



**Star
Manufacturing
International Inc.**

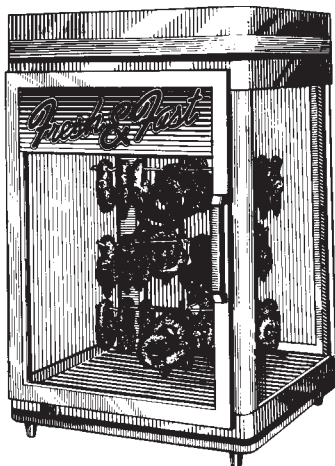
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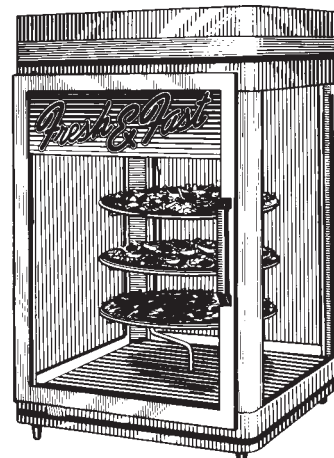
**Installation
and
Operating
Instructions**

2M-Y9774 Rev. E 2/12/97

HOT FOOD HUMIDITY CABINET MODEL HFD-3



Model HFD-3-P



Model HFD-3-CR



PRODUCT IDENTIFICATION

Star Manufacturing International, Inc. Humidified Cabinet

Models: HFD-3-P 120V, HFD-3PTP 120V, HFD-3-CR 120V, HFD-3PTCR 120V, HFD-3PT 120V

Note: PT denotes pass through models, - denotes non-pass through models, P denotes Pretzel Rack, CR denotes Circular Pizza rack, No suffix denotes Multipurpose Shelving

SPECIFICATIONS:

Capacity: 112 large pretzels/bagels (P models), 4 16" pizzas (CR models)
4 Multipurpose Shelves (models without suffix)

Electrical: 120 volt, 60 hertz, single phase, 1700 watts, 14.1 amps

Dimensions: 24-1/8"W x 28-1/8"D x 36"H
(61.28 cm W x 71.44 cm D x 91.44 cm H)

OPERATING CONTROLS

The operating controls are located above the door on the side of the unit housing the digital thermometer (see figure 1).

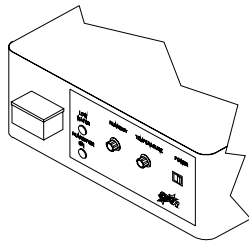


Figure 1

ON/OFF Switch - Activates lights, digital thermometer and air circulation system.

Temperature Dial - Adjusts cabinet temperature.

Humidity Dial - Adjusts cabinet humidity.

Humidifier On Indicator - Illuminates when humidity system is in operation.

Low Water Indicator - Illuminates when water needs to be added.

Water Reservoir - Water filling location.

SAFETY SYMBOL

of
instructions in the manual



This symbol is intended to alert the user to the presence
important operating and maintenance
accompanying the appliance.



CAUTION:

This equipment is designed and sold for commercial use only by personnel trained and experienced in its operation and is not sold for consumer use in and around the home nor for use directly by the general public in food service locations. For equipment to be used by the general public, please contact the factory.

INSTALLATION:

Each machine has been properly wired and inspected at the factory for operation on the voltage and type of current specified on the nameplate. Machines with a nameplate stamped 120V, are equipped for operation on 120 volt 60 hertz AC single phase service and must be connected to a separate 15 amp circuit with a 3 wire grounded, polarized receptacle.



CAUTION:

DO NOT CONNECT TO ANY OTHER TYPE OF CURRENT OR THE MACHINE WILL BE SERIOUSLY DAMAGED.

The guarantee of this machine as covered by the warranty card does not apply if an improper installation has been made.



GENERAL OPERATING INSTRUCTIONS

CAUTION:

DO NOT BLOCK VENT HOLES ON TOP OF THE CABINET

1. Ensure cabinet is plugged into the proper voltage receptacle prior to turning on.
2. Fill reservoir with water (distilled preferred) such that the water is approximately level with line on water fill decal (low water indicator should extinguish). Capacity is 1 Gallon.

CAUTION: DO NOT OVERFILL !

3. Follow preheat instructions on the following page. Allow approximately 25 minutes for machine to reach proper temperature.
4. Monitor product temperature via the digital thermometer (see figure 2).

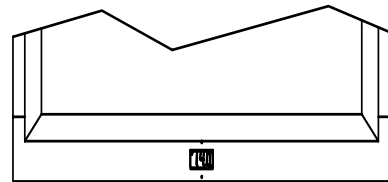


Figure 2

5. Load product into racking system. For maximum product freshness, adjust settings as specified. Pizza and pretzel racks are adjustable for different applications using the screws provided.
6. Periodically monitor water level by indicator on operator panel (see figure 3).

