

**R & A Series Reach-In & Roll-In Refrigerators
R & A Series Pass-Thru & Roll-Thru Refrigerators
R & A Series Reach-In & Roll-In Freezers
R & A Series Reach-In Refrigerator/Freezers
R & A Series Reach-In & Roll-In Hot Food Cabinets
R & A Series Pass-Thru & Roll-Thru Hot Food Cabinets**

This Traulsen unit is built to our highest quality standards. We build our refrigerators, freezers and heated cabinets this way as a matter of pride. This philosophy has made Traulsen the leader in commercial refrigeration since 1938. We thank you for your choice and confidence in Traulsen equipment and we know you will receive many years of utility from this equipment.

All Traulsen units are placed on a permanent record file with the service department. In the event of any future questions you may have, please refer to the model and serial number found on the name tag affixed to the unit. Should you need service, however, call us on our toll free number, 800-825-8220 between 7:30 am and 4:30 pm CST, Monday thru Friday. It is our pleasure to help and assist you in every possible way.

INSTALLER

COMPLETE THE FOLLOWING INFORMATION PRIOR TO UNIT INSTALLATION

INITIAL START DATE: _____ SERIAL NO. _____


MODEL TYPE: _____

COMPANY/INDIVIDUAL NAME: _____

INSTALLER: _____

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FORT WORTH, TX.

SERIAL	MODEL	PH	
VOLTS	Hz		
TOTAL CURRENT	AMPS		
MINIMUM CIRCUIT	AMPS		
MAXIMUM OVERCURRENT PROTECTION			AMPS
LIGHTS	WATTS		
HEATERS	AMPS		
REFRIGERANT		TYPE	OZ
DESIGN PRESSURE		HIGH	LOW
REFRIGERANT		TYPE	OZ
DESIGN PRESSURE		HIGH	LOW

370-60294-00 REV (A)

I. THE SERIAL TAG

The serial tag is a permanently affixed sticker on which is recorded vital electrical and refrigeration data about your Traulsen product, as well as the model and serial number. This tag is located in the upper right interior compartment on all reach-in/pass-thru and roll-in/roll-thru refrigerator, freezer and dual-temp models. For hot food models, this tag is located on the top of the unit behind the louvers to protect it from the heat.

READING THE SERIAL TAG

- Serial = The permanent ID# of your Traulsen
- Model = The model # of your Traulsen
- Volts = Voltage
- Hz = Cycle
- PH = Phase
- Total Current = Maximum amp draw
- Minimum Circuit = Minimum circuit ampacity
- Lights = Light wattage
- Heaters = Heater amperage (Hot Food units only)
- Refrigerant = Refrigerant type used
- Design Pressure = High & low side operating pressures and refrigerant charge
- Agency Labels = Designates agency listings

II. RECEIPT INSPECTION

All Traulsen units are shipped from the factory bolted to a sturdy wooden pallet and packaged in a durable cardboard container. The carton is attached to the wooden skid with the use of large staples. These should first be removed to avoid scratching the unit when lifting off the crate. Most exterior stainless steel surfaces have a protective vinyl covering to prevent scratching during manufacturing, shipping and installation. After the unit is installed in place of service, remove and discard the covering from all surfaces. To remove the wooden pallet, first if at all possible, we suggest that the cabinet remain bolted to the pallet during all transportation to the point of final installation. The bolts can then be removed with a 3/4" socket wrench. Avoid laying the unit on its front, side or back for removal of the pallet. NOTE: Traulsen does not recommend laying the unit down on its front, side or back. However, if you must please be certain to allow the unit to remain in an upright position afterwards for 24 hours before plugging it in so that the compressor oils and refrigerant may settle. Roll-Thru models also include special interior wood bracing, intended to protect the cabinet during shipment. This bracing should under no circumstances be removed prior to the unit being installed in its final location.

III. a - LOCATION:

Select a proper location for your Traulsen unit, away from extreme heat or cold. Allow enough clearance between the unit and the side wall in order to make use of the door stay open feature at 120° (self-closing feature operates up to 90°). The door(s) must be able to open a minimum of 90° in order to make use of the maximum clear door width available.

III. b - PACKAGING:

All Traulsen units are shipped from the factory bolted to a sturdy wooden pallet and packaged in a durable cardboard container. The carton is attached to the wooden skid with the use of large staples. These should first be removed to avoid scratching the unit when lifting off the crate.

Most exterior stainless steel surfaces have a protective vinyl covering to prevent scratching during manufacturing, shipping and installation. After the unit is installed in place of service, remove and discard the covering from all surfaces.

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NOTE: Traulsen does not recommend laying the unit down on its front, side or back. However, if you must please be certain to allow the unit to remain in an upright position afterwards for 24 hours before plugging it in so that the compressor oils and refrigerant may settle.

Roll-Thru models also include special interior wood bracing, intended to protect the cabinet during shipment. This bracing should under no circumstances be removed prior to the unit being installed in its final location.

III. INSTALLATION (continued)

instructions, in their assembly and remove the diagonal or upper brace which could cause personal injury.

open the doors and the brace that holds the two doors together.

The brace will now be loose and you should permit the ceiling brace to be removed.

while supporting the unit, the doors should not fall (see figure 1). Remove the remaining brace - then discard. Complete the installation of the unit.

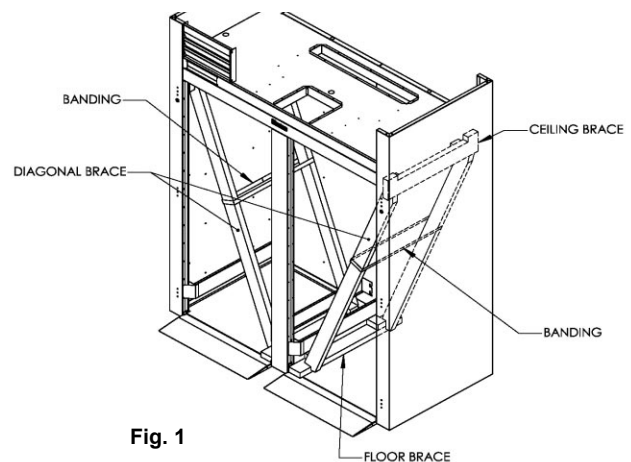


Fig. 1

III. c - INSTALLING LEGS OR CASTERS:

6" high stainless steel legs are supplied standard for all Traulsen reach-in and pass-thru units. Casters in lieu of legs are available as an optional accessory for the same models. These are shipped from the factory packed inside a cardboard box which is strapped to one of the shelves. Remove the nylon strap and open the box, it should contain either four (4) legs or four (4) casters and sixteen (16) bolts.

WARNING: THE CABINET MUST BE BLOCKED AND STABLE BEFORE INSTALLING LEGS OR CASTERS.

