

OPERATING INSTRUCTIONS

PRINCE CASTLE INC. 

Slim-Line Bagel And Specialty Toaster Model No. 196-JACK

Excalibur[®]



PRODUCT SPECIFICATIONS

Electrical for 196-JACK:

Volts	Hz	Watts	KW	Amps
110/120	60	1500	1.5	12.5

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LIMITED WARRANTY

This product is warranted to be free from defects in material and/or workmanship for a period of two (2) years from date of original installation, not to exceed 30 months from date of shipment from our factory. Any part or component which proves to be faulty in material and/or workmanship within the warranty period will be replaced or repaired (at the option of Prince Castle, Inc.) without cost to the customer for parts or labor.

This warranty is subject to the following exceptions/conditions:

- Service must be performed by an authorized Prince Castle Service Center.
- Any use of non-genuine Prince Castle spare parts voids this warranty.
- This equipment is portable; charges for on location service (e. g., trip charges, mileage) e **only** included in the provisions of this warranty for a failure which occurs within 30 days of installation.
- All labor shall be performed during regular working hours. Overtime premium will not be covered.
- Damage caused by carelessness, neglect, and/or abuse (e.g., using wrong current, dropping, tampering with or altering electrical components, or improper cleaning) is not covered by the terms of this warranty. Equipment damaged in shipment, by fire, flood or an act of God is not covered.
- Normal adjustments as outlined in this manual are not covered under warranty.

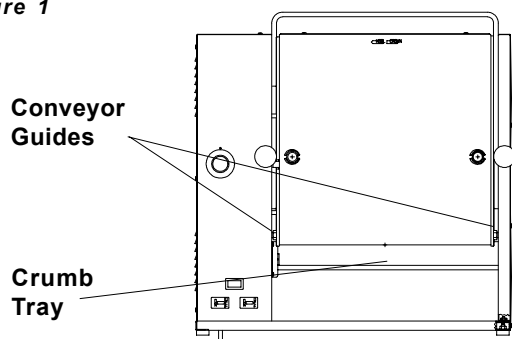
PRINCE CASTLE INC. 
WORLDWIDE

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INSTALLATION

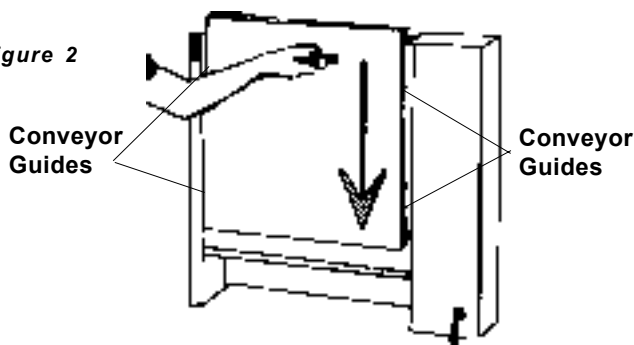
- After you have removed the toaster from the carton, inspect the unit for signs of damage. If there is damage to the unit:
 - Notify carrier within 24 hours after delivery.
 - Save carton and packing material for inspection purposes.
 - Contact your Prince Castle dealer or the Prince Castle Customer Sales Department at 1-800-722-7853 if purchased directly.
- Verify that all parts have been received.
 - Slim-Line Bun Toaster and conveyor assembly.
 - Line Cord—packed separately from the toaster and is located at the bottom of the box.
 - Release Sheets—located in a 14" box.
 - Crumb Tray—taped to the front of the conveyor.
- Place toaster on flat surface.
- Lift conveyor off conveyor guide rails and set aside. Remove all packing materials (nylon tape, foam block and black rubber packaging spacers) from conveyor and conveyor guides. See figure 1.

figure 1



- Attach conveyor to the toaster by sliding the four pins (conveyor slides) on the conveyor housing into the four conveyor guides. Lower the conveyor housing until it is securely in place. See figure 2.

figure 2

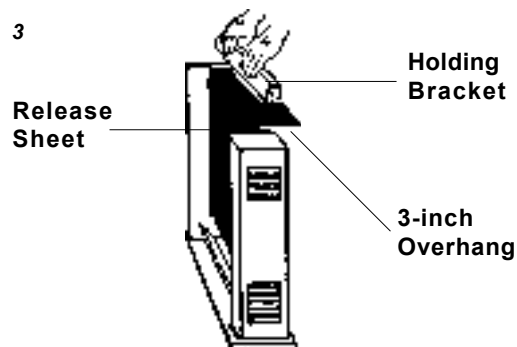


- Connect line cord and plug unit into a 110/120 volt grounded receptacle.

