



IMPORTANT NOTE:

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

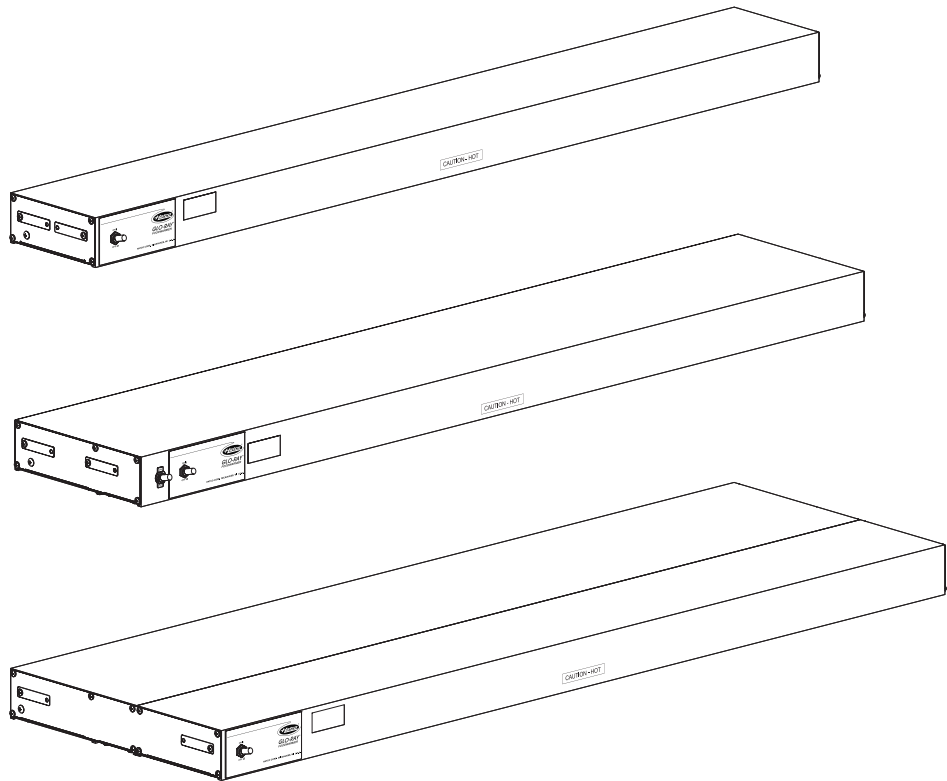


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray® Infrared Strip Heaters

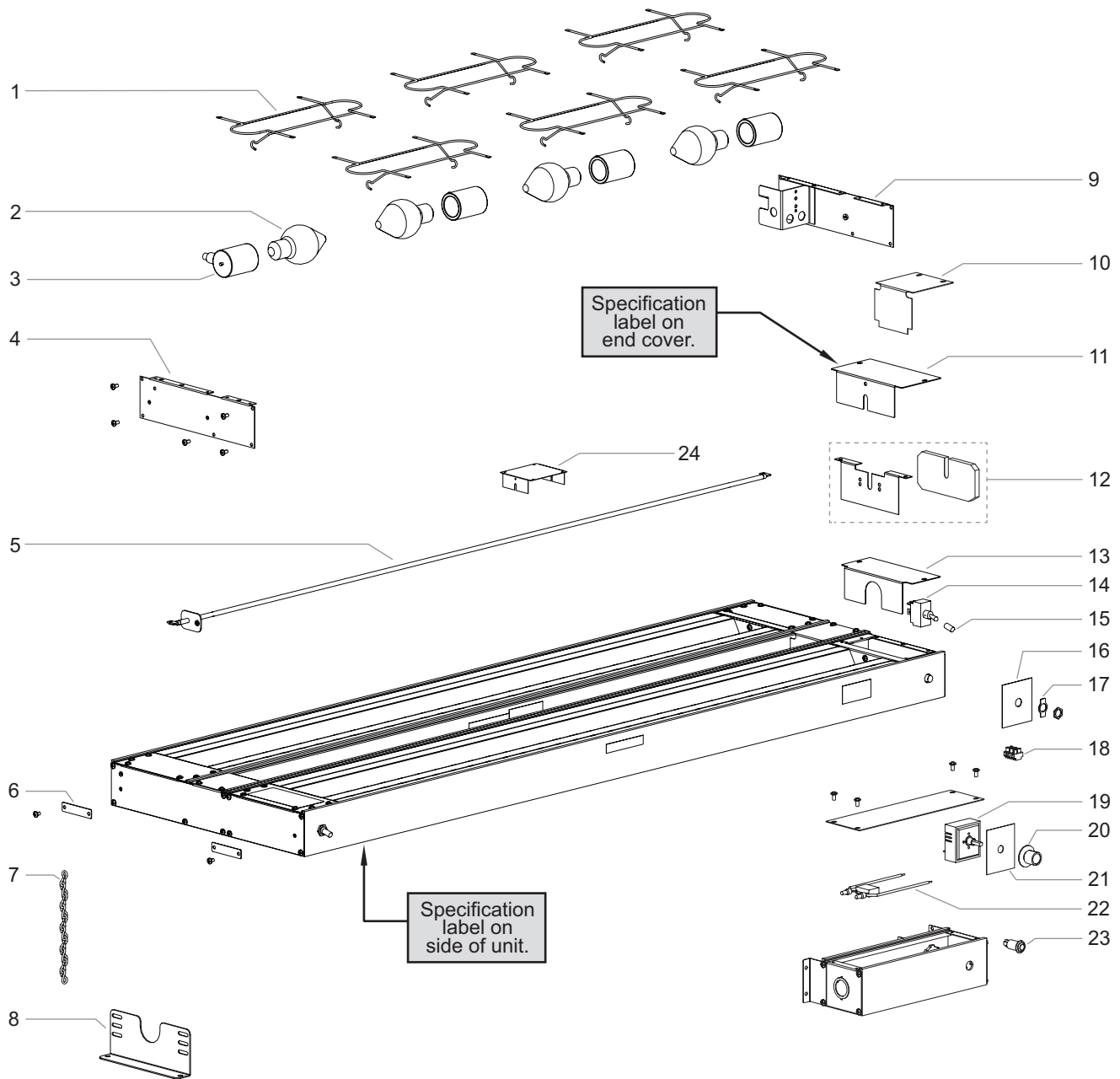
GRA, GRAH, GRAL, and GRAHL Series

<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
All Models	2	Options and Accessories	6
Heating Elements.....	4-5		



Replacement Parts List

Glo-Ray® Strip Heaters
GRA, GRAH, GRAL, and GRAHL Series



NOTE: Custom units may not be included in this parts list.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061331 has a date code of "1331" which indicates the following: 1331

└─ Week Thirty-One
└─ Year 2013

Parts for Glo-Ray Strip Heaters

Item	Description	Part No.	Qty.
1	Wire Guard See "Wire Guards" Table below		1-20
2	Light Bulb, Coated, 60 Watt		
	100, 120 V	02.30.043.00	1