To install the legs or casters, first raise and block the reach-in a minimum of 7" from the floor. For installing legs, thread the legs into the threaded holes on the bottom of the cabinet (see figure 2). Be certain that all legs are tightly secured (legs and casters should be tightened to 300 inch/pounds, max). When the unit is set in its final position, it is important for proper operation that the unit be level. The legs are adjustable for this purpose, turn the bottom of the leg counter-clockwise to raise it, clockwise to lower it. Level the unit from front to back as well as side to side in this manner, using a level placed in the bottom of the cabinet.

III. INSTALLATION (continued)

III. c - INSTALLING L



RAI

Please note that Tra moved while on leg pallet jack or forklift For installing caster: require the use of f firmly to the cabinet 3). The caster bolts wrench.

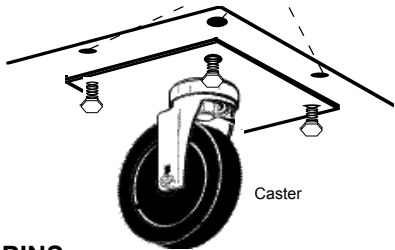


Fig. 3

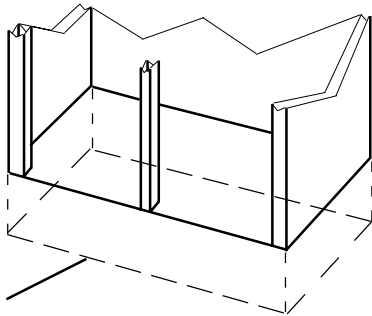
III. d - SHELF PINS:

The unit is supplied with shelves and shelf pins installed. Check all shelf pins to assure they are tightened down as they may have come loose during shipping. Rotate the pins clockwise until they are secured against the side of the cabinet.

III. e - ROLL-IN MODEL INSTALLATION:

Roll-In cabinets set on the floor require the floor area to be flat and level. In addition, after the cabinet is set in place, sealant should be used around the perimeter of the base to comply with National Sanitation Foundation requirements (see figure 4). After sealing the unit, the enclosed ramp should then be installed.

SEALING BASE OF ROLL-IN MODELS



A SEALANT MUST BE USED AROUND THE PERIMETER OF THE BASE OF CABINET AS SHOWN TO FULLY COMPLY WITH SANITARY REQUIREMENTS.

A RECOMMENDED SEALANT IS DOW CORNING SILASTIC RTV #732

Fig. 4

A stainless steel threshold ramp(s) is included to

nt'd): ped in brown ; inside the e two thumb bottom door ocated along (s) on top of abs on each s previously o should be

oll-In models make them nents of the

TOGETHER: pped as two hed together ace the front

and rear cabinets in close proximity to each other being careful to align the drain from the front of the rear unit to the drain of the front unit. It will be necessary to level both units together at this time.

Next, using two pipe clamps, pull the units together (see figure 5). Install the covers over the gap formed between the units From inside the cabinets, using the screws provided, install the breaker strips using the strip as a template.

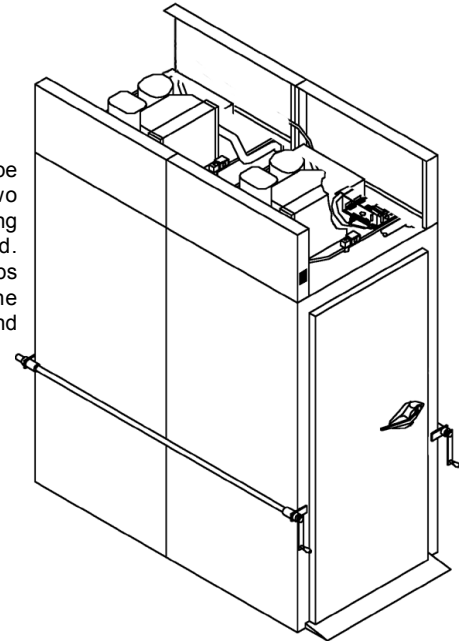


Fig. 5 - Using two pipe clamps, pull the two units together and using the screws provided. Align the breaker strips as a template for the screw pattern inside and outside the cabinet.

III. g - INSTALLING THE CONDENSATE EVAPORATOR:

A condensate evaporator is normally supplied on all self-contained models (remote models require provision of either a floor drain or an optional electric condensate evaporator). On those models supplied with a top-mounted evaporator coil compartment, the condensate evaporator is also secured to the top of the cabinet. Check that the condensate pan is properly located underneath the drain tube.

III. INSTALLATION (continued)

III. g - INSTALLATION

NOTE: Some remote models are supplied with a bottom-mount condenser coil. This unit is shipped in interior, and (see instructions for the condenser evaporator).

After the casters are attached to the bottom of the cabinet, attach the electric condenser coil to the exterior of the cabinet. Then, using the mounting rails, attach the mounting rails. The next step is to place the U-Trap on the drain line. Next, place the drain extension into the U-Trap. The U-Trap is enclosed in a plastic cover. The U-Trap is placed on the mounting rails. The U-Trap is placed on the heater on the cabinet exterior bottom towards the front (see figure 6). Screw the "U-Trap" on to the drain line located on the rear of the cabinet and then screw the drain extension into the "U-Trap."

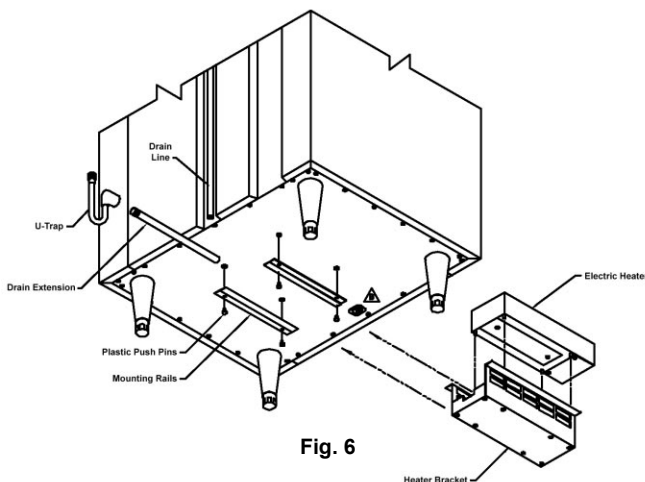


Fig. 6

NOTE: The use of the "U-TRAP" supplied is required. Failure to use this component may allow cold air to migrate down the drain line, resulting in condensation on the rear of the cabinet.

A remote model is normally supplied configured for condensate to be run to a floor drain unless purchased with a condensate evaporator. The installer is responsible for making the required extension to the floor drain in accordance with good practice and local regulations.

