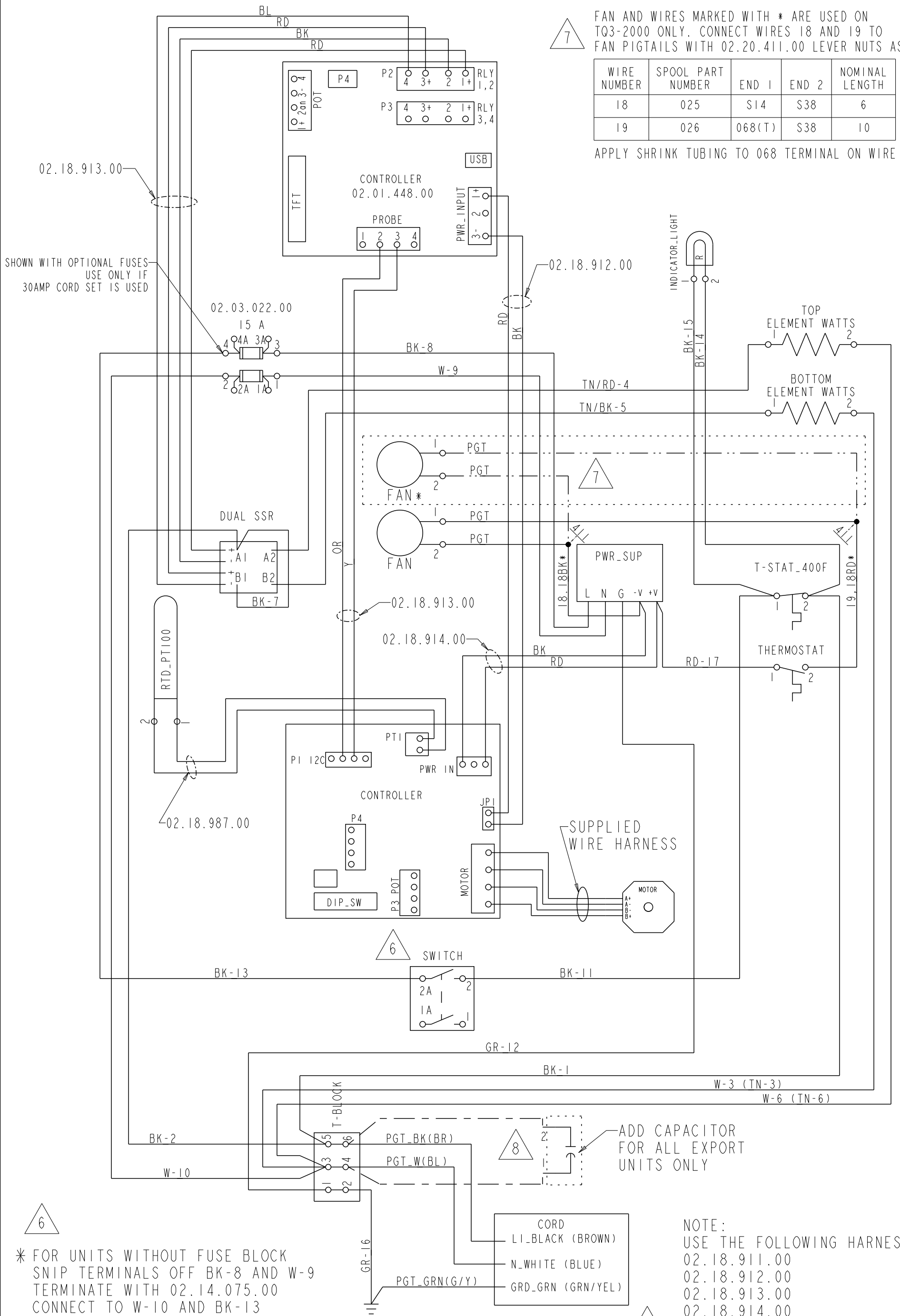




FAN AND WIRES MARKED WITH \* ARE USED ON TQ3-2000 ONLY. CONNECT WIRES 18 AND 19 TO FAN PIGTAILS WITH 02.20.411.00 LEVER NUTS AS SHOWN.

WIRE NUMBER	SPOOL PART NUMBER	END 1	END 2	NOMINAL LENGTH
18	025	S14	S38	6
19	026	068(T)	S38	10

APPLY SHRINK TUBING TO 068 TERMINAL ON WIRE 19



\* FOR UNITS WITHOUT FUSE BLOCK SNIP TERMINALS OFF BK-8 AND W-9 TERMINATE WITH 02.14.075.00 CONNECT TO W-10 AND BK-13



NOTE:  
USE THE FOLLOWING HARNESSSES:  
02.18.911.00  
02.18.912.00  
02.18.913.00  
02.18.914.00  
02.18.918.00  
02.18.987.00

RELEASE AND REVISION HISTORY			CK:	
RV	DESCRIPTION	DATE	ENG	RB
1	RELEASED ECO.#27932	3-3-17	GHW	WEM
6	REMOVE TO-400 WIRING, UPDATE DIAGRAM	-	-	-
7	& SWITCH SYM, ADD NOTE, ECO.#28662	8-23-17	GHW	WEM
8	ADD FAN & NOTE FOR TQ3-2000, ECO.#28968	11-2-17	GHW	JMN
	ADD CAPACITOR FOR EXPORT UNITS, ECO.#29315	1-25-18	GHW	JMN

UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES  
TOL ON ANGLE  $\pm 2.0^\circ$   
2 PL  $\pm 0.02$  3 PL  $\pm 0.016$   
HOLE SIZES:  $+0.005/-0.002$

THIS PRINT IS NOT TO BE REPRODUCED WITHOUT PERMISSION OF HATCO CORP.

**HATCO CORP., MILWAUKEE, WI**

DESCRIPTION  
WIRING DIAGRAM, TQ3-500, -900, -2000

PART NUMBER N/A  
DRAWING NUMBER 10-01-1316  
REV 8

Released

SCALE: NA  
PROJ: 716200  
SHEET 1 OF 1