

# OPERATING INSTRUCTIONS

## Dedicated Holding Bin DHB2-20 Series



Prince Castle Food Holding Bins provide the capacity required for large foodservice operations while performing at peak energy efficiency. Each unit features two individually controlled holding chambers. New Reli-A-Temp™ infrared heater technology holds product temperatures more consistent within the designated holding time than other types of heating systems. This exclusive heater design spreads the heat evenly over the entire food holding area, eliminating edge drop off. Food is kept at the desired serving temperature.

### ELECTRICAL SPECIFICATIONS

	DHB2-20	DHB2-20JA
Voltage	120	100
Watts	1550	1150
Hertz	50/60	50/60
Amps	12.9	11.5



The DHB2-20 is UL approved. The DHB-20JA does not have a UL approval rating, but is built to the same specifications.

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### LIMITED WARRANTY

This product is warranted to be free from defects in material and/or workmanship for a period of 1 year from date of original installation, not to exceed 18 months from the date of manufacture.

Any component which proves to be faulty in material and/or workmanship will be replaced or repaired (at the option of Prince Castle, Inc.) without cost to the customer for parts and labor. This warranty covers on-location service (i.e. trip charges and/or mileage). Travel mileage is limited to 100 miles (200 Kilometers) round trip (one trip warranty) from an authorized service agency or its sub-service agency.

This warranty is subject to the following exceptions/conditions:

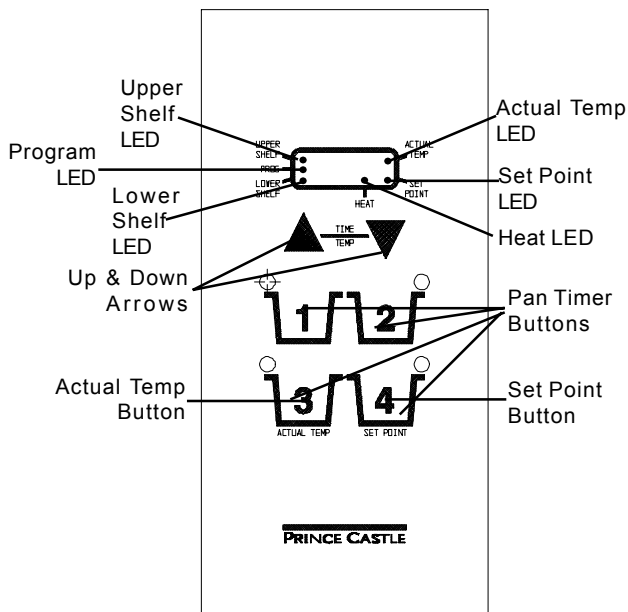
- Use of any non-genuine Prince Castle parts voids this warranty.
- All labor to be performed during regular work hours. Overtime premium (the incremental amount) will be charged to the customer.
- Damage caused by carelessness, neglect and/or abuse (e.g., dropping, tampering or altering parts, equipment damaged in shipment, by fire, flood or an act of God) is not covered under this warranty.
- All problems due to operation at voltages other than that specified on equipment nameplates are not covered by this warranty. Conversion to correct voltage is the customer's responsibility.
- This equipment must be serviced by Prince Castle Authorized Service Agency or a Prince Castle Service Technician during the warranty period.

# INSTALLATION

1. After you have removed the bin from the carton, inspect the unit for signs of damage. If there is damage to the unit:
  - Notify carrier within 24 hours after delivery.
  - Save carton and packaging materials for inspection purposes.
  - Contact your local dealer, or if purchased directly, the Prince Castle Customer Sales Department at 1-800-722-7853 to arrange for a replacement to be sent.
1. Verify that all parts have been received. A rack kit should be received with bin.
2. Remove all packaging and the white protective covering from the bin.
3. Insert the racks and pan covers into the appropriate heater compartment.



# CONTROL PANEL IDENTIFICATION



# TEMPERATURE MODE FUNCTIONS

**UPPER SHELF LED:** When lit, indicates that the temperature displayed is for one of the upper shelf heaters, a **U** will appear in the display for the upper heater, a **L** for the lower heater.

**LOWER SHELF LED:** When lit, indicates that the temperature displayed is for one of the lower shelf heaters, a **U** will appear in the display for the upper heater, a **L** for the lower heater. **ACTUAL TEMP LED:** When lit, indicates that the actual temperature for the selected heater is displayed.

**SET POINT LED:** When lit, indicates that the Set Point Temperature for the selected heater is displayed.

**PROG LED:** When lit, indicates the controller is in the Program Mode.

**HEAT LED:** When lit, indicates that the selected heater is cycling on.

**UP ARROW or DOWN ARROW:** Pressing either button will allow the operator to select another heater assembly for display or programming purposes.