III. h - REMOTE INSTALLATION:

Remote models are supplied without compressors, solenoid valves, etc. The correct voltage, amp listing and refrigerant are listed on the units serial tag. It is the responsibility of the installer to specify and supply the correct size compressor(s) based upon this information and on-site requirements. Refrigerant line installation

should be

checked prior to operation. For your safety and health, use a good practice and local regulations for information on remote models.

applied with a cord and attached at the top of the unit. For your safety and health, use a cord and plug with a grounding plug on the electrical outlet with the electrical outlet with the round grounding extension cord.

checked prior to operation. For your safety and health, use a cord and plug with a grounding plug on the electrical outlet with the electrical outlet with the round grounding extension cord.

Make connections in accordance with local electrical codes. Use qualified electricians.

Use of a separate, dedicated circuit is required. Size wiring to handle indicated load and provide necessary overcurrent protector in circuit (see amperage requirements on the unit's serial tag).

III. k - WIRING DIAGRAM:

Refer to the wiring diagram for any service work performed on the unit. Should you require one, please contact Traulsen Service at (800) 825-8220, and provide the model and serial number of the unit involved.

III. l - CLEARANCE:

In order to assure optimum performance, the condensing unit of your Traulsen unit **MUST** have an adequate supply of air for cooling purposes. Therefore, the operating location must either have a minimum of 12" clearance overhead of the condensing unit or allow for unrestricted air flow at the back of the unit. Clearance of at least 12" above is required in order to perform certain maintenance tasks.

IV. OPERATION

IV. a - REFRIGERATORS:

Both refrigerators are equipped with a defrosting cycle. During this cycle, fans continuously circulate air over the defrost coil. A compressor is used to melt any frost which has accumulated on the coil. The compressor "ON" cycle is terminated when this occurs. With standard humidity is also maintained to protect the product.

IV. b - FREEZERS:

During normal operation, the freezer maintains a temperature below freezing cabinet temperature. Periodic defrosting for the freezer is controlled by an automatic, time delay defrost program. The defrost cycle is an equally spaced defrost cycle.

At the start of a defrost cycle, the defrost heaters and evaporator fans are energized. The electric heater (attached to the defrost coil) is energized. When a temperature device affixed to the defrost coil senses 70°F (models with electric defrost), the coil is fully defrosted and the compressor operation is resumed, defrost heaters are automatically turned off. The coil fans are delayed from starting at the termination of a defrost cycle. Fan operation is automatically resumed, or they can also be started by a time or temp delay (whichever comes first). In case of temp delay, it uses the same coil sensor and starts at 32°F. The total refrigeration system operation is then resumed.

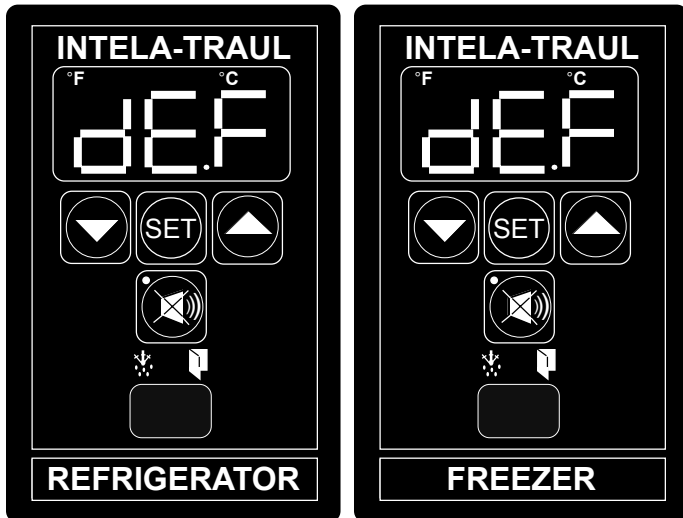


Fig. 7

During freezer defrost operation, heat is confined to the coil enclosure to prevent any significant rise in temperature within the food zone. The fan delay controls function upon termination of a defrost cycle is two-fold. First, to prevent blowing warm air into the food storage area. Second, to prevent any condensation on the defrost coil from being blown into the food storage area.

The INTELA-TRAUL® control is set from the factory to terminate defrost at 20 minutes in the event of a sensor failure. This setting should never be tampered with, without first consulting the factory.

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CE

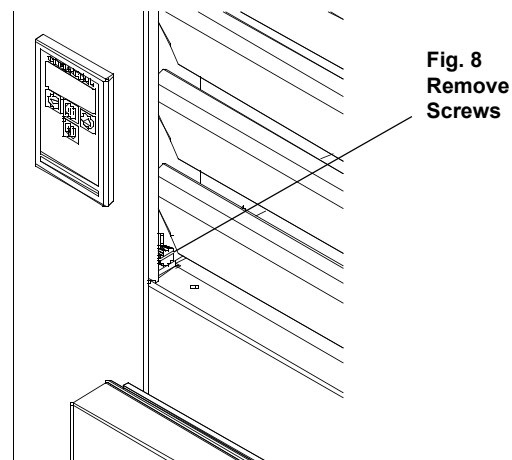
SUPPLY
THE UNIT

V. a - CLEANING THE CONDENSER:

The most important thing you can do to insure a long, reliable service life for your Traulsen is to regularly clean the condenser coil.

The condensing unit requires regularly scheduled cleaning to keep the finned condenser clean of lint and dust accumulation. The INTELA-TRAUL control will notify you through a "CLN-FIL" message when cleaning is necessary (see page 8). Keeping the condenser clean allows the cabinet to operate more efficiently and use less energy.

To clean the condenser, first disconnect electrical power to the cabinet and lift up the front louver assembly. To lift this, remove the two screws located on both sides at the bottom of the louver assembly (see figure 8).



V. CARE & MAINTENANCE (cont'd)

V. a - CLEAN

Once the scrubber is removed, clean the condenser (s)

F
Lift-Up Louver
Assembly

Vacuum or blow out the condenser coils, and compressor and other cooling system parts (see figure 10). If significant dirt is clogging the condenser fins, use compressed air to blow this clear.

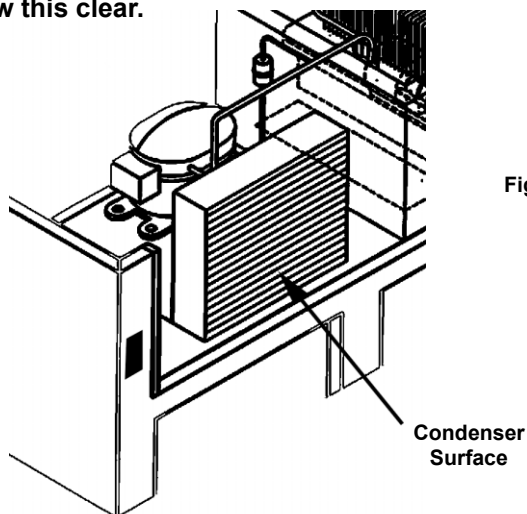


Fig. 10

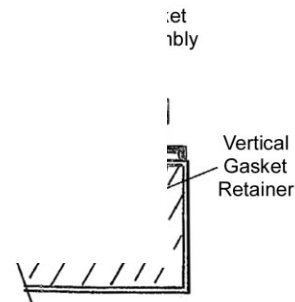
Lower louver assembly and replace the screws to hold it in place.