	220, 240, 220-230, 230-240 V	02.30.058.00	1
3	Light Socket		
	Single, Standard Watt	02.30.044.00	1
	Single, High Watt	02.30.051.00	1
	Dual	02.30.045.00	1
4	End Plate, Right Side		
	6"	04.09.051.00	1
	9"	04.09.114.00	1
	15"	04.10.018.00	1
	18"	04.15.299.00	1
5	Heating Elements	See Pages 4 & 5	
6	Hanger Tab	04.08.042.00	4
7	Chain		
	#12	05.03.021.00	1
	#14	05.03.020.00	1
8	Adjustable Angle Bracket	04.25.374.00	2-4
9	End Plate, Left Side		
	6"	04.09.057.00	1
	9"	04.09.115.00	1
	15"	04.10.028.00	1
	18"	04.15.299.00	1
10	Section Cover Plate, 3"	04.08.067.00	1
11	Toggle Switch Guard	04.01.038.00	2
12	Backup Element Support Plate (includes insulation)	R04.09.056.00	2
13	End Cover, Wiring Barrier	04.37.091.00	2
14	Toggle Switch		
	100 and 120 V, 15 A (SPST)	R02.19.016.00	1-2
	208, 220, 240 V, 15 A (DPST)	R02.19.008A.00	1-2
	208, 220, 240 V, 20 A (DPST)	R02.19.006.00	1-2

