



**MODEL: IRCS2-ND:**  
Impingement Electronic Conveyor Toaster



Model: IRCS2-ND Impingement Conveyor Toaster				
Fig No.	Part Number	Qty	Description	Application
1	HC-120356	1	ENCLOSURE ASSEMBLY	
2	HC-120358	1	BAFFLE-AIR FLOW	
3	HC-Z18634	1	PLENUM	
4	HC-Z18633	1	PLENUM TOP	
5	2E-Z17515	1	USB BOARD	
6	2E-Z17786	1	CONDUIT CLAMP 1 1/2	
7	2E-Z17522	1	CAPACITOR	
8	2E-Z4358	1	RELAY 230V	
9	HC-120355	1	FAN DUCT ASSY.	
10	2U-Z17519	1	BLOWER-IMPINGEMENT	
11	HC-Z18636	1	BACK PANEL IRCS2-ND	
12	2E-200566	1	SWITCH, RESET, 0796	
13	2K-8043	1	BUSHING HEYCO SB-875-10	
14	2K-Z6183	1	BUSHING 1.125	
15	2A-Z16808	1	DRIVE ASSEMBLY R2N	
16	HA-112261	2	BEARING ASSY, 5/16 TEFLON	
17	2P-Z8779	1	SPROCKET 25P-11T, .313ID	
18	2P-150015	1	CHAIN DRV #25, RLR/20.5"LG	
19	HC-Z18697	1	SPEED CONTROL BRACKET	
20	2E-Z17514	1	SPEED SENSOR	
21	2C-200004	16	SCREW 6-32X5/16 THP SS	
22	2P-200648	1	SPROCKET, 25B32 X 5/16	
23	2U-Z9657	1	MOTOR AC 11 RPM CW	
24	2C-08-07-0207	26	NUT 10-24 HEX STL NP	
25	2N-Z16982	1	ELEMENT 208V,1000W	208V
	2N-Z17529		ELEMENT 240V 1000W	240V
26	2N-Z16981	1	ELEMENT 208V,1400W	208V
	2N-Z17528		ELEMENT 240V, 1400W	240V
27	2C-Z2594	2	NUT 6-32 HEX W STL NP	
28	HG-402144	1	FAN SWITCH BRACKET (-T)	
29	2E-200574	1	SWITCH,FAN, CERAMIC,	
30	2U-200592	1	QCSE POWER BOARD	
31	2R-200709	4	LEG 1" CHROME PLASTIC	
32	2U-200577	1	MOTOR, FAN 240V, HI-OUTPU	
33	HC-Z17511	1	PLATE-FAN MOUNT	
34	2R-200562	1	FAN GUARD	
35	2C-08-07-0117	4	SCREW 10-24X3/4 FZA	
36	HC-Z17908	1	CONTROL BOARD PRGRM	
37	2M-201813	1	LABEL, QCSE	
38	PS-Z20951	1	CRUMBTRAY ASSY 5"	
39	PS-Z16937	1	BURN GUARD FAB'D R2N	
40	HC-Z18637	1	RACK, TOAST SLIDE	
41	PS-Z16768-43	1	COMP BELT ASSY IRCS2	
42	2P-200700	2	BEARING-PTFE SPRG LOAD	
43	2A-Z16807	1	IDLER ASSEMBLY R2N	

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44	HA-Z9743	2	SPRING RETAINER (2)	
45	HC-Z16924	1	SHAFT ACCESS CVER PLATE	
NI	2M-Z18721	1	LABEL - WIRING	
NI	2K-Y3240	1	BUSHING, STRAIN RELIEF	
NI	HC-Z18745	1	CORD SET IRCS2-N	