



TOAST-QWIK®

Electric Conveyor Toasters

TQ-700 Series

TQ-700

TQ-700H

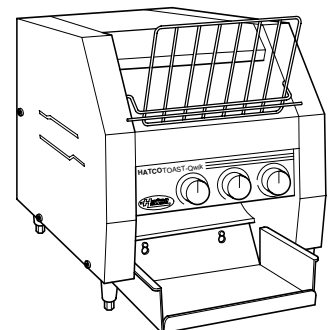
TQ-700BA

TQ-700HBA

TQ-700-ENG

TQ-700H-S

REPLACEMENT PARTS LIST

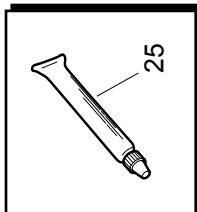
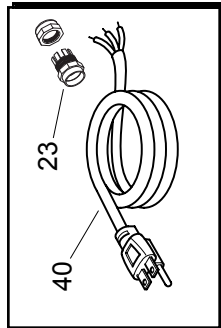
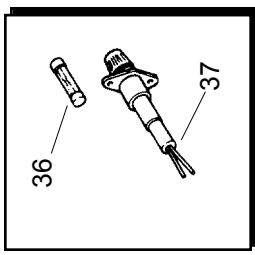
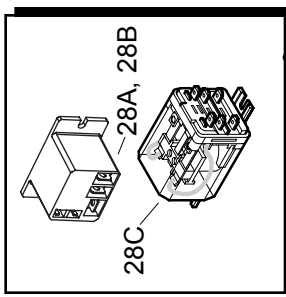
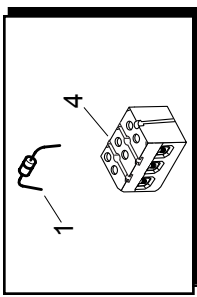
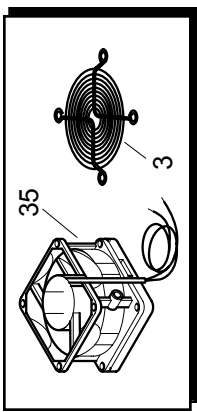
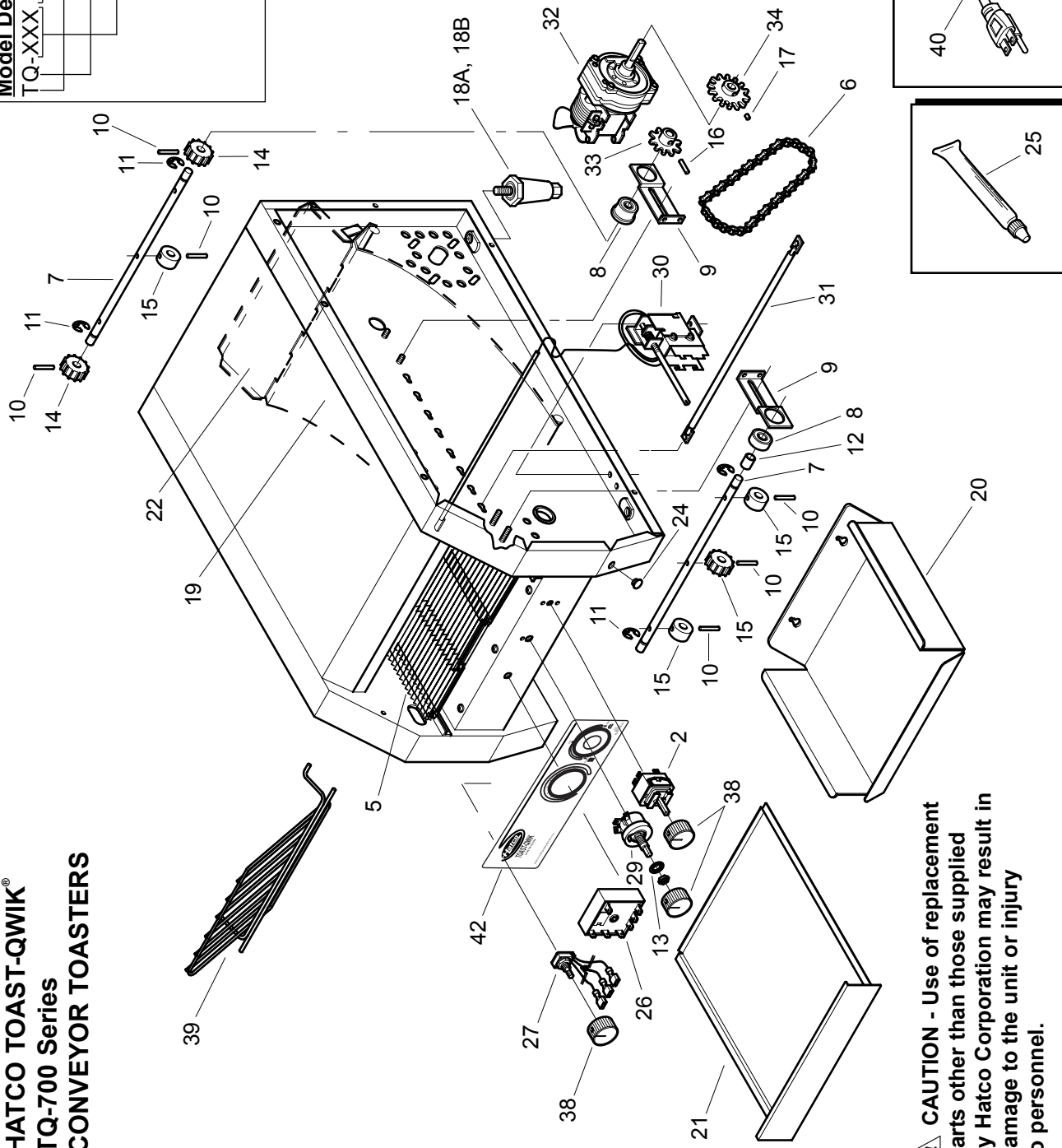