Item	Description	Part No.	Qty.
15	Toggle Switch Cap/Boot		
	Slip On	02.20.283.00	1
	Threaded	02.20.040.00	1
16	Label, Toggle Switch	07.01.035.00	1
17	Indicator Plate, Toggle Switch		
	100, 120, 208, 220, 240 V	07.01.058.00	1
	220-230 and 230-240 V CE	07.01.214.00	1
18	Terminal Block (CE only)	R02.15.030.00	1
19	Infinite Switch w/ Knob		
	100 V	R02.19.160.00	1-2
	120 V	R02.19.018.00	1-2
	208 V	R02.19.017.00	1-2
	220, 240, 220-230 V, 230-240 V	R02.19.019.00	1-2
20	Knob, Infinite Switch	05.30.043.00	1-2
21	Label, Infinite Switch	07.01.034.00	1-2
22	Noise Suppression (CE only)	02.13.306.00	1
23	Indicator Light		
	Red, 100 and 120 V	02.19.154.00	1
	Red, 208 and 240 V	02.19.151.00	1
	Green (220-230 and 230-240 V)	02.19.150.00	1
24	Tandem Center Cover	04.37.080.00	1-2
	Wiring Diagrams		
	18-96" Models		
	100, 120, 208, 240 V	HS1-1442	
	220 V Export	HS1-3164	
	240 V Export	HS1-3165	
	220-230 V CE	HS1-4234	
	230-240 V CE	HS1-4235	
	108-144" Tandem Models		
	Standard Watt	HS1-2499	
	High Watt	HS1-3059	

† 120 V circuit for light only.

The shaded areas contain electrical information for **International models only**.

NOTE: Quantities shown as a range (example = "1-2") are dependent upon the width and/or depth of unit.

Wire Guards

Item	Description	Part No.	Qty.
1	Wire Guard		
	18" Models	04.37.100.00	1
	24" Models	04.37.100.00	1
	30" Models	04.37.100.00	2
	36" Models	04.37.100.00	2
	42" Models	04.37.100.00	3
	48" Models	04.37.100.00	3
	54" Models	04.37.100.00	4
	60" Models	04.37.100.00	4

Item	Description	Part No.	Qty.
1	Wire Guard		
	66" Models	04.37.100.00	5
	72" Models	04.37.100.00	5
	84" Models	04.37.100.00	6
	96" Models	04.37.100.00	7
	108" Models	04.37.100.00	8
	120" Models	04.37.100.00	8
	132" Models	04.37.100.00	10
	144" Models	04.37.100.00	10

NOTE: Dual models have twice the wire guard quantities shown.



Heating Elements for Standard Wattage Units

Item Description	Part No.	Qty.
18" Width, 250 Watt		
120 V	R02.08.031D.00	1
208 V	R02.08.040D.00	1
240 V	R02.08.035E.00	1
220 V	R02.08.037E.00	1
24" Width, 350 Watt		
120 V	R02.08.001D.00	1
208 V	R02.08.002D.00	1
240 V	R02.08.003E.00	1
220 V	R02.08.041E.00	1
30" Width, 450 Watt		
120 V	R02.08.026D.00	1
208 V	R02.08.027D.00	1
240 V	R02.08.028E.00	1
220 V	R02.08.042E.00	1
36" Width, 575 Watt		
120 V	R02.08.004D.00	1
208 V	R02.08.005D.00	1
240 V	R02.08.006E.00	1
220 V	R02.08.043E.00	1
42" Width, 675 Watt		
120 V	R02.08.007D.00	1
208 V	R02.08.008D.00	1
240 V	R02.08.009E.00	1
220 V	R02.08.039E.00	1
48" Width, 800 Watt		
120 V	R02.08.010D.00	1
208 V	R02.08.011D.00	1
240 V	R02.08.012E.00	1
220 V	R02.08.045E.00	1
54" Width, 925 Watt		
120 V	R02.08.025D.00	1
208 V	R02.08.029D.00	1
240 V	R02.08.030E.00	1
220 V	R02.08.046E.00	1
60" Width, 1050 Watt		
120 V	R02.08.013D.00	1
208 V	R02.08.014D.00	1
240 V	R02.08.015E.00	1
220 V	R02.08.047E.00	1
66" Width, 1160 Watt		
120 V	R02.08.032D.00	1
208 V	R02.08.033D.00	1
240 V	R02.08.034E.00	1
220 V	R02.08.048E.00	1