**ACTUAL TEMP BUTTON:** When pressed, the actual temperature for the selected heater will appear in the display.

**SET POINT BUTTON:** When pressed, the set point temperature for the selected heater will appear in the display.

**SET POINT BUTTON and DOWN ARROW:** When pressed simultaneously, will enter the program mode for changing the set point temperature for the selected heater assembly.

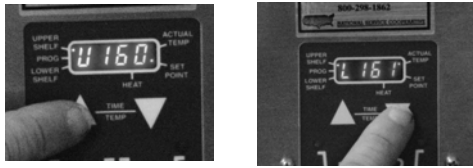
**UP ARROW and DOWN ARROW:** When pressed & held simultaneously, will switch controller from Temperature Mode to Time Mode or Time Mode to Temperature Mode.

# PROGRAMMING TEMPERATURES

1. Turn on power switch.



2. Select heater that needs to be changed by pressing either the Up or Down arrow until the appropriate shelf LED (Upper or Lower) and the appropriate heater (U=Upper, L=Lower) appears in the display.



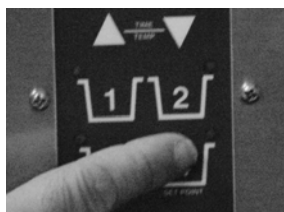
3. Press and hold the Set Point Button and then the the down arrow until the audio alarm beeps and the LED next to "Prog" is lit. The current program temperature will be in the display.



4. Press the up arrow to change the temperature.



5. Press the set point button to store the temperature change.



6. Repeat steps 2-5 for the other heaters.

## OPERATION

**Do NOT switch to the Time Mode until the unit has reached Set Point Temperature.**

1. Press and hold both the **UP ARROW** and **DOWN ARROW** to change the controller to the Time Mode. "----" will appear in the display.

2. Place a pan of product into the appropriate rack location.
3. Press the appropriate Pan Timer Button. The red LED for the Pan Timer Button will flash and the programmed holding time for that product will begin to countdown. **Note:** All four Pan Timer Buttons are preset for 30 minutes. The countdown time will be displayed in hours and minutes, until the time reaches 10 minutes. At that point, the display will change to minutes and seconds.
4. If more than one Pan Timer Button is activated, the active pan timer with the least amount of countdown time remaining will flash its LED indicator and the time remaining will appear in the display. The other active pan timers will have a solid red LED.
5. Remove product from the pan as necessary.
6. At the end of the countdown sequence, an audio alarm will sound and the display will flash **"END"**. Press the Pan Timer Button with the flashing LED to cancel the audio alarm.
7. Remove that pan and discard the remaining product in it.

**Note:** Pan Timers can only be activated or deactivated when the controller is in the Time Mode.

### To Cancel An Active Pan Timer When Pan Is Empty:

Press the Pan Timer Button three times. The Pan Timer LED will shut off and the display will revert back to show the Pan Timer with the least amount of countdown time remaining.

### To View The Remaining Countdown Time For An Active Pan Timer:

The countdown time for the pan timer with the least amount of time remaining will appear in the display. To view the time remaining for another active pan timer, press the pan timer button. The remaining countdown time for that pan timer will appear in the display. When the button is released the display will revert back to the least remaining countdown time.

### To View the Actual Or Set Point Temperature For A Selected Heater:

1. When in the Time Mode, press and hold both the **DOWN ARROW** and the **UP ARROW** for 5 seconds to change the controller to the Temperature Mode. The display will change to show the actual temperature for the currently selected heater.

2. Press either the **UP ARROW** or the **DOWN ARROW** to select the proper heater assembly.
3. Press either the **ACTUAL TEMP** or **SET POINT BUTTON** to display the desired temperature.
4. Press and hold both the **UP ARROW** and **DOWN ARROW** for 5 seconds to return to the Time Mode.

## PROGRAMMING TIME CHANGE

### To Program A Pan Timer Change:

**NOTE:** To program pan timer changes, the controller must be in the Timer Mode. If the controller is in the Temperature Mode, press and hold the **UP ARROW** and **DOWN ARROW** for 5 seconds. (Times can be programmed From "0" to 9:59 Hours.)

### PAN TIMER #1

1. Press and hold **Pan Timer Button #1** and then the **UP ARROW** for approximately 6 seconds. The program LED will light up and the display will show the current countdown time for the channel. 2. Press either the **UP ARROW** or **DOWN ARROW** to adjust the time.
2. When the correct time is displayed, press **Pan Timer Button #1** to store the new time and return to the timer mode.