HATCO TOAST-QWIK® TQ-700 Series CONVEYOR TOASTERS

Model Designation

TQ-XXX,XXX

- T = Toast
- Q = Qwik
- X = Maximum slices per hour
- BA = Bagel
- ENG = England
- H = High Opening
- HBA = High Opening Bagel
- H-S = High Speed



CAUTION - Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel.

PARTS COMMON TO ALL TQ-700, -700BA, -700-ENG, -700H, -700HBA, -700H-S MODELS

ITEM	DESCRIPTION	PART NO.	QTY.	ITEM	DESCRIPTION	PART NO.	QTY.
1	Diode	02.40.002.00	1	14	Sprocket-Conveyor	05.09.041.00	3
2	Selector Switch	R02.19.082.00	1	15	Sprocket-Idler	05.09.042.00	3
3	Cooling Fan Guard	02.12.011.00	1	16	Spring Pin 1/8" x 3/4"	05.08.006.00	1
4	Terminal Block (4 Pole)	02.15.047.00	1	17	Hollow Lock Screw	05.04.044.00	1
5	Conveyor Belt	05.03.024.00	1	18A	Leg 2-1/2" (6 cm) Clearance	05.30.040.00	4
6	Drive Chain	05.03.003.00	1	18B	Leg 4" (10 cm) Clearance	05.30.007.00	4
7	Shaft (Front & Rear)	05.07.011.00	2	19	Toast Ramp	04.05.235.00	1
8	Bearing	05.02.011.00	4	20	Toast Collector Pan	04.05.238.00	1
9	Bearing Support	04.05.207.00	4	21	Crumb Tray	04.05.234.00	1
10	Groove Pin 1/8" x 1"	05.03.023.00	6	22	Discharge Vane	04.05.215.00	1
11	Retaining Clip	05.11.035.00	4	23	Cord Grip	02.20.259.00	1
12	Bearing Spacer	05.11.022.00	2	24	Snap Plug 3/8" Black	02.20.217.00	1
13	Washer	05.11.002.00	1	25	Motor Bearing Lube	05.01.018.00	1

