

**OPERATOR'S MANUAL
HOLMAN CONVEYOR OVENS
MODEL 414HXM**

HEATER TUBE PART LIST		
PART NUMBER	DESCRIPTION	QTY.
GE-197988	HEATER TUBE QUARTZ, TOP, 208V, 3 PHASE	6
GE-198084	HEATER TUBE QUARTZ, TOP, 208V, 1 PHASE	6
2N-209195	HEATER TUBE METAL, BOTTOM, 208V, ALL	6
2N-209204	HEATER TUBE QUARTS, BOTTOM, 220V	6
ZZ-197884	HEATER TUBE METAL, TOP, 220V	6
GE-197990	HEATER TUBE QUARTZ, TOP, 240V, 3 PHASE	6
GE-198085	HEATER TUBE QUARTZ, TOP, 240V, 1 PHASE	6
2N-209196	HEATER TUBE METAL, BOTTOM, 240V, ALL	6

PART No.	DESCRIPTION	Qty.	PART No.	DESCRIPTION	Qty.
GE-402163	Cover, Top	1	2E-118066	Speed Control	1
GE-402629	Retainer, Heater tube	*	2J-200427	Pilot Light	1
GD-160008	Conveyor Belt	2	2E-200552	Rocker Switch	1
GE-100982	Tunnel Extender	1	2R-200761	Control Knob	1
GD-101252	Drive Shaft	1	GE-402638	Control Side Panel (L-R)	1
GD-101253	Idler Shaft	1	GE-402639	Control Side Panel (R-L)	1
GB-112262	Bearing	1	GE-101491	Side Panel, Cord Side (R-L)	1
2U-Z11870	Drive Motor (right to left)	2	GE-101490	Side Panel, Cord Side (L-R)	1
2U-Z11871	Drive Motor (left to right)	1	GE-100955	Crumb Tray	2
GD-150023	Drive Chain	1	GE-402640	Load Up Tray	1
2P-115362	Driven Sprocket	1	GE-100944	Unload Tray	1
2P-200650	Drive sprocket	1	2R-200716	Leg, 2 ½" Metal	4
2E-200574	Fan Switch	1	PS-Z14660	Contactor/Relay, 40 amp	1
2E-200566	Reset Switch	2	GD-401206	Cover, Extensions	2
2U-200561	Fan Motor	1	2U-200579	Motor Controller	1
GE-402635	Control Box Cover	1	2P-200765	Bushing, Spring loaded	2
2R-200562	Grill Fan Motor	1	2P-200766	Spring	2