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**Model**  
Q2/Q2E/RCS2/Q3/Q3E Conveyor Toaster

# PARTS LIST

January 26, 2015, Rev. G

**Models:** Q2-500-120V, Q2E-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK, Q2-600HF-208, Q2-600H-208/220/240V, Q2-600HS-208, Q2E-600H-208/240V, Q2-800-208/220/240V, Q2-800-240UK, Q2-800-230CE, Q2E-800-208/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2--1200-208/240V, R2-600HJ-208/240V, R2-800-208V **CONVEYOR TOASTERS**

Fig No	Part No.	Qty	Description	Application
1	HC-120258	1	ENCLOSURE ASSY - QCS-2	ALL
2	HB-120270	1	TOP BAFFLE ASSY QCS-2 LOW	Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-800-240UK
	HB-120280		BAFFLE ASSEMBLY, HIGH	Q2-600H-208/220/240V, Q2E-600H-208/240V, Q2E-800-208/240V, Q2-600H-CE
3	2R-Z8879	1	2-5/8" DIA. FAN BLACK CW	OLDER MODEL MOTORS
4	HA-120243	1	MTR, ASSY QCS, 220/230/240	Q2-600H-CE, Q2-600H-UK, Q2-800-240UK, Q2-800-230CE
	HA-120240		MOTOR ASSY 120V	Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, R2E-500-120V
	HB-120262		MOTOR ASSY 208-240V	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2-800-240UK, R2E-800-208V, R2E-12BK
	HC-120290		MOTOR ASSY 230V-50HZ	Q2-12B-230CE
5	2U-200559	1	FAN 120V	Q2E-500-120V, Q2E-500CUL20
	2U-200560		FAN 240V	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2-600H-CE, Q2-600H-UK, R2E-800-208V
	2U-200561		MOTOR, FAN240V 23BTM	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-12BK-208V
6	HC-Z10412	1	BACK PANEL QCS-2	ALL
7	2A-202900	1	SHAFT, T710 DRIVE	ALL
8	HA-112263	2	BEARING ASSY, PTFE/BRONZE	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-600H-CE, Q2-600H-UK, R2E-800-208V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-12BK-208V
9	2P-Z8779	1	SPROCKET, 25P-11T .313 ID	ALL
10	2P-150013	1	DRIVE CHAIN #25	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, R2E-800-208V
	2P-150015		CHAIN DRIVE #25	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-12BK-208
11	2P-200645	1	SPROCKET, 25B17 X 5/16"	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-600H-CE, Q2-600H-UK, R2E-800-208V
	2P-200648		SPROCKET, 25B32 X 5/16	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-12BK-208

2M-Z10651, Holman Conveyor Toaster

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**Models:** Q2-500-120V, Q2E-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK, Q2-600HF-208, Q2-600H-208/220/240V, Q2-600HS-208, Q2E-600H-208/240V, Q2-800-208/220/240V, Q2-800-240UK, Q2-800-230CE, Q2E-800-208/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2--1200-208/240V, R2-600HJ-208/240V, R2-800-208V **CONVEYOR TOASTERS**