V. b - HINGE REPLACEMENT:

Both the door and hinge can be easily removed from the cabinet. To remove the door, remove the plug at the bottom of the top hinge. Inside the hinge there is a small screw which secures the door in place. Remove this with a flat head screwdriver and the door can then be lifted off the hinge. To remove the door portion of the hinge from the door, lift off the hinge cover and then remove the three Phillips head screws which secure the hinge in place on the door. To remove the cabinet portion of the hinge, remove the three Phillips head screws which hold it in place. On solid door units, the top hinge(s) contains a microswitch for controlling the interior lighting.

To reassemble the hinge reverse the previous procedure.

ed, grasp it firmly by attempting to install a gasket itself must be our corners first by with a block of wood). rted, work your way by gently hitting with tely seated in place cement).



NOTE: The gasket may appear too large, but if it is installed as indicated above it will slip into place.

V. d - CLEANING THE EXTERIOR:

Exterior stainless steel should be cleaned with warm water, mild soap and a soft cloth. Apply with a dampened cloth and wipe in the direction of the metal grain.

Avoid the use of strong detergents and gritty, abrasive cleaners as they may tend to mar and scratch the surface. Do NOT use cleansers containing chlorine, this may promote corrosion of the stainless steel.

Care should also be taken to avoid splashing the unit with water, containing chlorinated cleansers, when mopping the floor around the unit.

For stubborn odor spills, use baking soda and water (mixed to a 1 TBSP baking soda to 1 pint water ratio).

V. e - CLEANING THE INTERIOR:

For cleaning both stainless steel and anodized aluminum interiors, the use of baking soda as described in section "V. d" is recommended. Use on breaker strips as well as door gaskets. All interior fittings are removable without tools to facilitate cleaning.

V. f - ADJUSTING THE SHELVES:

For shelves mounted on pins, first select the desired location and remove the white plastic covers in the interior back and sides by rotating them counter-clockwise. Remove the shelf pins by rotating them counter-clockwise. Install the pins in the desired location by rotating clockwise. Make sure the pin is securely tightened down. Do not over tighten. Slide the shelf into its new position, and replace the white plastic covers into the holes vacated by the shelf pins.

V. CARE & MAINTENANCE (cont'd)

V. g - REPLACING THE BULB

All Traulsen R & A refrigerators (with incandescent lighting) and A refrigerators (with fluorescent lighting) were ordered in models for which standard lighting was not standard).

The bulb is a 115 volt refrigerator lamp. It is located in the cabinet at the center, behind the door cover on refrigerator models.

Heated units (RHF/A) are equipped with a shatterproof because of the plastic light cover.

To replace the bulb, remove the door cover (if equipped). This can be done by pulling together on both sides of the door cover. Remove the light bulb, then squish the door cover together and replace the bulb.

VI. OTHER

See the following:

1?

If the unit is still not working, contact an authorized service agent. If you are not an authorized service agent, contact your Traulsen distributor to obtain the contact information for the nearest authorized service agent. Contact page 10 for more information.

For more information, contact our in-house technical support team.

4401 BLUE MOUND ROAD
FORT WORTH, TX 76106
(800) 825-8220

Traulsen reserves the right to change specifications or discontinue models without notice.

VI. b - SPARE PARTS:

Spare or replacement parts may be obtained through a parts supplier or one of our authorized service agents. A complete list of authorized service agents accompanies this manual and is also posted on our company's official website @ www.traulsen.com.

VI. c - WARRANTY REGISTRATION:

For your convenience, the warranties on your new Traulsen unit may be registered with us by one of two methods. Completing the enclosed warranty card (shipped with the unit).

VII. The INTELA-TRAUL® Control System

Your new Traulart electronic control provides for use and position, see 9 thru 20 for



VII. a - INTEL

1- Internal Temperature

- Eliminate
- Defrost cycle
- Must be
- Will auto

2- Water Reservoir

ing cleaning.

3- Parameter

- See "Cu

4- Defrost Lockout

- Customers can set up to 4 different defrost lockout periods. The lockout prevents the unit from going into a defrost cycle during peak kitchen use. **Note: The 24-hour clock must be set for this feature to operate correctly.**

5- Data Storage - The control comes equipped with 72 hours worth of data storage capability including:

- Records cabinet air temperatures every 6 minutes, needed to document "Due Diligence" in accordance with HACCP standards.
- Records alarm events.
- Records diagnostic test of each sensor every 24 hours.
- Records failed security attempts.
- Records door open cycles.
- Records defrost cycles (refrigerator and freezer models only).

Note: The 24-hour clock and the date must be set for the above information to be recorded at the correct time and date.

6- Communication Ability - An RS485 port is available as a means of retrieving information from the stored data.

7- Anti-Condensate Door Perimeter Heater Control (refrigerator and freezer models only)

"No-Sweat" feature is an energy savings system that allows the customer to set the percent on time for the door heater as needed for the prevailing ambient conditions. It is used to prevent condensation from forming around the perimeter of the doors.

8- Alarms (See the following pages for explanations)

- High Cabinet Air Temperature
- Low Cabinet Air Temperature
- Loss Of Power
- Sensor Failure
- System Leak (refrigerator, freezer & dual-temp models only)*
- Door Open**
- Clean Condenser (refrigerator and freezer models only)*

* Not Available On Remote Models

** Not Available On Fire-Rated Or Sliding Glass Door Models



HI/LO-TEMPERATURE ALARMS

DOOR OPEN ALARM

POWER LOSS ALARM

CLEAN CONDENSER NOTIFICATION

VII. INTELA-TRAUL® (continued)

and burst or a
audible alarm

Hi CAL

display will read **Hi**
limit. The limit is
above the audible
alarm display until the
temperature below the limit
is reached. The
alarm will sound
again if the
temperature
rises above the
limit for a
short burst or a
audible alarm

Lo CAL

display will read **Lo**
limit. The limit is
below the audible
alarm display until the
temperature above the limit
is reached. The
alarm will sound
again if the
temperature
falls below the
limit for a
short burst or a
audible alarm

within 5 minutes, the audible alarm* will sound again and an additional Call Service message will display.

POSSIBLE CAUSES (for Refrigerator & Freezer Models):

- No product in unit.
- Failed sensors.