PARTS SPECIFIC TO MODEL TQ-700

ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite Heat Control	---	---	---	---	---	---	---	---	---
27	Potentiometer with Leads	---	---	---	---	---	---	---	---	---
28A	Relay	---	---	---	---	---	---	---	---	---
28B	Relay	---	---	---	---	---	---	---	---	---
28C	Relay	---	---	---	---	---	---	---	---	---
29	Rheostat	R02.13.101.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	R02.13.125.00	R02.13.125.00
30	Thermostat	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00
31	Elements ■									
	200W (Quantity: 10)	R02.09.030.00	R02.09.037.00	R02.09.037.00	R02.09.038.00	R02.09.039.00	R02.09.038.00	R02.09.039.00	R02.09.203E.00	R02.09.214E.00
	325W (Quantity: 2)	R02.09.031.00	R02.09.040.00	R02.09.040.00	R02.09.041.00	R02.09.042.00	R02.09.041.00	R02.09.042.00	R02.09.206E.00	R02.09.217E.00
32	Gearmotor	R02.12.024.00	R02.12.020.00	R02.12.020.00	R02.12.021.00	R02.12.021.00	R02.12.025.00	R02.12.025.00	R02.12.025.00	R02.12.025.00
33	Driven Sprocket 10 Tooth	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00
34	Drive Sprocket 14 Tooth	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00
35	Cooling Fan	02.12.008A.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00
36	Fuse, 1 Amp (2 Pack)	R02.03.005A.02	---	---	---	---	---	---	---	---
37	Fuse Holder with Fuse	R02.19.028.00	---	---	---	---	---	---	---	---
38	Knob (Quantity: 2)	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00
39	Conveyor Feeder Guide	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00
40	Power Cord	02.18.039.00	02.18.036.00	02.18.036.00	02.18.038.00	02.18.036.00	02.18.038.00	02.18.068.00	02.18.038.00	02.18.068.00
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	02.15.028.00	02.15.028.00
42	Decal, Control Panel	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00	07.01.109.00
	Electrical Drawing	HS1-2963	HS1-3221	HS1-2964	HS1-3236	HS1-2965	HS1-3015	HS1-3016	HS1-4073	HS1-4103

Shaded area reflects export models only.

■ Element configuration shown on back page.

* Not shown

PARTS SPECIFIC TO MODEL TQ-700BA

ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite Heat Control	---	---	---	---	---	---	---	---	---
27	Potentiometer with Leads	---	---	---	---	---	---	---	---	---
28A	Relay	---	---	---	---	---	---	---	---	---
28B	Relay	---	---	---	---	---	---	---	---	---
28C	Relay	---	---	---	---	---	---	---	---	---
29	Rheostat	R02.13.101.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	R02.13.125.00	R02.13.125.00
30	Thermostat	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00
31	Elements ■									
	200W (Quantity: 1)	R02.09.030.00	R02.09.037.00	R02.09.037.00	R02.09.038.00	R02.09.039.00	R02.09.038.00	R02.09.039.00	R02.09.038.00	R02.09.039.00
	325W (Quantity: 7)	R02.09.031.00	R02.09.040.00	R02.09.040.00	R02.09.041.00	R02.09.042.00	R02.09.041.00	R02.09.042.00	R02.09.041.00	R02.09.042.00
32	Gearmotor	R02.12.024.00	R02.12.020.00	R02.12.020.00	R02.12.021.00	R02.12.021.00	R02.12.025.00	R02.12.025.00	R02.12.025.00	R02.12.025.00
33	Driven Sprocket 10 Tooth	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00
34	Drive Sprocket 14 Tooth	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00
35	Cooling Fan	02.12.008A.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00
36	Fuse, 1 Amp (2 Pack)	R02.03.005A.02	---	---	---	---	---	---	---	---
37	Fuse Holder with Fuse	R02.19.028.00	---	---	---	---	---	---	---	---
38	Knob (Quantity: 2)	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00
39	Conveyor Feeder Guide	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00	04.05.073.00
40	Power Cord	02.18.039.00	02.18.036.00	02.18.036.00	02.18.038.00	02.18.036.00	02.18.038.00	02.18.036.00	02.18.038.00	02.18.068.00
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	---	---
42	Decal, Control Panel Electrical Drawing	07.01.204.00 HS1-3690	07.01.204.00 HS1-3695	07.01.204.00 HS1-3691	07.01.204.00 HS1-3696	07.01.204.00 HS1-3692	07.01.204.00 HS1-3693	07.01.204.00 HS1-3694	07.01.204.00 HS1-3693	07.01.204.00 HS1-3694

Shaded area reflects export models only.