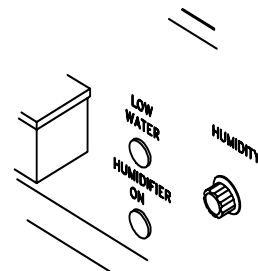


Figure 3

**GENERAL OPERATING INSTRUCTIONS
(Cont 'd)**

- 7. Door handles and mounting screws are provided in envelope enclosed. Attach handle to right side of door using screws provided.
- 8. See attached sketch for instructions on reversing the doors.

CLEANING INSTRUCTIONS

- 1. Disconnect electrical cord before cleaning the cabinet.
- 2. To maintain finish and shine of unit, wipe daily with a damp cloth and mild soap. Do not use harsh detergents or scouring pads.
- 3. Daily cleaning of inside glass, bottom pan and racking system with a damp cloth is recommended.

RECOMMENDED DIAL SETTINGS

- Preheat: Temp = 6
 Humidity = 2
- Pizza: Temp = High
 Humidity = 4
- Pretzels/Bagels: Temp = 4
 Humidity = 5

All settings are recommendations only and could vary depending on product preparation, cooking time, and internal food temperature.

DIAL SETTING FOR DESIRED TEMPERATURE

Low - 2	100°F
3	110°F
4	130°F
5	150°F
6	165°F
High	175°F

DIAL SETTING FOR DESIRED HUMIDITY

Low, 1, & 2	Low Humidity
3 & 4	Medium Humidity
5, 6, & High	High Humidity

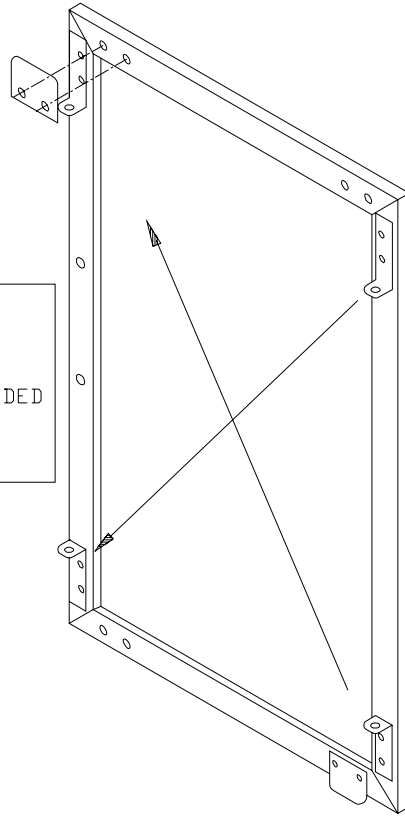
MAINTENANCE AND REPAIRS

Contact the factory, a service representative or a local service company for service or required maintenance.

RETAIN THIS MANUAL FOR FUTURE REFERENCE
PART NO. 2M-Y9774 REV. E 2-12-97

INSTRUCTIONS FOR REVERSING DOOR ON UNIT

CAUTION !!
INSTALL DECAL AFTER DOOR
ORIENTATION HAS BEEN DECIDED

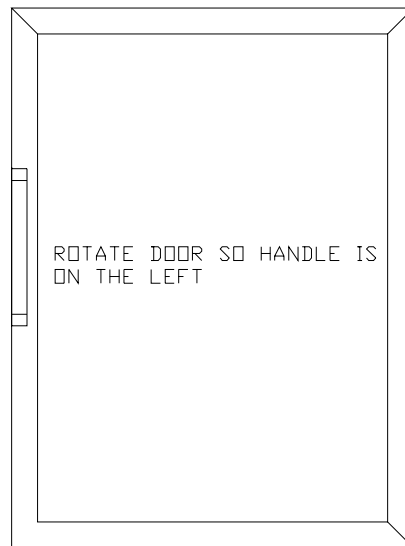
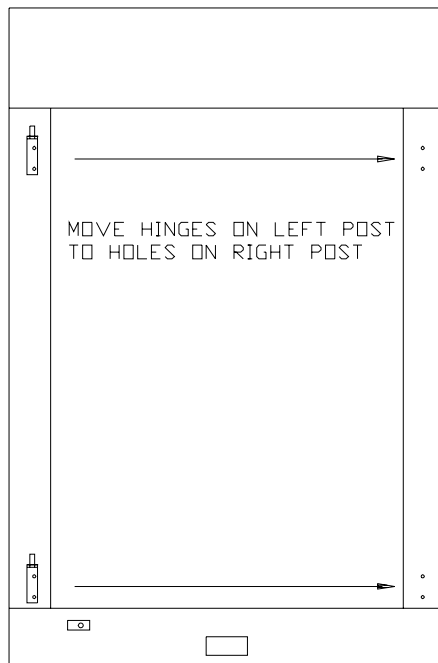


