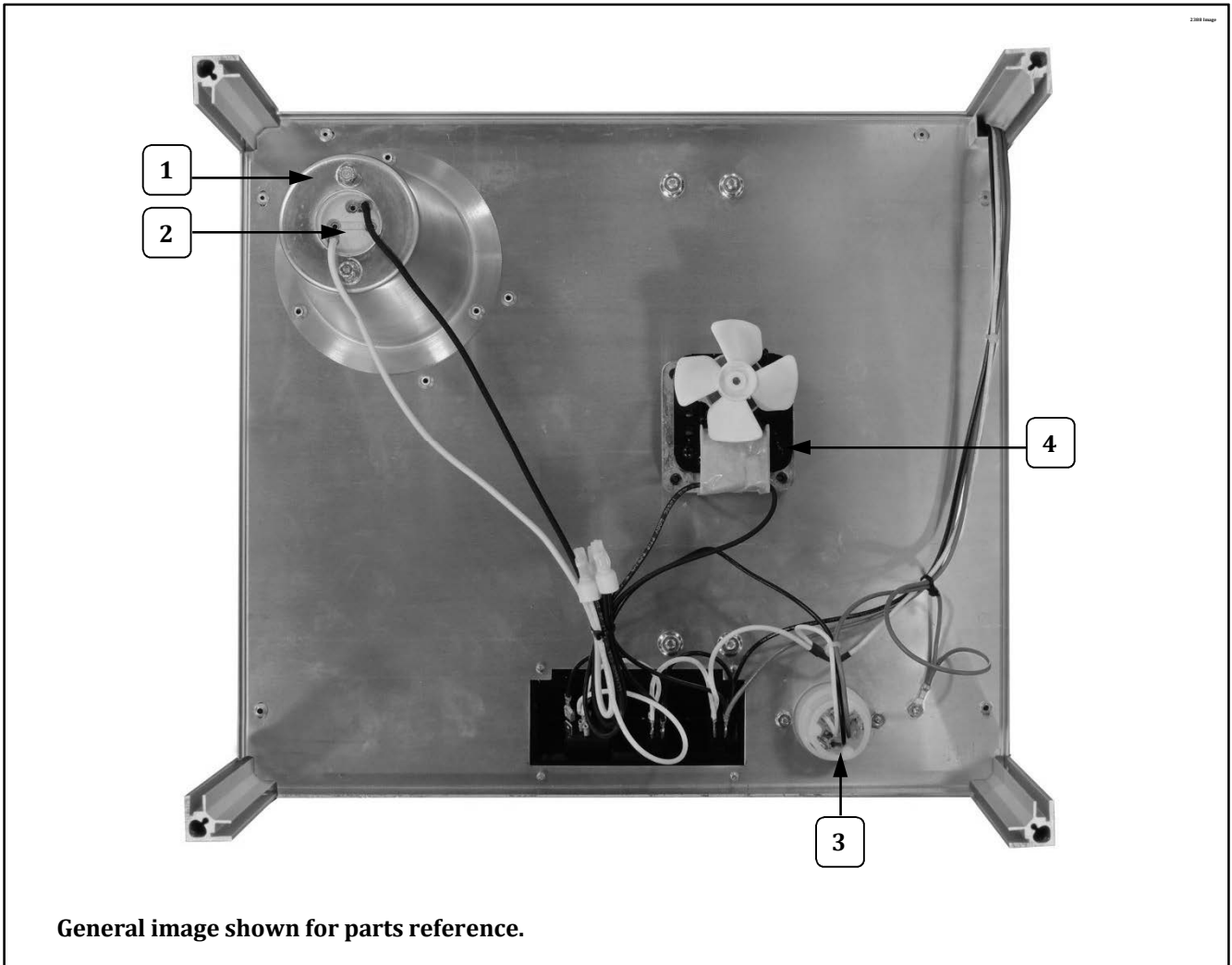


## Cabinet Interior – Bottom View



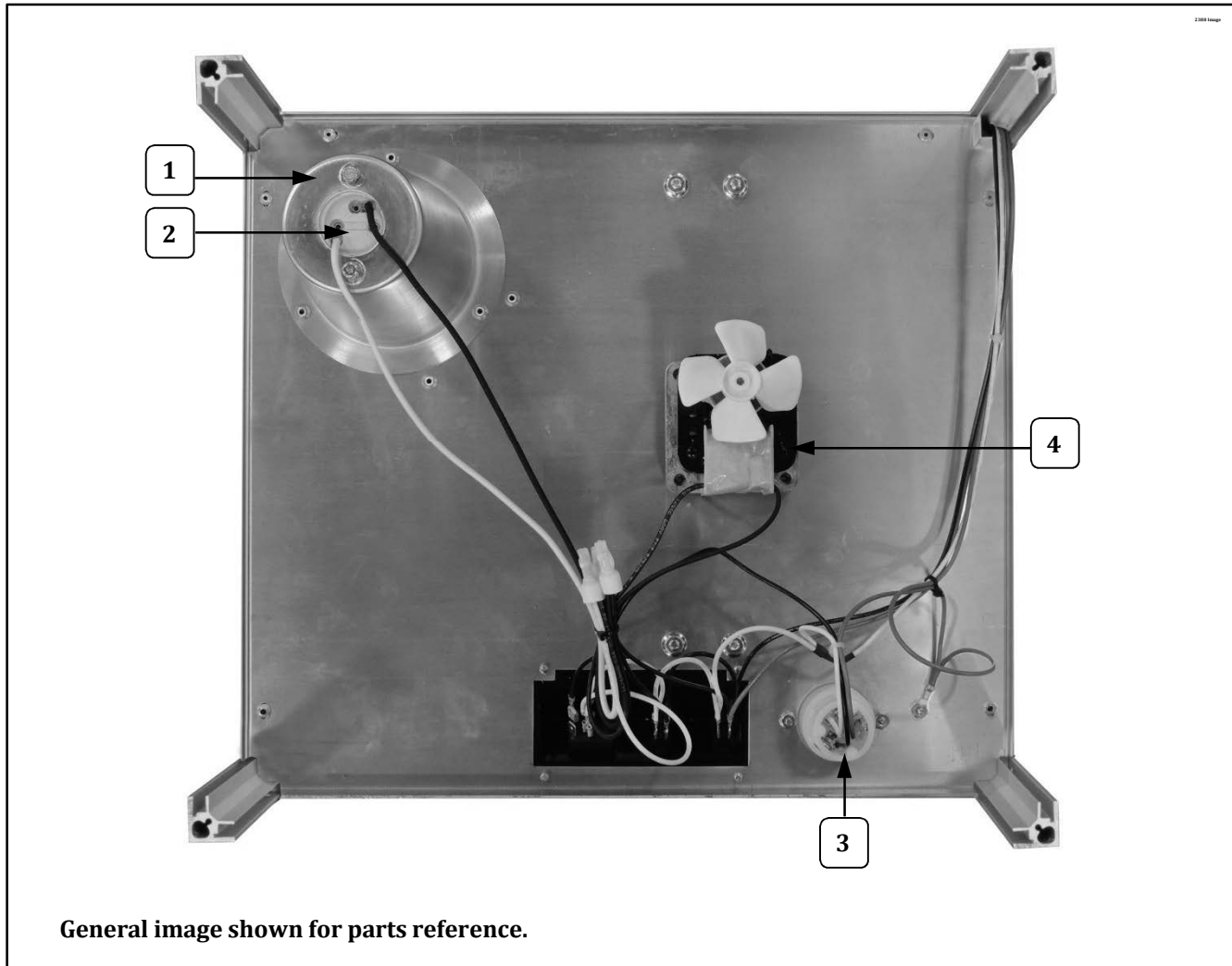
Item	Part Description	Part No.
		2656KC
1	BOTTOM CORN PAN	49506
2	WIRE DUCT (Runs the entire length of the corner post)	49091
3	CORNER COVER - COVER	49104
4	CORNER COVER	49105