■ Element configuration shown on back page.

* Not shown

PARTS SPECIFIC TO MODEL TQ-700-ENG

ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite Heat Control	---	---	---	---	---	---	---	---	---
27	Potentiometer with Leads	---	---	---	---	---	---	---	---	---
28A	Relay	---	---	---	---	---	---	---	---	---
28B	Relay	---	---	---	---	---	---	---	---	---
28C	Relay	---	---	---	---	---	---	---	---	---
29	Rheostat	---	---	---	---	---	---	R02.13.125.00	---	---
30	Thermostat	---	---	---	---	---	---	02.16.011.00	---	---
31	Elements ■ 200W (Quantity: 6) 325W (Quantity: 9)	---	---	---	---	---	---	R02.09.039.00 R02.09.042.00 R02.12.025.00	---	---
32	Gearmotor	---	---	---	---	---	---	05.09.020.00	---	---
33	Driven Sprocket 10 Tooth	---	---	---	---	---	---	05.09.025.00	---	---
34	Drive Sprocket 14 Tooth	---	---	---	---	---	---	02.12.010.00	---	---
35	Cooling Fan	---	---	---	---	---	---	---	---	---
36	Fuse, 1 Amp (2 Pack)	---	---	---	---	---	---	---	---	---
37	Fuse Holder with Fuse	---	---	---	---	---	---	---	---	---
38	Knob (Quantity: 2)	---	---	---	---	---	---	05.30.020.00	---	---
39	Conveyor Feeder Guide	---	---	---	---	---	---	04.05.073.00	---	---
40	Power Cord	---	---	---	---	---	---	02.18.103.00	---	---
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	07.01.109.00	---
42	Decal, Control Panel Electrical Drawing	---	---	---	---	---	---	HS1-3219	---	---

■ Shaded area reflects export models only.

■ Element configuration shown on back page.

* Not shown

PARTS SPECIFIC TO MODEL TQ-700H

ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite Heat Control	---	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00
27	Potentiometer with Leads	---	02.01.113.00	02.01.113.00	02.01.113.00	02.01.113.00	02.01.113.00	02.01.113.00	02.01.113.00	02.01.113.00
28A	Relay†	---	R00.02.0018.00	R00.02.0018.00	R00.02.0020.00	R00.02.0019.00	R00.02.0020.00	R00.02.0019.00	---	---
28B	Relay◆	---	02.01.188.00	02.01.188.00	02.01.180.00	02.01.105.00	02.01.180.00	02.01.105.00	02.01.180.00	02.01.105.00
28C	Relay	---	---	---	---	---	---	---	---	---
29	Rheostat	---	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.125.00.00	R02.13.125.00	R02.13.125.00	R02.13.125.00
30	Thermostat	---	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00	02.16.011.00
31	Elements■	---	---	---	---	---	---	---	---	---
	200W (Quantity: 4)	---	R02.09.037.00	R02.09.037.00	R02.09.038.00	R02.09.039.00	R02.09.038.00	R02.09.039.00	R02.09.203E.00	R02.09.214E.00
	325W (Quantity: 9)	---	R02.09.040.00	R02.09.040.00	R02.09.041.00	R02.09.042.00	R02.09.041.00	R02.09.042.00	R02.09.206E.00	R02.09.217E.00
32	Gearmotor	---	R02.12.020.00	R02.12.020.00	R02.12.021.00	R02.12.021.00	R02.12.025.00	R02.12.025.00	R02.12.025.00	R02.12.025.00
33	Driven Sprocket 10 Tooth	---	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00
34	Drive Sprocket 14 Tooth	---	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00
35	Cooling Fan	---	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00
36	Fuse, 1 Amp (2 Pack)	---	---	---	---	---	---	---	---	---
37	Fuse Holder with Fuse	---	---	---	---	---	---	---	---	---
38	Knob (Quantity: 3)	---	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00
39	Conveyor Feeder Guide	---	04.05.252.00	04.05.252.00	04.05.252.00	04.05.252.00	04.05.252.00	04.05.252.00	04.05.252.00	04.05.252.00
40	Power Cord	---	02.18.111.00	02.18.111.00	02.18.103.00	02.18.111.00	02.18.103.00	02.18.103.00	02.18.103.00	02.18.103.00
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	02.15.028.00	02.15.028.00
42	Decal, Control Panel	---	07.01.201.00	07.01.201.00	07.01.201.00	07.01.201.00	07.01.201.00	07.01.201.00	07.01.201.00	07.01.201.00
	Electrical Drawing	---	HS1-3672	HS1-3634	HS1-3673	HS1-3635	HS1-3670	HS1-3671	HS1-4074	HS1-4109