OPERATION

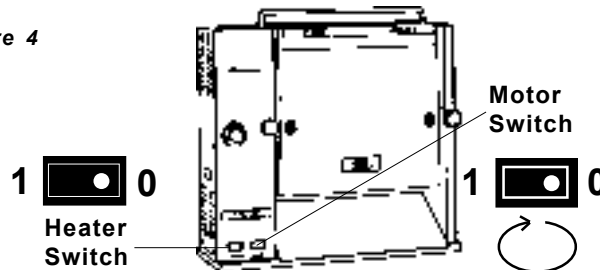
- Remove conveyor assembly.
- Place the release sheet over the top of the platen housing, making sure to have three inches of overhang. See figure 3.

figure 3



- Slide the release sheet holding bracket onto the top of the platen housing to securely hold the release sheet in place. Match the **FRONT** of the labeled bracket with the front of the platen. See figure 3.
- Hook back end of crumb tray onto the bar located below the conveyor assembly.
- Attach conveyor to the toaster. See figure 2.
- Turn the heater switch to the "On" position. The orange indicator light will illuminate. Allow 30 minutes for platen to reach operating temperature. See figure 4.

figure 4

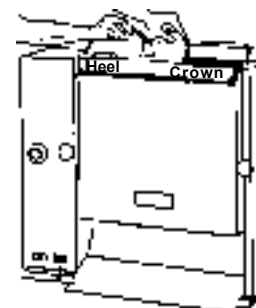


- Turn the motor switch to the "On" position. The orange indicator light will illuminate. See figure 4. Conveyor chain will begin to rotate.

IMPORTANT: To conserve energy when toaster is not in use, turn the motor switch "Off".

- Place a sample run of the product being toasted into the top of the conveyor housing. The side to be toasted should face the platen. See figure 5.

figure 5



- The toasted product will be dispensed automatically from the bottom of the conveyor assembly.

ADJUSTMENTS

Tools Needed: 3/32" Allen wrench
Wicking grade thread locking fluid

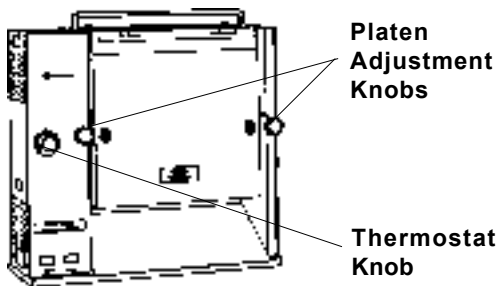
1. Unplug the toaster. Work from the "back side" of the toaster (power cord on your right).
2. Remove the Conveyor Assembly.
3. Back off (loosen) the two allen-head setscrews until they are flush in their blocks.
4. Replace the Conveyor Assembly and verify that the gear teeth are intermeshed (not sitting "point on point"). The gear teeth will be engaged too deeply at this point.
5. Use the Allen Wrench to adjust the right setscrew (closest to the gear) until the setscrew just touches the lug in the channel.
6. Slide the calibrating shim between the toaster cabinet and the conveyor assembly gear. Notice that the clearance between the gear and shim is not even. There should be more clearance at the top of the gear than at the bottom.
7. Now tighten the left setscrew until the clearance between the gear and shim is even top and bottom.
8. Remove the shim.
9. Carefully tighten each setscrew another 1/2 turn.
10. Remove the conveyor assembly and apply a drop of wicking grade thread locking fluid to each setscrew. Replace conveyor assembly

Bun Compression:

The toaster platen can be adjusted to provide the necessary compression needed on various products.

- Turn the two platen adjustment knobs clockwise to compensate for use on thicker bread products. Turn the two platen adjustment knobs counter clockwise for thinner products. See figure 6.

figure 6



Platen Temperature:

The temperature of the platen can be adjusted to compensate for darker or lighter toasting requirements.