ELE LOS

Loss Of Power: The audible alarm* will sound and the display will read Electrical Loss, when the unit regains power after an outage. To turn off the audible alarm* and/or clear the visual text, press the alarm cancel button. You must reset the clock and date if you are using any defrost lockouts or are retrieving the information from the data storage memory. See "Setting The 24-Hour Clock" page 12 and "Setting the Date" page 15.

door OPn

Door Open: The door open icon on the face of the control will light and the display will read Door Open, after the door or doors have been open for 2 minutes. If the door remains open for an additional 13 minutes the audible alarm* will sound. To turn off the alarm, **close the door** or press the alarm cancel button. If the door remains open for an additional 5 minutes, the audible alarm* will sound again (n/a on fire-rated and sliding glass door models).

CAL SER

System Leak: The audible alarm* will sound and the display will read Call Service, when the control detects a leak in the refrigeration system. To turn off the audible alarm*, press the alarm cancel button. The visual alarm text will remain until a service technician has repaired the unit. If the condition remains for 24 hours, the audible alarm* will sound again.

POSSIBLE CAUSES:

- Low refrigerant charge.
- Discharge sensor has failed low.

Cln FIL

CONDENSERCLEAN™: The audible alarm* will sound and the display will read Clean Filter, when the operating pressures and temperatures exceed a safe operating range. As the load on the condenser decreases, the alarm will turn off by itself. As the pressures on the condenser continues to rise, the audible alarm* will stay on for longer periods of time. To turn off the audible alarm*, press the alarm cancel button. The visual alarm text will remain until the filter/condenser has been cleaned. If the condition remains for 24 hours, the audible alarm* will sound again and visual display will read Call Service.

POSSIBLE CAUSES:

- Inadequate air flow through condenser unit.
- Discharge sensor has failed high.

Snr FAL

CAL SER

Sensor Failures: The audible alarm* will sound and the display will read Sensor Failure Call Service, when any of the unit sensors fail to operate. To turn off the audible alarm*, press the alarm cancel button. The visual alarm text will remain until the sensor has been replaced. Depending on the function of the sensor, the audible alarm* will sound again in either 5 minutes or 24 hours.

*Not available on remote models.

VII. INTELA-TRAUL® (continued)

VII. c - CONT
LE

C

3
L

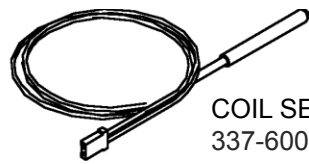
ICON

A
B

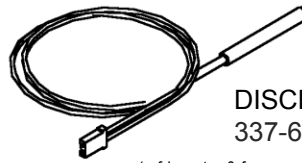
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TION

D
V

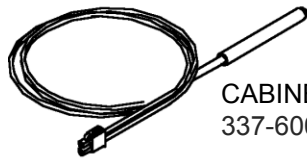
VII. d - PART:



COIL SENSOR*
337-60071-00
(refrigerator & freezer only)



DISCHARGE SENSOR*
337-60072-00
(refrigerator & freezer only)

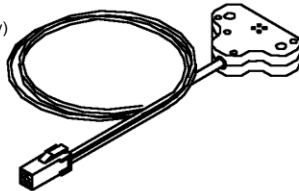


CABINET SENSOR*
337-60069-00



HORN*
337-60070-00

RH SENSOR* (refrigerator & freezer only)
337-60080-00



HOLDER CLIP*
377-60038-00



DEFROST COMPRESSOR
RELAY POWER LINE IN 2
(refrigerator & freezer only)

DOOR HEATER
EVAP BLOWER RELAY
POWER IN LINE 1

TRANSFORMER RS485

DOOR RELAY

CABINET AIR

RH / EXTERNAL AIR (refrigerator & freezer only)

EVAP COIL (refrigerator & freezer only)

INTELA-TRAUL®**
VERTICAL CONTROLLER
337-60090-00
337-60091-00
337-60092-00
337-60098-00 (Hot Food Units)
INCLUDES ALL SHOWN

HORN

DISCHARGE LINE
(refrigerator & freezer only)

HOLDER CLIP



*= Can be ordered separately

**=Requires unit Model No. & S/N to place order.

VII. INTELA-TRAUL® (continued)

VII. e - NOTES TO THE USER

You only have 20-30 seconds for
displaying the cabinet
cabinet temperature.
seconds.

revert back to
displaying the
waiting 20-30


VII. f - ENTER THE CUSTOMER / SERVICE PARAMETERS


Use the security code


Press the set button


Press the set button


The display will show


Press the set button  .


The display will show three zeros with the center zero flashing 

Press the down arrow key  to sequence through F, E, d, C, b, A, 9, 8, 7,...etc.

When you reach A press set  .

The display will show zero, A, zero with the right zero flashing 

Press the up arrow key  to sequence through 1, 2, 3, 4, 5, 6, 7, 8, 9, A, b,...etc.

When you reach 1 press set  .

The display will read  Thermostat Set Point High.


You are now in the **CUSTOMER / SERVICE PARAMETERS**.

VII. INTELA-TRAUL® (continued)

VII. g - CUS

Listed below
controller. Y

↑ arrow key on the
s.


 T

 T


 T₆

 A


ion Factor*


 T_i

fset

 Date (month - day - year)*

 Evaporator Coil Sensor

 Daylight Savings *

 Discharge Line Sensor

 Defrost Lockout 1

 Start Manual Defrost



*Available on Hot Food units.

VII. h - ADJUSTING THE THERMOSTAT SET POINT HIGH:

This parameter sets the high point of the desired cabinet temperature range. Typically, freezers will range from -3° F to 0° F (-19° C to -18° C) and refrigerators will range from 36° F to 40° F (2° C to 4° C) for this parameter setting. This parameter is preset at the factory and does not have to be adjusted unless the customer chooses to do so. Note: Set Point Low and Set Point High **cannot** be set to the same temperature. There will be at least 1-2 degree difference between the two settings.



Follow the instructions to enter the customer access code on page 11. When the control


display reads  Thermostat Set Point High. Press the set button .

Use the arrow keys   to adjust the temperature to your desired setting.

When the display shows the temperature you want press the set button .

The display will then read  Thermostat Set Point High.

You can use the up or down arrow keys to scroll to the next parameter  .

or press the alarm cancel button to exit .

VII. INTELA-TRAUL® (continued)

VII. i - ADJUSTING T

This parameter sets the temperature from -6° F to -4° F. The parameter setting. The customer chooses the temperature. There will be

temperatures will range from -6° F to -4° F (° C) for this parameter unless the customer chooses the temperature.

Follow the instructions:



The display shows **SPH** -


The display reads **5F**

Use the arrow keys:

When the display shows:

The display will then read **SPH** Thermostat Set Point High.


You can use the up or down arrow keys to scroll to the next parameter  


or press the alarm cancel button to exit .

VII. j - CHANGING THE TEMPERATURE SCALE:



The temperature scale determines if the temperature displayed will be in degrees Fahrenheit or degrees Celsius.


Follow the instructions to enter the customer access code on page 11. When the control

displays **SPH** Thermostat Set High, press the down arrow key  until the control

display reads **SCU** Temperature Scale. Press the set button .