Shaded area reflects export models only.

† Item 28A only used with toasters manufactured up to and including July 2000.

◆ Item 28B only used with toasters manufactured after July 2000.

NOTE: The last four digits in a ten digit numerical serial number is the date code.

Example: Serial number 9625060007 has a date code of "0007" which indicates the following; 00 07

00 Year 2000
07 Month Seven, July

Please also note, effective January 2001 the serial number date code was updated to indicate the week of manufacture. Example: xxxxxx01 24

01 Year 2001
24 Week Twenty-four

■ Element configuration shown on back page.

* Not shown

PARTS SPECIFIC TO MODEL TQ-700HBA

ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite Heat Control	---	---	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	02.01.102.00	---	---
27	Potentiometer with Leads	---	---	02.01.117.00	02.01.117.00	02.01.117.00	02.01.117.00	02.01.117.00	---	---
28A	Relay	---	---	---	---	---	---	---	---	---
28B	Relay	---	---	---	---	---	---	---	---	---
28C	Relay	---	---	02.01.098.00	02.01.098.00	02.01.098.00	02.01.098.00	02.01.098.00	---	---
29	Rheostat	---	---	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	---	---
30	Thermostat	---	---	---	---	---	---	---	---	---
31	Elements ■	---	---	---	---	---	---	---	---	---
	200W (Quantity: 2)	---	---	R02.09.037.00	R02.09.038.00	R02.09.039.00	R02.09.038.00	R02.09.039.00	---	---
	375W (Quantity: 7)	---	---	R02.09.063.00	R02.09.064.00	R02.09.062.00	R02.09.064.00	R02.09.062.00	---	---
32	Gearmotor	---	---	R02.12.020.00	R02.12.021.00	R02.12.021.00	R02.12.025.00	R02.12.025.00	---	---
33	Driven Sprocket 10 Tooth	---	---	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	05.09.020.00	---	---
34	Drive Sprocket 14 Tooth	---	---	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	---	---
35	Cooling Fan	---	---	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	---	---
36	Fuse, 1 Amp (2 Pack)	---	---	---	---	---	---	---	---	---
37	Fuse Holder with Fuse	---	---	---	---	---	---	---	---	---
38	Knob (Quantity: 3)	---	---	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	---	---
39	Conveyor Feeder Guide	---	---	04.05.075.00	04.05.075.00	04.05.075.00	04.05.075.00	04.05.075.00	---	---
40	Power Cord	---	---	02.18.111.00	02.18.038.00	02.18.111.00	02.18.038.00	02.18.068.00	---	---
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	---	---
42	Decal, Control Panel	---	---	07.01.210.00	07.01.210.00	07.01.210.00	07.01.210.00	07.01.210.00	---	---
	Electrical Drawing	---	---	HS1-3874	HS1-3913	HS1-3875	HS1-3912	HS1-3911	---	---

■ Shaded area reflects export models only.