- Turn the thermostat adjustment knob clockwise for darker toasting. Turn the thermostat adjustment knob counter clockwise for lighter toasting. See figure 6.

IMPORTANT: Allow 15 minutes for toaster to stabilize after adjusting the thermostat.

Factory Thermostat Settings:

The 196-Jack Series Toaster thermostat is set at # 7.

Conveyor and Motor Gears:

The top of the conveyor housing must be even with the tops of the end housings. There must be a 1/64" clearance between the conveyor and motor gear when aligned properly.

- To raise the conveyor housing, turn adjustment screws clockwise using a 3/32 Allen wrench. The adjustment screws are located on the bottom of both sides of the conveyor guide. To lower conveyor housing, turn adjustment screws counter clockwise. See figures 7 and 8.

figure 7

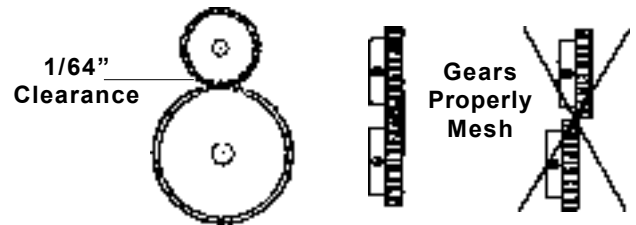
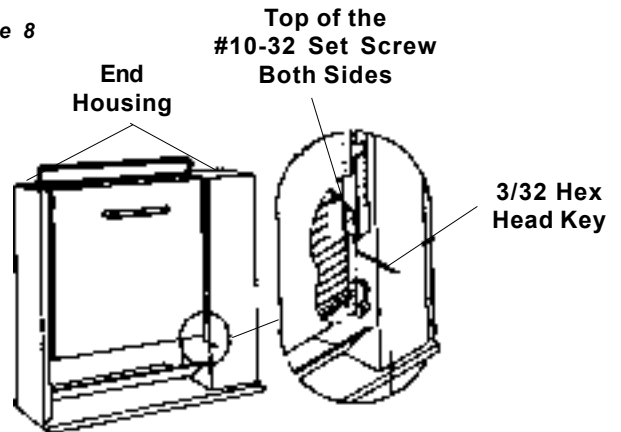


figure 8



CLEANING



CAUTION: This is not jet-water approved, and should not be cleaned with a water hose or jet spray.



CAUTION: Do not immerse in water.

1. Turn off both the heater and motor switches and unplug the toaster.
2. Allow platen to cool for 60 minutes before cleaning.
3. Remove the conveyor assembly.
4. Wipe the conveyor with a damp cloth. For the chain use a soft bristle brush.
5. Remove the release sheet and lay it on a flat surface. Thoroughly clean both sides with a damp cloth making sure all carbon build up is removed. Allow to air dry.

IMPORTANT: Rotate two sheets daily for longer life. Sheets last 4-6 months based on care and volume of product toasted.

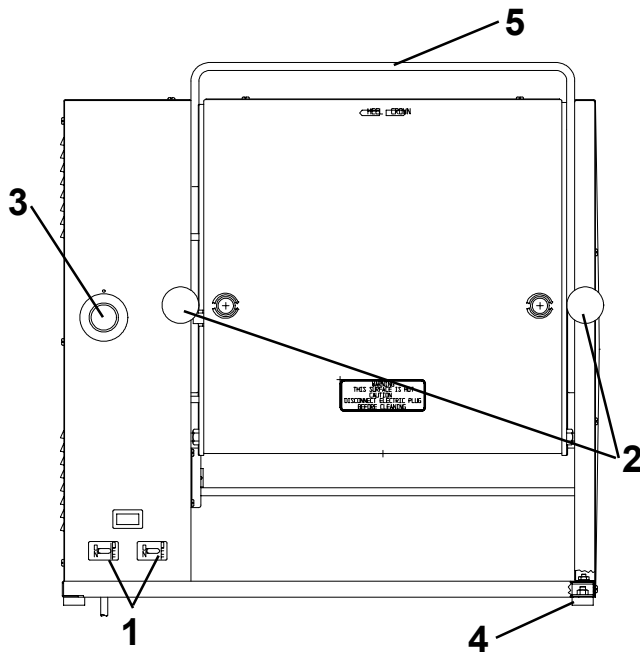
6. Use a damp cloth to remove any carbon build up on the platen surface.