5	STRIP HEAT ELEMENT 50W	49440
6	STRIP HEATER BRACKET	49425

## Dome Interior – Electrical Components



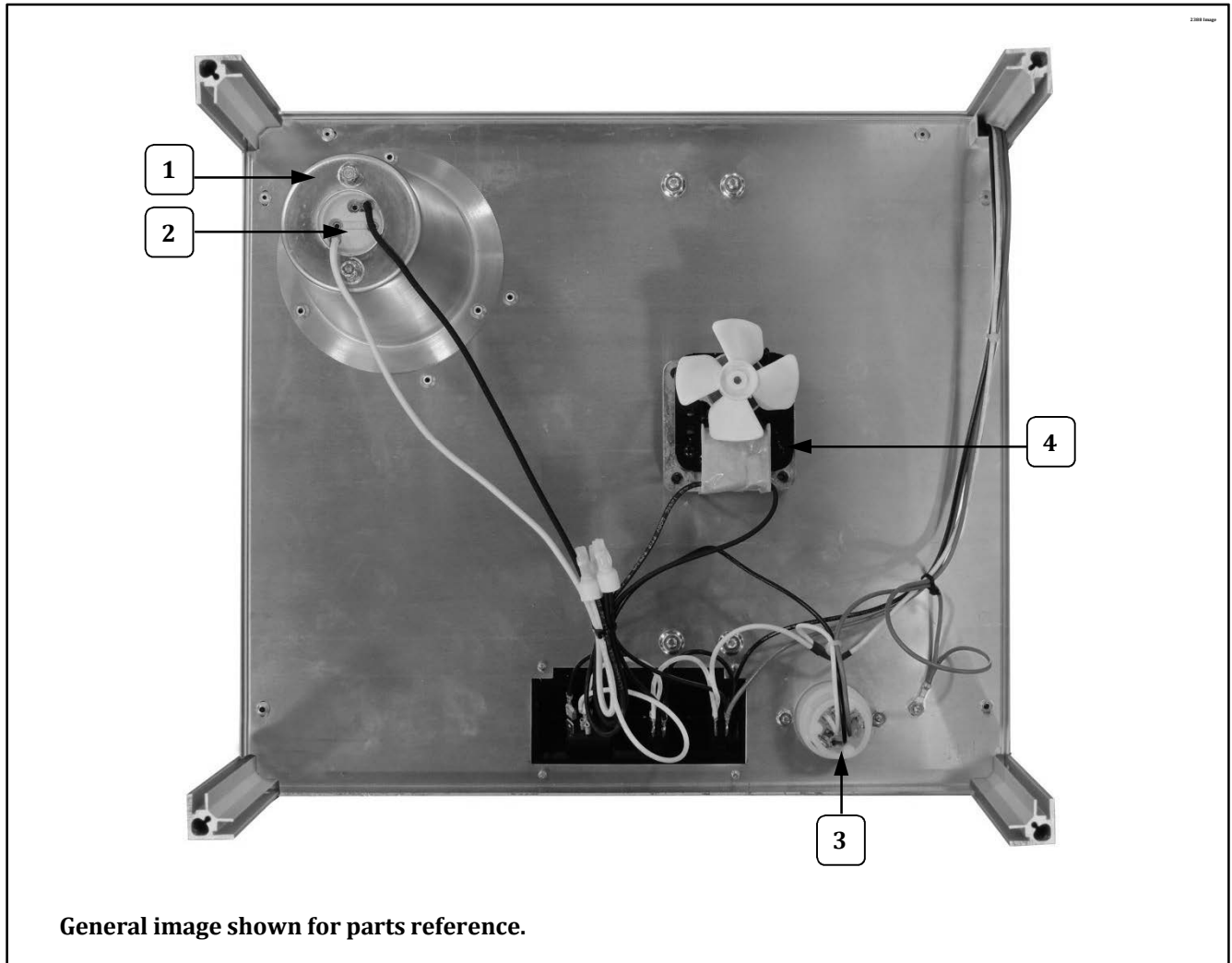
Item	Part Description	Part No.
		2656KC
1	SHORT LIGHT CONICAL	49480
2	LAMP HOLDER	47047
3	15 AMP TWIST LOCK KETTLE RECPT	49330
4	120 VOLT KETTLE DRIVE MOTOR	47038