■ Element configuration shown on back page.

* Not shown

PARTS SPECIFIC TO MODEL TQ-700H-S






ITEM	DESCRIPTION	120V 60 Hz	200V 50/60 Hz	208V 60 Hz	220V 60 Hz	240V 60 Hz	220V 50 Hz	240V 50 Hz	220-230V CE 50 Hz	230-240V CE 50 Hz
26	Solid State Infinite	---	---	---	---	---	---	---	---	---
27	Heat Control	---	---	---	---	---	---	---	---	---
27	Potentiometer with Leads	---	---	---	---	---	---	---	---	---
28A	Relay	---	---	---	---	---	---	---	---	---
28B	Relay	---	---	---	---	---	---	---	---	---
28C	Relay	---	---	---	---	---	---	---	---	---
29	Rheostat	---	---	R02.13.111.00	---	R02.13.111.00	---	---	---	---
30	Thermostat	---	---	---	---	---	---	---	---	---
31	Elements	---	---	---	---	---	---	---	---	---
	200W (Quantity: 4)	---	---	R02.09.037.00	---	R02.09.037.00	---	---	---	---
	325W (Quantity: 9)	---	---	R02.09.040.00	---	R02.09.042.00	---	---	---	---
32	Gearmotor	---	---	R02.12.020.00	---	R02.12.021.00	---	---	---	---
33	Driven Sprocket 17 Tooth	---	---	05.09.033.00	---	05.09.033.00	---	---	---	---
34	Drive Sprocket 7 Tooth	---	---	05.09.034.00	---	05.09.034.00	---	---	---	---
35	Cooling Fan	---	---	02.12.010.00	---	02.12.010.00	---	---	---	---
36	Fuse, 1 Amp (2 Pack)	---	---	R02.03.005A.02	---	---	---	---	---	---
37	Fuse Holder with Fuse	---	---	R02.19.028.00	---	---	---	---	---	---
38	Knob (Quantity: 3)	---	---	05.30.020.00	---	05.30.020.00	---	---	---	---
39	Conveyor Feeder Guide	---	---	04.05.252.00	---	04.05.252.00	---	---	---	---
40	Power Cord	---	---	02.18.122.00	---	02.18.111.00	---	---	---	---
41	T-Block, 3 Pole, Snap In*	---	---	---	---	---	---	---	---	---
42	Decal, Control Panel	---	---	07.01.109.00	---	07.01.109.00	---	---	---	---
	Electrical Drawing	---	---	HS1-4907	---	HS1-4908	---	---	---	---

Shaded area reflects export models only.