REMOVE UPPER DOOR HINGE.
INSTALL IN OPPOSITE LOWER CORNER

STEP 1

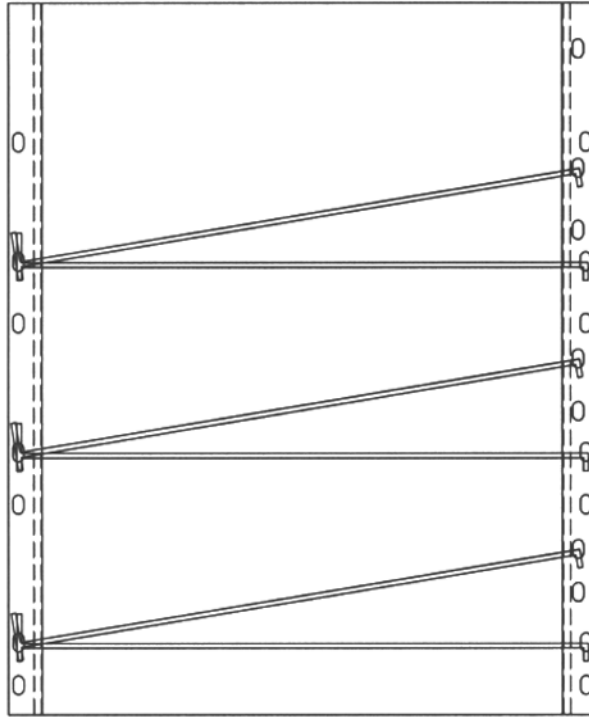
REMOVE LOWER DOOR HINGE AND TAB.
INSTALL IN OPPOSITE UPPER CORNER

STEP 3



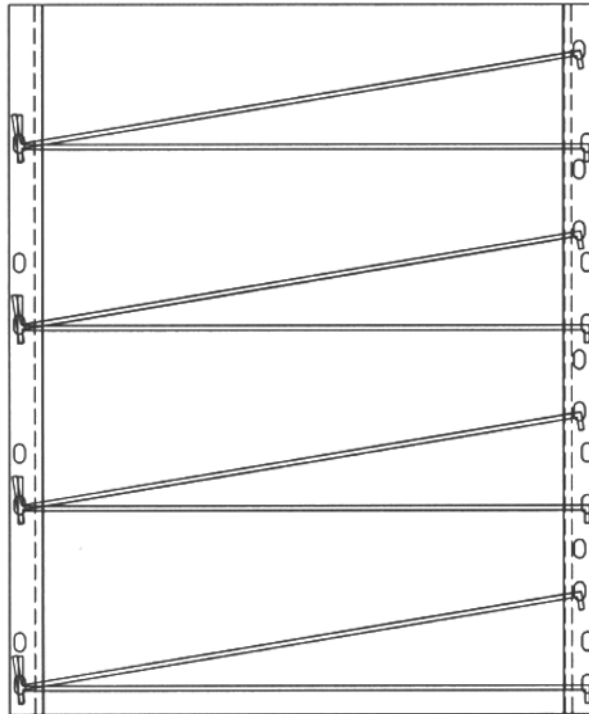
STEP 2

INSTALLATION OF RACKS ON HFD-3 MODELS
FRD TO CONTROL PANEL



INSTALLATION OF 3 RACKS

FRD TO CONTROL PANEL



INSTALLATION OF 4 RACKS

SOME ITEMS ARE INCLUDED FOR
ILLUSTRATIVE PURPOSES ONLY AND IN
CERTAIN INSTANCES MAY NOT BE AVAILABLE

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contents is permitted.