## Dome Interior – Electrical Components



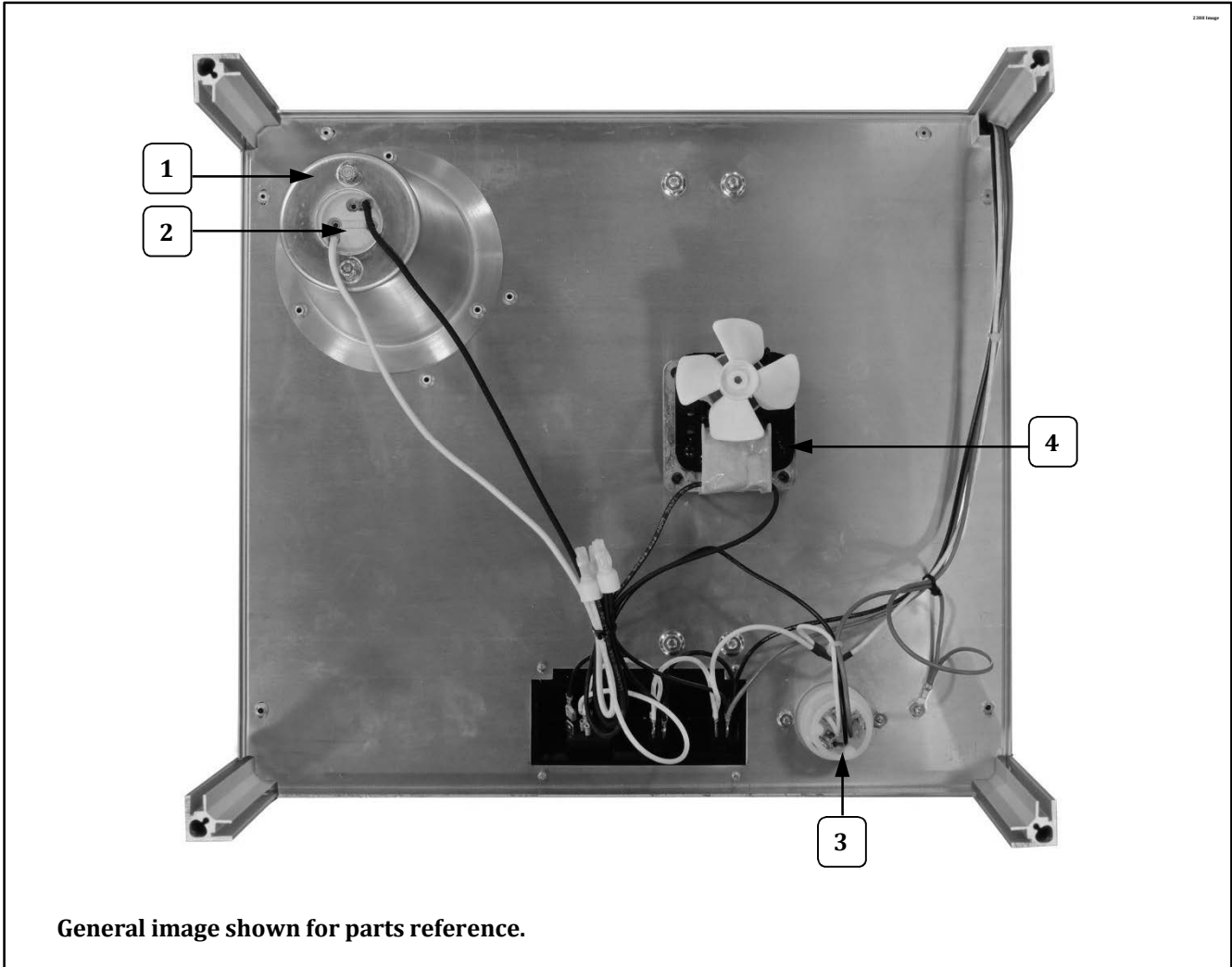
Item	Part Description	Part No.
		2656KC
1	SHORT LIGHT CONICAL	49480
2	LAMP HOLDER	47047
3	15 AMP TWIST LOCK KETTLE RECPT	49330
4	120 VOLT KETTLE DRIVE MOTOR	47038