Item Description	Part No.	Qty.
72" Width, 1275 Watt		
120 V	R02.08.016D.00	1
208 V	R02.08.017D.00	1
240 V	R02.08.018E.00	1
220 V	R02.08.049E.00	1
84" Width, 1500 Watt		
120 V, 1500 Watt	R02.08.019D.00	1
120 V, 1350 Watt*	R02.08.007D.00	2
208 V	R02.08.020D.00	1
240 V	R02.08.021E.00	1
220 V	R02.08.050E.00	1
96" Width, 1725 Watt		
120 V, 1725 Watt	R02.08.022D.00	1
120 V, 1600 Watt*	R02.08.010D.00	2
208 V	R02.08.023D.00	1
240 V	R02.08.024E.00	1
220 V	R02.08.051E.00	1
108" Width, 1850 Watt*		
120 V	R02.08.025D.00	2
208 V	R02.08.029D.00	2
240 V	R02.08.030E.00	2
220 V	R02.08.046E.00	2
120" Width, 2800 Watt*		
120 V	R02.08.013D.00	2
208 V	R02.08.014D.00	2
240 V	R02.08.015E.00	2
220 V	R02.08.047E.00	2
132" Width, 2320 Watt*		
120 V	R02.08.032D.00	2
208 V	R02.08.033D.00	2
240 V	R02.08.034E.00	2
220 V	R02.08.048E.00	2
144" Width, 2550 Watt*		
120 V	R02.08.016D.00	2
208 V	R02.08.017D.00	2
240 V	R02.08.018E.00	2
220 V	R02.08.049E.00	2

NOTE: Standard Glo-Ray models in 108"-144" widths **always** contain tandem (end-to-end) elements. Custom Glo-Ray models in 36"-96" widths **may** contain tandem (end-to-end) elements, if specially made.

* Tandem models

The shaded areas contain electrical information for **International models only.**

Heating Elements for High Wattage Units

Item Description	Part No.	Qty.
18" Width, 350 Watt		
120 V	R02.08.126D.00	1
208 V	R02.08.137D.00	1
240 V	R02.08.135E.00	1
100 V	R02.08.126D.00	1
220 V	R02.08.138E.00	1
24" Width, 500 Watt		
120 V	R02.08.101D.00	1
208 V	R02.08.102D.00	1
240 V	R02.08.103E.00	1
100 V	R02.08.561E.00	1
220 V	R02.08.136E.00	1
30" Width, 660 Watt		
120 V	R02.08.127D.00	1
208 V	R02.08.128D.00	1
240 V	R02.08.129E.00	1
100 V	R02.08.562E.00	1
220 V	R02.08.139E.00	1
36" Width, 800 Watt		
120 V	R02.08.104D.00	1
208 V	R02.08.105D.00	1
240 V	R02.08.106E.00	1
100 V	R02.08.563E.00	1
220 V	R02.08.140E.00	1
42" Width, 950 Watt		
120 V	R02.08.107D.00	1
208 V	R02.08.108D.00	1
240 V	R02.08.109E.00	1
100 V	R02.08.564E.00	1
220 V	R02.08.141E.00	1
48" Width, 1100 Watt		
120 V	R02.08.110D.00	1
208 V	R02.08.111D.00	1
240 V	R02.08.112E.00	1
100 V	R02.08.566E.00	1
220 V	R02.08.142E.00	1
54" Width, 1250 Watt		
120 V	R02.08.125D.00	1
208 V	R02.08.130D.00	1
240 V	R02.08.131E.00	1
220 V	R02.08.143E.00	1
60" Width, 1400 Watt		
120 V	R02.08.113D.00	1
208 V	R02.08.114D.00	1
240 V	R02.08.115E.00	1
220 V	R02.08.144E.00	1
66" Width, 1560 Watt		
120 V, 1560 Watt Tandem	R02.08.132D.00	1
120 V, 1460 Watt	R02.08.104D.00	1
120 V, 1460 Watt	R02.08.127D.00	1
208 V	R02.08.133D.00	1
240 V	R02.08.134E.00	1
220 V	R02.08.145E.00	1