The display will start with the current setting either **5F** for degrees Fahrenheit

or **5C** for degrees Celsius. Use the arrow keys   to toggle between the options.

When the display shows the scale you want press the set button .

The display will then read **SPH** Thermostat Set Point High.

You can use the up or down arrow keys   to scroll to the next parameter

or press the alarm cancel button to exit .

VII. INTELA-TRAUL® (continued)

VII. k - **SETTI**

The internal
allow any d
the time is
following w:

log events and to
e control assumes
ime clock read the

00 p.m.
00 p.m.
00 p.m.
:00 p.m.
:00 p.m.
:00 a.m.

Follow the i

ontrol

displays Control

display reads Clock. Press the set button .

The display will show Hours. The right two numbers will be flashing.

Use the arrow keys to set the hour.

When the correct hour is displayed, press the set button .

The display will show Minutes. The right two numbers will be flashing.

Use the arrow keys to set the minutes .

When the correct minutes are displayed, press the set button .

The display will then read Thermostat Set Point High.

You can use the up or down arrow keys to scroll to the next parameter

or press the alarm cancel button to exit .


VII. INTELA-TRAUL® (continued)

VII. l - SETTING THE

The date must be


tions to enter the c



Set Point High, pr



the set button 

Press the arrow ke

button . The

the arrow keys 

button . The display will show  (day). The right two numbers will be flashing. Press

the arrow keys   to set the day. When the correct day is displayed, press the set button



. The display will then read  Thermostat Set Point High. You can use the up or down

arrow keys   to scroll to the next parameter, press the alarm cancel button to exit .

VII. m - SETTING DAYLIGHT SAVINGS TIME:

This parameter is preset at the factory to automatically adjust the 24-hour clock for Daylight Savings

Time. Follow the instructions to enter the customer access code on page 11. When the control



displays  Thermostat Set Point High, press the down arrow key  until the display reads


 Daylight Savings Time. Press the set button . The display will show  Day-

light Savings Time (Yes, automatically adjust for Daylight Savings Time). For “YES,” press the set

button , for “NO” press the up or down arrow key  . The display will read 

Daylight Savings Time (no). Press the set button . The display will read  Thermostat

Set Point High. You can press the the up or down arrow keys   to scroll to the next param-

eter or press the alarm cancel button to exit .

the instruc-

thermostat

3. Press

flashing.

s the set

ing. Use

he set

VII. INTELA-TRAUL® (continued)

VII. n - **STAR**

This parameter will override

parameter

Follow the i

ontrol

displays

ontrol

display read

Press the s

The display

Press either

The display will show



Press the set button



The display will then read



Thermostat Set Point High.

You can use the up or down arrow keys

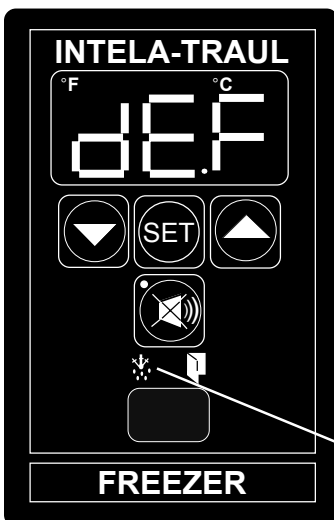


to scroll to the next parameter

or press the alarm cancel button to exit



Reach-In/Roll-In Models



The defrost icon will be lit,

and the display will read



when the unit is

in defrost.

DEFROST ICON

NOTE: Traulsen refrigerator units also have an off-cycle defrost once an hour, at which time the control will read . This defrost is temperature terminated and can last from 3 - 10 minutes (dEF will be displayed for 22-27 minutes).

VII. INTELA-TRAUL® (continued)

VII. o - SETTING THE

The defrost lockout two hours during a programmed the s automatically calci and are in 30-min Note: The 24-hour the 24-Hour Cloc

ist cycle for They are all e controller ick settings hour clock. e "Setting

Sample:

OFF

020 :

023 :

030 :

033 :

040 :

043 :

050 :

053 = 5:30 a.m.

113 = 11:30 a.m.

173 = 5:30 p.m.

233 = 11:30 p.m.

060 = 6:00 a.m.

120 = 12:00 p.m.

180 = 6:00 p.m.

240* = 12:00 a.m.

063 = 6:30 a.m.

123 = 12:30 p.m.

183 = 6:30 p.m.

243* = 12:30 a.m.

070 = 7:00 a.m.

130 = 1:00 p.m.

190 = 7:00 p.m.

010 = 1:00 a.m.

073 = 7:30 a.m.

133 = 1:30 p.m.

193 = 7:30 p.m.

013 = 1:30 a.m.

080 = 8:00 a.m.

140 = 2:00 p.m.

200 = 8:00 p.m.

020 = 2:00 a.m.

* Denotes not available.

A lockout cannot be programmed to start at 12:00 a.m. or 12:30 a.m. due to conflicts with other internal programs. The defrost lockouts cannot be programmed to run back-to-back. For example, if dL1 is set to 080, then a defrost cycle would be locked out from 8:00 a.m. to 10:00 a.m. Because of the dL1 setting the dL2 parameter would not let the user choose a lockout start time before 10:30 a.m. All lockouts are preset at the factory to OFF.

Follow the instructions to enter the customer access code on page 11. When the control

displays Thermostat Set High, press the down arrow key until the control the

control display reads or . Press the set button .

The display will show Off. Press the arrow keys to set the start time.

When the correct time is displayed, press the set button .

The display will then read Thermostat Set Point High.

You can press the up or down arrow keys to scroll to the next parameter

or press the alarm cancel button to exit .

VII. INTELA-TRAUL® (continued)

VII. p - ADJU

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setting will
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perimeter heaters.
rs stay on continu-
approximately 30.
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Follow the i

 Tt

DewPoint C

adjust the f:

button 

down arrow keys   to scroll to the next parameter or press the alarm cancel button to exit .

ontrol displays

lay reads 

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nt press the set

can use the up or


VII. q - ADJUSTING THE ROOM TEMPERATURE OFFSET:

The room temperature offset parameter allows a service technician or end user the ability to have the display show a temperature that is within three degrees of the actual temperature being read by the cabinet air sensor. This allows for continuity of reading between different temperature reading devices. (i.e.: thermistor Vs thermocouple Vs handheld thermometer) This parameter is preset at the factory to "0" or no offset.




Follow the instructions to enter the customer access code on page 11. When the control displays

 Thermostat Set High, press the down arrow key  until the control display reads 

Room Temperature Offset. Press the set button . Use the arrow keys   to adjust the

offset to your desired setting. When the display shows the offset you want press the set button .

The display will then read  Thermostat Set Point High. You can use the up or down arrow

keys   to scroll to the next parameter or press the alarm cancel button to exit .