## Dome Interior – Electrical Components



Item	Part Description	Part No.
		2656KC
1	SHORT LIGHT CONICAL	49480
2	LAMP HOLDER	47047
3	15 AMP TWIST LOCK KETTLE RECPT	49330
4	120 VOLT KETTLE DRIVE MOTOR	47038

## Dome Interior – Electrical Components



Item	Part Description	Part No.
		2656KC
1	SHORT LIGHT CONICAL	49480
2	LAMP HOLDER	47047
3	15 AMP TWIST LOCK KETTLE RECPT	49330
4	120 VOLT KETTLE DRIVE MOTOR	47038



# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
6 Instructions to Pop the Best Popcorn:  
1) Turn all switches "ON"  
2) Fill kettle with corn  
3) Kettle heat about 4 minutes.  
4) Add oil or other flavorings if corn with FLANCOOL in it.  
5) Dump when popping is about 90% completed.  
6) Repeat steps 3 and 4 as many as you like.  
7) Switch each time you fill.  
8) Do not touch kettle off as soon as corn starts popping (only in safe kettle lid)  
WARNING: Kettle will reach "OFF" when not popping

**FOR BETTER TASTE, FOR BETTER TRAFFIC BUILDING ANIMAL, UP TO THE WALLS.**  
ALWAYS USE FLANCOOL (instead of salt) For a less working sample, also use salt in kettle.  
FLANCOOL, GOLD MEDAL PRODUCTS Company, Ohio USA!

**CARE AND CLEANING INSTRUCTIONS:**  
• Unplug this unit before cleaning.  
• Disconnector and operate under ventilation.  
• Clean the kettle after use.  
• Do not use the kettle for anything else.  
• Do not clean this machine with WoodSol® or other chemical cleaners. Use through the back and steam.  
• Do clean with Gold Medal WATCHDOG cleaner.  
• PIR 200 developed to keep your popcorn looking new.  
• USE "HEAT 'N' KLEEN KETTLE CLEANER WEEKLY"

**WARNING AND CAUTIONS:**  
• Do not operate and you have read and understand SAFE OPERATING INSTRUCTIONS furnished with this machine. For additional copies of instructions write MANUFACTURER.  
• READ INSTRUCTIONS TO accompany our appliance. Four copies supplied with this instruction, Spanish & FABRICANT.  
• CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.  
• CAUTION: Disconnect power supply before opening kettle.  
• PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
• PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
• ACHTUNG: Vor dem Öffnen, Reinigen oder Austausch von Verschleißteilen Strom abstellen!  
• ATTENTION: Débrancher la machine avant d'ouvrir l'appareil.  
• ATTENTION: Débrancher la machine avant d'ouvrir l'appareil.  
• CAUTION: Disconnect power before servicing any other appliance.  
• CAUTION: Disconnect power before servicing any other appliance.

**FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
1-800-543-0862

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STIR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
1. Press MIN & SEC together to reset timer to zero.  
2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
DO NOT CARRY BY THE CORD OR PLUG  
NE PAS DEPLACER L'APPAREIL EN TIRANT SUR LE CORDON OU LA PICHE  
KEEP ENTIRE AREA DRY  
PLACER DANS UN ENDROIT ENVIRONNEMENT SEC  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT  
DANGER DE DECHARGE ELECTRIQUE GRAVE  
POURRAIT CAUSER LA MORT  
DO NOT TOUCH HOT SURFACE  
NE PAS TOUCHER LA SURFACE CHAUDE  
DO NOT REMOVE TAG NO LE QUITE LA FIBRILLA 82840

**11** → **WARNING LABEL CORD**  
DANGER  
ONLY USE PROPERLY GROUNDED RECEPTACLE  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION ELECTRICA O MUERTE  
DO NOT REMOVE TAG NO LE QUITE LA FIBRILLA 68720

**Kettle Lead In Label**

**11** → **WARNING LABEL CORD**  
DANGER  
ONLY USE PROPERLY GROUNDED RECEPTACLE  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION ELECTRICA O MUERTE  
DO NOT REMOVE TAG NO LE QUITE LA FIBRILLA 68720

**Power Cord Labels**

**11** → **WARNING LABEL CORD**  
DANGER  
ONLY USE PROPERLY GROUNDED RECEPTACLE  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION ELECTRICA O MUERTE  
DO NOT REMOVE TAG NO LE QUITE LA FIBRILLA 68720

Item	Part Description	Part No.
1	WARNING, MAX LAMP 75W	41452
2	LABEL UNPLUG TO CLEAN	76097
3	SERVICE LABEL	87935
4	WARNING, SURFACE CONTACT	87087
5	UNIVERSAL POPPER DECAL	41019
6	MAIN GROUND LABEL	42375
7	PAPPYS POPPING SUGG LABEL	63011
8	LABEL, PAPPY'S INSTRUCT	63014
9	LABEL, PAPPY'S TIMER	63015
10	CONDUIT WARNING LABEL	82840
11	WARNING LABEL CORD	68720



# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
62840

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
1. Press MIN & SEC together to reset timer to zero.  
2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
82840