MODEL HFD-3

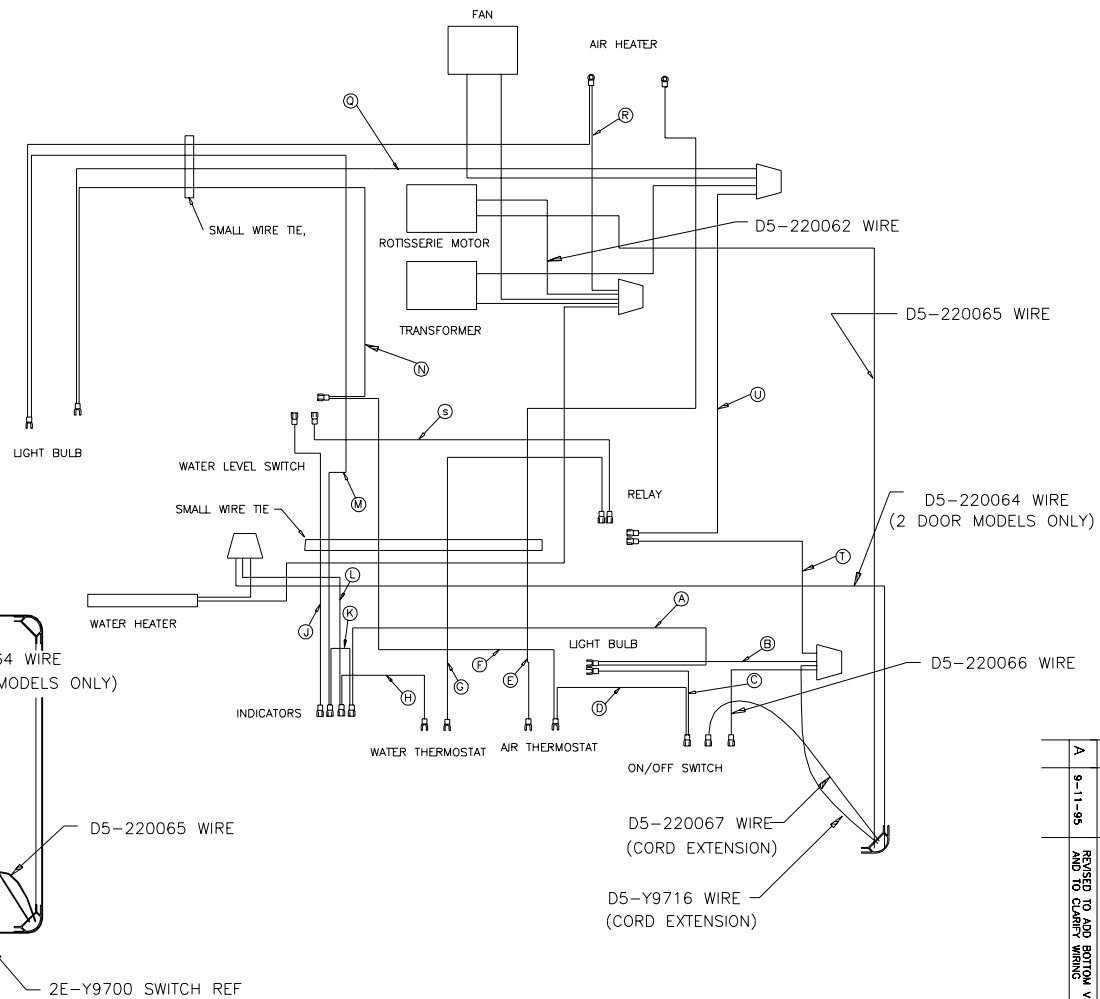


STAR MANUFACTURING INTERNATIONAL, INC.

DR: M.P.

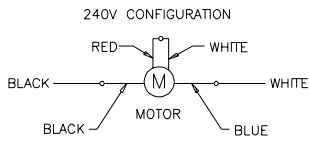
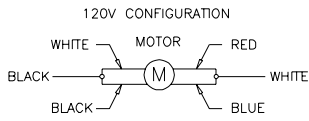
INSTALLATION KEY

- A. COLOR WHITE- FROM LIGHT TO INDICATOR
- B. COLOR WHITE- FROM LIGHT, SPLICE TO WHITE
- C. COLOR BLACK- FROM SWITCH TO LIGHT
- D. COLOR BLACK- FROM SWITCH TO AIR THERMOSTAT
- E. COLOR YELLOW- FROM AIR THERMOSTAT TO AIR HEATER
- F. COLOR BLACK- FROM AIR THERMOSTAT TO COMMON MICROSWITCH TERM.
- G. COLOR BLUE- FROM WATER THERMOSTAT TO COMMON ON RELAY
- H. COLOR BROWN- FROM WATER THERMOSTAT TO HUM. INDICATOR
- J. COLOR ORANGE- FROM LOW WATER INDICATOR TO NORMALLY OPEN MICROSWITCH TERMINAL
- K. COLOR WHITE- FROM HUM. INDICATOR TO LOW WATER INDICATOR
- L. COLOR ORANGE- FROM HUM. INDICATOR, SPLICE WITH WATER HEATER LEAD
- M. COLOR WHITE- FROM LOW WATER INDICATOR TO LIGHT BULB
- N. COLOR BLACK- FROM COMMON TERM ON MICROSWITCH TO LIGHT BULB
- P. COLOR BLACK- FROM LIGHT BULB TO SPLICE WITH FAN WIRE, RELAY WIRE, AND TRANSFORMER LEAD
- Q. COLOR WHITE- FROM LIGHT BULB TO AIR HEATER
- R. COLOR WHITE- FROM AIR HEATER TO SPLICE WITH WATER HEATER LEAD, FAN AND TRANSFORMER LEADS
- S. COLOR GREEN- FROM NORMALLY CLOSED MICROSWITCH TERM TO # ON RELAY
- T. COLOR WHITE- FROM COIL ON RELAY TO SPLICE WITH WHITE
- U. COLOR BLACK- FROM COIL ON RELAY TO SPLICE WITH BLACK
- V. COLOR BLACK- FROM COIL ON RELAY TO SPLICE WITH BLACK