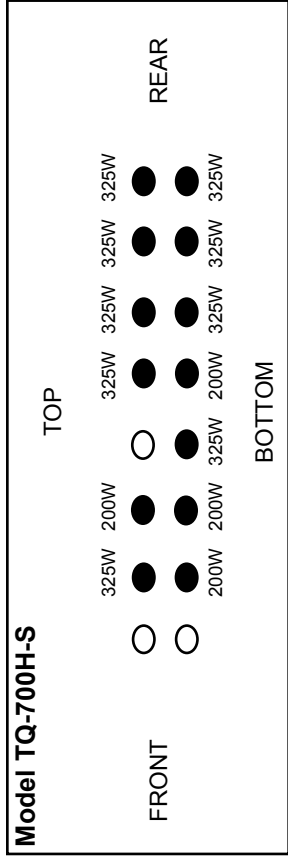
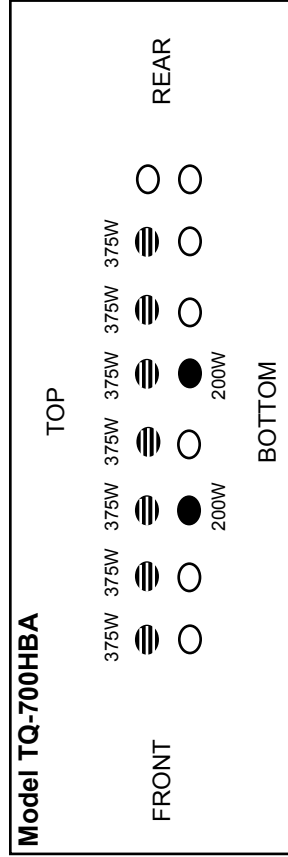
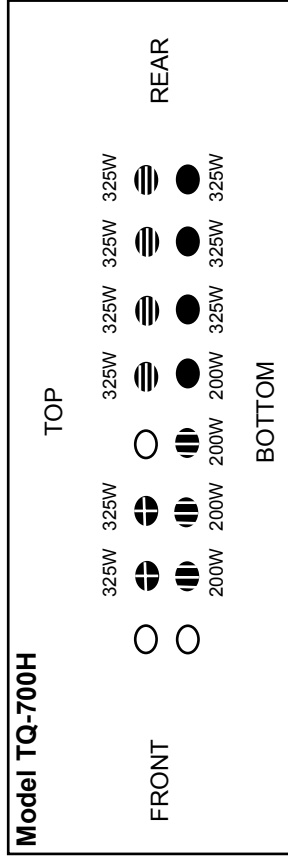
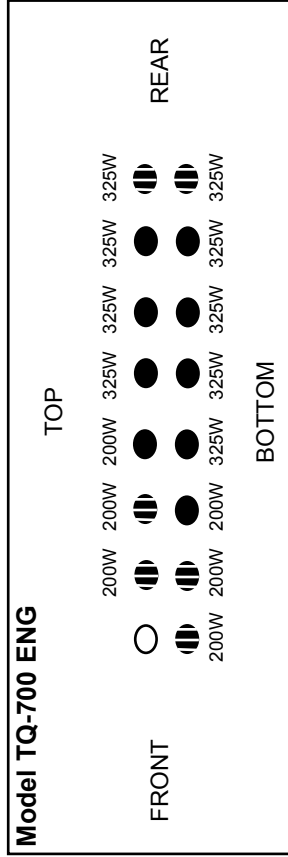
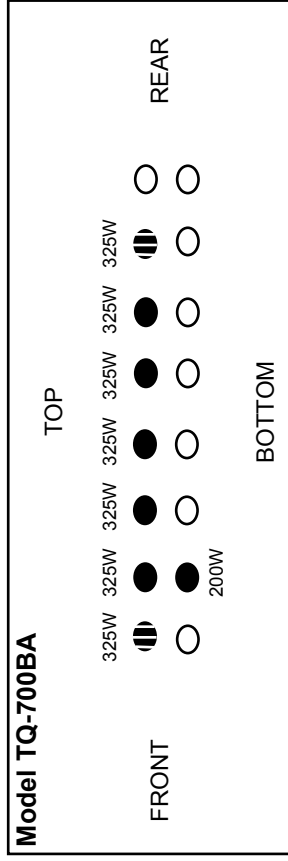
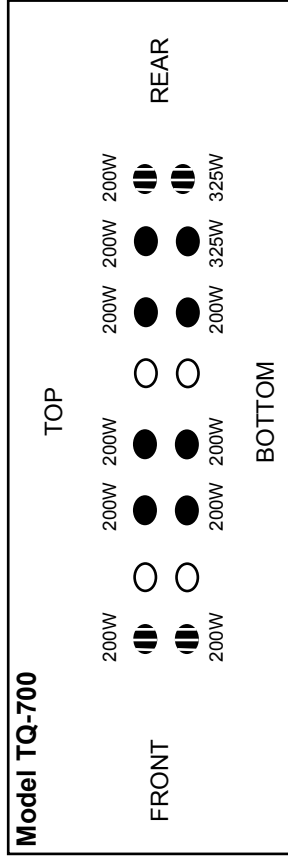
Element configuration shown on back page.

* Not shown

HATCO TQ-700 SERIES HEATING ELEMENT CONFIGURATION

-  Heating Element Controlled by Thermostat
-  Heating Element Controlled by Electronic Thermostat
-  Heating Element Controlled by Both Thermostats(TQ-700H only)
-  Heating Element (Always On)*
-  No Heating Element

- Selector Switch in TOAST position



NOTES

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