**Kettle Lead In Label**

**11** → **WARNING LABEL CORD**  
68720

Item	Part Description	Part No.
1	WARNING, MAX LAMP 75W	41452
2	LABEL UNPLUG TO CLEAN	76097
3	SERVICE LABEL	87935
4	WARNING, SURFACE CONTACT	87087
5	UNIVERSAL POPPER DECAL	41019
6	MAIN GROUND LABEL	42375
7	PAPPYS POPPING SUGG LABEL	63011
8	LABEL, PAPPY'S INSTRUCT	63014
9	LABEL, PAPPY'S TIMER	63015
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11	WARNING LABEL CORD	68720



# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
62840

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
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2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
82840

**Kettle Lead In Label**

**11** → **WARNING LABEL CORD**  
68720

Item	Part Description	Part No.
1	WARNING, MAX LAMP 75W	41452
2	LABEL UNPLUG TO CLEAN	76097
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# Safety Labels

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75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
6 Instructions to Pop the Best Popcorn:  
1) Turn all switches "ON"  
2) Fill the kettle with corn  
3) Kettle heat about 4 minutes.  
4) Add oil or other flavorings if corn with FLANCOOL in it.  
5) Dump when popping is about 90% completed.  
6) Repeat steps 3 and 4 until it is always pop at least 3 (on test batch only).  
7) Turn the kettle heat Switch OFF as soon as corn starts popping rapidly to save kettle life!  
WARNING! Kettle gets very "HOT" when not popping.  
FOR BETTER TASTE, FOR BETTER TRAFFIC BUILDING AROMA, UP TO 10% MORE SALT!  
ALWAYS USE FLANCOOL (instead of salt) For a less working sample, also use seasonings: FLANCOOL, GOLD MEDAL PRODUCTS Cornmeal, Old Chisel!  
CARE AND CLEANING INSTRUCTIONS:  
• Unplug this unit before cleaning.  
• Disconnector and approved agent (antiseptic) should be used after each use.  
• Do not use any abrasive or caustic cleaners.  
• Do not use dish soap or detergent.  
• DO NOT clean this machine with WoodSorb or other chemical cleaners. It will destroy the flock and steam.  
• Do clean with Gold Medal WATCHDOG cleaner. PWD 208 developed to keep your popcorn looking new.  
• USE "HEAT 'N' KLEEN KETTLE CLEANER WEEKLY"  
WARNING AND CAUTIONS:  
• Do not operate and you have read and understand SAFE OPERATING INSTRUCTIONS furnished with this machine. For additional copies of instructions write MANUFACTURER.  
• READ INSTRUCTIONS TO accompany our appliance. Four copies supplied with this instruction, Spanish & FABRICANT.  
• CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.  
• CAUTION: Disconnect power supply before opening kettle.  
• PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
• PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
• ACHTUNG: Vor dem Öffnen, Reinigen oder Auswechseln von Leuchte (nicht abstellen).  
• ATTENTION: Débrancher la fiche électrique avant d'ouvrir le couvercle.  
• ATTENTION: Débrancher la fiche électrique avant d'ouvrir le couvercle.  
• Disconnect power before removing any cover.  
• WARNING: Cover is covered with "Chisel" tool coverings.  
FOR PARTS OR SERVICE CALL GOLD MEDAL PRODUCTS CO. 1-800-543-0862

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STIR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
1. Press MIN & SEC together to reset timer to zero.  
2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
DO NOT CARRY BY THE CORD OR PLUG. NE PAS DÉPENCER L'APPAREIL EN TIRANT SUR LE CORDON OU LA FICHE.  
KEEP ENTIRE AREA DRY. PLACER DANS UN ENDROIT ENVIRONNEMENT SEC.  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT. DANGER DE DÉCHARGE ÉLECTRIQUE GRAVE POURRAIT CAUSER LA MORT.  
DO NOT TOUCH HOT SURFACE. NE PAS TOUCHER LA SURFACE CHAUDE.  
DO NOT REMOVE TAG. NE PAS ENLEVER L'ÉTIQUETTE.  
82840

**11** → **WARNING LABEL CORD**  
DANGER ONLY USE PROPERLY GROUNDED RECEPTACLE. SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA DAÑANÍA ELECTRICA O MUERTE.  
DO NOT REMOVE TAG. NO LE QUITE LA FIBRIDA.  
DANGER ONLY USE PROPERLY GROUNDED RECEPTACLE. SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA DAÑANÍA ELECTRICA O MUERTE.  
DO NOT REMOVE TAG. NO LE QUITE LA FIBRIDA.  
68720

**Kettle Lead In Label**

**11** → **WARNING LABEL CORD**  
DANGER ONLY USE PROPERLY GROUNDED RECEPTACLE. SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA DAÑANÍA ELECTRICA O MUERTE.  
DO NOT REMOVE TAG. NO LE QUITE LA FIBRIDA.  
DANGER ONLY USE PROPERLY GROUNDED RECEPTACLE. SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.  
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68720

**Power Cord Labels**

Item	Part Description	Part No.
1	WARNING, MAX LAMP 75W	41452
2	LABEL UNPLUG TO CLEAN	76097
3	SERVICE LABEL	87935
4	WARNING, SURFACE CONTACT	87087
5	UNIVERSAL POPPER DECAL	41019
6	MAIN GROUND LABEL	42375
7	PAPPYS POPPING SUGG LABEL	63011
8	LABEL, PAPPY'S INSTRUCT	63014
9	LABEL, PAPPY'S TIMER	63015
10	CONDUIT WARNING LABEL	82840
11	WARNING LABEL CORD	68720



# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
62840

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STIR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
1. Press MIN & SEC together to reset timer to zero.  
2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
82840

**Kettle Lead In Label**

**11** → **WARNING LABEL CORD**  
68720

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3	SERVICE LABEL	87935
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9	LABEL, PAPPY'S TIMER	63015
10	CONDUIT WARNING LABEL	82840
11	WARNING LABEL CORD	68720



# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
75 WATT MAXIMALE LAMPENLEISTUNG  
CAPACIDAD MAXIMA DE LA LAMPARA 41452

**2** → **UNPLUG THIS UNIT BEFORE CLEANING**  
DEBRANCHER CET APPAREIL AVANT NETTOYAGE  
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

**4** → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**  
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

**5** → **UNIVERSAL POPPER DECAL**  
6 Instructions to Pop the Best Popcorn:  
1) Turn all switches "ON"  
2) Fill kettle with corn  
3) Kettle heat about 4 minutes.  
4) Add oil or other flavorings if corn with FLANCOOL in it.  
5) Dump when popping is about 90% completed.  
6) Repeat steps 3 and 4 until it always pops at least 3 (on test batch only).  
7) Turn the kettle heat Switch OFF as soon as corn starts popping rapidly to save kettle life!  
WARNING! Kettle gets very "HOT" when not popping.  
FOR BETTER TASTE, FOR BETTER TRAFFIC BUILDING AROMA, UP TO 10% MORE SALT!  
ALWAYS USE FLANCOOL (instead of salt) For a less working sample, also use salt in a kettle.  
FLANCOOL, GOLD MEDAL PRODUCTS Company, Ohio 43021  
CARE AND CLEANING INSTRUCTIONS:  
• Unplug this unit before cleaning.  
• Disconnector and operate under ventilation.  
• Clean the oil reflector after each operation.  
• Before use the machine manager.  
• Do not clean this machine with WoodSol® or other chemical cleaners. Use only through the front and doors.  
• Do clean with Gold Medal WATCHDOG cleaner.  
• PIR 208 developed to keep your popcorn looking new.  
• USE "HEAT 'N' KLEEN KETTLE CLEANER WEEKLY"  
WARNING AND CAUTIONS:  
• Do not operate and you have read and understand SAFE OPERATING INSTRUCTIONS furnished with this machine. For additional copies of instructions write MANUFACTURER.  
• NEVER OPERATE this popcorn maker without the correct POPCORN oil accompaniment call separate. Four copies supplied with this instruction, Service & FABRICANT.  
CAUTION: Disconnect power supply before servicing, cleaning or replacing parts.  
CAUTION: Disconnect power supply before opening.  
PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
PRECAUTION: Desconectar la fuente de energía antes de abrir o limpiar la máquina.  
ACHTUNG: Vor dem Öffnen, Reinigen oder Auswechseln von Leuchtelementen abstellen!  
ACHTUNG: Vor dem Öffnen des Leuchtelementes abstellen!  
ATTENTION: Débrancher la machine avant d'ouvrir le compartiment.  
ATTENTION: Débrancher la machine avant d'ouvrir le compartiment.  
• Disconnect power before removing any cover.  
• NEVER OPERATE. Cover is covered with "Fire Retardant" material.  
FOR PARTS OR SERVICE CALL GOLD MEDAL PRODUCTS CO. 1-800-543-0862

**6** → **MAIN GROUND LABEL**  
42375

**7** → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**  
1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.  
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!  
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE CLEAN-UP. 63011

**8** → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**  
1. Turn KETTLE HEAT, STIR MOTOR and LIGHTS "ON".  
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.  
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.  
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.  
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

**9** → **COUNT DOWN TIMER INSTRUCTIONS**  
1. Press MIN & SEC together to reset timer to zero.  
2. Use MIN & SEC buttons to set time.  
3. Press START button to start or stop.  
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
DO NOT CARRY BY THE CORD OR PLUG. NE PAS DÉPENCER L'APPAREIL EN TIRANT SUR LE CORDON OU LA PICHE.  
KEEP ENTIRE AREA DRY. PLACER DANS UN ENDROIT ENVIRONNEMENT SEC.  
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT. DANGER DE DÉCHARGE ÉLECTRIQUE GRAVE POURRAIT CAUSER LA MORT.  
DO NOT TOUCH HOT SURFACE. NE PAS TOUCHER LA SURFACE CHAUDE.  
DO NOT REMOVE TAG. NE PAS ENLEVER L'ÉTIQUETTE.  
82840

**11** → **WARNING LABEL CORD**  
DANGER ONLY USE PROPERLY GROUNDED RECEPTACLE. SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT.  
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION O MUERTE ELECTRICA O MUERTE.  
DO NOT REMOVE TAG. NE PAS ENLEVER L'ÉTIQUETTE.  
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**Kettle Lead In Label**

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**Power Cord Labels**

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# Safety Labels

**1** → **MAXIMUM LAMP SIZE**  
75 WATT  
75 PUISSANCE MAXIMALE DE LA LAMPE  
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CAPACIDAD MAXIMA DE LA LAMPARA 41452

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ZIEHN SIE DEN STECKER AUS DER STECKDOSE,  
BEVOR SIE DIE MASCHINE REINIGEN  
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