IMPORTANT: Do not use sharp objects, scotch brite pads, scouring pads, or abrasive cleaners on the platen, or teflon release sheets as it will cause irreparable damage.

TROUBLE SHOOTING

PROBLEM	CAUSE	SOLUTION
Unit will not heat up. Power rocker switch light off.	No power to unit. Inoperable power cord. Loose connection on power switch. Inoperable power switch.	Ensure power cord is connected to proper Receptacle and the power inlet. Replace power cord. Tighten power switch connections. Replace power switch.
Unit will not heat up. Power rocker switch light on.	Inoperable thermostat. Inoperable platen.	Replace thermostat. Replace platen.
Unit heats up, but the conveyor does not run.	Loose motor switch connection. Inoperable motor. Stripped drive gear. Loose chain sprockets Gears not meshing. Inoperable motor switch.	Tighten motor switch connection. Replace motor. Replace drive gear. Adjust and tighten sprockets. Adjust conveyor set screws (See Conveyor Adjustments on page 3). Replace switch.
Unit under and over heats (does not respond to thermostat adjustments).	Inoperable thermostat.	Replace thermostat.
Buns under or over done.	Check platen adjustment. (See Platen Adjustments on page 3). Check platen temperature. (See Thermostat Adjustment on page 3).	Adjust platen for proper compression Adjust thermostat for proper temperature.