Item Description	Part No.	Qty.
72" Width, 1725 Watt		
120 V	R02.08.116D.00	1
120 V*	R02.08.104D.00	2
208 V	R02.08.117D.00	1
240 V	R02.08.118E.00	1
220 V	R02.08.148E.00	1
84" Width, 2050 Watt		
120 V, 1900 Watt	R02.08.107D.00	1
208 V	R02.08.120D.00	1
240 V	R02.08.121E.00	1
220 V	R02.08.149E.00	1
96" Width, 2400 Watt		
120 V, 2200 Watt*	R02.08.110D.00	2
208 V	R02.08.123D.00	1
208 V, 2200 Watt*	R02.08.111D.00	2
240 V	R02.08.124D.00	1
240 V, 2200 Watt*	R02.08.112E.00	2
220 V	R02.08.150E.00	1
220 V, 2200 Watt*	R02.08.142E.00	2
108" Width, 2500 Watt*		
120 V	R02.08.125D.00	2
208 V	R02.08.130D.00	2
240 V	R02.08.131E.00	2
220 V	R02.08.143E.00	2
120" Width, 2800 Watt*		
120 V	R02.08.113D.00	2
208 V	R02.08.114D.00	2
240 V	R02.08.115E.00	2
220 V	R02.08.144E.00	2
132" Width, 3120 Watt*		
120 V	R02.08.132D.00	2
208 V	R02.08.133D.00	2
240 V	R02.08.134E.00	2
220 V	R02.08.145E.00	2
144" Width, 3450 Watt*		
120 V	R02.08.116D.00	2
208 V	R02.08.117D.00	2
240 V	R02.08.118E.00	2
220 V	R02.08.148E.00	2