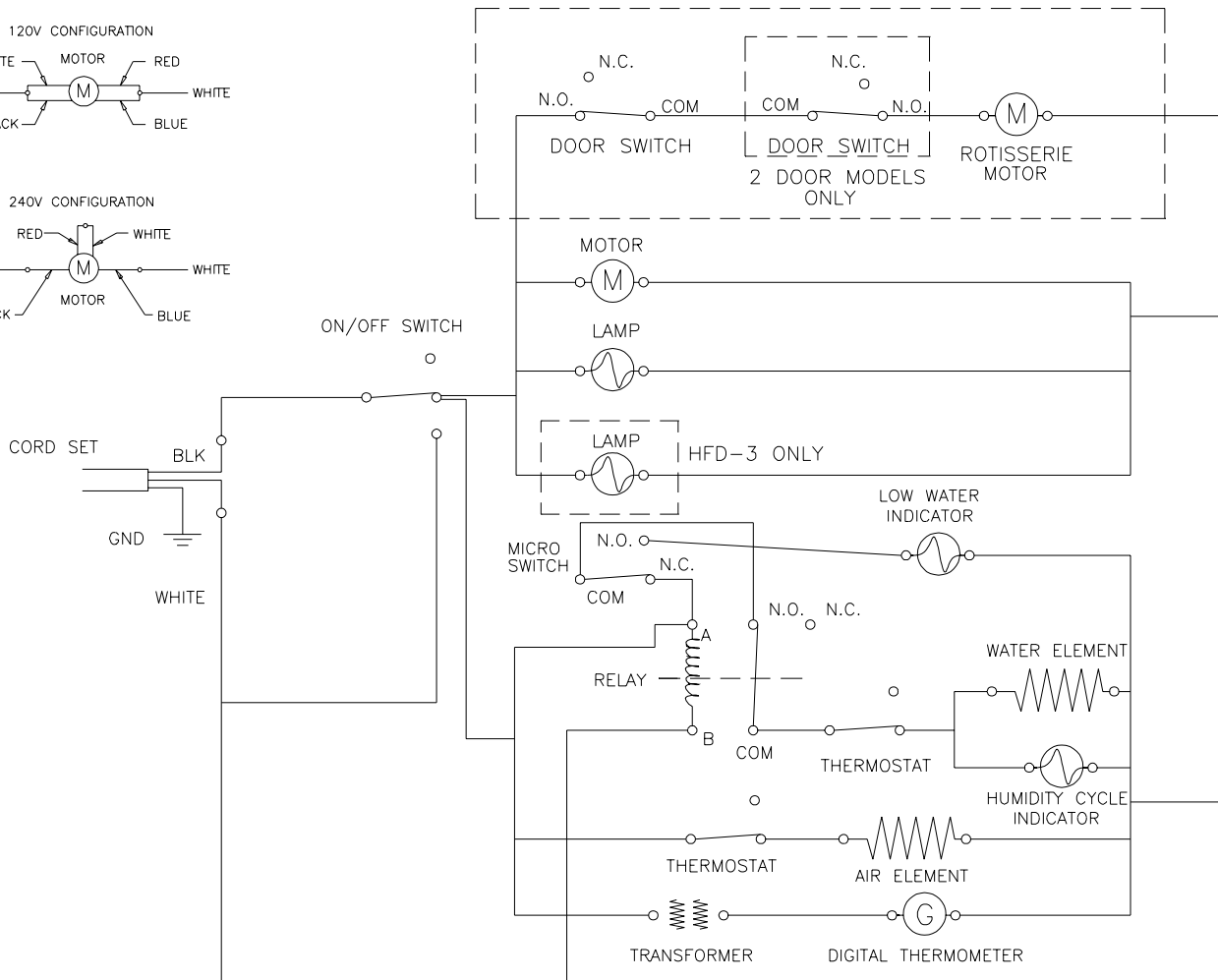


VIEW LKG UP AT BOTTOM OF CABINET

MATERIAL		FINISH		MODEL NO.		PART NO.	
DR. J.B. CK		STAR MFG. INTERNATIONAL, INC.		HFD-3		SK1367	
LIMITS UNLESS OTHERWISE NOTED		9325 OLIVE BOULEVARD, ST. LOUIS, MO 63132		TITLE		WIRE SCHEMATIC	
FRACTIONS ± 1/64		CHANGES		LTR		DATE	
DECIMALS ± .005		-		A		9-11-95	
		RELEASED FOR PRODUCTION		AND TO ADD BOTTOM VIEW		J.B.	
		DR					