**3** → **FOR PARTS OR SERVICE CALL**  
GOLD MEDAL PRODUCTS CO.  
SERVICE DEPARTMENT  
1-800-543-0862  
87935

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AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

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**Unit Labels**

**10** → **CONDUIT WARNING LABEL**  
82840

**Kettle Lead In Label**

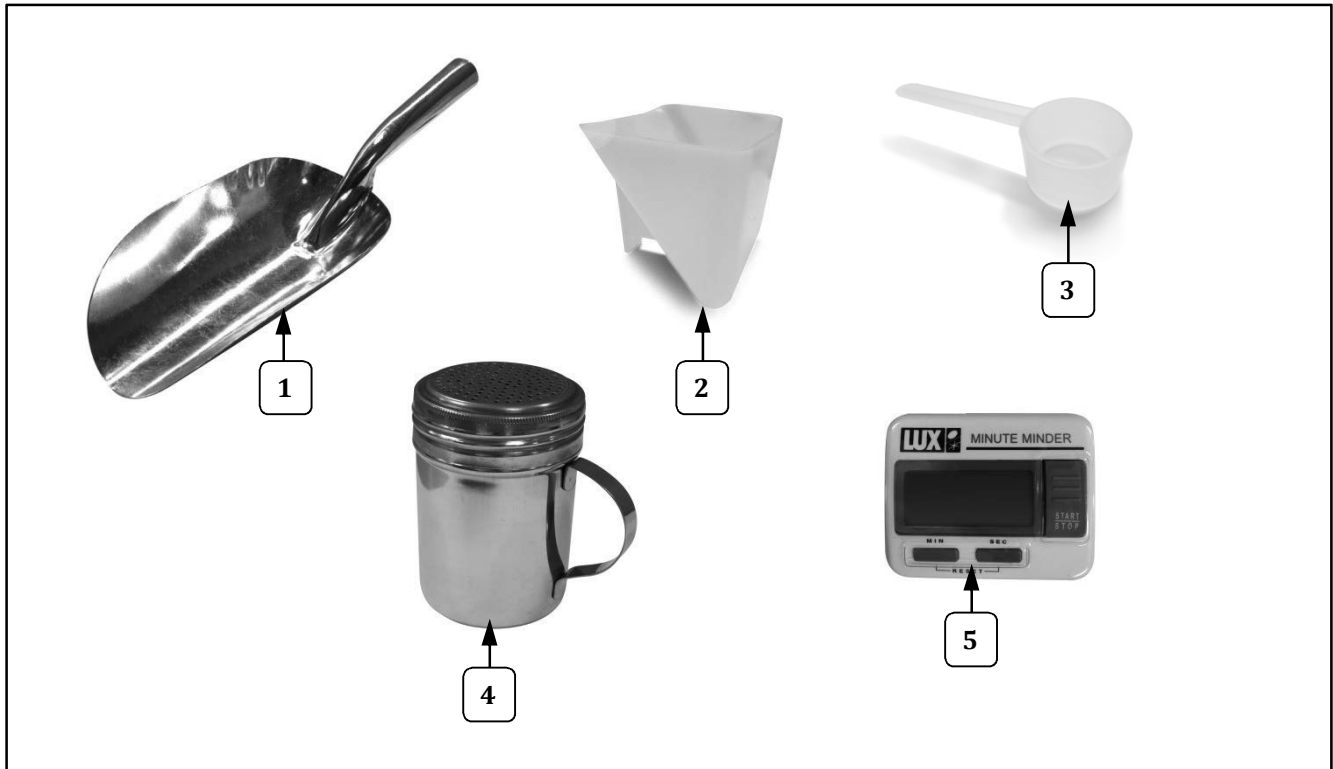
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## Accessories

