



MODEL: IRCS2-SB:
Split Electronic Conveyor Toaster



SK2775

Rev. - 4/01/2014

PARTS LIST

December 08, 2015

Model: IRCS2-SB Split Conveyor Toaster				
Fig No	Part Number	Qty	Description	Application
1	HC-120334	1	BODY WRAP ASSY IRCS-2-SB	
2	HC-Z17531	2	PADDLE HOLDER	
3	HC-120333	1	PADDLE	
4	HC-Z17540	1	BACK PANEL	
5	2U-Z17519	1	BLOWER-IMPINGEMENT	
6	HC-Z17546	1	COVER-REAR DUCT	
7	HC-Z17547	1	REAR PLENUM	
8	HC-120341	1	TOP BAFFLE ASSY IRCS2-SB	
9	HC-Z17541	1	COVER-TOP INSULATION	
10	HC-Z17542	1	PLENUM-IMPINGEMENT	
11	HC-Z17544	1	COVER PLATE-BEARING ACCES	
12	2N-Z16981	2	ELEMENT, SERPENTINE, 208V, 1400W	208V
	2N-Z17528		ELEMENT, SERPENTINE, 240V, 1400W	240V
13	2N-Z16982	2	ELEMENT, SERPENTINE, 208V, 1000W	208V
	2N-Z17529		ELEMENT, SERPENTINE, 240V, 1000W	240V
14	2E-Z17522	2	CAPACITOR	
15	2C-Z5195	2	CONDUIT HANGER UM1854	
16	2E-Z4358	2	RELAY 230V	
17	2E-Z17515	1	USB BOARD	
18	2K-Y6764	1	BUSHING - STRAIN RELIEF	
19	2E-200566	2	SWITCH, RESET, 0796	
20	2K-8043	2	BUSHING HEYCO SB-875-10	
21	HC-120342	2	BEARING ASSEMBLY-GRAPHITE	
22	2A-Z17509	2	DRIVE SHAFT	
23	HA-112263	2	BEARING ASSY PTFE/BRONZE	
24	2P-200644	2	SPROCKET, 25B12 X 5/16	
25	HC-Z17545	2	BRACKET-CONV SHAFT	
26	2K-Z6183	2	BUSHING 1.125	
27	2E-200574	1	SWITCH,FAN, CERAMIC,	
28	HG-402144	1	FAN SWITCH BRACKET (-T)	
29	2U-Z16975	2	DRIVE MOTOR	
30	HC-Z17468-1	1	BRACKET-SPEED SENSOR LT	
	HC-Z17468-2		BRACKET-SPEED SENSOR RT	
31	2E-Z17514	2	SPEED SENSOR	
32	2P-200648	2	SPROCKET, 25B32 X 5/16	
33	2P-150015	2	CHAIN DRIVE #25 ROLLER	
34	2R-Z18201	4	LEG 1 INCH CHROME PLASTIC	
35	2E-Z17513	2	POWER BOARD	
36	2U-Z17520	1	MUFFIN FAN 130CFM	
37	HC-Z17511	1	PLATE-FAN MOUNT	
38	2R-200562	1	FAN GUARD	
39	HC-120336	1	PULL OUT TRAY ASSY IRCS-2	
40	2R-200787	1	QCS 1&2 CRUMB TRAY GUARD	
41	HC-120335	1	CRUMB TRAY ASSY IRCS-2-SB	
42	HC-120338	1	RT IMPINGEMENT PANEL ASSY	
43	HC-120339	1	LEFT IMPINGEMENT PANEL	

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44	2A-Z16807	2	IDLER ASSEMBLY R2N	
45	2P-200700	4	BEARING-PTFE SPRING LOAD	
46	2P-200736	4	2 INCH BEARING SPRING	
47	2E-Z5681	2	FUSEHOLDER, CLASS G	
48	2E-200596	4	15 AMP FUSE, TYPE G	
49	2M-Z18412	2	LABEL-CONTROL PANEL	
50	HC-Z18133	2	CONTROL PROGRAM IRCS2-SB	
51	PS-Z16768-43	1	COMPLETE BELT ASSY, 4.75"W 43"L	
NI	D9-Z10878	1	CORD SET 12/3 NEMA 6-30P	
NI	2E-Z17516	2	USB CABLE	

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