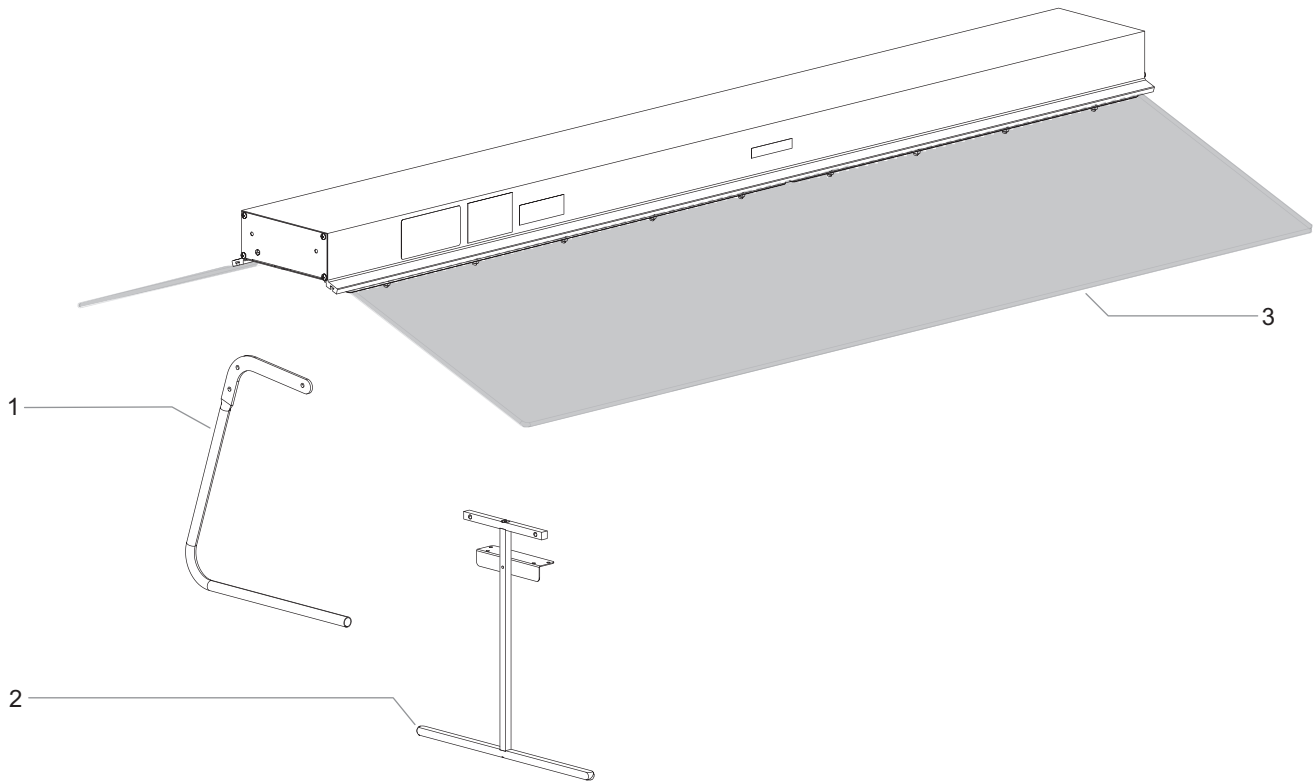
* Tandem models

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NOTE: Standard Glo-Ray models in 108"–144" widths **always** contain tandem (end-to-end) elements. Custom Glo-Ray models in 36"–96" widths **may** contain tandem (end-to-end) elements, if specially made.

Glo-Ray® Strip Heaters

Options and Accessories



Item	Description	Part No.	Qty.
1	C-Leg Stands		
	Standard Watt, 10" Clearance	R04.08.043.00	2
	High Watt, 13-1/2" Clearance	R04.08.071.00	2
2	T-Leg Stands		
	Standard Watt, 10" Clearance	R04.08.076.00	2
	High Watt, 13-1/2" Clearance	R04.08.075.00	2
	16" Clearance	R04.08.074.00	2
	18" Clearance	R04.08.073.00	2

Item	Description	Part No.	Qty.
3	Sneeze Guards (includes hardware and metal strips)		
	18" Width, 9-3/8" Deep	R00.05.0100.00	1-2
	18" Width, 14" Deep	R04.12.136.00	1-2
	24" Width, 9-3/8" Deep	R04.12.040.00	1-2
	24" Width, 14" Deep	R04.12.130.00	1-2
	30" Width, 9-3/8" Deep	R04.12.041.00	1-2
	30" Width, 14" Deep	R04.12.092.00	1-2
	36" Width, 9-3/8" Deep	R04.12.042.00	1-2
	36" Width, 14" Deep	R04.12.080.00	1-2
	42" Width, 9-3/8" Deep	R04.12.043.00	1-2
	42" Width, 14" Deep	R04.12.209.00	1-2
	48" Width, 9-3/8" Deep	R04.12.044.00	1-2
	48" Width, 14" Deep	R04.12.210.00	1-2
	54" Width, 9-3/8" Deep	R04.12.045.00	1-2
	54" Width, 14" Deep	R04.12.211.00	1-2
	60" Width, 9-3/8" Deep	R04.12.046.00	1-2
	60" Width, 14" Deep	R04.12.212.00	1-2
	66" Width, 9-3/8" Deep	R04.12.047.00	1-2
	66" Width, 14" Deep	R04.12.240.00	1-2
	72" Width, 9-3/8" Deep	R04.12.048.00	1-2
72" Width, 14" Deep	R04.12.241.00	1-2	
84" Width, 9-3/8" Deep	R04.12.061.00	1-2	
84" Width, 14" Deep	R04.12.245.00	1-2	
96" Width, 9-3/8" Deep	R04.12.062.00	1-2	
96" Width, 14" Deep	R04.12.246.00	1-2	

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