



**MODEL: IRCS2-SBD:**  
Split Electronic Conveyor Toaster



SK2720

Rev. A

5/23/14

2M-Z17916: Split Conveyor Toaster, IRCS2-SBD

Model: IRCS2-SBD Split Conveyor Toaster			
Fig No	Part Number	Qty	Description
1	HC-120334	1	BODY WRAP ASSY IRCS-2-SB
2	HC-Z17531	2	PADDLE HOLDER
3	HC-120335	1	PADDLE (ACCESSORY)
4	HC-Z17540	1	BACK PANEL
5	2U-Z17519	1	BLOWER-IMPINGEMENT
6	HC-Z17546	1	COVER-REAR DUCT
7	HC-Z17547	1	REAR PLENUM
8	HC-120341	1	TOP BAFFLE ASSY IRCS2-SB
9	HC-Z17541	1	COVER-TOP INSULATION
10	HC-Z17542	1	PLENUM-IMPINGEMENT
11	HC-Z17544	1	COVER PLATE-BEARING ACCES
12	2N-Z16981	2	ELEMENT,208V,1400W
	2N-Z17528		ELEMENT,240V,1400W
13	2N-Z16982	2	ELEMENT 208V,1000W
	2N-Z17529		ELEMENT, 240V, 100W
14	2E-Z17515	1	USB BOARD
15	2K-Y6764	1	BUSHING - STRAIN RELIEF
16	2E-200566	2	SWITCH, RESET, 0796
17	2K-8043	2	BUSHING HEYCO SB-875-10
18	HC-120342	2	BEARING ASSEMBLY-GRAPHITE
19	2A-Z17509	2	DRIVE SHAFT
20	HA-112261	2	BEARING ASSY 5/16 TEFLON
21	2P-200645	2	SPROCKET, 25B17 X 5/16
22	HC-Z17545	2	BRACKET-CONV SHAFT
23	2K-Z6183	2	BUSHING 1.125
24	2E-200574	1	SWITCH,FAN, CERAMIC,
25	HG-402144	1	FAN SWITCH BRACKET (-T)
26	2U-Z9657	1	DRIVE MOTOR, RIGHT
	2U-Z9658		DRIVE MOTOR, LEFT
27	HC-Z17468-1	1	BRACKET-SPEED SENSOR LT
	HC-Z17468-2		BRACKET-SPEED SENSOR RT
28	2E-Z17514	2	SPEED SENSOR
29	2P-200648	2	SPROCKET, 25B32 X 5/16
30	2P-150015	2	CHAIN DRIVE #25 ROLLER
31	2R-200709	4	LEG 1 INCH CHROME PLASTIC
32	2E-Z17513	2	POWER BOARD
33	2U-Z17520	1	MUFFIN FAN 130CFM
34	HC-Z17511	1	PLATE-FAN MOUNT
35	2R-200562	1	FAN GUARD
36	HC-Z18521	1	SLIDE OUT TOAST TRAY
37	2R-200787	1	QCS 1&2 CRUMB TRAY GUARD
38	HC-120335	1	CRUMB TRAY ASSY IRCS-2-SB
39	HC-120338	1	RT IMPINGEMENT PANEL ASSY
40	HC-120339	1	LEFT IMPINGEMENT PANEL
41	2A-Z16807	2	IDLER ASSEMBLY R2N
42	2P-200700	4	BEARING-PTFE SPRING LOAD

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Fig No	Part Number	Qty	Description
43	2P-200736	4	2 INCH BEARING SPRING
44	2E-Z5681	2	FUSEHOLDER, CLASS G
45	2E-200596	4	15 AMP FUSE, TYPE G
46	2M-Z17910	2	LABEL-CONTROL PANEL
47	HC-Z17908	1	CONTROL BOARD, IRCS2-SBD, RIGHT
	HC-Z19517	1	CONTROL BOARD, IRCS2-SBD, LEFT
48	PS-Z16768-43	2	COMP BELT SEGMENT IRCS2
NI	D9-Z10878	1	CORDSET L6-30P 12/3 84IN
NI	2E-Z17516	2	USB CABLE