FRONT VIEW

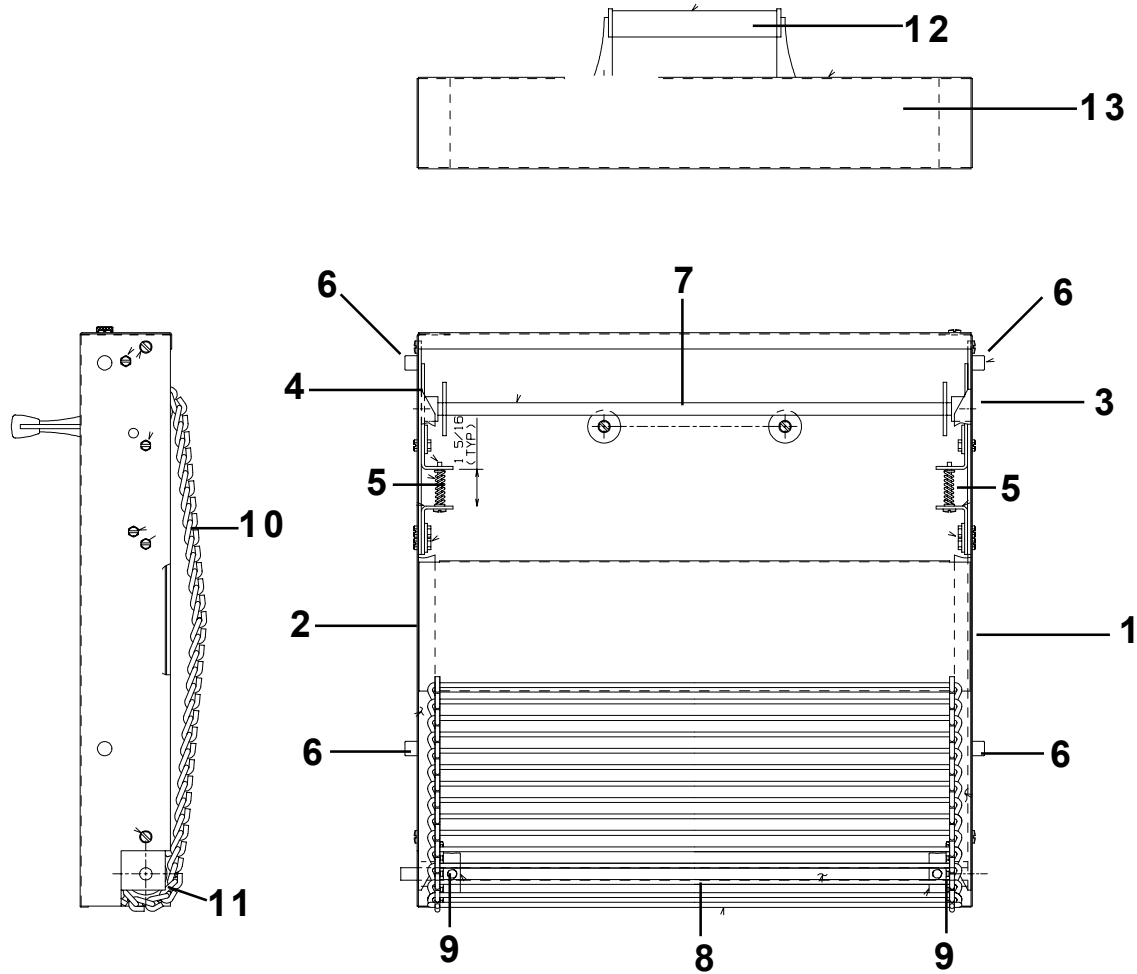


PARTS LIST

ITEM	PART NUMBER	DESCRIPTION
1	78-184S	Power and Motor Lighted Rocker Switch
2	197-185S	Platen Adjustment Knob (Pkg of 2)
3	70-012	Thermostat Knob
4	197-232	Foot
5	197-124	Conveyor Guide
*	196-13	Release Sheet Conversion Kit
*	196-12	Release Sheets (Pkg. of 2)

