



MODEL: IQ3-16BC
Impingement Toaster



SK2769, Rev. -, 3/25/2014

Parts List

January 27, 2015

Model: IQ2,3 / IR2 ,3 IMPINGEMENT CONVEYOR TOASTERS				
Fig No	Part Number	Qty	Description	Application
1	HC-120348	1	ENCLOSURE ASSY IQ3/IR3	IQ3, IR3
	HC-120349		ENCLOSURE ASSY IQ2, IR2	IQ2, IR2
2	HC-120332	1	TOP BAFFLE ASSY	IQ3, IR3
	HC-120344			IQ2, IR2
3	HC-Z17418	1	PLENUM COVER	IQ3, IR3
	HC-Z18197			IQ2, IR2
4	HC-Z17424	1	PLENUM	IQ3, IR3
	HC-Z18195			IQ2, IR2
5	2E-Z5681	2	FUSEHOLDER, CLASS G	IQ3-16BC, IR3-16BC
6	HC-Z18194	1	DUCT REAR	IQ2, IR2
	HC-Z17417			IQ3, IR3
7	HC-Z17429	1	DUCT - INLULATION COVER	IQ3, IR3
	HC-Z18203			IQ2, IR2
8	2U-Z17519	1	BLOWER-IMPINGEMENT	
9	HC-Z18066	1	BACK PANEL	IQ3, IR3
	HC-Z18204			IQ2, IR2
10	2C-6349	12	SCREW #8X3/8 B THP STL NP	
11	2E-200566	1	SWITCH, RESET, 0796	
12	2A-202900	1	SHAFT, T710 DRIVE	IQ2
	2A-202902		SHAFT, T714 DRIVE	IQ3
13	HA-112261	2	BEARING ASSY, 5/16 TEFLON	
14	2C-Z6929	30	10-24 KEPS NUT S.S.	
15	2P-Z8779	1	SPROCKET 25P-11T .313 ID	
16	2P-150015	1	CHAIN DRIVE #25 ROLLER	
17	2P-200648	1	SPROCKET, 25B32 X 5/16	
18	2E-Z17514	1	SPEED SENSOR	
19	HC-Z17468	1	BRACKET-SPEED SENSOR RT	
20	2U-Z9657	1	MOTOR,11RPM-CW,NEW STYLE	
21	HC-Z17430	1	ELEMENT RETAINER RIGHT	IQ2, IQ3
	HC-Z18349			IR2, IR3
	HC-Z18354	2	ELEMENT GUIDE PLATE (not shown)	IR2, IR3
	HC-Z17467			IQ2, IQ3
22	HL-197863	4	HTRTBE,QTZ/857W@120V, 15.84 OHMS	IQ3-16BC-240
	HL-197862		HTRTBE,QTZ,208V, 907W@104V, 11.24 OHMS	IQ3-16BC-208
	HG-198062		HTRTBE,QTZ-800W@104V, 208V, 13.5 OHMS	IQ2-12BC-208
	HG-198064		HTRTBE,QTZ-800W@120V, 18 OHMS	IQ2-12BC-240
	2N-209131	6	ELEMENT METAL 208V 600W	IR3-16BC-208
	2N-209132		ELEMENT METAL 240V 600W	IR3-16BC-240
	2N-Z15500		ELEMENT 470W, 208V	IR2-12BC-208
	2N-Z15987		ELEMENT 470W, 240V	IR2-12BC-240
23	2C-200005	8	SCREW 6-32X1/2 THP SS	IQ3
		4		IQ2
24	2E-Z10406	2	TERMINAL BLOCK 4 POS	
25	2K-200464	2	BUSHING, WIRE RING 7/8"	
26	2E-Z17513	1	QCSE POWER BOARD	

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Fig No	Part Number	Qty	Description	Application
27	2U-200561	1	MOTOR,FAN240V 23BTM	
28	2R-200562	1	FAN GUARD	
29	2C-Z5883	4	10-24 X 1/2 FZA SCREW	
30	2R-Z18201	4	FOOT 1.69X1 SIL 1/4 20	
31	HC-Z18383	1	CONTROL BOARD PROGRAMMED	
NI	HC-Z18383	1	SOFTWARE IQCS, IRCS	
32	2M-Z18250	1	LABEL, CONTROL IQCS	
33	HH-100561	1	TRAY, PULL OUT, QCS, 14	IQ3
	HA-100560		TRAY, PULL OUT QCS 10"	IQ2
34	HC-101116	1	TRAY, CRUMB ASSEMBLY, QCS3	IQ3, IR3
	HF-101115		TRAY, CRUMB ASSEMBLY, QCS2	IQ2, IR2
	2C-200067	3	SCREW 6-32 X 1/4 THP SS	
	2C-200101		WASHER #6 SPLIT SS	
35	2R-200788	1	QCS-3 CRUMB TRAY GUARD	IQ3, IR3
	2R-200787		QCS 1&2 CRUMB TRAY GUARD	IQ2, IR2
36	HC-Z11261	1	CRUMB TRAY,QCS3	IQ3
36	HC-402457	1	CRUMB TRAY, QCS-2	IQ2
37	2B-200763	1	LOADUP, 10 EURO, WIRE	IQ2
	2B-200764		LOADUP, 14 EURO, WIRE	IQ3
38	2A-202905	1	SHAFT, 214HX IDLER	IQ3
	2A-202904		SHAFT, 210HX IDLER	IQ2
39	2P-200700	2	BEARING-PTFE SPRING LOAD	
40	2P-200736	2	2 INCH BEARING SPRING	
41	HC-Z17422	1	ELEMENT RETAINER LEFT	
42	HC-120347	1	PADDLE ASSY	
NI	2A-200284	1	E-CLIP 5/16	
NI	2B-200602	35"	BELT, CONVEYOR 14 IN #448	IQ3
NI	2B-200601	37"	BELT, CONVEYOR 10 IN #448	IQ2
NI	2B-200603	3	BELT LINK 14IN SPACECLIP	IQ3
NI	2E-Z5680	4	FUSE, 5A - CLASS G	IQ3-16BC, IR3-16BC
NI	2K-Y6764	1	BUSHING - STRAIN RELIEF	
NI	2R-Z8879	1	FAN BLADE CCW BLACK	
NI	HI-140074	1	QCSE 6-30P MOLDED CORD	IQ3-
NI	HB-120274	1	CORD ASSY 6-20	IQ2-12BC, IR2-12BC
NI	2M-Z18397	1	LABEL, WD	IQ2, IR2
NI	2M-Z18398	1	LABEL, WD	IQ3, IR3