Fig No	Part No.	Qty	Description	Application
12	2N-209100	4	ELMT, METAL 120V 430W	R2E-500-120V
	2N-209112	2	ELMT, SERPENTINE, RCS	R2-12BSZ-240V, R2-1200B-240V, R2E-1200B240, R2E-12BK-240
	2N-209114		SERPENTINE ELMT RCS	R2-12BSZ-208V, R2-1200B-208V, R2E-1200B208, R2E-12BK-208
	2N-209193	2	ELEM METAL, 700W/240V	R2-600H-240V
	2N-209194	4	ELMT METAL, 200W/120V	R2-12BSZ-240V, R2-1200B-240V, R2E-1200B240, R2E-12BK-240
	2N-209198		ELMT METAL, 200W/104V	R2-12BSZ-208V, R2-1200B-208V, R2E-1200B208 R2E-12BK-208
	2N-209199		METAL ELMT, 500W, 104V	R2-600HJ-208V, R2-600HJ-208, R2-60HCJ-208
	2N-209216	4	ELMT, METAL, 500W, 120V	R2-600HJ-240V, R2-60HCJ-240
	2N-Z15500	6	ELMT METAL, 700W/104V	R2-600H-208V, R2-800-208V, R2E-800-208V
	2N-Z15500		ELMT METAL, 470W/208V	R2-600HA-208, R2-800A-208V, R2E-800A-208
	2N-Z15987		ELMT METAL, 470W/240V	R2-600HA-240, R2-800A-240V, R2-60HC-240V, R2-60HC-CE, R2-80C-240V
	HO-197842	4	HEATERTUBE, QUARTZ	Q2-600H-240V, Q2-800-240V, Q2E-600H-240V, Q2E-600H-240V, Q2-600H-UK, Q2-800-240UK
	HD-198042	6	HEATERTUBE, QUARTZ	Q2-500-120V, Q2-500KL-120, Q2E-500-120V, Q2E-500CUL20
	HG-198062	4	HEATERTUBE, QCS-2-1200B	Q2-1200B-208V, Q2-12BC-208
	HG-198064		HEATERTUBE, QCS-2-1200B	Q2-1200B-230CE/240V
	HO-197841	4	HEATERTUBE, QUARTZ	Q2-600H-208V, Q2-800-208V, Q2E-600H-208V, Q2E-600H-208V, Q2E-800-208V, Q2-500-120V, Q2-500-CUL20
HO-197844	HEATERTUBE, QUARTZ		Q2-600H-220V, Q2-800-220V, Q2E-600H-220V, Q2-600H-CE	
13	HC-Z10390	1	ELMT RETAINER, RIGHT QCS	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2E-600H-208V, Q2E-800-208/240V, R2-600H, R2-800
	HC-Z10440		ELMT RETAINER, RIGHT	Q2-1200B-208/240V
	HC-Z10443		HEATER TUBE RETAINER	R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-12BK-208
	HC-Z11288	2	RETAINER, RCS ELMT	R2-600H, R2-600HJ, R2-800, R2E-500, R2E-800
14	HB-Z10857	2	ELMT GUIDE PLATE	Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20
	HC-Z10388		ELMT GUIDE PLATE	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-600H-CE, Q2-600H-UK, R2-800, R2E-800
	HC-Z10439		ELMT GUIDE PLATE 1200	Q2-1200B-208/240V
	HC-Z10442		ELMT GUIDE PLATE SERP	R2-12BSZ-208/240V, R2-1200B-208/240V, R2E-1200B208, R2E-12BK-208
	HC-Z15540		PLATE - ELMT GUIDE	R2-600HA
15	2E-Z10406	3	TERMINAL BLOCK 4 POS.	R2E-800-208V
		2		Q2E-300H-120, Q2E-500-120V, Q2E-500CUL20, Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-600H-CE, Q2-600H-UK, R2E-500-120V, R2E-12BK-208
		1		Q2E-600H-208/240V, Q2E-800-208/240V
16	2E-Z9736	1	TERMINAL BLOCK - POWER	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2E-600H-208V, Q2E-800-208/240, Q2-500-120V, Q2-600H-CE, Q2-600H-UK

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**Models:** Q2-500-120V, Q2E-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK, Q2-600HF-208, Q2-600H-208/220/240V, Q2-600HS-208, Q2E-600H-208/240V, Q2-800-208/220/240V, Q2-800-240UK, Q2-800-230CE, Q2E-800-208/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2--1200-208/240V, R2-600HJ-208/240V, R2-800-208V **CONVEYOR TOASTERS**