VII. INTELA-TRAUL® (continued)

VII. r - SETTING THE

This parameter INTELA-TRAUL® can be set between an audible continuous audible alarm and a visual alarm text w


ire on the can choose s off, or a e's setting,

To adjust this setti

. When

the control display

the dis-

play reads 








OFF. Use the arro

arm Burst

or  for Co

ress the set



button . The display will then read  thermostat Set Point High. Use the arrow keys 



 to scroll to the next parameter or press the Alarm Cancel Button  to exit.


VII. s - VIEWING SENSOR TEMPERATURES:



These parameters allow a service technician or customer to view the temperature of all sensors within the unit. The temperatures cannot be adjusted.

Follow the instructions to enter the customer access code on page 11. When the control displays

Thermostat Set Point High , press the DOWN arrow key  unit the display reads

Evaporator Coil Sensor  or Discharge Line Sensor  or press the SET button .

The display will read Thermostat Set Point High .

Press the UP or DOWN arrow keys   to scroll through the parameters or press the ALARM

CANCEL button  to exit.

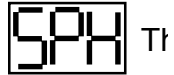
VII. INTELA-TRAUL® (continued)

VII. t - HOT F

This param
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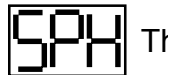
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shows the t



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ead






keys to scroll to

VII. u - HOT F

After the temperature has been set, the customer can continuously turn the unit OFF and then back ON to the same temperature. To turn the unit ON /OFF press the alarm cancel button , (please note that this feature is not available on versions of the control manufactured prior to September 2000), or if an alarm warning condition is present, use the alternative ON/OFF activation method.

To turn the unit ON/OFF using the alternative method, press both arrows   at the same time, the set temperature will remain in memory.

VII. u - HOT FOOD UNITS. TEMPERATURE ADJUSTMENT:

Press the **SET** button  and the **UP ARROW** button  at the same time. The display will flash the current temperature setting or **OFF** (if the unit is turned off). Use the **UP**  or **DOWN ARROW**  buttons to adjust your desired temperature setting (temperature range is 120° thru 180° F, and OFF) then press the **SET** button . The display will go back to reading cabinet temperature. If **OFF** is selected, the display will then read **OFF**. **NOTE:** If you wish to change the set temperature at anytime follow this procedure.

These models also include a "One-Time Temperature Setting Adjustment" feature. Upon start-up, the unit will warm-up to the last temperature you had set for it, unless changed.

VIII. TROUBLE SHOOTING GUIDE

FIND YOUR PROBLEM	
1. Condensing	<ul style="list-style-type: none"> a. ... b. ...
2. Condensing prolonged per	<ul style="list-style-type: none"> c. ... d. ... e. ...
3. Food comp:	<ul style="list-style-type: none"> c. ... to recover its normal operating temperature. INTELA-TRAUL® setting too high, readjust per instructions on page 12.
4. Food compartment is too cold.	<ul style="list-style-type: none"> a. Perhaps a large quantity of very cold or frozen food has recently been added. Allow adequate time for the cabinet to recover its normal operating temperature. b. Adjust the INTELA-TRAUL® to a warmer setting, see page 13.
5. Condensation on the exterior surface.	<ul style="list-style-type: none"> a. Check door alignment and gaskets for proper seal. b. Condensation on the exterior surface of the unit is perfectly normal during periods of high humidity. However, to alleviate the condition, adjust the INTELA-TRAUL® “Dewpoint Compensation Factor,” see page 18.
6. Compressor hums but does not start.	<ul style="list-style-type: none"> a. Call for service.

XI. SPARE PARTS LIST

Bulb, Fluorescent			models
Bulb, Incandescent			light models
Bulb, Compact Fluorescent			compact light models
Caster, 4" High			
Caster, 6" High			
Caster, 8" High			
Caster, 10" High			
Door Hinge, Chrome			s
Door Lock			s door model
Hinge, Chrome			
Hinge, Chrome			
Hinge, Chrome			
Hinge, Chrome			
Hinge, Chrome			
Hinge, Chrome			
Key, Master			
Leg, 4" High Adjustable	344-29558-00		Replacement or optional leg
Leg, 6" High Adjustable	344-13168-01		Replacement leg
Shelf Pin	344-24759-00		Replacement shelf pin
Shelf Clip	344-08982-00		Replacement shelf clip for pilasters
Tray Slide, #4 Chrome Rod Type	340-04842-00		Tray slide for rim support of 18" x 26" pan
Tray Slide, Universal	719-07805-00		Tray slide for 18" x 26", 14" x 18" or 12" x 20" pan
Tray Slide, #1	719-20236-00		Tray slide for 18" x 26" or 14" x 18" pan

XII. STAINLESS STEEL OVERVIEW

XII. a - INTRODUCTION

All Traulsen R & A Temp and Heated Coils are made of a high quality 430 stainless steel exterior finish (from 304 stainless steel finish on these same units using 300 series stainless steel used for A-Series).

The stainless steel finish will retain its appearance throughout its lifetime. However, to maintain its appearance, the following guidelines on proper cleaning as well as some suggestions which have been made under conditions or improper

XII. b - STAINLESS STEEL

The process by which stainless steel appearance is a result of a composite of metals combined in a specific industrial process. Stainless steel contains a high percentage of chromium, the addition of which provides both its appearance, and a microscopic surface layer protecting the steel underneath from corrosion. This external layer acts as a barrier, preventing typical oxidation of the steel. Remove this barrier, and the environment will eventually corrode the metal, marring its appearance.

XII. c - UNDERSTANDING THE CAUSES OF CORROSION:

Corrosion to stainless steel can only be caused in one of four specific ways:

1) ABRASION

Abrasion can be caused during routine cleaning of the metal, either by use of an abrasive cleanser, or use of an abrasive device, such as a metal scouring pad. Abrasion can also be caused by contact with other hard surfaces, such as nearby equipment, walls or tools. Special care should be taken to position your unit properly to prevent accidental dents and scratches.

2) WATER

Water everywhere contains various deposits, or solids, which as the water dries or evaporates, can leave spots behind. The spots may eventually cause corrosion if not removed.

3) CHEMICALS OR WATER CONTAINING CHLORIDES

Chlorides, such as found in water or many cleaning materials are especially corrosive to stainless steel. Daily janitorial duties, such as floor mopping, can splash water containing chlorinated cleansers against the front and sides of a Traulsen refrigeration product, resulting in corrosion. Avoid use of these on or around a Traulsen refrigeration product if at all possible.