### PAN TIMER #2

1. Press and hold **Pan Timer Button #2** and then the **DOWN ARROW** for approximately 6 seconds. The program LED will light up and the display will show the current countdown time for the channel.
2. Press either the **UP ARROW** or **DOWN ARROW** to adjust the time.
3. When the correct time is displayed, press **Pan Timer Button #2** to store the new time and return to the timer mode.

### PAN TIMER #3

1. Press and hold **Pan Timer Button #3** and then the **UP ARROW** for approximately 6 seconds. The program LED will light up and the display will show the current countdown time for the channel.
2. Press either the **UP ARROW** or **DOWN ARROW** to adjust the time.
3. When the correct time is displayed, press **Pan**

**Timer Button #3** to store the new time and return to the timer mode.

### PAN TIMER #4

1. Press and hold **Pan Timer Button #4** and then the **DOWN ARROW** for approximately 6 seconds. The program LED will light up and the display will show the current countdown time for the channel.
2. Press either the **UP ARROW** or **DOWN ARROW** to adjust the time.
3. When the correct time is displayed, press **Pan Timer Button #4** to store the new time and return to the timer mode.

### Calibration Mode

The calibration mode offers a method to compensate between what temperature the controller senses and the temperature that a independant surface probe reads. Calibration should be done on a monthly basis.

**Note:** Allow the heaters sufficient time to temperature stabilize before starting the Calibration Mode. The controller must be in the Temperature Mode to do heater calibrations.

1. Press the **UP ARROW** or the **DOWN ARROW** to select the heater assembly to be calibrated.
2. Take a surface temperature reading near the center of the heater assembly. **CAUTION:** The surface temperatures are **HOT**, caution must be used when taking temperature readings.
3. Press and hold the **ACTUAL TEMP** Button and the **UP ARROW** for 6 seconds. The program mode LED will light up and the actual temperature sensed by the conroller will appear in the display.
4. Press the **UP ARROW** or **DOWN ARROW** to adjust the display temperature until it matches the surface probe temperature.
5. Press the **ACTUAL TEMP** Button to store the calibrated temperature and return to the Temperature Mode.

**NOTE:** To clear the offset value for a heater, press

## TROUBLESHOOTING

The controller incorporates some diagnostic hardware and software to aid in troubleshooting problems. The display will flash the problem if detected when the heater in question is selected.

Problem	Cause	Solution
A. Display flashes "Opn" & "rEL"	Open relay. Circuit inoperable	Replace Power Circuit Board
B. Display flashes "SHr" & "rEL"	Shorted relay. Circuit inoperable. Open heater. Unplugged ribbon cable between Power and Main Circuit Boards.	Replace Power Circuit Board.  Test heater resistance. 150.2 OHMS. Verify ribbon cable connection.
C. Display shows "LLL"  Display shows "LLL" for an extended period of time.  Display shows "LLL" and then changes to "Opn"& "rel" and heater surface temperature is cool.  Display shows "LLL" and then changes to "SHr"&"rEL" and heater surface temperature is cool.	Temperature is below 75° F (normal operation)  Heater inoperable. Probe inoperable.  Circuit inoperable. (see A).  Circuit inoperable. (see B)	N/A  Test heater resistance. 150.2 OHMS. Check for open thermocouple wires from probe. Replace heater/probe assembly.  See A above.  See B above.
D. Display shows "HHH" for an extended period of time and heater surface temperature is hot.  Display shows "HHH" for an extended period of time and heater surface temperature is cool.	Temperature is above 400° F (abnormal operation)  Probe is inoperable	Diagnostic circuit inoperable. Replace Power Circuit Board. See B above.  Check for pinched thermocouple wires from probe. Replace heater/probe assembly.

the **SET POINT** Button while in the calibration mode. The action will reset the offset value back to zero.