* Not Shown

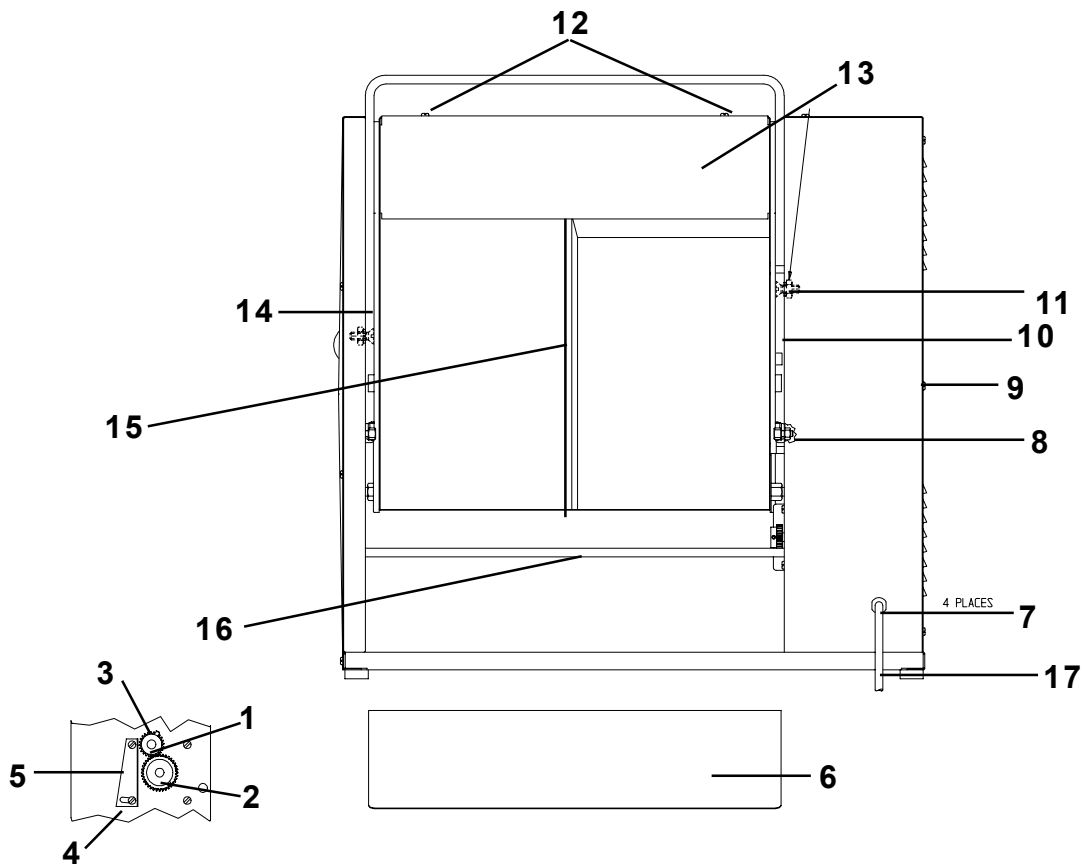
CONVEYOR ASSEMBLY



PARTS LIST

ITEM	PART NUMBER	DESCRIPTION
1	197-393	Right Side Shaft Carrier Assy.
2	197-395	Left Side Shaft Carrier Assy.
3	197-391	Right Side Shaft Carrier Adjustment Assy.
4	197-388	Left Side Shaft Carrier Adjustment Assy.
5	81-015	Compression Spring
6	197-94	Conveyor Slide
7	197-280	Shaft Assy.
8	197-37	Driven Shaft
9	197-302	Sprocket Kit (Pkg of 2)
10	89-684	Complete Chain Assy.
11	89-590	Single Conveyor Chain Link
12	346-5	Black Handle With Screw
13	197-322S	Complete Conveyor Assy.

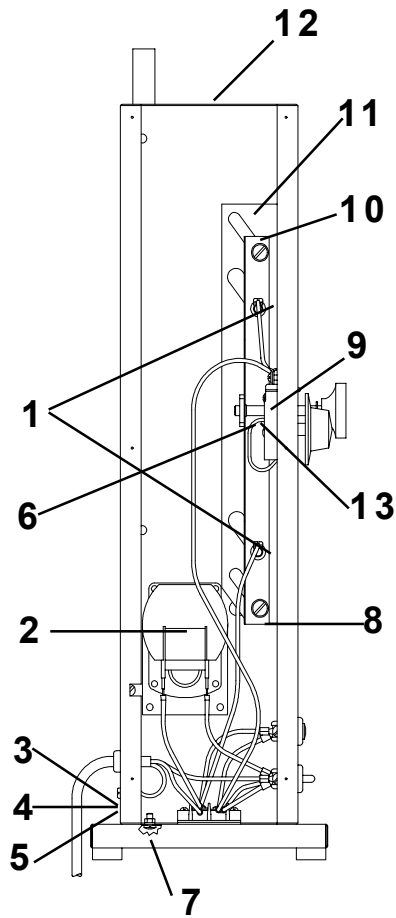
REAR VIEW



PARTS LIST

ITEM	PART NUMBER	DESCRIPTION
1	197-176	Small Gear (24 Teeth)
2	196-10S	Large Gear (48 Teeth)
3	197-279	Pin (Included with Item Numbers 1 & 2)
4	76-225	Slotted Pan Head Screw
5	197-131	Guard
6	197-33	Crumb Tray
7	88-591	Power Inlet
8	73-007	Hex Nut
	197-16	Conveyor Stop
	76-165	Set Screw
9	76-640	Screw
10	197-96	Left Side Bun Fence
11	73-008	Self Locking Hex Nut
	73-030	Hex Nut
	79-016	Flat Washer
	76-033	Slotted Flat Head Screw
12	76-640	Screw
13	197-13	Lead Pan Weldement
14	197-97	Right Bun Fence
15	196-1S	Platen
16	197-95	Tray Support
17	72-200-13S	Line Cord

INTERNAL COMPONENTS



PARTS LIST

ITEM	PART NUMBER	DESCRIPTION
1	76-300	Slotted Pan Head Screw
2	197-83	Motor (120 Volt)
3	73-031	Hex Nut
4	79-033	Washer
5	76-051	Slotted Binder Head Screw
6	79-055	Flat Washer
7	76-040	Slotted Binder Head Screw
	79-017	Split Lock Washer
	73-030	Hex Nut
8	76-150	Slotted Pan Head Screw
	79-094	Flat Washer
9	79-016	Flat Washer
	76-095	Slotted Binder Head Screw
10	197-90	L. H. Side Plate Weldement w/ Adjustment Screw
	197-89	R.H. Slide Plate Bracket w/Adjustment Screw
11	197-87	Baffle
12	196-19	Housing
13	197-140	Thermostat With Knob

WIRING DIAGRAM