Fig No	Part No.	Qty	Description	Application
17	2K-200464	2	BUSHING WIRE RING 7/8"	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-600H-CE, Q2-600H-UK
		1		Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V
18	2E-200566	1	SWITCH, RESET	ALL
19	2R-200562	1	FAN GUARD	ALL
20	HA-120239	1	SPEED CONTROL ASSEMBLY	Q2-500-120V, Q2-500-CUL20
	HB-120261		SPEED CONTROL ASSY 500	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-600H-CE, Q2-600H-UK, R2-600HJ-208/240V, R2-800-208V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V
21	2P-402728	1	POT, ANTI SPIN PLATE	ALL NON-ELECTRONIC
22	2J-200538	2	SWITCH, EGO 240V INFINITE	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2-500-120V,
	2J-200539		SWITCH, EGO 120V INFINITE	Q2-500-120V, Q2-500KL-120, Q2-500-CUL20
23	2E-200551	1	SWITCH ROTARY	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2-500-120V, Q2-500-CUL20
24	2R-200709	4	LEG 1" CHOME PLASTIC	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, Q2E-600H-208V
25	2M-200864	1	LABEL, QCS-2 & 3 CONTROLS	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK
	2M-200894		LABEL, QCS-2&3 BAGEL CONT	Q2-1200B-208/240V
	2M-201810		LABEL, RCS-2&3 BAGEL CONT	R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V, R2-800-208V
	2M-201813		LABEL, QCSE	Q2E-600H-208V, Q2E-500-120V, Q2E-500CUL20
	2M-Z13358		LABEL - CONTROL Q2E-600HW	Q2E-600HW, R2E-12BFCF208
	2M-Z13864		LABEL - CONTROL PANEL R2E	R2E-500-120V, R2E-800-208V, R2E-1200B208
	2M-Z14858		LABEL - CONTROL R2E-12BK	R2E-12BK-208
26	2R-200768	1	KNOB, CNTRL Q SERIES, SPEED	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK
	2R-200769	3	KNOB, POWERSAVER Q SERIES	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208V, Q2-500-120V, Q2-600H-CE, Q2-600H-UK
		1	KNOB, POWERSAVER Q SERIES	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V, R2-600HJ-208/240V
27	2R-200708	4	KNOB, CONTROL CAP	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208/240V, Q2-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK
		2	KNOB, CONTROL CAP	R2-12BSZ-208/240V, R2-1200B-208/240V
28	HA-100560	1	TRAY, PULL OUT QCS, 10"	ALL
	HF-100562		SECURITY TRAY, PULL OUT	ALL SECURITY UNITS
29	PS-200787	1	QCS 1&2 CRUMB TRAY GUARD w/HRD	ALL

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**Models:** Q2-500-120V, Q2E-500-120V, Q2-500-CUL20, Q2-600H-CE, Q2-600H-UK, Q2-600HF-208, Q2-600H-208/220/240V, Q2-600HS-208, Q2E-600H-208/240V, Q2-800-208/220/240V, Q2-800-240UK, Q2-800-230CE, Q2E-800-208/240V, Q2-1200B-208/240V, R2-12BSZ-208/240V, R2--1200-208/240V, R2-600HJ-208/240V, R2-800-208V **CONVEYOR TOASTERS**