SWITCHES AND ROTATING MOTOR NOT ON FLAT RACK MODELS



MATERIAL

DR JB CK DATE 4-11-95
LIMITS UNLESS OTHERWISE NOTED
FRACTIONS ± 1/64 DECIMALS ± .005

STAR MFG. INTERNATIONAL, INC.
9335 OLIVE BOULEVARD ST. LOUIS, MO 63132

MODEL NO. HFD-2,-3
TITLE WIRE DIAGRAM

CHANGES LTR DATE CHANGE
- 9-15-95 RELEASED FOR PRODUCTION
A 2-12-97 ADDED WIRING SCHEMATIC

FINISH

MODEL NO. HFD-2,-3

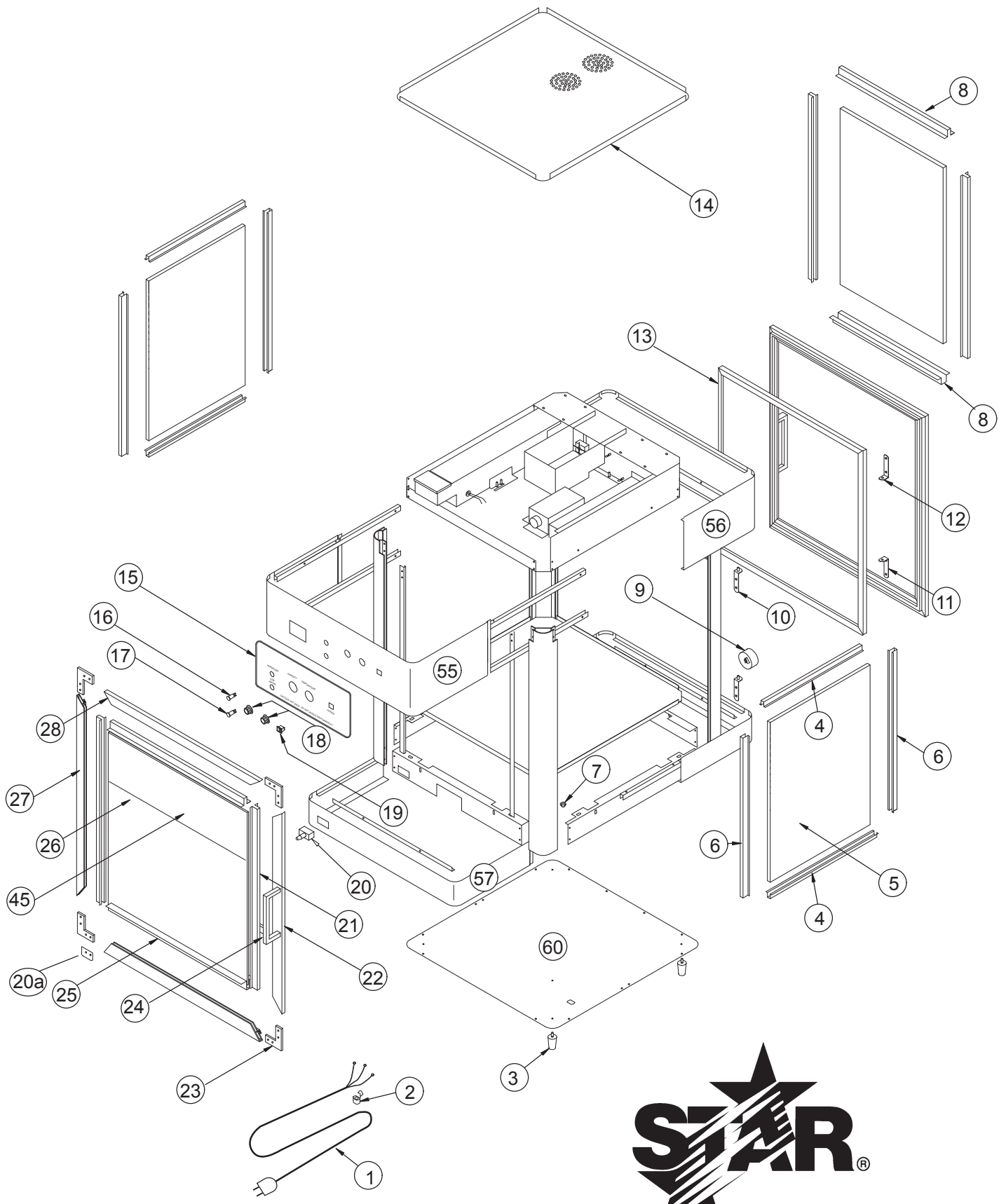
PART NO.