4) PROLONGED CONTACT WITH FOOD PRODUCT

Many food products, such as milk and carbonated sodas, contain acids which may damage the protective layer of stainless steel. All food and beverage spills

CORROSION:
possible stains

STAINLESS STEEL

do much to
refrigeration
use of either
or cleaning

however care
is done in the
the metals are
oxid state the
lines. Use of
opposite of the
"PARALLEL" to

There are several types of tools which should **NEVER BE USED** when cleaning stainless steel, these include:

- WIRE BRUSHES
- METAL SCOURING PADS
- SANDPAPER
- SCRAPERS & PUTTY KNIVES

Use of any of these tools will result in scratches or removal of the stainless steel's protective layer, which will eventually lead to corrosion and rust.

XIII. b - USING THE RIGHT CLEANSER:

Avoid all cleaning products containing chloride ingredients. Use of a cleanser specifically designed for stainless steel is highly recommended. You may find yourself in a situation where you are uncertain if a particular cleaning product contains any chlorides. If unsure, it's probably best to just assume that it does and avoid its use in cleaning a Traulsen refrigeration product.

Also to be avoided are cleaning products which contain "QUATERNARY SALTS." These salts can literally attack the stainless steel's protective layer, leading to corrosion and pitting of the steel's surface.

After cleaning, it is important to always rinse the cleaned area thoroughly with cool, clean water (do not use hot water) and wipe completely dry using a paper towel or soft absorbent cloth.

Use of cleaning products designed for use on stainless steel, in conjunction with the proper tools, as outlined above will help retain the appearance of your Traulsen refrigeration product for years and years.

XIII. CARE OF STAINLESS STEEL (cont'd)

XIII. c - CLEAN

To summarize refrigeration guidelines.

DO use cleaners that do not contain chlorine.

DO use cleaners as soon as possible.

DO clean immediately.

DO scrub with a non-abrasive cleaner.

DON'T use cleaners that contain chlorine.

DON'T use abrasive cleaners which contain chlorine.

XIII. d - DEALING WITH RUST

In the daily routine,

Traulsen refrigeration product may occasionally come in contact with chlorinated cleaners, such as when being splashed during mopping. Stain and corrosion problems resulting from this can be avoided by prompt action to remove this cleanser. Rinse the affected area(s) thoroughly with cool, clean water (do not use hot water) and wipe completely dry using a paper towel or soft absorbent cloth.

XIII. e - PROTECTING THE STAINLESS STEEL SURFACE:

Occasional use of a commercial stainless steel polish, such as "Sheila Shine," will help protect the surface of stainless steel. Follow the directions on the spray can for proper use.

XIV. CORROSION REMEDIES

XIV. a - DEALING WITH RUST AFTER THE FACT:

Although Traulsen strongly recommends proper care and cleaning of stainless steel finishes in order to avoid rust and corrosion before it occurs, we recognize that it may occur occasionally as a result of the causes described in section one of this booklet.

To remove small quantities of rust from the surface of stainless steel, it is far preferable to deal with this when it first becomes visible. When rust occurs, do not allow it to remain for any period of time, and remove it using the following method:

STEP ONE - Use a lightly abrasive compound (free of harmful chlorides), such as "Bon Ami," on a soft cloth, to remove the rust. Care must be taken to rub this on the area of rust only in the direction of the stainless steel's grain.

STEP TWO - Once the rust is removed, clean the affected area thoroughly with a stainless steel cleaner (see sections II. a & b).

XIV. CORROSION REMEDIES

RESTORING THE FACT (cont'd):

Stainless steel polish, such as "Sheila Shine" (see section II. e).

RUST SITUATIONS:

If rust were not dealt with immediately, it can be remedied as follows:

USE OF AN ACID SOLUTION TO REMOVE RUST: PROTECTIVE GLOVES AND CARE MUST BE TAKEN BEFORE PROCEEDING

Combine water with 5 parts to 1 solution.

Wipe the affected area with a clean cloth.

Wipe the same area immediately to remove any remaining rust.

Apply a light coat of "Zep

Restore" to the surface area. This will serve to preserve the metal and help prevent future rust from occurring.

STEP FIVE - Restore the remaining stainless steel surfaces to their original shine using "Zep Stainless Steel Polish."

Repeat steps one thru five if necessary for stubborn rust and corrosion areas.

XIV. c - RESTORING THE PROTECTIVE LAYER:

There are several products available on the market today which can actually help restore the "PASSIVATION" of stainless steel. "PASSIVATION" refers to the protective qualities of the non-reactive surface layer of stainless steel which prevents oxidation. Contact your cleaning supplier for product recommendations and more information.

XV. WARRANTY INFORMATION

TRAULSEN warrants workmanship for including service additional four (4) installation, recha

ial and option, for an ver all

This warranty does attempted repairs

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For Traulsen units the point of conne

unit to

THERE ARE NO TO, ANY IMPLIE BEYOND THE I CONSEQUENTI/ OPERATION OR OBLIGATION OF STATED HEREIN

MITED .TEND ' FOR SALE, T ANY AN AS

TRAULSEN warrants Equipment manual a period of two (2) discretion, F.O.B. factory, any part of said control, which proves to be defective. Inspection by the TRAULSEN Service Department of parts claimed defective shall be final in determining warranty status. The warranty is to include repair or exchange of any defective In-Warranty control or part(s) of said control for:

t Food use for SEN'S

Part(s) – Any TRAULSEN INTELA-TRAUL® supplied part(s) found to be defective.

Labor – The labor charges from a TRAULSEN certified service agent to effect the repair or exchange of the defective part(s).

“Defective Part Return” – All claimed defective part(s) must be returned to TRAULSEN for defect validation within 30 days from the date of the repair. Failure to return all claimed defective part(s) to TRAULSEN will invalidate the warranty claim, this warranty statement, and forfeit payment for those repairs effected.

This warranty does not apply to damage resulting from fire, water, burglary, accident, abuse, misuse, transit, acts of God, terrorism, attempted repairs, improper installation by unauthorized persons, and does not apply to food loss, and will not apply if said equipment is located outside The United States.

INTERNATIONAL COMMERCIAL WARRANTY

TRAULSEN warrants to the original purchaser the Refrigeration Equipment manufactured and sold by it to be free from defects in material and workmanship under normal use and service for a period of one (1) year from date of shipment. Under this warranty, TRAULSEN will reimburse the purchaser for the replacement of any part of said equipment (excluding dryers & refrigerant gas) which then proves to be defective. This warranty does not apply to damage resulting from fire, water, burglary, accident, abuse, misuse, transit, acts of God, terrorism, attempted repairs, improper installation by unauthorized persons, and will not apply to food loss.

TRAULSEN'S standard warranty does not apply to Export Sales. Rather, for a period of one (1) year from date of original installation not to exceed Fifteen (15) months from date of shipment from factory, TRAULSEN:

will replace, F.O.B. factory, any defective parts normally subject to warranty.

will not cover the cost of packing, freight or labor such costs being the sole responsibility of the dealer.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED AND CONSTITUTES TRAULSEN'S FULL OBLIGATION AND LIABILITY. WARRANTIES NOT AVAILABLE ON REMOTE MODELS.

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