Fig No	Part No.	Qty	Description	Application
30	HC-402457	1	CRUMB TRAY, QCS-2	ALL
	HF-100656		SECURITY CRUMB TRAY, QCS	Q2-600HS-208
	HB-120309		CRUMB TRAY ASSY, Q2E-600HW	Q2E-600HW-208, 240
	HB-120311		CRUMB TRAY ASSY	R2E-12BK
31	2B-200763	1	LOADUP, 10 EURO, WIRE	CERTAIN MODELS
32	HF-101115	1	TRAY, CRUMB TRAY ASSEMBLY	CERTAIN MODELS
	PS-120316		CRUMB TRAY ASSY COMPLETE	R2E-12BK
33	2B-Z10675	2	MASTERLINK 10" CONV	ALL
34	SP-160027	1	BELT, CONVEYOR 10"	ALL
35	2A-202904	1	SHAFT, 210HX IDLER	ALL
36	2P-200700	2	SPRING LOAD BEARING PTFE	ALL
37	2P-200736	2	2" INCH BEARING SPRING	ALL
38	HC-402134	1	NC10H SHUTTER ROD	Q2-600H-208/220/240V, R2-600HJ-208V/240V, Q2E-600H-208V
39	HC-402206	1	HEAT SHUTTER, SWINGING	Q2-600H-208/220/240V, R2-600HJ-208V/240V, Q2E-600H-208V
40	HC-Z10389	1	ELMT RETAINER, LEFT QCS	Q2-600H-208/220/240V, Q2-800-208/220/240V, Q2E-600H-208V, Q2E-800-208/240V, Q2-500-120V, Q2-500-CUL20, Q2E-500-120V, Q2E-500CUL20, Q2-600H-CE, R2-600H, R2-800
	HC-Z10441		ELMT RETAINER, LEFT QCS	Q2-1200B-208/240V
41	2A-200284	1	E-CLIP 5/16"	ALL
42	2E-200574	1	SWITCH, FAN CERAMIC	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V
43	2U-200591	1	QCSE CONTROL BOARD	Q2E-300H, Q2E-500, Q2E-600H-208/240V, Q2E-800-208/240V, Q2E-500-120V, R2-800-208V, R2E-500-120V, R2E-1200B208, R2E-800A-208
	2E-Z13360		CONTROL BOARD Q2E-600HW	Q2E-600HW
	2E-Z14864		CONTROL BOARD R2E-12BK	R2E-12BK-208/240
	HC-Z18132		CNTROL BOARD PROGRAMMED	R2E-12BCF208
44	2U-200592	1	QCSE POWER BOARD	Q2E-300H, Q2E-500, Q2E-600H-208/240V, Q2E-800-208/240V, Q2E-500-120V, R2E-800A-208, R2E-12BK-208/240
	HD-Z13861	1	POWER BOARD 120V	R2E-500-120V
45	HF-402536	1	SECURITY LOCKING COVER	ALL SECURITY UNITS
46	2R-200752	1	KEYLOCKING SPEC KEYED	ALL SECURITY UNITS
	HA-Z11222	1	KEYLOCK - DRILLED	Q2-600HS-208
47	2E-Z17514	1	SENSOR, SPEED	R2E-12BCF208
NI	2K-200463	1	BUSHING CORD HEYCO 1247	Q2-600H-208/220/240V, Q2-800-208/220/240V, R2-600HJ-208V
	2K-Y6764		BUSHING CORD 12/3 BL	Q2-1200B-208/240V, R2-12BSZ-208/240V, R2-1200B-208/240V
	2K-Y2968		BUSHING - HEYCO 7W-2	Q2E-600H-208/240V, Q2E-800-208/240V, Q2E-500-120V, R2-800-208V, R2E-500-120V, R2E-12BK-208
	2K-200465		BSHNG, CORD 14/3 BL	Q2-12B-230-CE
NI	2P-200786	1	WIRE BRUSH	R2-1200B-208V
NI	D9-GR0216	1	POWER CORD ASSY-UK	Q2-800-240UK

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Fig No	Part No.	Qty	Description	Application
NI	2E-200375	1	CORD SET, 14/3 120V EZ10	Q2E-300H-120, Q2E-30HC-120, Q2E-500-120, Q2E-50C-120, R2E-500-120V, R2E-50C-120
	2E-Y7874		CORD SET CEE7/VII 6'-6"	Q2-12B-230-CE
	2E-Z13364		CORD SET 14GA. 6-20P 80"	Q2E-600HW208, Q2E-600HW240
	HA-120241		CORD SET ASSEMBLY QCS-1	Q2-500-120V
	HA-120242		CORDSET ASSY QCS-1-CUL20	Q2-500-CUL20
	HB-120267		CORD SET R2-1200B	Q2-600H-220V
	2E-200372		CORD SET, 12/3 CORD	R2-1200B-208/240V, R2-120BC-208/240
	HB-120268		CORD SET ASSY R2-12BSZ	R2-12BSZ-208/240V, R2-1200B-208/240V
	HA-120245		CORD ASSY NEMA 6-20P	Q2-600H-208/240V, Q2-800-208/220V, Q2-1200B-208V, R2-600HJ-208/240V, R2-60HC-CE
	HB-120274		CORD ASSY 6-20 QCSE	Q2E-600H-208/240V, Q2E-800-208/240V
	HB-120276		CORD ASSEMBLY CEE7-7	Q2-600H-CE, Q2-60HC-CE, Q2-800-230CE, Q2-80C-230CE, Q2E-600H-CE, Q2E-60HC-CE, Q2E-800-CE, Q2E-810C-CE, R2-60HC-CE
	HD-140078		CORD SET, QCSE 2, 120V	Q2E-500CUL20
	HB-120274		CORD SET ASSY, 6-20 QCSE	R2E-12BK-208/240
NI	HG-402144	1	FAN SWITCH BRACKET	R2-12BSZ-208/240V, R2-1200B-208V

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