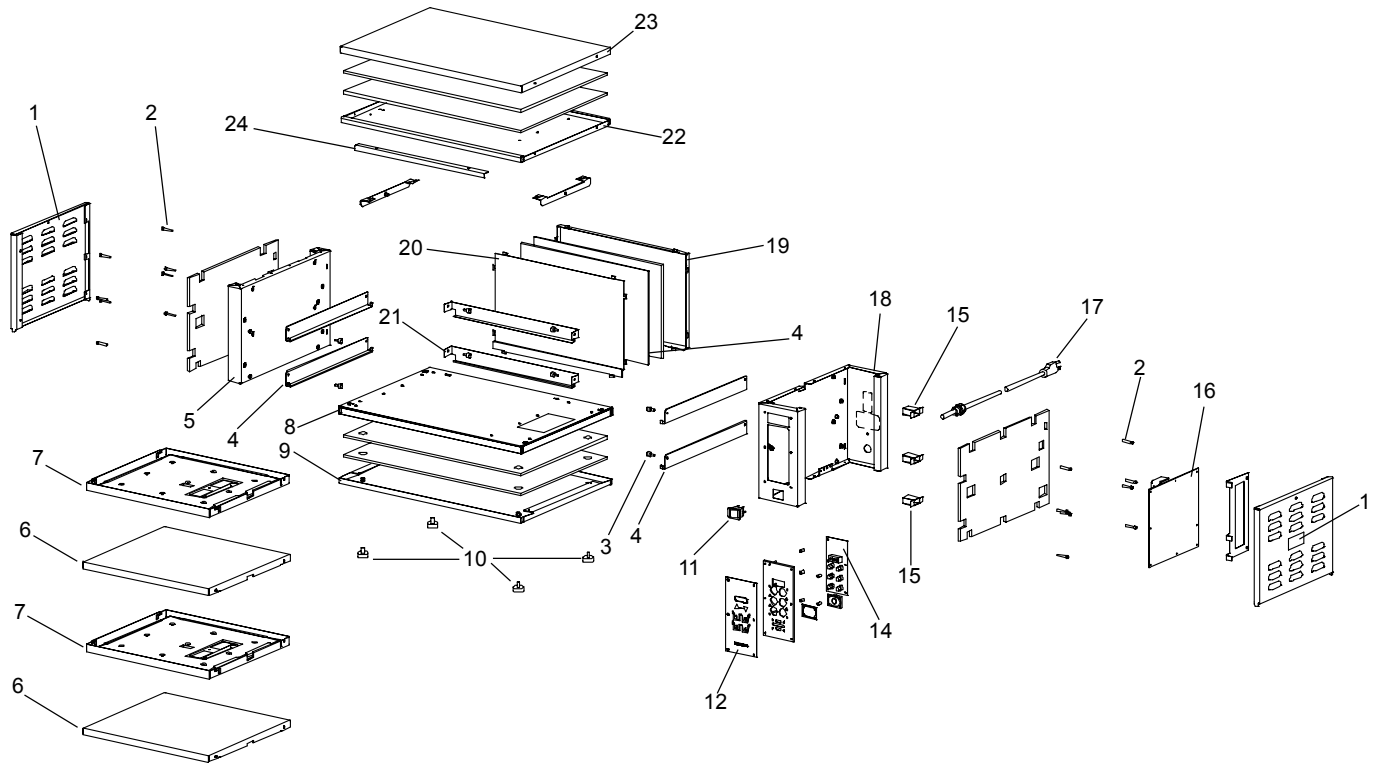
4) Wipe down with a damp cloth. **DO NOT USE AN ABRASIVE PAD, UNAPPROVED CLEANING SOLUTIONS, ICE OR WATER.**

## CLEANING

- 1) Turn off power switch.
- 2) Unplug power cord from receptacle.
- 3) Allow heaters to cool (approximately 15 minutes).

**CAUTION:** This appliance is not water tight. Do not clean with a Water Jet/Jet Spray. Do not immerse in water.

# EXPLODED VIEW



## PARTS LIST

1	542-112	Cover, Side
2	76-719	Pin, Heater
3	542-114	Retainer, Shelf
4	542-113	Bracket, Shelf
5	542-108	Chassis, Left
6	542-059S	Lower Heater Assembly (100/120 Volt)
	542-131S	Lower Heater Assembly (220-240 Volt)
7	542-121S	Upper Heater Assembly (100/120 Volt)
	542-130S	Upper Heater Assembly (220-240 Volt)
8	542-072	Base
9	542-073	Cover, Bottom
10	197-232	Rubber Foot
11	78-166S	Power Switch
12	542-020S	Overlay with Bracket (542-082)
13	88-653S	Speaker Assembly
14	542-010S	Display P.C. Board
15	542-085	Wire Tunnel
16	542-161S	Main P.C. Board (100V)
	542-011S	Main P.C. Board (120V)
	542-012S	Main P.C. Board (220-240V)
17	72-322S	Power Cord (100/120 Volt)
	72-331S	Power Cord (220-240 Volt)
18	542-106	Chassis, Right
19	542-078	Panel, Outer Rear
20	542-077	Panel, Inner Rear
21	542-118	Bracket, Rear Shelf
22	542-074	Header
23	542-075	Cover, Top

# WIRING DIAGRAM