SK 1391

DR

JB

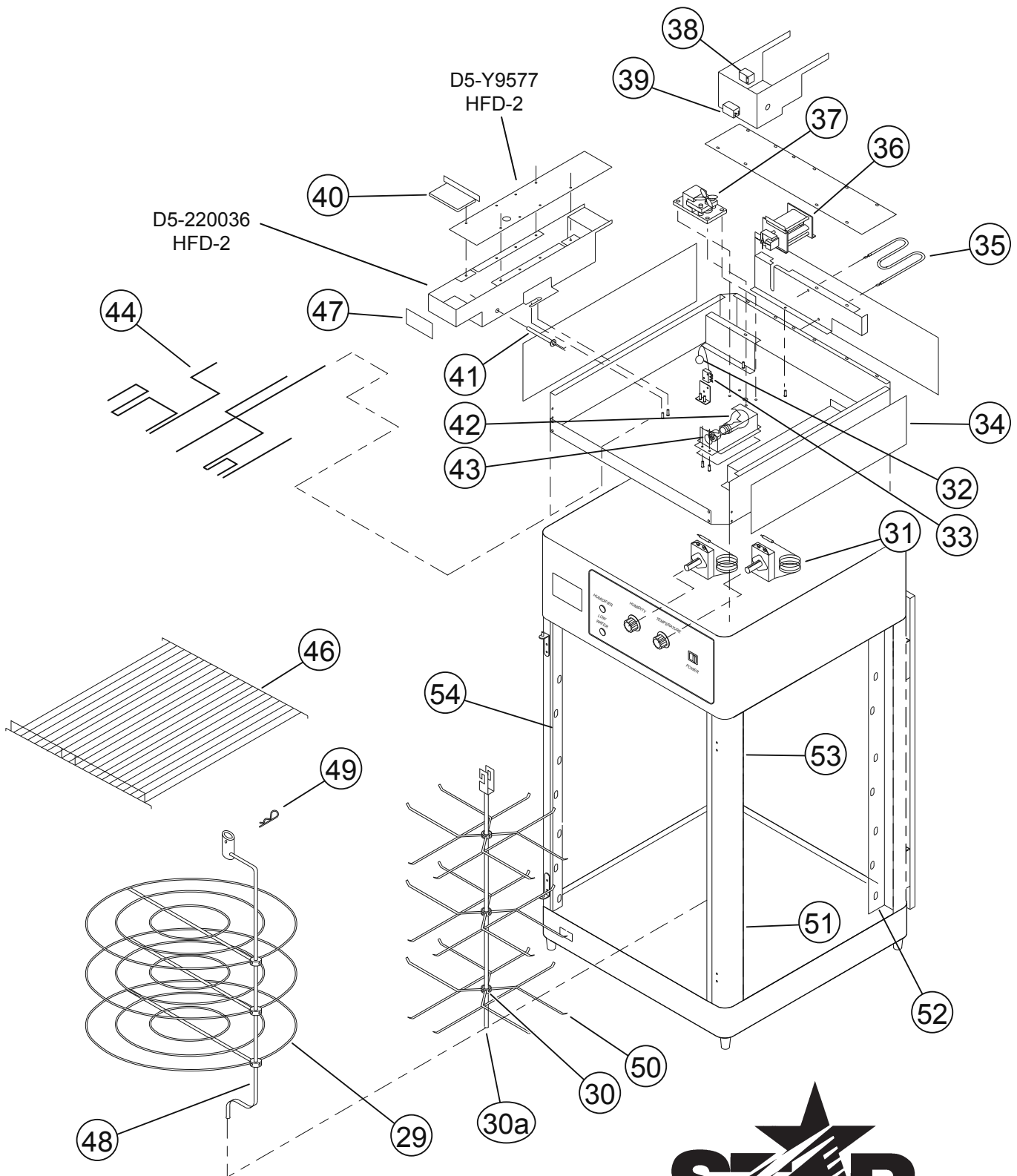
J5



MODEL HFD-2,-3 120V

STAR MANUFACTURING INTERNATIONAL, INC.