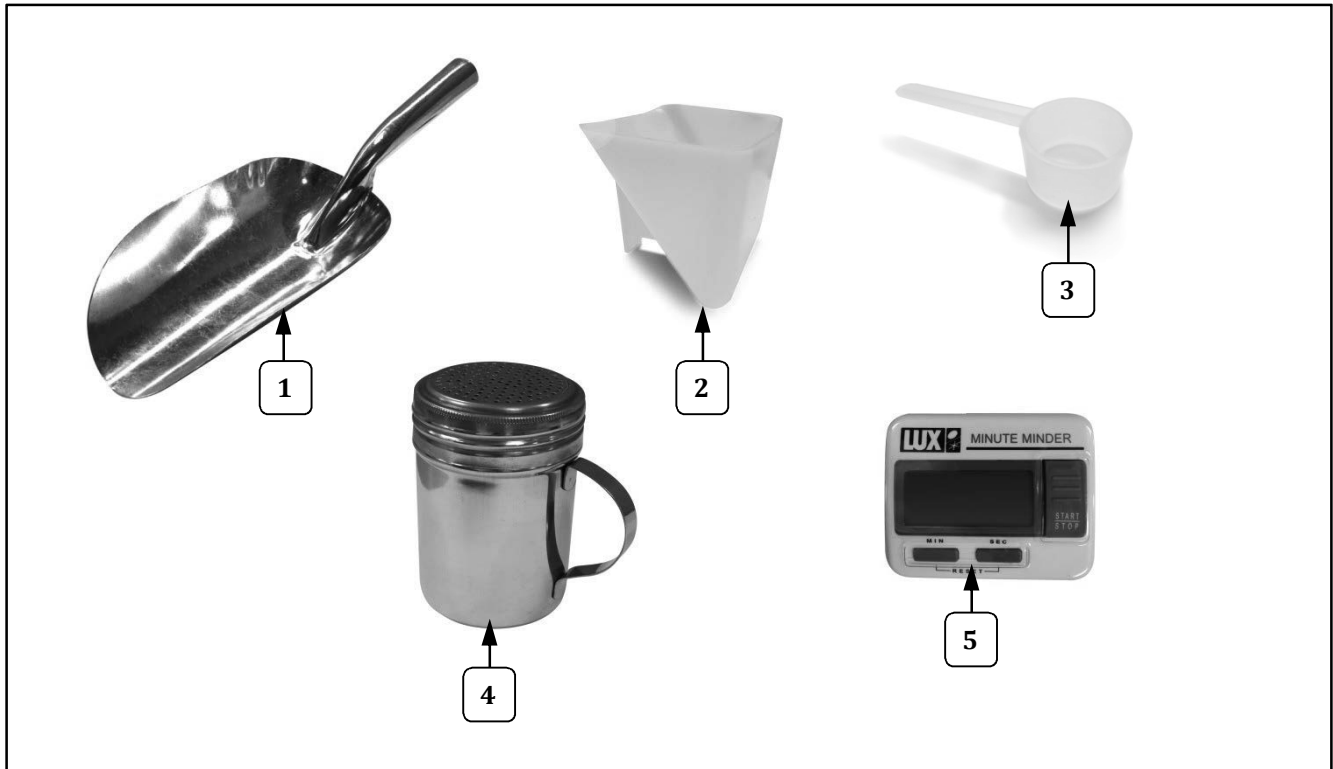


Item	Part Description	Part No.
		2656KC
1	STAMPED ALUMINUM SCOOP	2071
2	MEASURE 6.5 cc	47678
3	MEASURE 6 oz.	49049
4	SALT SHAKER	63016
5	TIMER, LCD RESETTABLE	63012





## Accessories



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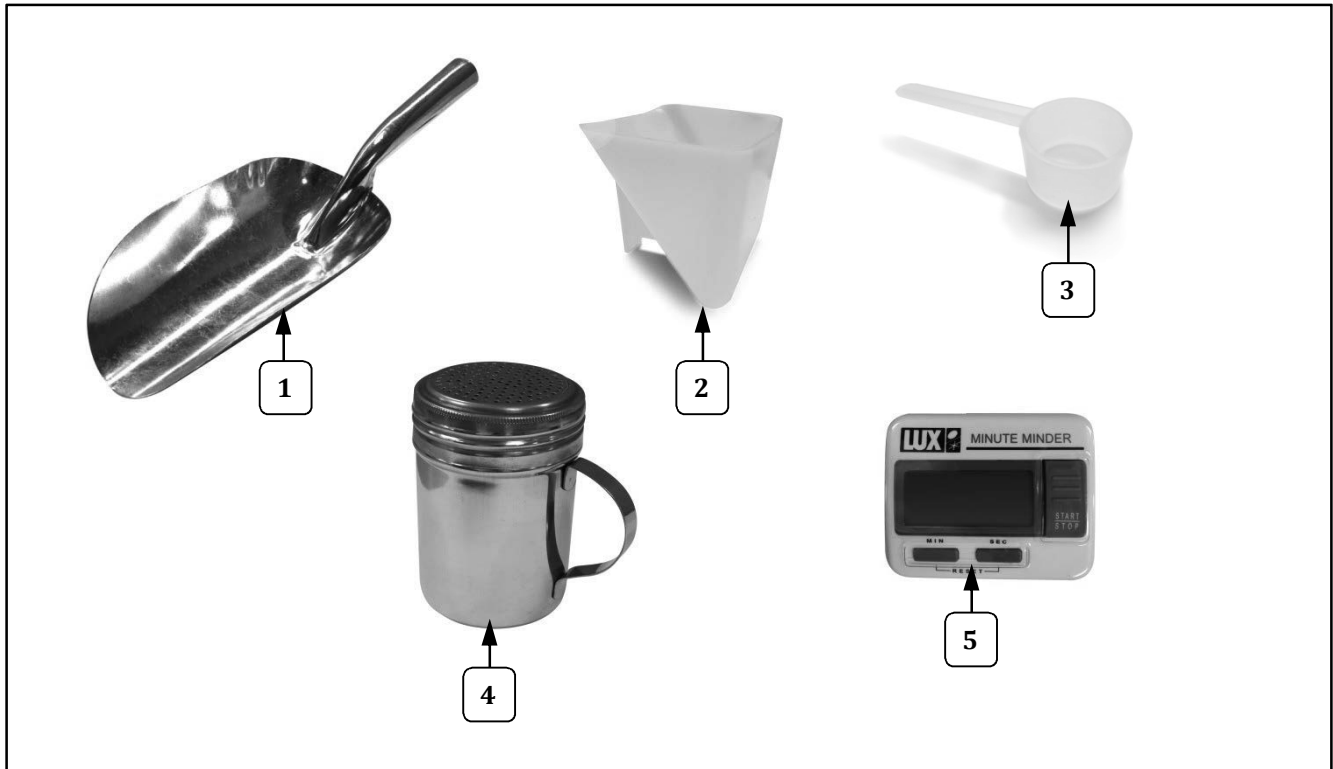
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