SK1374 REV. A 1/14/97



2M-Y9758, Humidified Cabinet HFD2, HFD3



MODEL HFD-2,-3 120V REV. A

STAR MANUFACTURING INTERNATIONAL, INC.

SK1375 12-9-96

PARTS LIST

EFFECTIVE 09/09/13

Model: HFD-3 HUMIDIFIED CABINET				
Fig No	Part No	Qty	Description	Application
1	C3-G8021	1	CORD ASSEMBLY	
2	2K-Y2968	1	BUSHING - STRAIN RELIEF	
3	2A-6904	4	FOOT	
4	2I-Y7838	6,4	GLASS CHANNEL	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
5	2Q-Y9110	2,3	GLASS - SIDE	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
6	2I-Y7840	6,4	GLASS CHANNEL	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
7	2K-Y1139	1	BUSHING - HEYCO	
8	2I-Y7839	2	GLASS CHANNEL-TOP & BOTTOM	HFD-3-P, HFD-3-CR
9	2J-Y9112	1	THERMOMETER/PROBE/TRANSFORMER	
10	D5-220084	2/4	DOOR HINGE ASSY.	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
11	D5-Z0449	1,2	BRACKET - DOOR HINGE	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
12	D5-Z0500	1,2	BRACKET - DOOR HINGE	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
13	2M-Y9122	1,2	MAGNETIC GASKET	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
14	D5-Y9152	1	TOP COVER	
15	2M-Z0274	1	DECAL - OPERATOR	
16	2S-Y9114	1	INDICATOR - GREEN	
17	2J-Y6689	1	INDICATOR - RED	
18	2R-Y9116	2	KNOB - CONTROL	
19	PS-PD2046	1	SWITCH	
20	2E-Y9700	1,2	SWITCH - DOOR INTERRUPT	HFD-3-P, HFD-3-CR/HFD-3PTP, HFD-3PTCR
20a	D5-Z2095	1	DOOR TAB	
21	D5-Y9621	2	(PER DOOR) GLASS CHANNEL	
22	2I-Y9119	1	(PER DOOR) DOOR LEG RIGHT VERTICAL	
23	2I-Y9125	4	(PER DOOR) DOOR INSERT	
24	2R-Y9124	1	(PER DOOR) HANDLE	
25	D5-Y9622	2	(PER DOOR) GLASS CHANNEL	
26	2Q-Y9121	1	(PER DOOR) DOOR GLASS	
27	2I-Y9199	1	(PER DOOR) DOOR LEG LEFT VERTICAL	
28	2I-Y9120	2	(PER DOOR) DOOR LEG HORIZONTAL	
29	2B-Z4280	4	PIZZA SHELF	HFD-3-CR, HFD-3PTCR
30	D5-220056	1	PRETZEL RACK ASSEMBLY	HFD-3-P, HFD-3PTP
31	2T-Y9113	2	THERMOSTAT	
32	D5-Y9866	1	FLOAT	
33	2E-Y9151	1	MICROSWITCH	
34	D5-Y9861	3	INSULATION	
35	2N-Y9145	1	AIR HEATER	
36	2U-Y9144	1	FAN	
37	2U-Y6953	1	MOTOR - ROTISSERIE	
38	2J-Y9112	1	THERMOMETER/PROBE/TRANSFORMER	
39	2E-Y9148	1	RELAY	
40	D5-Y9132	1	LID RESERVOIR	



Star Manufacturing International, Inc.

PARTS LIST

EFFECTIVE 09/09/13

Model: HFD-3 HUMIDIFIED CABINET				
Fig No	Part No	Qty	Description	Application
41	2N-Y9181	1	WATER HEATER	
42	2S-Y9118	1	BULB - 100W	
43	2E-Y9184	1	SOCKET	
44	2E-Y9502	1	WIRE HARNESS	
45	2M-Y9858	1	DECAL-GLASS	
46	2B-Z0290	4	SHELF (HFD-3,-3PT)	
47	2M-Z0291	1	LABEL WATER FILL	
48	D5-220091	1	PIZZA SHAFT	
49	2C-Z0812	1	HAIRPIN	
50	2B-Z7206	4	HOLDER ASSEMBLY	
51	D5-Z0286	1,2	RACK ANGLE RIGHT	HFD-3, HFD-3PT
52	D5-Z0309	1	RACK ANGLE LEFT	HFD-3
53	D5-Z0310	1	RACK ANGLE RIGHT	HFD-3
54	D5-Z0285	1,2	RACK ANGLE LEFT	HFD3, HFD-3PT